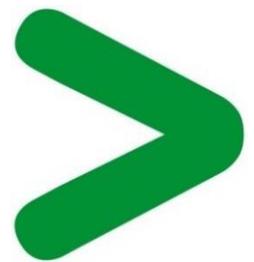


Product End of Life Instructions

**VARIABLE SPEED DRIVE ATV320 - 15KW - 380...500V - 3PH
BOOK**

**ALTIVAR MACHINE ATV320 – BOOK CONTROL BLOCK
11 to 15 kW / 380...500V / 3PH**



Schneider
Electric



Potential disassembly risks



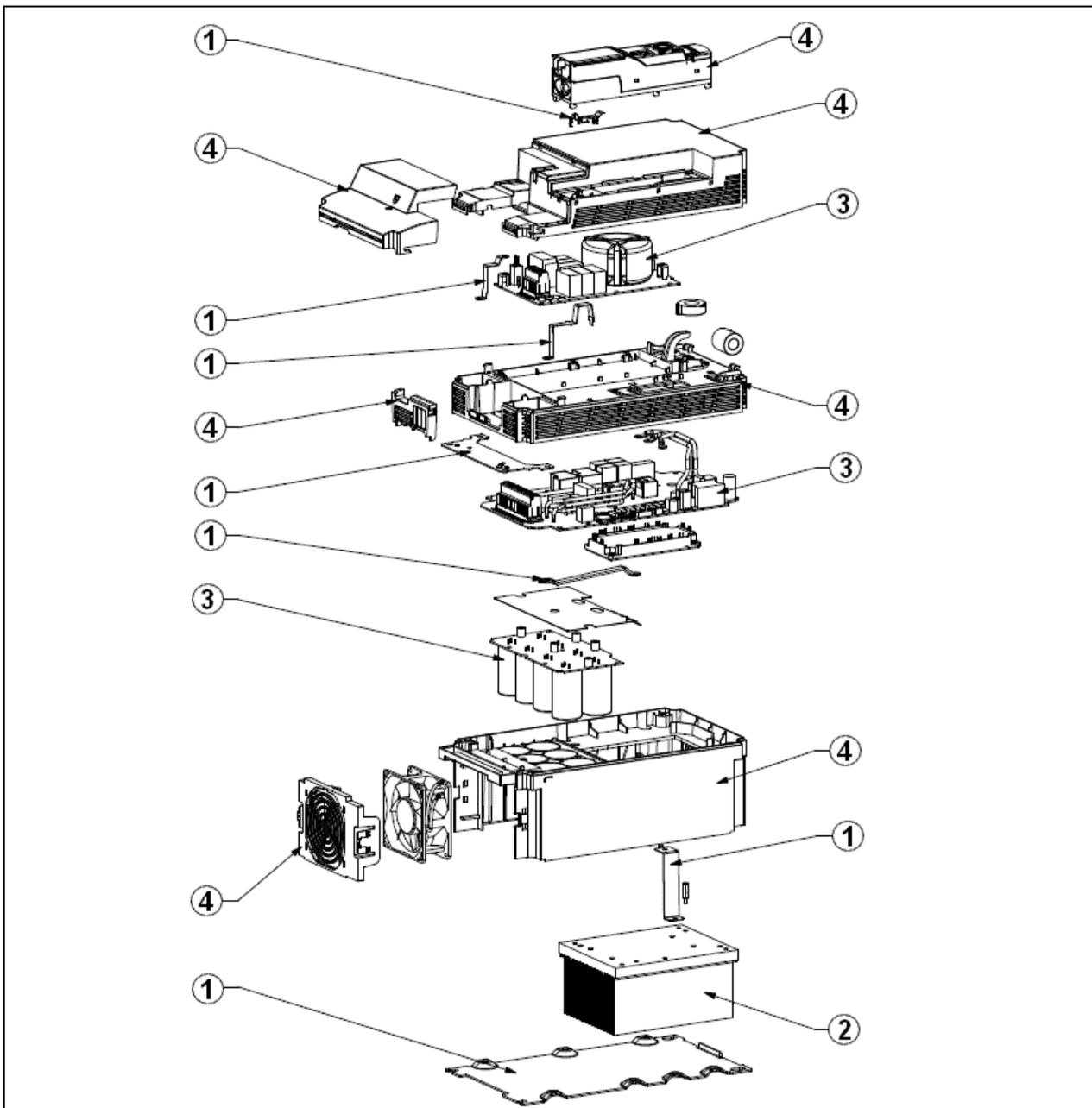
**ELECTRIC SHOCK,
EXPLOSION,
OR ARC FLASH.**

To service, remove all power.
- Wait 15 minutes
- Verify no voltage is present.

**Failure to comply
will result in death
or serious injury**



End of Life Instructions



Recommendation	Number on drawing	Component / Material	Weight (in g)	Comment
To be depolluted	3	Electronic Board (Power) > 10cm ²	1905,6	
To be depolluted	3	Cable (high current)	372	
To be depolluted	3	Electronic Board (Communication) > 10cm ²	104,84	
To be dismantled	1	Steel	943,7	Chassis
To be dismantled	2	Aluminium	1563,7	Heatsink
To be dismantled	4	PC, ABS-PC, PA, PA6, HDPE, SAN with or without additives	1443,6	Housing, cover
To be dismantled	6	Copper	2	Bar
Other			1011,8	



Product description

Manufacturer identification	Schneider Electric Industries SAS
Brand name	Schneider Electric
Product function	The Altivar Machine ATV320 drive is a variable speed drive for three-phase asynchronous and synchronous motors.
Product reference	ATV320D15N4B
Total representative product mass	7000 g
Representative product dimensions	404mm x 180mm x 232mm
Accessories	No accessories needed.
Date of information release	01/2018



Additional information

Legal information	This product family is in the scope of European Union directive 2012/19/EU on Waste Electrical and Electronic Equipment (WEEE). The product family must be disposed according to the legislation of the country. This document is intended for use by end of life recyclers or treatment facilities. It provides the basic information to assure an appropriate end of life treatment for the components and materials of the product.	
In case of special transportation: transportation method	No special transportation.	
Recyclability potential	65%	Based on "ECO'DEEE recyclability and recoverability calculation method" (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME).

Schneider Electric Industries SAS

Country Customer Care Center
<http://www.schneider-electric.com/contact>

35, rue Joseph Monier
 CS 30323
 F- 92506 Rueil Malmaison Cedex
 RCS Nanterre 954 503 439
 Capital social 896 313 776 €

www.schneider-electric.com

Published by Schneider Electric

ENVEOLI1709006EN

© 2018 - Schneider Electric – All rights reserved

01/2018