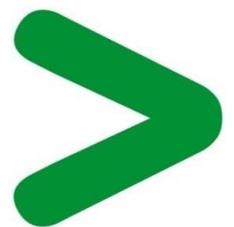


# Product End of Life Instructions

**ATV630 CAB INT IP00 45KW 400V WO KEYPAD**

**Altivar Process - 30 to 45KW / 400V**





## Potential disassembly risks



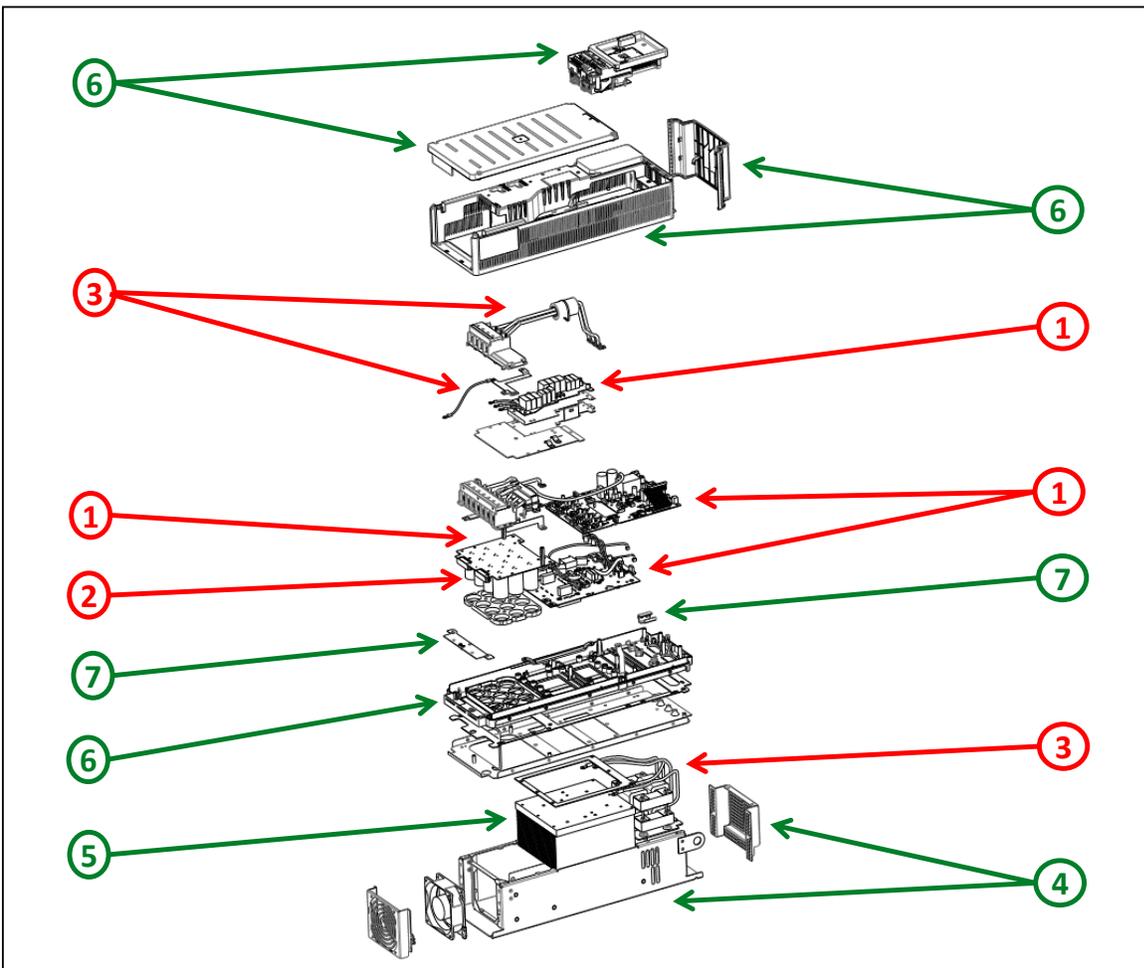
**ELECTRIC SHOCK,  
EXPLOSION,  
OR ARC FLASH.**

To service, remove all power.  
- Wait 15 minutes  
- Verify no voltage is present.

**Failure to comply  
will result in death  
or serious injury**



## End of Life Instructions



Recommendation	Number on drawing	Component / Material	Weight (in g)	Comment
To be depolluted	1	Electronic Board (Power) > 10cm <sup>2</sup>	1778	
To be depolluted	1	Electronic Board (Communication) > 10cm <sup>2</sup>	175	
To be depolluted	2	Electrolyte capacitors	1050	
To be depolluted	3	Cable	1641	
To be dismantled	4	Steel	7659	houssing, bar
To be dismantled	5	Aluminium	5587	heatsink
To be dismantled	6	Polymer	2221	chassis, houssing, cover
To be dismantled	7	Copper	219	bar
Other			6798	



## Product description

Manufacturer identification	Schneider Electric Industries SAS
Brand name	Schneider Electric
Product function	The main function of the Altivar Process product range is the speed control and variation of a synchronous, asynchronous or reluctance electric motor for fluid management and industrial applications.
Product reference	ATV630D45N4Z
Total representative product mass	26500 g
Representative product dimensions	673mm x 210mm x 261,9mm
Accessories	No accessories needed.
Date of information release	05/2019



## Additional information

Legal information	This product family is in the scope of European Union directive 2012/19/EU on Waste Electrical and Electronic Equipment (WEEE). The product family must be disposed according to the legislation of the country. This document is intended for use by end of life recyclers or treatment facilities. It provides the basic information to assure an appropriate end of life treatment for the components and materials of the product.	
In case of special transportation: transportation method	No special transportation.	
Recyclability potential	77%	Based on "ECO'DEEE recyclability and recoverability calculation method" (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME).

Schneider Electric Industries SAS

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ENVEOLI1812006

Published by Schneider Electric

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