



ENVIRONMENTAL PRODUCT DECLARATION

SCALANCE XRM334

6GK5334-3TS01-4AR3

Type II according to ISO 14021 including life cycle impact assessment (LCIA)



SIEMENS

General information

This environmental product declaration (EPD) is based on the international standard ISO 14021 (“Environmental labels and declarations – Self declared environmental claims – Type II environmental labelling”). The data in this EPD has been evaluated on a full-scale life cycle assessment (LCA) study according to ISO 14040/44, taking into account the product category rules (PCR) for electronic and electrotechnical products and systems defined in EN 50693.

Siemens is dedicated to an environmentally conscious design of its products in line with IEC 62430 and has implemented an integrated management system according to ISO 9001, ISO 14001 and ISO 45001.

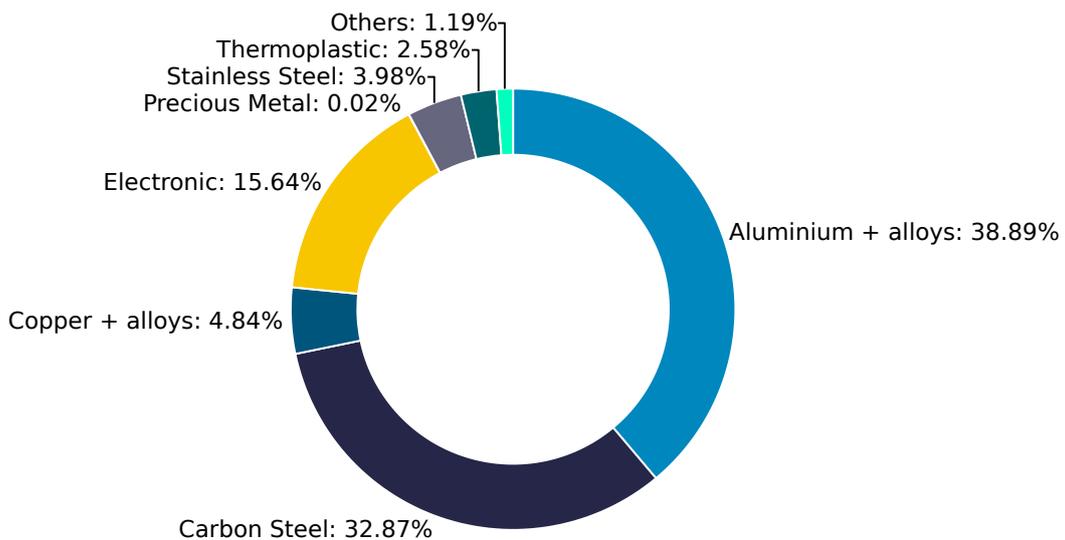
Products	Please refer appendix
Represented by the reference product	6GK5334-3TS01-4AR3
Product Description	SCALANCE XRM334; managed IE switch, 19" rack; 20x 100/1000 Mbps RJ45 port; 2x 1000/10000 Mbps RJ45 port 4x 1G SFP port, 8x 1G/10G SFP+ port; LED diagnostics; error signaling contact; select/set button
Functional Unit	Production of 1 pc. SCALANCE XRM334 and use over the reference service lifetime of 10 years. ¹

¹ The lifetime value used for calculation is a reference value and does not equate with the minimum, average or real life time.

Material composition

The following chart outlines the overall material composition of the calculated reference product without packaging. Product weight of 8.46 kg adds up with packaging weight of 0.88 kg to a total weight of 9.34 kg. Packaging consists of: PE film, PP film, Graphic paper, Corrugated box (average composition).

Product Weight 8.46 kg



Substance assessment

At Siemens, we are committed to the development and production of environmentally sound and sustainably produced equipment. This includes avoiding hazardous substances in our products without compromising their benefits for our customers.

Life cycle stages and reference scenarios

Scenarios		
 Manufacturing <p>This stage covers the extraction of natural resources, production of raw materials, manufacturing, packaging, and transportation.</p>	 Distribution and Operation <p>This stage covers the product's distribution, installation, use, and maintenance. Different operating conditions can lead to deviations from the reference scenario.</p>	 End-of-Life <p>This stage covers the disassembly or shredding and material recycling of all recyclable materials, as well as energy recovery, thermal treatment and the disposal of all other materials.</p>
Energy model used: Germany (Thermal energy from natural gas), Europe (standard mix), Germany (renewable mix) Transportation model: Truck-trailer (GLO), 34-40t gross weight, 3500 km default distance	Energy model used: Europe (standard mix) Distribution scenario: Truck-trailer (34-40 t) 3500 km Use Scenario: 33.45 W full load, 100% service uptime: reference lifetime 10 years	Energy model used: EMEA End-of-Life methodology: Modeled according to Cut-off methodology.

Key environmental performance indicators

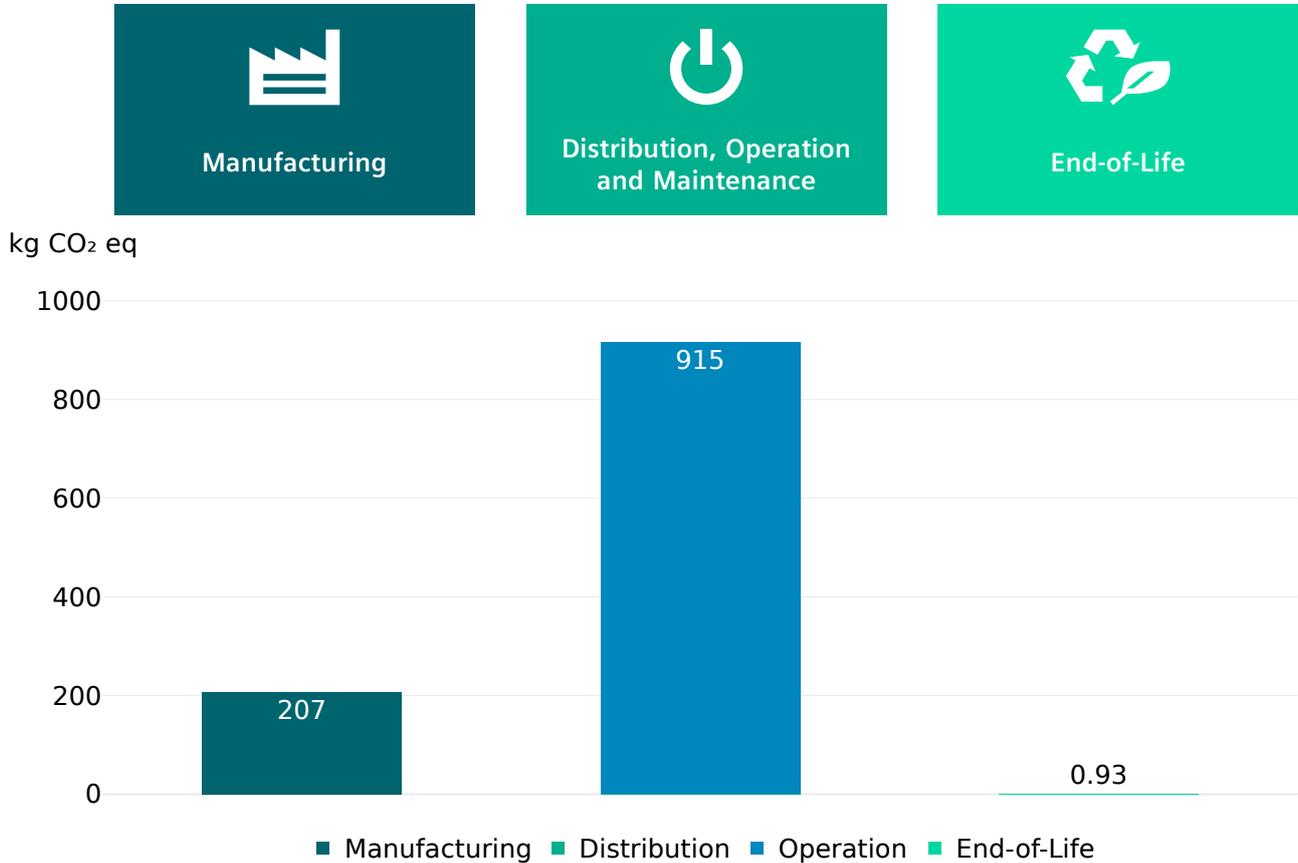
The following impact categories characterize the product's environmental footprint. They have been calculated with LCIA methodology EF3.0; LCA tool: Green Digital Twin (GDT), Database: One Siemens LCA Database (based on MLC CUP 2023.2, formerly GaBi).

To ensure the high quality and completeness of the LCA results, Primary Data have been used whenever possible. Datasets for resources, such as electrical energy or natural gas, are chosen from the region where the device is produced and assembled. If primary data are not available, datasets reflecting state-of-the-art manufacturing technology are considered.

Impact Category	Unit	Total	Manufacturing	Distribution	Operation	End of life
Acidification	Mole of H+ eq	5.38E+0	3.44E+0	3.01E-3	1.93E+0	8.76E-4
Climate change – total	kg CO ₂ eq	1.12E+3	2.07E+2	2.35E+0	9.15E+2	9.25E-1
Climate change – fossil	kg CO ₂ eq	1.12E+3	2.06E+2	2.32E+0	9.07E+2	9.24E-1
Climate change – biogenic	kg CO ₂ eq	8.75E+0	7.14E-1	6.29E-3	8.03E+0	1.55E-3
Climate Change, land use and land use change	kg CO ₂ eq	2.75E-1	1.76E-1	2.17E-2	9.89E-2	1.46E-4
Ecotoxicity, freshwater – total	CTUe	6.60E+3	1.28E+3	2.29E+1	5.30E+3	1.44E+0
Eutrophication, freshwater	kg P eq	4.33E-3	9.24E-4	8.56E-6	3.40E-3	1.33E-6
Eutrophication, marine	kg N eq	6.99E-1	2.35E-1	1.02E-3	4.63E-1	2.51E-4
Eutrophication, terrestrial	Mole of N eq	7.41E+0	2.56E+0	1.23E-2	4.84E+0	2.85E-3
Human toxicity, cancer – total	CTUh	7.54E-7	4.73E-7	4.64E-10	2.80E-7	1.17E-10
Human toxicity, non-cancer – total	CTUh	1.03E-5	5.76E-6	2.06E-8	4.47E-6	7.21E-9
Ionising radiation, human health	kBq U235 eq	5.10E+2	7.98E+0	8.94E-3	5.02E+2	8.31E-2
Land Use	dimensionless (pt)	8.26E+3	7.39E+2	1.33E+1	7.50E+3	1.41E+0
Ozone depletion	kg CFC-11 eq	2.78E-8	1.10E-8	3.05E-13	1.67E-8	2.94E-12
Particulate matter	Disease incidences	4.59E-5	2.96E-5	2.20E-8	1.63E-5	8.11E-9
Photochemical ozone formation, human health	kg NMVOC eq	2.06E+0	8.23E-1	2.59E-3	1.23E+0	7.06E-4
Resource use, fossils	MJ	2.17E+4	2.64E+3	3.19E+1	1.90E+4	4.79E+0
Resource use, mineral and metals	kg Sb eq	9.36E-2	9.35E-2	1.55E-7	1.40E-4	2.57E-8
Water use	m ³ water eq deprived water	2.63E+2	6.35E+1	2.83E-2	2.00E+2	1.06E-1

Climate change

This chart shows the overall impact of the product on climate change – total. The operations phase is the lifecycle phase with the biggest overall impact. Different operating conditions can lead to deviations from the reference scenario. The distribution stage of the reference product is not shown in the chart due to its relatively small contribution to climate change and its impact is included in the operation bar.



End-of-Life results

The end-of-life stage was modelled by shredding of the device, followed by sorting and material separation process.



It leads to:

- an overall **product recyclability of up to 82%** mainly due to metal content
- an **energy recoverability of up to 5%** from plastic materials
- a **minimum disposal rate of 13%**

The exact final values depend on the used recycling process and add up to 100%.

Note: The device should not be disposed of as unsorted municipal waste. Special treatment for specific components may be mandated by law or recommended for environmental reasons. Observe all local and applicable laws.

Appendix

For other MLFBs covered by this EPD, please consider the following factors:

Product	Description	Manufacturing	Distribution	Operation	End-of-Life
6GK5334-3TS01-4AR3	SCALANCE XRM334	1	1	1	1
6GK5334-3TS01-3AR3	SCALANCE XRM334	1	1	1	1
6GK5534-2TR00-3AR3	SCALANCE XR526-8	1	1	1	1
6GK5534-2TR00-4AR3	SCALANCE XR526-8	1	1	1	1
6GK5334-2TS00-3AR3	SCALANCE XR326-8	1	1	1	1
6GK5334-2TS00-4AR3	SCALANCE XR326-8	1	1	1	1
6GK5334-2TS01-3AR3	SCALANCE XRM334	1	1	1	1
6GK5334-2TS01-4AR3	SCALANCE XRM334	1	1	1	1
6GK5534-3TR00-3AR3	SCALANCE XR522-12	1	1	1	1
6GK5534-3TR00-4AR3	SCALANCE XR522-12	1	1	1	1
6GK5334-3TS00-3AR3	SCALANCE XR322-12	1	1	1	1
6GK5334-3TS00-4AR3	SCALANCE XR322-12	1	1	1	1
6GK5532-2SR00-3RR3	SCALANCE XR524-8WG	1	1	1	1
6GK5532-2SR00-3AR3	SCALANCE XR524-8WG	1	1	1	1
6GK5524-8GR00-3AR2	SCALANCE XR524-8C	1	1	0,25	1
6GK5524-8GR00-4AR2	SCALANCE XR524-8C	1	1	0,25	1
6GK5524-8GS00-3AR2	SCALANCE XR524-8C	1	1	0,25	1
6GK5524-8GS00-4AR2	SCALANCE XR524-8C	1	1	0,25	1
6GK5526-8GR00-3AR2	SCALANCE XR526-8C	1	1	0,39	1
6GK5526-8GR00-4AR2	SCALANCE XR526-8C	1	1	0,39	1
6GK5526-8GS00-3AR2	SCALANCE XR526-8C	1	1	0,39	1
6GK5526-8GS00-4AR2	SCALANCE XR526-8C	1	1	0,39	1
6GK5324-0GG00-3AR2	SCALANCE XR324-12M	1	1	0,51	1
6GK5324-0GG00-3HR2	SCALANCE XR324-12M	1	1	0,51	1

Product	Description	Manufacturing	Distribution	Operation	End-of-Life
6GK5324-0GG10-3AR2	SCALANCE XR324-12M	1	1	0,51	1
6GK5324-0GG10-3HR2	SCALANCE XR324-12M	1	1	0,51	1
6GK5324-4GG00-3ER2	SCALANCE XR324-4M EEC	1	1	0,43	1
6GK5324-4GG00-3JR2	SCALANCE XR324-4M EEC	1	1	0,43	1
6GK5324-4GG00-4ER2	SCALANCE XR324-4M EEC	1	1	0,43	1
6GK5324-4GG00-4JR2	SCALANCE XR324-4M EEC	1	1	0,43	1
6GK5324-4GG10-3ER2	SCALANCE XR324-4M EEC	1	1	0,43	1
6GK5324-4GG10-3JR2	SCALANCE XR324-4M EEC	1	1	0,43	1
6GK5324-4GG10-4ER2	SCALANCE XR324-4M EEC	1	1	0,43	1
6GK5324-4GG10-4JR2	SCALANCE XR324-4M EEC	1	1	0,43	1
6GK5324-4QG00-3AR2	SCALANCE XR324-4M PoE	1	1	0,43	1
6GK5324-4QG00-3HR2	SCALANCE XR324-4M PoE	1	1	0,43	1
6GK5324-4QG10-3AR2	SCALANCE XR324-4M PoE	1	1	0,43	1
6GK5324-4QG10-3HR2	SCALANCE XR324-4M PoE	1	1	0,43	1

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Please be aware that the data of this EPD cannot be compared with data calculated based upon product category rules (PCRs) other than the standards mentioned above. The values given are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

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