# **Product Environmental Profile**

#### **Pro-face HMI ST6000 basic Operator Panel**

#### **Pro-face ST6000**





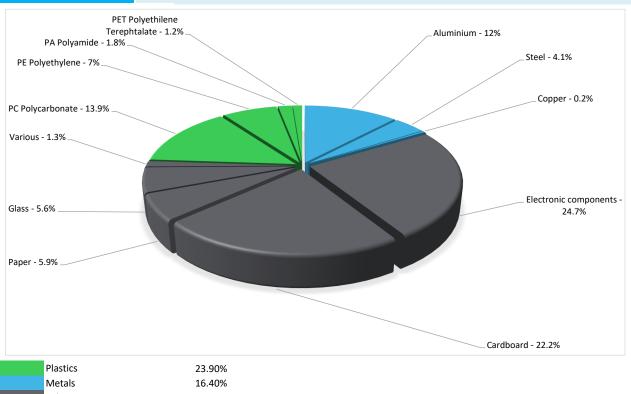


## **General information**

Reference product	Pro-face HMI ST6000 basic Operator Panel - PFXST6200WAD
Description of the product	Human machine interface with serial link and ethernet communication
Description of the range	The products of the range are: Pro-face ST6000 HMI series from 4" to 15" in 5 sizes, equipped with control function, communication with PLC via 1 or 2 integrated serial links.  The environmental impacts of this reference product are representative of the impacts of the other products of the range which are developed with a similar technology.
Functional unit	HMI provide a interface for information interaction and communication between humans and machines with rated voltage U and 70% RLT in active mode and 30% in standby mode(turn off the backlight)
Specifications are:	Technical data: -Rated input voltage U: 24V DC - 4.3" Touchscreen panel I/O connectors(USB and Ethernet) IP20 (rear panel) & IP65(front panel) conforming to IEC 61131-2

### **Constituent materials**

Reference product mass 450 g including the product, its packaging and additional elements and accessories



Others 59.70%

### **Substance assessment**

Details of ROHS and REACH substances information are available on the Schneider-Electric Green Premium website https://www.se.com/ww/en/work/support/green-premium/

### (1) Additional environmental information

End Of Life

Recyclability potential:

29%

The recyclability rate was calculated from the recycling rates of each material making up the product with the exception of data using the ESR database. For materials or components using the ESR database or the absence of data the conservative hypothesis "0% recyclability" was used.

## **T** Environmental impacts

Reference service life time	15 years										
Product category	Other equipments - Active product	Other equipments - Active product									
Installation elements	The product does not require any installation ope	erations									
Use scenario	The product is in active mode 70% of the time a	The product is in active mode 70% of the time a power use of 3.6W , and standby mode 30% of the time a power use of 2.8W, for 15 years.									
Time representativeness	The collected data are representative of the year	The collected data are representative of the year 2023									
Technological representativeness	The Modules of Technologies such as material production, manufacturing processes and transport technology used in the PEP analysis (LCA EIME in the case) are Similar and représentaive of the actual type of technologies used to make the product.										
Geographical representativeness	Rest of the World										
	[A1 - A3] [A5] [B6] [C1 - C4]										
Energy model used	Electricity Mix; Low voltage; 2018; China, CN	Electricity Mix; Low voltage; 2018; Asia Pacific, APAC Electricity Mix; High voltage; 2018; United States, US Electricity Mix; Low voltage; 2018; Europe, EU-27	Electricity Mix; Low voltage; 2018; Asia Pacific, APAC Electricity Mix; High voltage; 2018; United States, US Electricity Mix; Low voltage; 2018; Europe, EU-27	Electricity Mix; Low voltage; 2018; Asia Pacific, APAC Electricity Mix; High voltage; 2018; United States, US Electricity Mix; Low voltage; 2018; Europe, EU-27							

Detailed results of the optional indicators mentioned in PCRed4 are available in the LCA report and on demand in a digital format - Country Customer Care Center - http://www.schneider-

Mandatory Indicators	Pro-face HMI ST6000 basic Operator Panel - PFXST6200WAD							
Impact indicators	Unit	Total (without Module D)	[A1 - A3] - Manufacturing	[A4] - Distribution	[A5] - Installation	[B1 - B7] - Use	[C1 - C4] - End of life	[D] - Benefits and loads
Contribution to climate change	kg CO2 eq	2.94E+02	3.75E+01	6.94E-01	9.83E-02	2.55E+02	6.77E-01	-8.27E-01
Contribution to climate change-fossil	kg CO2 eq	2.93E+02	3.74E+01	6.94E-01	9.83E-02	2.54E+02	6.59E-01	-8.05E-01
Contribution to climate change-biogenic	kg CO2 eq	3.25E-01	1.00E-01	0*	0*	2.07E-01	1.84E-02	-2.24E-02
Contribution to climate change-land use and land use change	e kg CO2 eq	7.35E-05	7.34E-05	0*	0*	0*	8.06E-08	0.00E+00
Contribution to ozone depletion	kg CFC-11 eq	7.05E-06	5.25E-06	6.09E-07	0*	1.19E-06	2.84E-09	-1.12E-07
Contribution to acidification	mol H+ eq	1.81E+00	2.48E-01	2.85E-03	0*	1.56E+00	7.70E-04	-5.44E-03
Contribution to eutrophication, freshwater	kg (PO4)³⁻ eq	4.00E-04	7.48E-05	8.08E-08	0*	3.15E-04	1.04E-05	-2.95E-06
Contribution to eutrophication marine	kg N eq	2.04E-01	2.70E-02	1.30E-03	3.45E-05	1.76E-01	2.86E-04	-4.50E-04
Contribution to eutrophication, terrestrial	mol N eq	2.47E+00	2.86E-01	1.41E-02	3.80E-04	2.17E+00	3.02E-03	-4.96E-03
Contribution to photochemical ozone formation - human health	kg NMVOC eq	6.82E-01	9.67E-02	4.69E-03	8.59E-05	5.80E-01	7.99E-04	-1.66E-03
Contribution to resource use, minerals and metals	kg Sb eq	3.45E-03	3.44E-03	0*	0*	9.33E-06	0*	-2.38E-05
Contribution to resource use, fossils	MJ	5.59E+03	4.90E+02	8.59E+00	0*	5.09E+03	5.20E+00	-1.16E+01
Contribution to water use	m3 eq	2.14E+01	1.16E+01	3.50E-02	1.98E-02	9.70E+00	6.81E-02	-1.77E-01

Inventory flows Indicators	Pro-face HMI ST6000 basic Operator Panel - PFXST6200WAD								
Inventory flows	Unit	Total (without Module D)	[A1 - A3] - Manufacturing	[A4] - Distribution	[A5] - Installation	[B1 - B7] - Use	[C1 - C4] - End of life	[D] - Benefits and loads	
Contribution to use of renewable primary energy excluding renewable primary energy used as raw material	MJ	7.03E+02	1.43E+01	0*	0*	6.89E+02	0*	-4.88E-01	
Contribution to use of renewable primary energy resources used as raw material	MJ	2.56E+00	2.56E+00	0*	0*	0*	0*	0.00E+00	
Contribution to total use of renewable primary energy resources	MJ	7.06E+02	1.69E+01	0*	0*	6.89E+02	0*	-4.88E-01	
Contribution to use of non renewable primary energy excluding non renewable primary energy used as raw material	MJ	5.58E+03	4.83E+02	8.59E+00	0*	5.09E+03	5.20E+00	-1.16E+01	
Contribution to use of non renewable primary energy resources used as raw material	MJ	7.24E+00	7.24E+00	0*	0*	0*	0*	0.00E+00	
Contribution to total use of non-renewable primary energy resources	MJ	5.59E+03	4.90E+02	8.59E+00	0*	5.09E+03	5.20E+00	-1.16E+01	
Contribution to use of secondary material	kg	1.04E-05	1.04E-05	0*	0*	0*	0*	0.00E+00	
Contribution to use of renewable secondary fuels	MJ	0.00E+00	0*	0*	0*	0*	0*	0.00E+00	
Contribution to use of non renewable secondary fuels	MJ	0.00E+00	0*	0*	0*	0*	0*	0.00E+00	
Contribution to net use of freshwater	m³	4.99E-01	2.70E-01	8.15E-04	4.60E-04	2.26E-01	1.59E-03	-4.11E-03	
Contribution to hazardous waste disposed	kg	7.03E+01	6.44E+01	0*	0*	5.77E+00	1.12E-01	-1.94E+00	
Contribution to non hazardous waste disposed	kg	5.17E+01	1.22E+01	0*	1.58E-01	3.93E+01	1.13E-01	-1.31E+00	
Contribution to radioactive waste disposed	kg	1.07E-02	5.03E-03	1.37E-04	1.12E-06	5.48E-03	5.88E-06	-1.02E-03	
Contribution to components for reuse	kg	0.00E+00	0*	0*	0*	0*	0*	0.00E+00	
Contribution to materials for recycling	kg	9.70E-02	1.08E-02	0*	0*	0*	8.62E-02	0.00E+00	
Contribution to materials for energy recovery	kg	0.00E+00	0*	0*	0*	0*	0*	0.00E+00	
Contribution to exported energy	MJ	8.30E-04	1.15E-04	0*	0*	0*	7.14E-04	0.00E+00	

 $<sup>\</sup>ensuremath{^{\star}}$  represents less than 0.01% of the total life cycle of the reference flow

Contribution to biogenic carbon content of the product	kg of C	0.00E+00
Contribution to biogenic carbon content of the associated packaging	kg of C	3.80E-02

Mandatory Indicators				Pro-face HMI	ST6000 ba	sic Ope	rator Par	nel - PFXST6200	WAD
Impact indicators	Unit	[B1 - B7] - Use	[B1]	[B2]	[B3]	[B4]	[B5]	[B6]	[B7]
Contribution to climate change	kg CO2 eq	2.55E+02	0*	0*	0*	0*	0*	2.55E+02	0*
Contribution to climate change-fossil	kg CO2 eq	2.54E+02	0*	0*	0*	0*	0*	2.54E+02	0*
Contribution to climate change-biogenic	kg CO2 eq	2.07E-01	0*	0*	0*	0*	0*	2.07E-01	0*
Contribution to climate change-land use and land use chang	e kg CO2 eq	0*	0*	0*	0*	0*	0*	0*	0*
Contribution to ozone depletion	kg CFC-11 eq	1.19E-06	0*	0*	0*	0*	0*	1.19E-06	0*
Contribution to acidification	mol H+ eq	1.56E+00	0*	0*	0*	0*	0*	1.56E+00	0*
Contribution to eutrophication, freshwater	kg (PO4)³¯ eq	3.15E-04	0*	0*	0*	0*	0*	3.15E-04	0*
ontribution to eutrophication marine	kg N eq	1.76E-01	0*	0*	0*	0*	0*	1.76E-01	0*
ontribution to eutrophication, terrestrial	mol N eq	2.17E+00	0*	0*	0*	0*	0*	2.17E+00	0*
ontribution to photochemical ozone formation - human salth	kg NMVOC eq	5.80E-01	0*	0*	0*	0*	0*	5.80E-01	0*
Contribution to resource use, minerals and metals	kg Sb eq	9.33E-06	0*	0*	0*	0*	0*	9.33E-06	0*
ontribution to resource use, fossils	MJ	5.09E+03	0*	0*	0*	0*	0*	5.09E+03	0*
ontribution to water use	m3 eq	9.70E+00	0*	0*	0*	0*	0*	9.70E+00	0*

Inventory flows Indicators				Pro-face HMI	ST6000 ba	sic Ope	rator Par	nel - PFXST6200	OWAD
Inventory flows	Unit	[B1 - B7] - Use	[B1]	[B2]	[B3]	[B4]	[B5]	[B6]	[B7]
Contribution to use of renewable primary energy excluding renewable primary energy used as raw material	MJ	6.89E+02	0*	0*	0*	0*	0*	6.89E+02	0*
Contribution to use of renewable primary energy resources used as raw material	MJ	0*	0*	0*	0*	0*	0*	0*	0*
Contribution to total use of renewable primary energy resources	MJ	6.89E+02	0*	0*	0*	0*	0*	6.89E+02	0*
Contribution to use of non renewable primary energy excluding non renewable primary energy used as raw material	MJ	5.09E+03	0*	0*	0*	0*	0*	5.09E+03	0*
Contribution to use of non renewable primary energy resources used as raw material	MJ	0*	0*	0*	0*	0*	0*	0*	0*
Contribution to total use of non-renewable primary energy resources	MJ	5.09E+03	0*	0*	0*	0*	0*	5.09E+03	0*
Contribution to use of secondary material	kg	0*	0*	0*	0*	0*	0*	0*	0*
Contribution to use of renewable secondary fuels	MJ	0*	0*	0*	0*	0*	0*	0*	0*
Contribution to use of non renewable secondary fuels	MJ	0*	0*	0*	0*	0*	0*	0*	0*
Contribution to net use of freshwater	m³	2.26E-01	0*	0*	0*	0*	0*	2.26E-01	0*
Contribution to hazardous waste disposed	kg	5.77E+00	0*	0*	0*	0*	0*	5.77E+00	0*
Contribution to non hazardous waste disposed	kg	3.93E+01	0*	0*	0*	0*	0*	3.93E+01	0*
Contribution to radioactive waste disposed	kg	5.48E-03	0*	0*	0*	0*	0*	5.48E-03	0*
Contribution to components for reuse	kg	0*	0*	0*	0*	0*	0*	0*	0*
Contribution to materials for recycling	kg	0*	0*	0*	0*	0*	0*	0*	0*
Contribution to materials for energy recovery	kg	0*	0*	0*	0*	0*	0*	0*	0*
Contribution to exported energy	MJ	0*	0*	0*	0*	0*	0*	0*	0*

 $<sup>^{\</sup>star}$  represents less than 0.01% of the total life cycle of the reference flow

Life cycle assessment performed with EIME version v6.1, database version 2023-02 in compliance with ISO14044, EF 3.0 method is applied, for biogenic carbon storage, assessment methodology 0/0 is used

According to this environmental analysis, proportionality rules may be used to evaluate the impacts of other products of this range, ratios to apply can be provided upon request

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

Registration num	nber :	ENVPEP2406010_V1	Drafting rules	PCR-4-ed4-EN-2021 09 06						
			Supplemented by	PSR-0005-ed3.1-EN-2023 12 08						
Date of issue		06-2024	Information and reference documents	www.pep-ecopassport.org						
	· · · · · · · · · · · · · · · · · · ·		Validity period	5 years						
Independent verification of the declaration and data, in compliance with ISO 14021 : 2016										
Internal	X External									
The PCR review	was conduct	ed by a panel of experts chaired by Julie Orgelet (DDema	in)							
PEPs are comp	PEPs are compliant with XP C08-100-1:2016 and EN 50693:2019 or NF E38-500 :2022									
The components of the present PEP may not be compared with components from any other program.										
Document complies with ISO 14021:2016 "Environmental labels and declarations. Type II environmental declarations"										

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