

Product Environmental Profile

Pro-Face PSA6 HMI Industrial Controller

Pro-Face PSA6000



Pro-face
by **Schneider** Electric



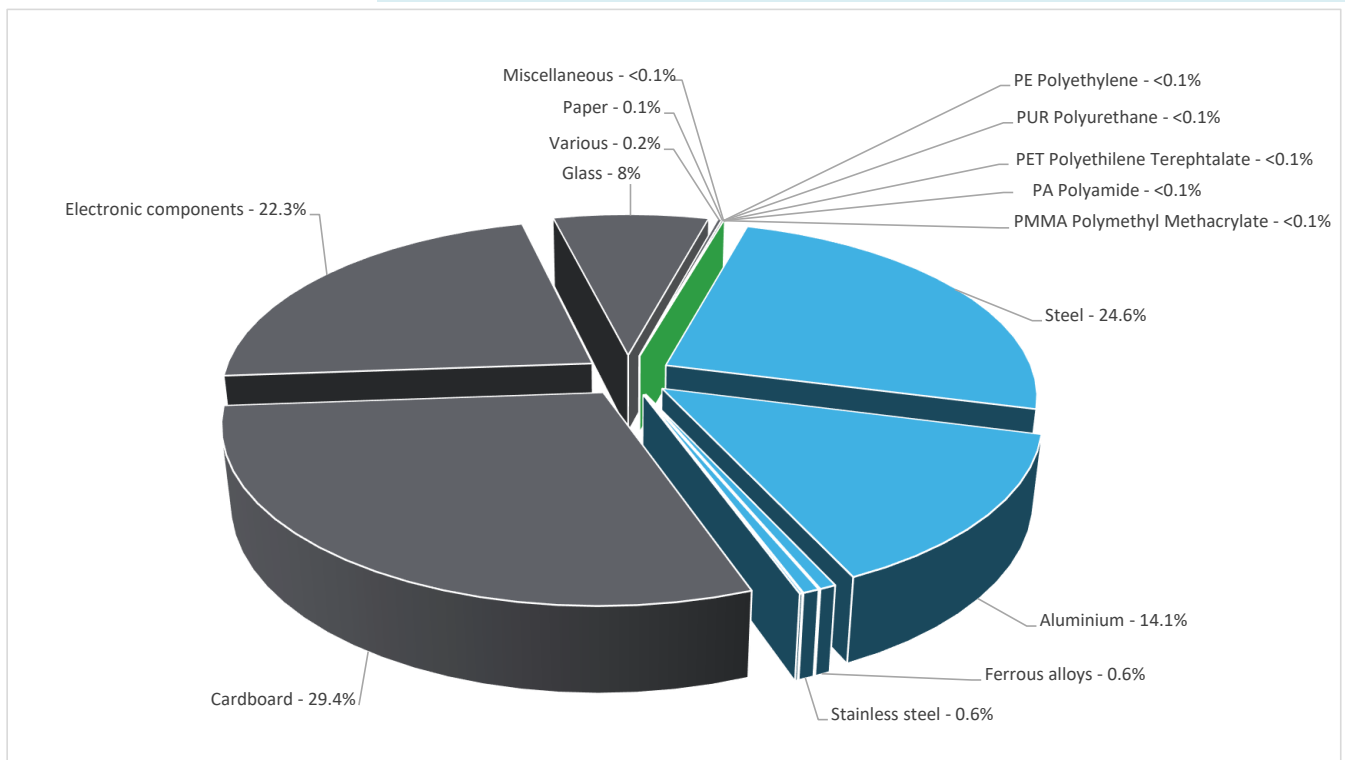
General information

Reference product	Pro-Face PSA6 HMI Industrial Controller - PFXPSA65GD18W11
Description of the product	HMI provides an interface for humans and machines to exchange messages and communicate.
Description of the range	The environmental impacts of this reference product are representative of the impacts of the other products of the range which are developed with a similar technology. The products of the range are: Pro-Face PSA6000 series from 40W to 54W or 12"W to 19"W.
Specifications are:	<p>To provide 19" Wide TFT Smart Display during 10 years and maximum use rate at 60W, based on below function:</p> <ul style="list-style-type: none"> - 19" Wide Touchscreen panel - USB Interface (Type-A,) * 2 - Ethernet interface <p>In accordance with the relevant standards:</p> <ul style="list-style-type: none"> - UL61010-1 / UL61010-2-201, UL50 / 50E Enclosure Type 4X Indoor - FCC Part15 Subpart B Class A - ICAN/CSA No.61010-1 / 61010-2-201 - ICES-003 Class A - EN61000-6-4, EN61000-6-2 - EN61131-2, EN61010-1 / EN61010-2-201 - KN61131-2 - AS/NZS 61000.6.4 (IEC 61000-6-4), AS/NZS 61010.1 / 61010.2 (IEC 61010-1 / 61010-2-201)



Constituent materials

Reference product mass	8.646 Kg including the product, its packaging, additional elements and accessories
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Plastics	0.0%
Metals	40.0%
Others	60.0%



Substance assessment

Details of ROHS and REACH substances information are available on the Schneider-Electric website

<https://www.se.com>



Additional environmental information

End Of Life	Recyclability potential:	62%	The recyclability rate was calculated from the recycling rates of each material making up the product based on REECYLAB tool developed by Ecosystem, for components/materials not covered by the tool, data from the EIME database and the related PSR was taken. If no data was found a conservative assumption was used (0% recyclability).
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Environmental impacts

Reference service life time	10 years		
Product category	Other equipments - Active product		
Life cycle of the product	The manufacturing, the distribution, the installation, the use and the end of life were taken into consideration in this study		
Electricity consumption	The electricity consumed during manufacturing processes is considered for each part of the product individually, the final assembly generates a negligible consumption		
Use scenario	The product is in active mode 70% of the time with a power use of 54W and in standby mode 30% of the time with a power use of 35W , for 10 years.		
Time representativeness	The collected data are representative of the year 2025		
Technological representativeness	The Modules of Technologies such as material production, manufacturing processes and transport technology used in the PEP analysis (LCA EIME in the case) are similar and representative of the actual type of technologies used to make the product.		
Geographical representativeness	Final assembly site	Use phase	
	CHINA	All of the world	
Energy model used	[A1 - A3]	[A5]	[B6]
	Electricity Mix; Low voltage; 2020; China, CN	No energy used	Electricity Mix; Low voltage; 2020; France, FR Electricity Mix; Low voltage; 2020; United States, US Electricity Mix; Low voltage; 2020; Asia Pacific, APAC
		[C1 - C4]	
		Global, European and French datasets are used.	

Detailed results of the optional indicators mentioned in PCRed4 are available in the LCA report and on demand in a digital format - Country Customer Care Center - <http://www.se.com/contact>

Mandatory Indicators		Pro-Face PSA6 HMI Industrial Controller - PFXPSA65GD18W11						
Impact indicators	Unit	Total (without Module D)	[A1 - A3] - Manufacturing	[A4] - Distribution	[A5] - Installation	[B1 - B7] - Use	[C1 - C4] - End of life	[D] - Benefits and loads
Contribution to climate change	kg CO2 eq	2.00E+03	1.37E+02	4.17E+00	0*	1.84E+03	1.07E+01	-1.35E+01
Contribution to climate change-fossil	kg CO2 eq	1.98E+03	1.41E+02	4.17E+00	0*	1.83E+03	1.06E+01	-1.35E+01
Contribution to climate change-biogenic	kg CO2 eq	1.07E+01	0*	0*	0*	1.42E+01	1.61E-02	-3.22E-02
Contribution to climate change-land use and land use change	kg CO2 eq	5.62E-04	5.61E-04	0*	0*	0*	1.65E-06	0.00E+00
Contribution to ozone depletion	kg CFC-11 eq	2.42E-05	1.44E-05	6.37E-09	3.76E-09	9.54E-06	1.81E-07	-2.94E-06
Contribution to acidification	mol H+ eq	1.21E+01	1.12E+00	2.70E-02	1.27E-03	1.09E+01	3.06E-02	-7.80E-02
Contribution to eutrophication, freshwater	kg P eq	6.15E-03	5.99E-04	1.56E-06	0*	5.49E-03	5.48E-05	-2.96E-05
Contribution to eutrophication, marine	kg N eq	1.47E+00	1.96E-01	1.26E-02	6.02E-04	1.26E+00	6.67E-03	-7.63E-03
Contribution to eutrophication, terrestrial	mol N eq	1.74E+01	2.11E+00	1.39E-01	6.13E-03	1.51E+01	7.25E-02	-8.75E-02
Contribution to photochemical ozone formation - human health	kg COVNM eq	4.78E+00	5.90E-01	3.58E-02	1.47E-03	4.14E+00	1.96E-02	-3.18E-02
Contribution to resource use, minerals and metals	kg Sb eq	3.11E-02	3.07E-02	0*	0*	3.59E-04	0*	-3.31E-03
Contribution to resource use, fossils	MJ	5.11E+04	2.18E+03	5.80E+01	0*	4.88E+04	7.77E+01	-2.61E+02
Contribution to water use	m3 eq	1.65E+02	4.81E+01	0*	2.24E-01	1.16E+02	8.10E-01	-5.96E+00

Inventory flows Indicators			Pro-Face PSA6 HMI Industrial Controller - PFXPSA65GD18W11					
Inventory flows	Unit	Total (without Module D)	[A1 - A3] - Manufacturing	[A4] - Distribution	[A5] - Installation	[B1 - B7] - Use	[C1 - C4] - End of life	[D] - Benefits and loads
Contribution to renewable primary energy used as energy	MJ	5.50E+03	1.07E+02	0*	0*	5.38E+03	3.67E+00	-2.00E+00
Contribution to renewable primary energy used as raw material	MJ	4.97E+01	4.97E+01	0*	0*	0*	0*	0.00E+00
Contribution to total renewable primary energy	MJ	5.55E+03	1.57E+02	0*	0*	5.38E+03	3.67E+00	-2.00E+00
Contribution to non renewable primary energy used as energy	MJ	5.11E+04	2.16E+03	5.80E+01	0*	4.88E+04	7.77E+01	-2.61E+02
Contribution to non renewable primary energy used as raw material	MJ	1.91E+01	1.91E+01	0*	0*	0*	0*	0.00E+00
Contribution to total non renewable primary energy	MJ	5.11E+04	2.18E+03	5.80E+01	0*	4.88E+04	7.77E+01	-2.61E+02
Contribution to use of secondary material	kg	0.00E+00	0*	0*	0*	0*	0*	0.00E+00
Contribution to use of renewable secondary fuels	MJ	0.00E+00	0*	0*	0*	0*	0*	0.00E+00
Contribution to use of non renewable secondary fuels	MJ	0.00E+00	0*	0*	0*	0*	0*	0.00E+00
Contribution to net use of fresh water	m³	3.85E+00	1.12E+00	0*	5.22E-03	2.69E+00	2.42E-02	-1.39E-01
Contribution to hazardous waste disposed	kg	7.30E+02	6.80E+02	0*	0*	4.78E+01	1.90E+00	-2.56E+02
Contribution to non hazardous waste disposed	kg	3.78E+02	6.36E+01	1.46E-01	2.45E+00	3.08E+02	4.07E+00	-8.37E+00
Contribution to radioactive waste disposed	kg	8.15E-02	3.79E-02	1.04E-04	0*	4.33E-02	2.03E-04	-3.82E-03
Contribution to components for reuse	kg	0.00E+00	0*	0*	0*	0*	0*	0.00E+00
Contribution to materials for recycling	kg	3.74E+00	4.89E-01	0*	0*	0*	3.25E+00	0.00E+00
Contribution to materials for energy recovery	kg	0.00E+00	0*	0*	0*	0*	0*	0.00E+00
Contribution to exported energy	MJ	3.69E-02	4.84E-03	0*	0*	0*	3.21E-02	0.00E+00

* represents less than 0.01% of the total life cycle of the reference flow

Contribution to biogenic carbon content of the product	kg of C	0.00E+00
Contribution to biogenic carbon content of the associated packaging	kg of C	6.86E-01

* The calculation of the biogenic carbon is based on the Ademe for the Cardboard (28%), EN16485 for Wood (39,52%), and APESA/RECORD for Paper (37,8%)

Life cycle assessment performed with EIME version v6.3.0, database version 2024-01 in compliance with ISO14044, EF3.1 method is applied, for biogenic carbon storage, assessment methodology -1/1 is used

According to this environmental analysis, proportionality rules may be used to evaluate the impacts of other products of this range, ratios to apply can be provided upon request

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

Registration number :	ENVPEP2506009_V1	Drafting rules	PEP-PCR-ed4-2021 09 06
Date of issue	07-2025	Supplemented by	PSR-0005-ed3.1-EN-2023 12 08
		Information and reference documents	www.pep-ecopassport.org
		Validity period	5 years
Independent verification of the declaration and data, in compliance with ISO 14021 : 2016			
Internal <input checked="" type="checkbox"/> External <input type="checkbox"/>			
The PCR review was conducted by a panel of experts chaired by Julie Orgelet (DDemain)			
PEPs are compliant with XP C08-100-1:2016 and EN 50693:2019 or NF E38-500 :2022			
The components of the present PEP may not be compared with components from any other program.			
Document complies with ISO 14021:2016 "Environmental labels and declarations. Type II environmental declarations"			

Schneider Electric Industries SAS
Country Customer Care Center
<http://www.se.com/contact>
Head Office
35, rue Joseph Monier
CS 30323
F- 92500 Rueil Malmaison Cedex
RCS Nanterre 954 503 439
Capital social 928 298 512 €

www.se.com

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