## PANDUIT PAN-TERM

### **WIRE JOINT**



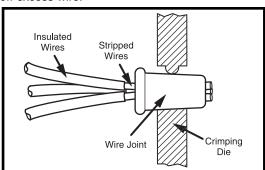
# PART NUMBER **J318-412**



- LISTED 587H
- · Pressure cable connector
- Circular mil range: 4860-27330
- For solid & stranded CU wire
- Use tool: CT-100 or CT-200
- Strip length 1/2" + 1/32 (11.1 mm)
- · Twist all wires together

#### **CRIMPING INSTRUCTIONS - TOOL CT-100 & CT-200**

- 1. Twist ends of stripped wire together and insert into wire joint (see above for strip length).
- Insert wire joint in 12-10 crimping die. Center the crimping die over the wire joint (see below) and crimp by closing handles firmly.
- 3. Trim off excess wire.



PMPTI05

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### **Wire Combination Chart for Wire Joint J216-410**

Wire	Number of	Number of Additional Wires of One Size				
Size	Wires	#18 AWG	#16 AWG	#14 AWG	#12 AWG	#10 AWG
#18 AWG	1 2 3 4 5 6 7 8 9 10 11 12 13 14	2 to 14 1 to 13 1 to 12 1 to 11 1 to 10 1 to 9 1 to 8 1 to 7 1 to 6 1 to 5 1 to 4 1 to 3 1 or 2 1	2 to 9 1 to 8 1 to 7 1 to 6 1 to 6 1 to 6 1 to 4 1 to 3 1 or 3 1 or 2 0 0	1 to 4 1 to 4 1 to 4 1 to 4 1 to 3 1 to 2 1 0 0 0 0	1 to 3 1 to 3 1 to 3 1 to 3 1 to 2 1 or 2 1 0 0 0 0	1 0 0 0 0 0 0 0 0 0
#16 AWG	1 2 3 4 5 6 7 8 9	2 to 11 1 to 10 1 to 9 1 to 7 1 to 6 1 to 6 1 to 3 1 or 2	1 to 9 1 to 8 1 to 7 1 to 6 1 to 5 1 to 4 1 to 3 1 or 2	1 to 5 1 to 5 1 to 3 1 to 3 1 to 3 1 or 2 1 0	1 to 3 1 to 3 1 or 2 1 or 2 1 or 2 1 0 0	0 0 0 0 0 0
#14 AWG	1 2 3 4 5	1 to 9 1 to 8 1 to 6 1 to 5 0	1 to 7 1 to 6 1 to 5 1 or 2 1 or 2	1 to 5 1 to 4 1 to 3 1 or 2 1	1 to 4 1 to 3 1 or 2 1 or 2 1	0 0 0 0
#12 AWG	1 2 3	1 to 8 1 to 6 1 to 4	1 to 6 1 to 5 1 or 2	1 to 4 1 or 2 1	1 to 3 1 or 2 1	2 0 0
#10 AWG	1 2	1 0	0 0	0 0	0 1	1 0