



Distance sensor VDM28-8-L1-IO/73c/136



- Distance measurement using object
- Measuring method PRT (Pulse Ranging Technology)
- Accurate, clear, and reproducible measuring results
- Red laser as the light emitter
- Version with IO-Link interface
- Laser class 1, eyesafe

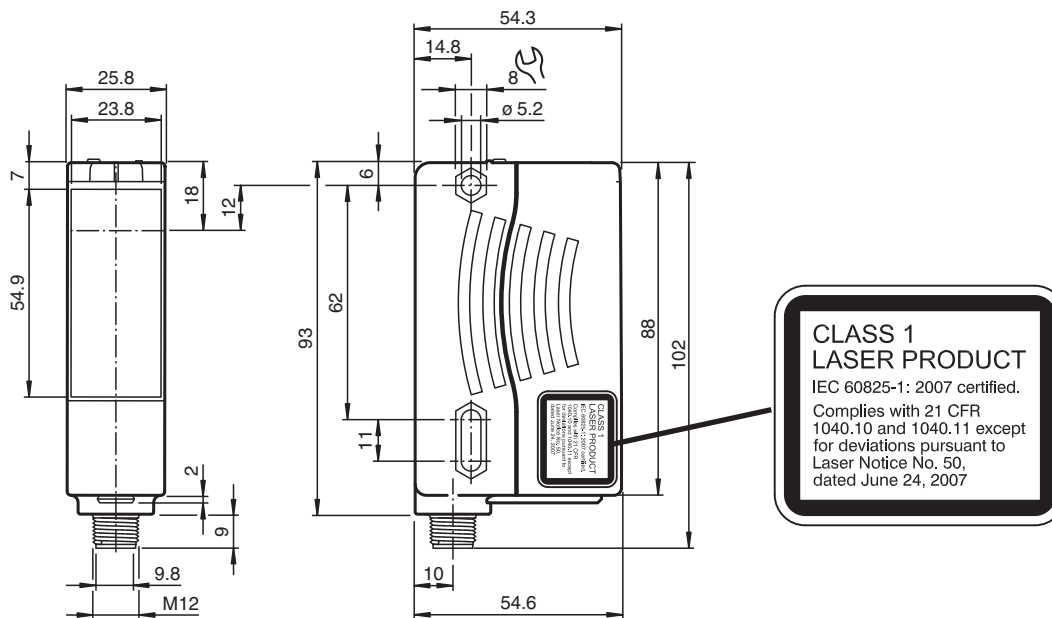
Universal distance sensor, measurement to object, IO-Link interface, measuring method PRT, 8 m detection range, red laser light, laser class 1, push-pull output, M12 plug



Function

The VDM28 distance measurement device employs Pulse Ranging Technology (PRT). It has a repeat accuracy of 5 mm with an operating range of 0.2 ... 50 m and an absolute accuracy of 25 mm. The compact housing of the Series 28 photoelectric sensors, with dimensions of 88 mm (height), 26 mm (width) and 54 mm (depth), make it the smallest device available in its class.

Dimensions



Technical Data

General specifications

Measuring range	0.2 ... 8 m
Reference target	Kodak white (90%)
Light source	laser diode typ. service life 85,000 h at Ta = +25 °C

Release date: 2025-02-28 Date of issue: 2025-02-28 Filename: 297903_eng.pdf

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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Technical Data

Light type		modulated visible red light
Laser nominal ratings		
Note		LASER LIGHT , DO NOT STARE INTO BEAM
Laser class		1
Wave length		660 nm
Beam divergence		< 1.5 mrad
Pulse length		approx. 4 ns
Repetition rate		250 kHz
max. pulse energy		< 1.5 nJ
Angle deviation		max. $\pm 2^\circ$
Measuring method		Pulse Ranging Technology (PRT)
Diameter of the light spot		< 10 mm at a distance of 8 m at 20 °C
Ambient light limit		50000 Lux
Functional safety related parameters		
MTTF _d		200 a
Mission Time (T _M)		10 a
Diagnostic Coverage (DC)		0 %
Indicators/operating means		
Operation indicator		LED green
Function indicator		2 LEDs yellow for switching state
Teach-in indicator		Teach-In: LED green/yellow equiphase flashing; 2.5 Hz Teach Error: LED green/yellow non equiphase flashing; 8.0 Hz
Control elements		5-step rotary switch for operating modes selection (threshold setting and operating modes)
Control elements		Switch for setting the threshold values
Electrical specifications		
Operating voltage	U _B	10 ... 30 V DC / when operating in IO-Link mode: 18 ... 30 V
Ripple		10 % within the supply tolerance
No-load supply current	I ₀	≤ 70 mA / 24 V DC
Time delay before availability	t _v	< 1.5 s at 20 °C
Interface		
Interface type		IO-Link
Protocol		IO-Link V1.0
Cycle time		min. 2.3 ms
Mode		COM2 (38.4 kBit/s)
Process data width		16 bit
SIO mode support		yes
Output		
Signal output		2 push-pull (4 in 1) outputs, short-circuit protected, reverse polarity protected
Switching voltage		max. 30 V DC
Switching current		max. 100 mA
Switching frequency	f	50 Hz
Response time		10 ms
Conformity		
Electromagnetic compatibility		EN 61000-6-2, EN 61000-6-4
Laser safety		IEC 60825-1:2014
Measurement accuracy		
Absolute accuracy		± 25 mm
Repeat accuracy		< 5 mm
Approvals and certificates		
Protection class		III
UL approval		cULus Listed, Class 2 Power Source, Type 1 enclosure
CCC approval		CCC approval / marking not required for products rated ≤36 V

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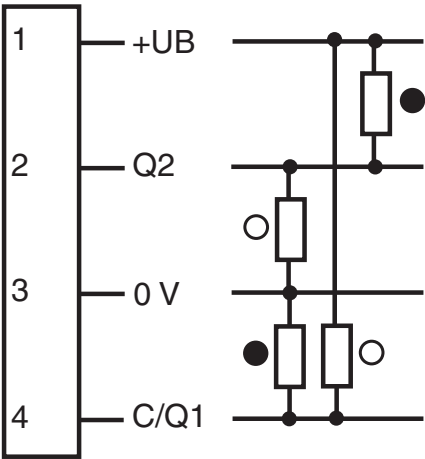
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Technical Data

FDA approval		IEC 60825-1:2014 Complies with 21 CFR 1040.10 and 1040.11 except for conformance with IEC 60825-1 Ed. 3 as described in Laser Notice 56, dated May 8, 2019.
Ambient conditions		
Ambient temperature		-30 ... 55 °C (-22 ... 131 °F)
Storage temperature		-30 ... 70 °C (-22 ... 158 °F)
Mechanical specifications		
Degree of protection		IP67
Connection		4-pin, M12 x 1 connector
Material		
Housing		plastic
Optical face		PMMA
Mass		90 g
Dimensions		
Height		88 mm
Width		25.8 mm
Depth		54.6 mm

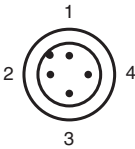
Connection Assignment

Option:



○ = Light on
● = Dark on

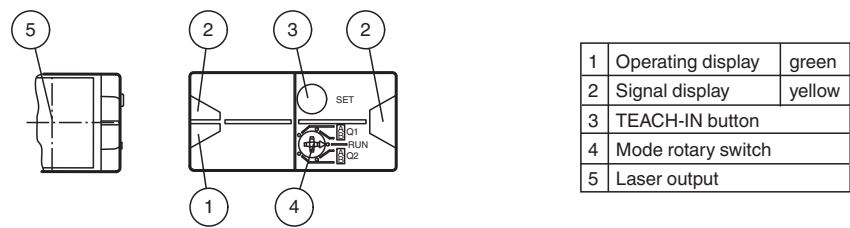
Connection Assignment



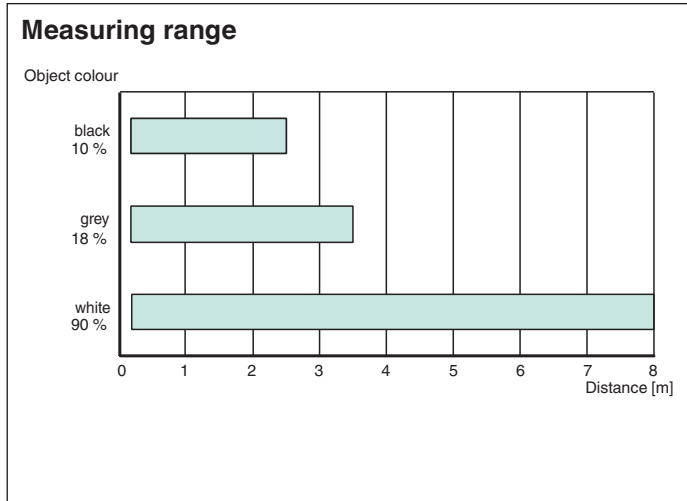
Wire colors in accordance with EN 60947-5-2

1	BN	(brown)
2	WH	(white)
3	BU	(blue)
4	BK	(black)

Assembly



Characteristic Curve



Application



Teach-In

You can use the rotary switch to select the output **Q1** or **Q2** and the relevant switching threshold A or B for teaching in. The yellow LEDs indicate the current state of the selected output.

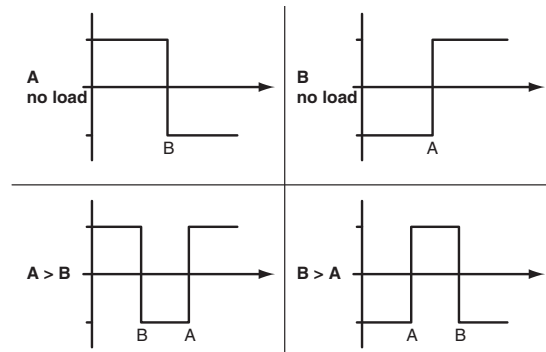
To store a switching threshold (distance measured value), press and hold the "SET" button until the yellow and green LEDs flash in phase (approx. 2 s). Teach-In starts when the "SET" button is released.

A successful Teach-In is indicated by rapidly alternating flashing (2.5 Hz) of the yellow and green LEDs.

An unsuccessful Teach-In is indicated by alternating flashing (8 Hz) of the yellow and green LEDs.

After an unsuccessful Teach-In, the sensor continues to operate with the previous valid setting after the relevant visual fault signal is issued.

Different switching modes can be defined by teaching in the relevant distance measured values for the switching thresholds A and B:



Every taught-in switching threshold can be retaught (overwritten) by pressing the SET button again.

Pressing and holding the "SET" button for > 5 s completely deletes the taught-in value. The yellow and green LEDs go out simultaneously to indicate that this procedure has been completed.

Default setting:

In general, no switching points are set at the factory. The outputs are switched to low.

Reset to default settings:

- Set the rotary switch to the "RUN" position
- Press and hold the "SET" button until the yellow and green LEDs stop flashing in phase (approx. 10 s)
- If the green LED lights up, the procedure is complete.

Error messages:

- Short circuit: In the event of a short circuit at the sensor output, the green LED flashes with a frequency of approx. 4 Hz.
- Teach error: In the event of a teach error, the yellow and green LEDs flash alternately with a frequency of approx. 8 Hz.



Note!

The difference in the taught-in distance measured values for the switching thresholds A and B must be greater than the switching hysteresis set in the sensor.

On delivery, the switching hysteresis is 15 mm.

If the difference in the taught-in measured values is the same as or smaller than the set switching hysteresis, the sensor will visually signal an unsuccessful Teach-In. The last distance measured value that was taught in will not be adopted by the sensor.

Select a new distance measured value for switching threshold A or B with a greater difference between the switching thresholds.

Teach in this distance measured value on the sensor again.