

Product Environmental Profile

**Variable speed drive - Altivar Process - 45kW - 380 to 480V - cabinet
Integration - IP20**

Altivar Process ATV600





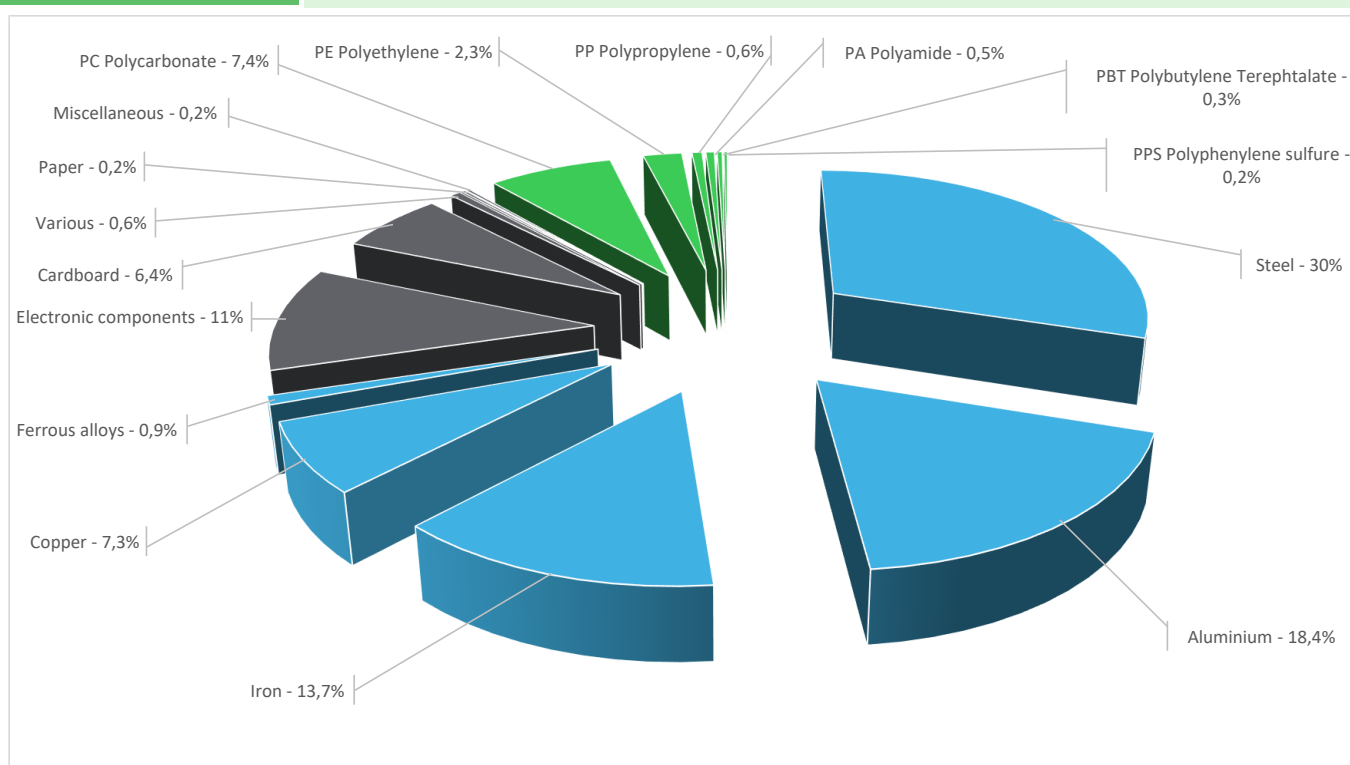
General information

Reference product	Variable speed drive - Altivar Process - 45kW - 380 to 480V - cabinet Integration - IP20 - ATV630D45N4Z
Description of the product	The main function of the Altivar Process product range is the speed control and variation of a synchronous, asynchronous or reluctance electric motor for fluid management and industrial applications.
Description of the range	This PEP refer to a range of products assimilated to a reference product by an extrapolation rule. This range consists of products Altivar Process ATV600 designed for industrial processes in the following market segments: oil and gas, mining, minerals and metals, food and beverage water and wastewater..The rating is from 30 to 45 kW (40 to 60 HP). The environmental impacts of this reference product are representative of the impacts of the other products of the range which are developed with a similar technology.
Functional unit	To adapt the speed and torque of synchronous, asynchronous or reluctance motor to the machine's operating point for 45 kW for heavy duty electric motors for fluid management and industrial applications in IP20/UL type 1 conditions, at 380V to 480V rated 3-phases voltage supply. Calculation of the environmental impacts is based on 10 years of product service lifetime. The usage profile taken into account is 6% uptime in full phase, 15% uptime in medium high phase, 35% uptime in medium low phase and 44% uptime in low phase of the 5000h operating time and 1000h of standby according to the CEMEP guide: pump/fan/compressor.



Constituent materials

Reference product mass	33,5 kg	including the product, its packaging, additional elements and accessories
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Plastics	11,3%
Metals	70,3%
Others	18,4%



Substance assessment

Details of ROHS and REACH substances information are available on the Schneider-Electric website

<https://www.se.com>



Additional environmental information

End Of Life	Recyclability potential:	84%	The recyclability rate was calculated from the recycling rates of each material making up the product based on REEECY'LAB tool developed by Ecosystem, for components/materials not covered by the tool, data from the EIME database and the related PSR was taken. If no data was found a conservative assumption was used (0% recyclability).
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Environmental impacts

Reference service life time	10 years			
Product category	Other equipments - Active product			
Life cycle of the product	The manufacturing, the distribution, the installation, the use and the end of life were taken into consideration in this study			
Electricity consumption	The electricity consumed during manufacturing processes is considered for each part of the product individually, the final assembly generates a negligible consumption			
Installation elements	The product does not require any special installation operations			
Use scenario	The product is in full phase 6% of the time with a power use of 469W, in medium high phase 15% of the time with a power use 321W, in medium low phase 35% of the time with a power use 189W, in low phase 44% of the time with a power use 155W uptime in low phase of the 5000h operating time for 10 years and 1000h of standby according to the CEMEP guide: pump/fan/compressor. Drive efficiency according to EN 17038.			
Time representativeness	The collected data are representative of the year 2025			
Technological representativeness	The Modules of Technologies such as material production, manufacturing processes and transport technology used in the PEP analysis (LCA EIME in the case) are similar and representative of the actual type of technologies used to make the product.			
Geographical representativeness	Final assembly site	Use phase		End-of-life
	China Wuxi	Europe		Europe
Energy model used	[A1 - A3]	[A5]	[B6]	[C1 - C4]
	Electricity Mix; Low voltage; 2020; China, CN	No energy used	Electricity Mix; Low voltage; 2020; Europe, EU-27	Global, European and French datasets are used.

Detailed results of the optional indicators mentioned in PCRed4 are available in the LCA report and on demand in a digital format - Country Customer Care Center - <http://www.se.com/contact>

Mandatory Indicators		Variable speed drive - Altivar Process - 45kW - 380 to 480V - cabinet Integration - IP20 - ATV630D45N4Z						
Impact indicators	Unit	Total (without Module D)	[A1 - A3] - Manufacturing	[A4] - Distribution	[A5] - Installation	[B1 - B7] - Use	[C1 - C4] - End of life	[D] - Benefits and loads
Contribution to climate change	kg CO2 eq	1,28E+04	2,79E+02	6,14E+00	1,00E+01	1,24E+04	3,78E+01	-1,16E+00
Contribution to climate change-fossil	kg CO2 eq	1,25E+04	2,88E+02	6,14E+00	3,11E+00	1,22E+04	3,77E+01	-5,30E+00
Contribution to climate change-biogenic	kg CO2 eq	2,73E+02	0*	0*	6,89E+00	2,75E+02	1,72E-01	4,14E+00
Contribution to climate change-land use and land use change	kg CO2 eq	2,54E-03	2,51E-03	9,29E-06	0*	0	1,68E-05	0
Contribution to ozone depletion	kg CFC-11 eq	8,56E-05	3,09E-05	7,45E-08	5,44E-08	5,33E-05	1,28E-06	-6,44E-07
Contribution to acidification	mol H+ eq	6,76E+01	2,28E+00	9,70E-03	1,29E-02	6,51E+01	1,39E-01	-4,11E-02
Contribution to eutrophication, freshwater	kg P eq	3,11E-02	1,12E-03	2,29E-05	3,07E-05	2,98E-02	1,44E-04	-4,62E-05
Contribution to eutrophication marine	kg N eq	7,90E+00	2,53E-01	1,76E-03	3,91E-03	7,62E+00	1,67E-02	-5,79E-03
Contribution to eutrophication, terrestrial	mol N eq	1,25E+02	2,80E+00	1,93E-02	3,47E-02	1,22E+02	1,94E-01	-5,54E-02
Contribution to photochemical ozone formation - human health	kg COVNM eq	2,51E+01	8,88E-01	6,24E-03	7,96E-03	2,42E+01	5,72E-02	-1,87E-02
Contribution to resource use, minerals and metals	kg Sb eq	3,03E-02	2,63E-02	0*	0*	4,04E-03	5,85E-06	-5,91E-04
Contribution to resource use, fossils	MJ	3,06E+05	7,02E+03	1,09E+02	3,87E+01	2,98E+05	4,65E+02	-1,06E+02
Contribution to water use	m3 eq	1,08E+03	1,35E+02	2,21E-01	2,46E-01	9,43E+02	5,17E+00	-2,76E+00

Inventory flows Indicators		Variable speed drive - Altivar Process - 45kW - 380 to 480V - cabinet Integration - IP20 - ATV630D45N4Z						
Inventory flows	Unit	Total (without Module D)	[A1 - A3] - Manufacturing	[A4] - Distribution	[A5] - Installation	[B1 - B7] - Use	[C1 - C4] - End of life	[D] - Benefits and loads
Contribution to use of renewable primary energy excluding renewable primary energy used as raw material	MJ	7,02E+04	2,86E+02	0*	2,41E+01	6,99E+04	3,06E+01	5,80E+00
Contribution to use of renewable primary energy resources used as raw material	MJ	1,14E+02	1,14E+02	0	0	0	0	-5,42E+01
Contribution to total use of renewable primary energy resources	MJ	7,03E+04	4,00E+02	0*	2,41E+01	6,99E+04	3,06E+01	-4,84E+01
Contribution to use of non renewable primary energy excluding non renewable primary energy used as raw material	MJ	3,06E+05	6,83E+03	1,09E+02	3,87E+01	2,98E+05	4,65E+02	-9,73E+01
Contribution to use of non renewable primary energy resources used as raw material	MJ	1,92E+02	1,92E+02	0	0	0	0	-8,69E+00
Contribution to total use of non-renewable primary energy resources	MJ	3,06E+05	7,02E+03	1,09E+02	3,87E+01	2,98E+05	4,65E+02	-1,06E+02
Contribution to use of secondary material	kg	3,30E+00	3,30E+00	0	0	0	0	0
Contribution to use of renewable secondary fuels	MJ	0	0	0	0	0	0	0
Contribution to use of non renewable secondary fuels	MJ	0	0	0	0	0	0	0
Contribution to net use of freshwater	m³	2,54E+01	3,15E+00	5,15E-03	1,56E-02	2,20E+01	1,53E-01	-6,43E-02
Contribution to hazardous waste disposed	kg	9,83E+02	6,35E+02	0*	7,45E-01	3,44E+02	4,10E+00	-4,54E+01
Contribution to non hazardous waste disposed	kg	2,13E+03	2,26E+02	5,70E-01	7,61E-01	1,88E+03	2,18E+01	-2,48E+00
Contribution to radioactive waste disposed	kg	5,99E-01	1,53E-01	4,51E-04	1,79E-04	4,42E-01	3,48E-03	-1,23E-03
Contribution to components for reuse	kg	0	0	0	0	0	0	0
Contribution to materials for recycling	kg	2,88E+01	3,08E+00	0	3,18E+00	0	2,25E+01	0
Contribution to materials for energy recovery	kg	0	0	0	0	0	0	0
Contribution to exported energy	MJ	0	0	0	0	0	0	0

* represents less than 0.01% of the total life cycle of the reference flow

Contribution to biogenic carbon content of the product kg of C 0,00E+00

Contribution to biogenic carbon content of the associated packaging kg of C 5,54E-01

* The calculation of the biogenic carbon is based on the Ademe for the Cardboard (28%), EN16485 for Wood (39,52%), and APESA/RECORD for Paper (37,8%)

Mandatory Indicators		Variable speed drive - Altivar Process - 45kW - 380 to 480V - cabinet Integration - IP20 - ATV630D45N4Z							
Impact indicators	Unit	[B1 - B7] - Use	[B1]	[B2]	[B3]	[B4]	[B5]	[B6]	[B7]
Contribution to climate change	kg CO2 eq	1,24E+04	0	0	0	0	0	1,24E+04	0
Contribution to climate change-fossil	kg CO2 eq	1,22E+04	0	0	0	0	0	1,22E+04	0
Contribution to climate change-biogenic	kg CO2 eq	2,75E+02	0	0	0	0	0	2,75E+02	0
Contribution to climate change-land use and land use change	kg CO2 eq	0	0	0	0	0	0	0	0
Contribution to ozone depletion	kg CFC-11 eq	5,33E-05	0	0	0	0	0	5,33E-05	0
Contribution to acidification	mol H+ eq	6,51E+01	0	0	0	0	0	6,51E+01	0
Contribution to eutrophication, freshwater	kg P eq	2,98E-02	0	0	0	0	0	2,98E-02	0
Contribution to eutrophication marine	kg N eq	7,62E+00	0	0	0	0	0	7,62E+00	0
Contribution to eutrophication, terrestrial	mol N eq	1,22E+02	0	0	0	0	0	1,22E+02	0
Contribution to photochemical ozone formation - human health	kg COVNM eq	2,42E+01	0	0	0	0	0	2,42E+01	0
Contribution to resource use, minerals and metals	kg Sb eq	4,04E-03	0	0	0	0	0	4,04E-03	0
Contribution to resource use, fossils	MJ	2,98E+05	0	0	0	0	0	2,98E+05	0
Contribution to water use	m3 eq	9,43E+02	0	0	0	0	0	9,43E+02	0

Inventory flows Indicators		Variable speed drive - Altivar Process - 45kW - 380 to 480V - cabinet Integration - IP20 - ATV630D45N4Z							
Inventory flows	Unit	[B1 - B7] - Use	[B1]	[B2]	[B3]	[B4]	[B5]	[B6]	[B7]
Contribution to use of renewable primary energy excluding renewable primary energy used as raw material	MJ	6,99E+04	0	0	0	0	0	6,99E+04	0
Contribution to use of renewable primary energy resources used as raw material	MJ	0	0	0	0	0	0	0	0
Contribution to total use of renewable primary energy resources	MJ	6,99E+04	0	0	0	0	0	6,99E+04	0
Contribution to use of non renewable primary energy excluding non renewable primary energy used as raw material	MJ	2,98E+05	0	0	0	0	0	2,98E+05	0
Contribution to use of non renewable primary energy resources used as raw material	MJ	0	0	0	0	0	0	0	0
Contribution to total use of non-renewable primary energy resources	MJ	2,98E+05	0	0	0	0	0	2,98E+05	0
Contribution to use of secondary material	kg	0	0	0	0	0	0	0	0
Contribution to use of renewable secondary fuels	MJ	0	0	0	0	0	0	0	0
Contribution to use of non renewable secondary fuels	MJ	0	0	0	0	0	0	0	0
Contribution to net use of freshwater	m³	2,20E+01	0	0	0	0	0	2,20E+01	0
Contribution to hazardous waste disposed	kg	3,44E+02	0	0	0	0	0	3,44E+02	0
Contribution to non hazardous waste disposed	kg	1,88E+03	0	0	0	0	0	1,88E+03	0
Contribution to radioactive waste disposed	kg	4,42E-01	0	0	0	0	0	4,42E-01	0
Contribution to components for reuse	kg	0	0	0	0	0	0	0	0
Contribution to materials for recycling	kg	0	0	0	0	0	0	0	0
Contribution to materials for energy recovery	kg	0	0	0	0	0	0	0	0
Contribution to exported energy	MJ	0	0	0	0	0	0	0	0

* represents less than 0.01% of the total life cycle of the reference flow

Life cycle assessment performed with EIME version v6.2.5-6, database version 2024-01 in compliance with ISO14044, EF3.1 method is applied, for biogenic carbon storage, assessment methodology -1/1 is used

According to this environmental analysis, proportionality rules may be used to evaluate the impacts of other products of this range, ratios to apply can be provided upon request

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

To extrapolate the impact to another product from the range, apply the following extrapolation rules to each indicator per life cycle stage:

MANUFACTURING(i) = Mass of (product+packaging) in grams / Mass of (reference product+reference packaging) in grams

DISTRIBUTION (i) = Mass of (product+packaging) in grams / Mass of (reference product+reference packaging) in grams

INSTALLATION (i) = Mass of (packaging) in grams / Mass of (reference packaging) in grams

USE (i) = Power dissipated in Watts / Power dissipated of the reference product in Watts

END OF LIFE (i) = Mass of (product) in grams / Mass of (reference product) in grams

TOTAL (i) = Σ Life Cycle Stages (i)

By multiplying these coefficients with the impacts of the reference product, you will obtain the impacts of the concerned extrapolated product.

Please find all the informations regarding the products on <https://www.se.com>

Registration number :	SCHN-00423-V02.01-EN	Drafting rules	PEP-PCR-ed4-2021 09 06
		Supplemented by	PSR-0005-ed3.1-EN-2023 12 08
Verifier accreditation N°	VH50	Information and reference documents	www.pep-ecopassport.org
Date of issue	07-2025	Validity period	5 years
Independent verification of the declaration and data, in compliance with ISO 14025 : 2006			
Internal External X			
The PCR review was conducted by a panel of experts chaired by Julie Orgelet (DDemain)			
PEPs are compliant with XP C08-100-1:2016 and EN 50693:2019 or NF E38-500 :2022			
The components of the present PEP may not be compared with components from any other program.			
Document complies with ISO 14025:2006 "Environmental labels and declarations. Type III environmental declarations"			



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Published by Schneider Electric

SCHN-00423-V02.01-EN

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07-2025

ENVPEP1812006_V2-EN - SCHN-00423-V02.01-EN

07-2025