



ENVIRONMENTAL PRODUCT DECLARATION

# SINAMICS G120X

## Converters FSH & FSJ

Type II according to ISO 14021 including life cycle impact assessment (LCIA)



# SIEMENS

# General information

This environmental product declaration (EPD) is based on the international standard ISO 14021 ("Environmental labels and declarations – Self declared environmental claims – Type II environmental labelling"). The data in this EPD has been evaluated on a full-scale life cycle assessment (LCA) study according to ISO 14040/44, taking into account the product category rules (PCR) for electronic and electrotechnical products and systems defined in EN 50693.

The applied use phase scenario including load profile is based on EN 50598-3:2015 Table 5.

Siemens is dedicated to an environmentally conscious design of its products in line with IEC 62430 and has implemented an integrated management system according to ISO 9001, ISO 14001 and ISO 45001.

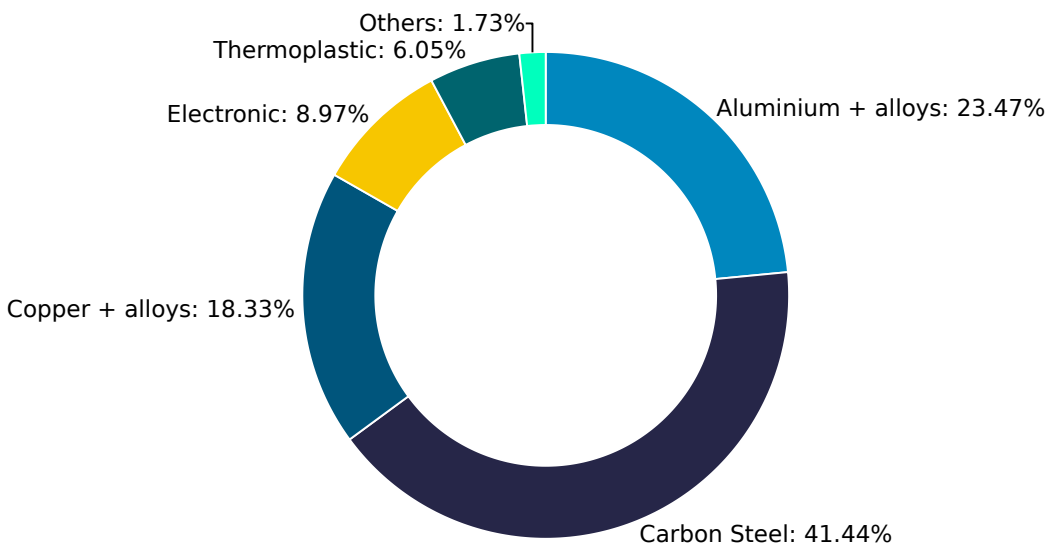
Products	SINAMICS G120X converters in frame sizes FSH & FSJ voltage classs 380...480 V (315 kW - 560 kW), 500...690 V (315 kW - 630 kW)
Represented by the reference product	6SL3220-3YE64-0CP0, 500kW, 380...480V, IP20
Product Description	SINAMICS G120X converters , IP 20, air cooled.
Functional Unit	Converters with integrated control unit for speed and torque control of asynchronous induction motor. Calculation of the environmental impacts is based on 15 years of product service lifetime. <sup>1</sup>

<sup>1</sup> The lifetime value used for calculation is a reference value and does not equate with the minimum, average or real life time.

# Material composition

The following chart outlines the overall material composition of the calculated reference product without packaging. Product weight of 250.0 kg adds up with packaging weight of 24.15 kg to a total weight of 274.15 kg. Packaging consists of: Graphic paper, PE film, Wooden pallet (single use), Corrugated box (average composition), Polyethylene foam.

Product Weight 250.0 kg



# Substance assessment

At Siemens, we are committed to the development and production of environmentally sound and sustainably produced equipment. This includes avoiding hazardous substances in our products without compromising their benefits for our customers. Please visit the following website to learn more about how we comply with product-related environmental regulations like RoHS, REACH, WEEE and others: [Product Related Environmental Protection](#)

## Life cycle stages and reference scenarios

Scenarios		
<div></div> <div><b>Manufacturing</b></div> <div>This stage covers the extraction of natural resources, production of raw materials, manufacturing, packaging, and transportation.</div>	<div></div> <div><b>Distribution and Operation</b></div> <div>This stage covers the product's distribution, installation, use, and maintenance. Different operating conditions can lead to deviations from the reference scenario.</div>	<div></div> <div><b>End-of-Life</b></div> <div>This stage covers the disassembly or shredding and material recycling of all recyclable materials, as well as energy recovery, thermal treatment and the disposal of all other materials.</div>
<div><b>Energy model used:</b> China (standard mix), Europe (standard mix)</div> <div><b>Transportation model:</b> Container ship (Suezmax 160000 DWT 18500 TEU) 19000 km, Truck 7.5t-12t gross weight 1000 km</div>	<div><b>Energy model used:</b> Europe (standard mix)</div> <div><b>Distribution scenario:</b> Container ship (Suezmax 160000 DWT 18500 TEU) 19000 km, Truck 7.5t-12t gross weight 1000 km</div> <div><b>Use Scenario:</b> Operation profile is defined by 3 operational points (OP): OP1 : 20% of time at 100% speed and 100% torque OP2: 70% of time at 50% speed and 25% torque OP3: 10% of time at 0% speed and 25% torque Lifetime 15 years and annual operation 5000h/year</div>	<div><b>Energy model used:</b> Europe (standard mix)</div> <div><b>End-of-Life methodology:</b> Avoid Burden (plastic waste incineration with energy recovery)</div>

# Key environmental performance indicators

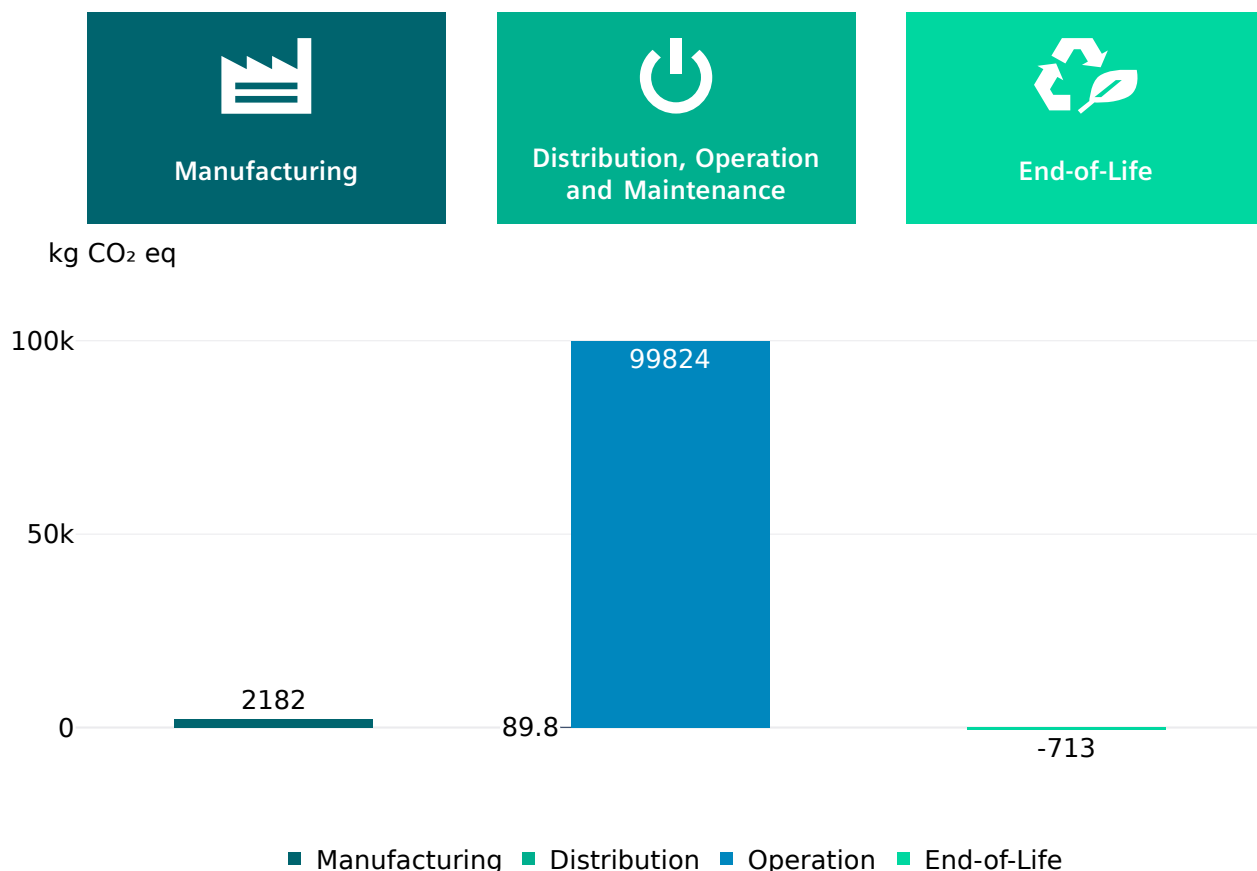
The following impact categories characterize the product's environmental footprint. They have been calculated with LCIA methodology EF3.1; LCA tool: Green Digital Twin (GDT), Database: One Siemens LCA Database (based on MLC CUP 2023.2, formerly GaBi).

To ensure the high quality and completeness of the LCA results, Primary Data have been used whenever possible. Datasets for resources, such as electrical energy or natural gas, are chosen from the region where the device is produced and assembled. If primary data are not available, datasets reflecting state-of-the-art manufacturing technology are considered.

Impact Category	Unit	Total	Manufacturing	Distribution	Operation	End of life
Acidification	Mole of H+ eq	2.21E+2	1.50E+1	1.05E+0	2.11E+2	-5.84E+0
Climate change – total	kg CO <sub>2</sub> eq	1.01E+5	2.18E+3	8.98E+1	9.98E+4	-7.13E+2
Climate change – fossil	kg CO <sub>2</sub> eq	1.00E+5	2.15E+3	8.90E+1	9.89E+4	-7.12E+2
Climate change – biogenic	kg CO <sub>2</sub> eq	9.02E+2	2.67E+1	1.87E-1	8.76E+2	-2.13E-1
Climate Change, land use and land use change	kg CO <sub>2</sub> eq	1.15E+1	1.30E+0	5.70E-1	1.08E+1	-5.99E-1
Ecotoxicity, freshwater – total	CTUe	5.92E+5	1.57E+4	8.41E+2	5.78E+5	-2.82E+3
Eutrophication, freshwater	kg P eq	3.84E-1	1.32E-2	2.31E-4	3.71E-1	-4.93E-4
Eutrophication, marine	kg N eq	5.25E+1	2.34E+0	2.66E-1	5.05E+1	-6.11E-1
Eutrophication, terrestrial	Mole of N eq	5.50E+2	2.52E+1	2.95E+0	5.28E+2	-6.51E+0
Human toxicity, cancer – total	CTUh	3.21E-5	1.68E-6	1.66E-8	3.06E-5	-1.70E-7
Human toxicity, non-cancer – total	CTUh	5.20E-4	4.27E-5	6.82E-7	4.87E-4	-1.07E-5
Ionising radiation, human health	kBq U235 eq	5.49E+4	1.46E+2	2.93E-1	5.48E+4	-6.27E+1
Land Use	dimensionless (pt)	8.40E+5	2.28E+4	3.51E+2	8.19E+5	-1.82E+3
Ozone depletion	kg CFC-11 eq	2.32E-6	4.99E-7	9.93E-12	1.83E-6	-3.97E-9
Particulate matter	Disease incidences	1.94E-3	2.16E-4	1.79E-5	1.77E-3	-6.45E-5
Photochemical ozone formation, human health	kg NMVOC eq	1.40E+2	6.91E+0	7.43E-1	1.35E+2	-1.97E+0
Resource use, fossils	MJ	2.10E+6	2.88E+4	1.18E+3	2.08E+6	-8.62E+3
Resource use, mineral and metals	kg Sb eq	4.00E-1	5.30E-1	4.33E-6	1.53E-2	-1.46E-1
Water use	m <sup>3</sup> water eq deprived water	2.21E+4	4.63E+2	7.90E-1	2.18E+4	-1.74E+2

# Climate change

This chart shows the overall impact of the product on climate change – total. The operations phase is the lifecycle phase with the biggest overall impact. Different operating conditions can lead to deviations from the reference scenario.



## End-of-Life results

The end-of-life stage considers the recyclability rates of metal, plastics contents and minimum disposal rates according to the guidelines IEC TR 62635:2012 for end-of-life information provided by manufacturers and recyclers and for recyclability rate calculation of electrical and electronic equipment.



It leads to:

- an overall **product recyclability of up to 82%** mainly due to metal content
- an **energy recoverability of up to 7%** from plastic materials
- a **minimum disposal rate of 11%**

The exact final values depend on the used recycling process and add up to 100%.

**Note:** The device should not be disposed of as unsorted municipal waste. Special treatment for specific components may be mandated by law or recommended for environmental reasons. Observe all local and applicable laws.

# Appendix

For other MLFBs covered by this EPD under SINAMICS G120 X homogenous product family, the climate change impact (CC) in kg CO<sub>2</sub> eq. can be calculated for the manufacturing and end of life phases using linear regression equations according to the weight in kg (x) of the assessed product.

The following equations based on linear regression is defined as:

$$y = m \times x + b$$

where,

y.... climate change in kgCO<sub>2</sub>eq.

m.... scaling factor in kgCO<sub>2</sub>eq./kg of product

x .... mass of the product in kg without packaging

b .... intercept (offset) in kgCO<sub>2</sub>eq.

Thus, the factors for the **manufacturing phase** are:

m = 5.4202 kgCO<sub>2</sub>eq./kg of converter, b = 866,96 kgCO<sub>2</sub>eq.

For **END of Life**:

m = -3.2416 kgCO<sub>2</sub>eq./kg of converter, b = 93.038 kgCO<sub>2</sub>eq.

For the **operation phase**, the climate change in kgCO<sub>2</sub>eq was derived for 400 V and 690 V and rated power PR (LO) in kW for European standard energy mix, lifetime of 15 years, annual operation 5000h/year and three operation points. The climate change values for operation phase are described in Tab. 1-3

Definition of the operational points are:

OP1: 20% of time at 100% speed and 100% torque.

OP2: 70% of time at 50% speed and 25% torque.

OP3: 10% of time at 0% speed and 25% torque.

*Tab.1 Climate change results for the operation phase (400 V and 690V)*

Voltage	V	<b>400</b>	<b>400</b>	<b>400</b>	<b>400</b>	<b>400</b>	<b>400</b>	
PR (LO) – filtered	kW	315	355	400	450	500	560	
Climate change	kg CO <sub>2</sub> eq	65004	75026	83502	95773	99824	114623	
Voltage	V	<b>690</b>	<b>690</b>	<b>690</b>	<b>690</b>	<b>690</b>	<b>690</b>	<b>690</b>
PR (LO) – filtered	kW	315	355	400	450	500	560	630
Climate change	kg CO <sub>2</sub> eq	63645	73668	81887	92401	99051	110712	121765

# Legal Disclaimer

This Environmental Product Declaration (EPD) is for information purposes only. It is based upon the standards mentioned above. This EPD does not warrant or guarantee the composition of a product or that the product will retain a particular composition for a particular period. Therefore, all warranties, representations, conditions, and all other terms of any kind whatsoever implied by statute or common law are – to the fullest extent permitted by applicable law – excluded.

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Please be aware that the data of this EPD cannot be compared with data calculated based upon product category rules (PCRs) other than the standards mentioned above. The values given are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

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