

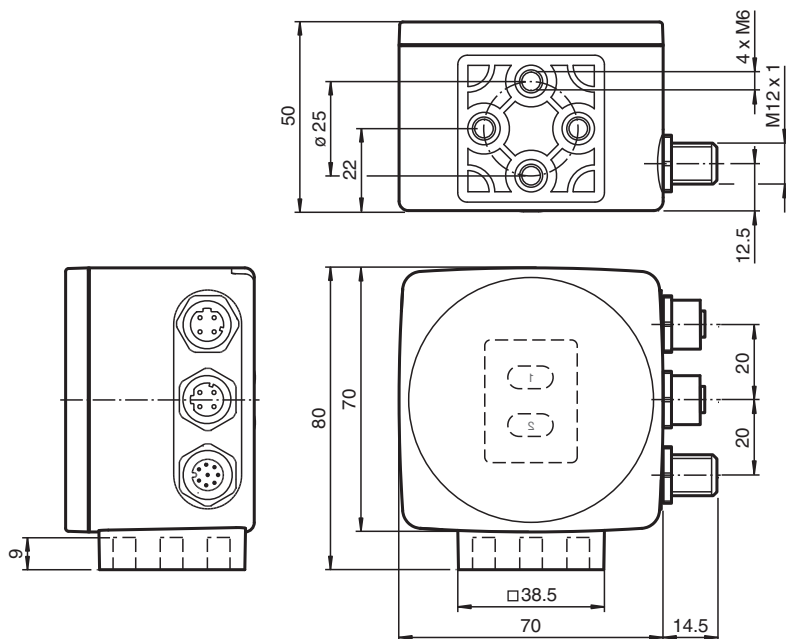
## Optical reading head PCV80-F200-B17-V1D

- Non-contact positioning on Data Matrix code tape
- Mechanically rugged: no wearing parts, long operating life, maintenance-free
- High resolution and precise positioning, especially for facilities with curves and switch points as well as inclines and declines.
- Travel ranges up to 10 km, in X and Y direction
- PROFINET interface
- Integrated switch

Read head for incident light positioning system



### Dimensions



### Technical Data

#### General specifications

Passage speed	v	≤ 12.5 m/s
Measuring length		max. 10000 m
Light type		Integrated LED lightning (red)
Scan rate		40 s <sup>-1</sup>
Read distance		80 mm
Depth of focus		± 15 mm
Reading field		40 mm x 25 mm
Ambient light limit		100000 Lux
Resolution		± 0.1 mm

#### Nominal ratings

Camera

## Technical Data

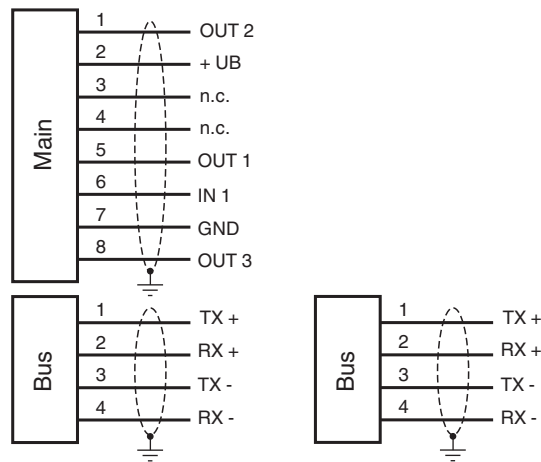
Type		CMOS , Global shutter
Processor		
Clock pulse frequency		600 MHz
Speed of computation		4800 MIPS
Digital resolution		32 Bit
<b>Functional safety related parameters</b>		
MTTF <sub>d</sub>		99 a
Mission Time (T <sub>M</sub> )		20 a
Diagnostic Coverage (DC)		0 %
<b>Indicators/operating means</b>		
LED indication		7 LEDs (communication, alignment aid, status information)
<b>Electrical specifications</b>		
Operating voltage	U <sub>B</sub>	15 ... 30 V DC , PELV
No-load supply current	I <sub>0</sub>	max. 400 mA
Power consumption	P <sub>0</sub>	6 W
<b>Interface</b>		
Interface type		100 BASE-TX
Protocol		PROFINET IO Real-Time (RT) Conformance class A
Transfer rate		100 MBit/s
<b>Interface 2</b>		
Interface type		USB Service
<b>Input</b>		
Input type		1 function input 0-level: -U <sub>B</sub> or unwired 1-level: +8 V ... +U <sub>B</sub> , programmable
Input impedance		≥ 27 kΩ
<b>Output</b>		
Output type		1 to 3 switch outputs , programmable , short-circuit protected
Switching voltage		Operating voltage
Switching current		150 mA each output
<b>Conformity</b>		
Photobiological safety		exempt group according to EN 62471:2008
<b>Standard conformity</b>		
Emitted interference		EN 61000-6-4:2007+A1:2011
Noise immunity		EN 61000-6-2:2005
Shock resistance		EN 60068-2-27:2009
Vibration resistance		EN 60068-2-6:2008
<b>Approvals and certificates</b>		
CE conformity		CE
UKCA conformity		UKCA
UL approval		cULus Listed, General Purpose, Class 2 Power Source, Type 1 enclosure
CCC approval		CCC approval / marking not required for products rated ≤36 V
<b>Ambient conditions</b>		
Operating temperature		0 ... 60 °C (32 ... 140 °F) , -20 ... 60 °C (-4 ... 140 °F) (noncondensing; prevent icing on the lens!)
Storage temperature		-20 ... 85 °C (-4 ... 185 °F)
Relative humidity		90 % , noncondensing
<b>Mechanical specifications</b>		
Connection type		8-pin, M12x1 connector, standard (supply+IO) 4-pin, M12x1 socket, D-coded (LAN) 4-pin, M12x1 socket, D-coded (LAN)
Degree of protection		IP67
Material		
Housing		PC/ABS
Mass		approx. 200 g

Release date: 2024-12-12 Date of issue: 2024-12-12 Filename: 244538\_eng.pdf

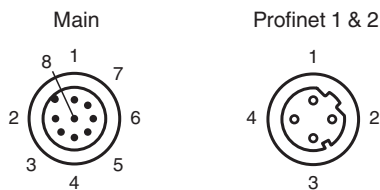
Technical Data

Dimensions		
Height		70 mm
Width		70 mm
Depth		50 mm

Connection

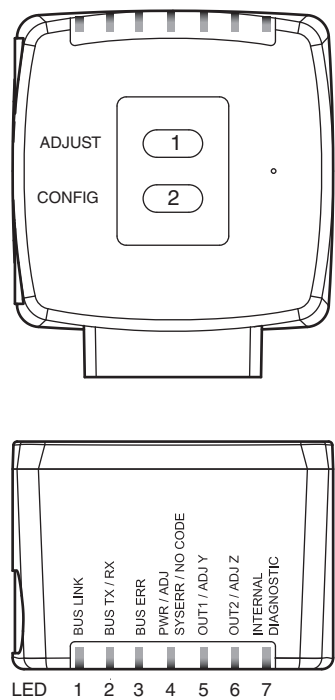


Connection Assignment



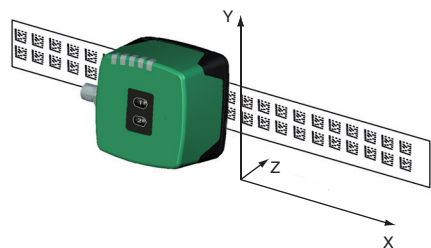
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Indication



Characteristic Curve

Coordinates



## Additional Information

### General

The reading head is part of the positioning system in the method for measurement by Pepperl+Fuchs. It consists of a camera module and an integrated illumination unit among other things. The reading head detects position marks, which are put on an adhesive code band in the form of Data Matrix code. The mounting of the code band is as a rule stationary on a firm part of the plant (elevator shaft, overhead conveyor mounting rails...); that of the reading head is parallel on the moving "vehicle" (elevator car, overhead conveyor chassis...).

### Mounting and commissioning

Mount the reading head such that its optical surface captures the optimal read distance to the code band (see Technical Data). The stability of the mounting and the guidance of the vehicle must be provided such that the depth of field of the reading head is not closed during operation. All reading heads can be optimally customized by parameterization for specific requirements.

### Displays and Controls

The reading head allows visual function check and fast diagnosis with 7 indicator LEDs. The reading head has 2 buttons on the reverse of the device to activate the alignment aid and parameterization mode.

### LEDs

LED	Color	Label	Meaning
1	green	BUS LINK	PROFINET communication active
2	yellow	BUS TX / RX	Data transfer
3	red	BUS ERR	PROFINET communication Error
4	red / green	PWR / ADJ SYSERR / NO CODE	Code recognized / not recognized, Error
5	yellow	OUT1/ADJ Y	Output 1, Alignment aid Y
6	yellow	OUT2/ADJ Z	Output 2, Alignment aid Z
7	red/green/yellow	INTERNAL DIAGNOSTIC	Internal diagnostics

### Alignment aid for the Y and Z coordinates

The activation of the alignment aid is only possible within 10 minutes of switching on the reading head. The switchover from normal operation to "alignment aid operating mode" is via button 1 on the reverse of the reading head.

- Press the button 1 for longer than 2 s. LED4 flashes green for a recognized code band. LED4 flashes red for an unrecognized code band.
- Z coordinate:** If the distance of the camera to the code band is too small, the yellow LED6 lights up. If the distance of the camera to the code band is too large, the yellow LED6 lights up. Within the target range, the yellow LED6 flashes at the same time as the green LED4.
- Y coordinate:** If the optical axis of the camera is too deep in relation to the middle of the code band, the yellow LED5 lights up. If the optical axis is too high, the yellow LED5 extinguishes. Within the target range, the yellow LED5 flashes at the same time as the green LED4.
- A short press on button 1 ends the alignment aid and the reading head changes to normal operation.