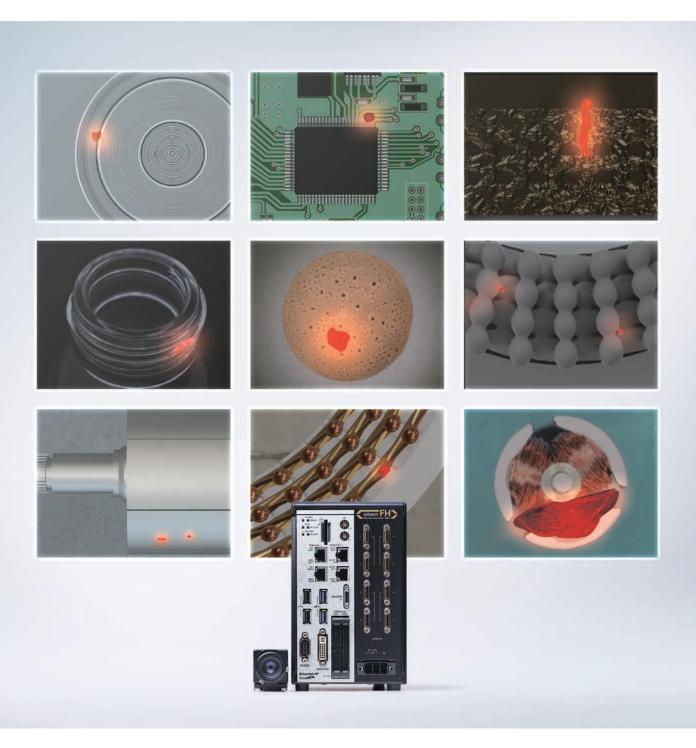


# New AI feature makes the toughest defect inspection effortless for everyone



Have you ever tried implementing AI to automate your visual inspections, only to regret it afterwards?



We implemented AI, and ended up with more overdetection than with visual inspections...

We can't figure out the optimal settings, and we're just creating and evaluating AI models over and over again...

Custom-built for AI implementation, hardware and software are difficult to maintain long term...

# OMRON delivers AI that lets you easily conduct advanced inspections — with no special skills and no regrets!



Solve the three main causes of overdetection

New Al defect detection algorithm >P.

Build the optimal AI model with a single click

New self-learning AI >P.6

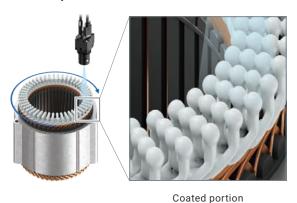
Save maintenance effort with all-in-one solution

Implement AI
with the tried-and-trusted FH Series >P.8

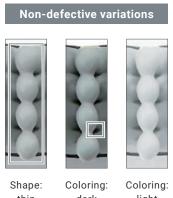
## Solve the three main causes of overdetection New AI defect detection algorithm

## Extracting just the defects is difficult

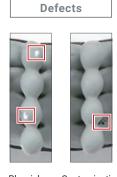
## Shape/color variation



Inspection of stator powder coating

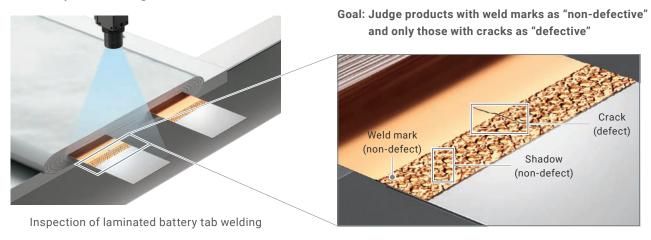




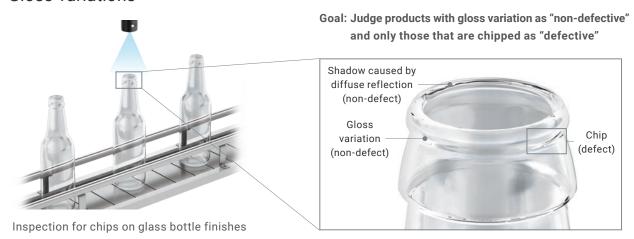


Blemishes Contamination

## 2 Complex background



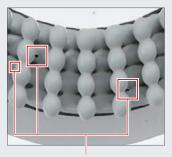
## Gloss variations



## Stably detects just the defects to significantly reduce overdetection

## 1 Variations in shape or color are ignored, and only blemishes and dirt are detected

#### Input image



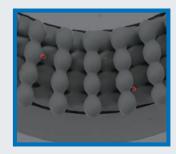
Contamination

#### **Previous methods**



Overdetection of shape/color variations

## **Al Defect Inspection**

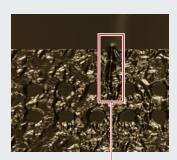


Only contamination is detected

See video demonstrating stable detection, even with shape/ color variations

## 2 Weld marks are ignored, and only cracks are detected

#### Input image



Crack (defect)

#### **Previous methods**



Overdetection of weld marks and shadows

#### **Al Defect Inspection**



Only cracks are detected

See video demonstrating stable detection, even with complex background

## 3 Gloss variations are ignored, and only chips are detected

#### Input image



Chip (defect)

## **Previous methods**



Overdetection of gloss variations

#### **Al Defect Inspection**



Only chips are detected

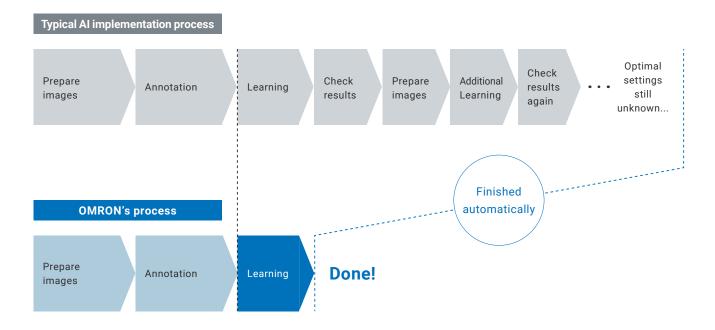


See video demonstrating stable detection, even with gloss variation

## Build the optimal AI model with a single click New self-learning AI

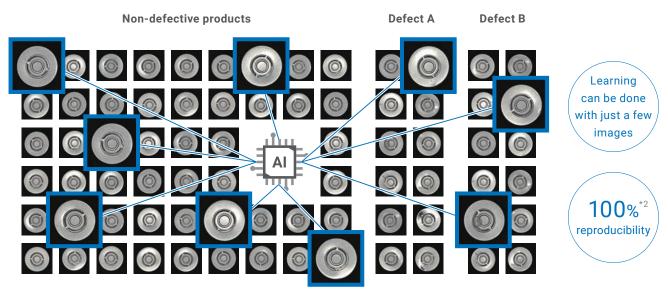
## Automates model building, a bottleneck in AI implementation

Our new self-learning AI automatically executes the repetitive task of learning and result-checking necessary for developing AI detection performance. The system selects the best images for learning, so anyone can build the optimal AI model—no expert knowledge required. This dramatically saves time, not only for initial configuration but also when creating an AI model every time a new product is added.



## Auto-adjusts to eliminate overdetection\*

Our new self-learning AI eliminates overdetection by automatically selecting and learning the optimal images. Trials can be started in no time, even with a limited number of sample images. Furthermore, by using the same sample images, you can achieve the same learning results, ensuring reproducibility for reliable use in manufacturing sites.



- \*1. Detection rate is for all sample images stored for preliminary learning.
- \*2. Always the same results for the same dataset

See video demonstration of easy configuration



## Configuration can be completed in 3 steps

STEP '

## Prepare images

Prepare your images, separated into "non-defective" and "defective" products.



STEP 2

## Annotation

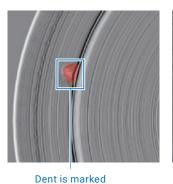
Mark the defects, as if you were pointing them out to another person.

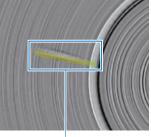
#### One click to fill

Patent pending \*3

Use the Annotation Assist function that helps fill a defective area with one click. See the video for details.

\*3. "Patent pending" and "Patented" refer to patent status in Japan (as of September 2025).





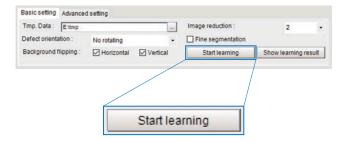
Scratch is marked

TEP 3

## Learning

Simply click the [Start learning] button to run self-learning. Configuration will be completed in a matter of minutes.\*4

\*4. The setting time varies depending on the conditions of the learning process.



## Save maintenance effort with all-in-one solution Implement AI with the tried-and-trusted FH Series

## Simple system configuration perfect for manufacturing sites

You can use the AI Defect Inspection feature just by adding its license to your FH Controller.

This allows you to avoid the common irony of AI tool implementation hiking up maintenance costs for image inspection devices.

## **Typical AI tools**

- The vast number of possible hardware combinations makes selection and assessment difficult
- Hard to set up component plan with industry-level long-term guarantee



## **FH Series**

 All-in-one vision controller

 Stable, long-term offering, complete with support in the event of failure



FH Vision Sensor Controller FH-5552(- $\square$ )/FH-5551(- $\square$ )

Tried-andtested FH Series

 Machine control network
 Cycle: 125µs

Ether CAT.

 Data output High-speed interface: USB 3.0

- Tool just for AI, which means having to learn all over again...
- Software is subscription license, and must be budgeted for every year



- Al added to vision system you're familiar with
- No need for annual budgeting or contract renewals



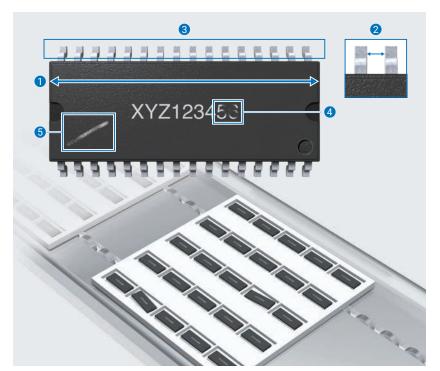
Al Defect Inspection Software Installer FH-UMLIC-08

## Al and rule-based processing can be included in same inspection flow

## Flow chart UI enables flexible design

Al processing can be easily added to your existing inspection flow, allowing you to make effective use of your assets.

#### **Example: Appearance inspection of IC chip**

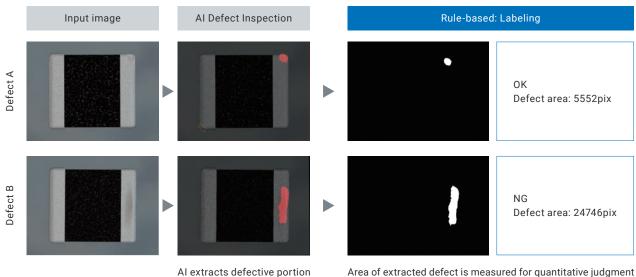




Inspection flow

## Enables quantitative judgment in AI inspection

Quantitatively accounting for AI inspection results can be difficult. This new function enables you to quantify the defects by incorporating rule-based inspections, allowing for easily explainable judgments.



Area of extracted defect is measured for quantitative judgment

## Al Defect Inspection Solutions

With AI Defect Inspection, stable detection can be achieved with simple training for cases that conventional image processing has struggled to distinguish between non-defective and defective products, leading to over-detection.

## **Automotive Parts**

Inspection for coil winding defects

Shape/color variation
Gloss variations

Inspection for welding spatter on stators

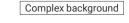
Shape/color variation
Gloss variations

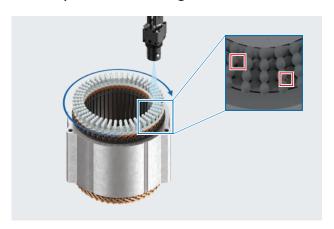


Inspection of stator powder coating



Inspection for scratches on motor cores





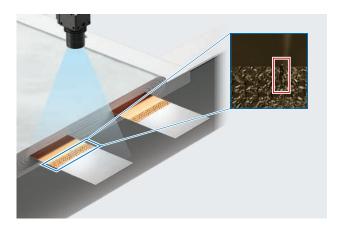
Inspection for Shape/color variation scratches/dents on cylindrical batteries



Inspection of laminated battery tab welding

Shape/color variation

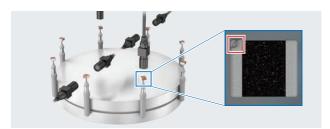
Complex background





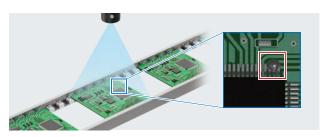
## **Electronic Components**

Inspection for Complex background scratches/dents on condensers



Inspection for solder splatter on PCBs

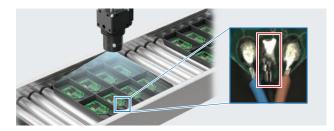
Complex background
Gloss variations

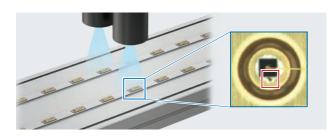


Inspection for soldering defects

Shape/color variation
Gloss variations

Inspection for Shape/color variation contaminants after wire bonding





## Foods/Pharmaceuticals

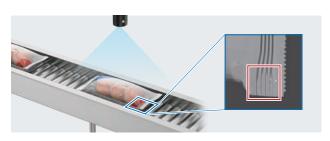
Inspection for package sealing defects

Shape/color variation

Complex background

Shape/color variation

Inspection for Gloss variations chips on glass bottle finishes



Inspection for burns/chips on biscuits

Inspection for scratches on vial caps





# High-speed, large-capacity controller supporting AI-powered and standard inspections



<sup>\*1.</sup> The FH-555  $\square$  Controller is compared with the our previous model FH-3050 Controller.

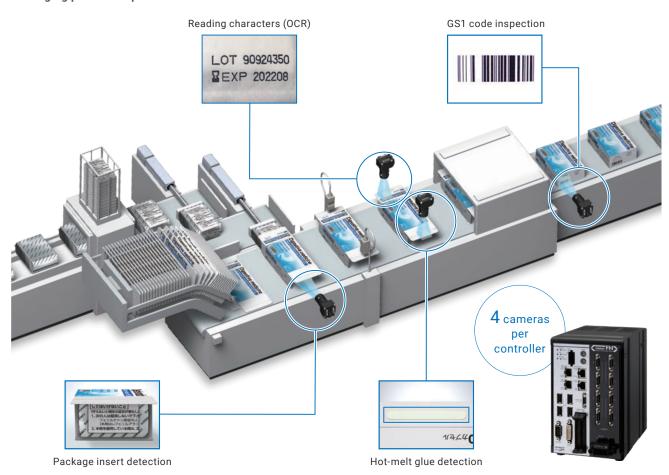
## Four-core parallel processing examples

## Multi-Line Random-Trigger inspects at up to four different timings

A single controller can perform inspections at different points at different timings.

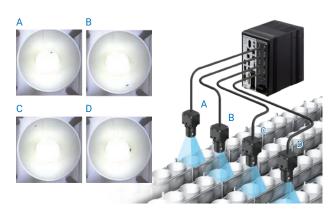
Controllers installed for each process can be integrated into one, reducing initial costs and saving space.

#### Packaging process of pharmaceuticals



## Contamination inspection of beverage containers

A single controller that can control each line saves initial costs and space.



## Appearance inspection of rechargeable battery cells

Four cameras can be connected to one controller, enabling simultaneous inspection of dents and scratches from four directions.



# Camera and light for high-speed, high-resolution visualization

## High-resolution 20.4 megapixel camera

We offer a range of cameras that can capture high-resolution images suitable for sensory inspection at high speeds



Ultra-high-speed sensing technology in a compact design

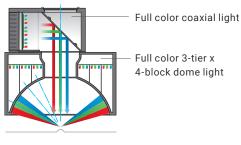
There was a trade-off between high-resolution image capture like the human eye and inspection processing speed. We use new CMOS image elements and dual transfer technology to capture high-resolution images while transferring images at high speeds. This facilitates applications that previously required multiple cameras or a mechanism to move a camera.

# MDMC light with flexible lighting patterns

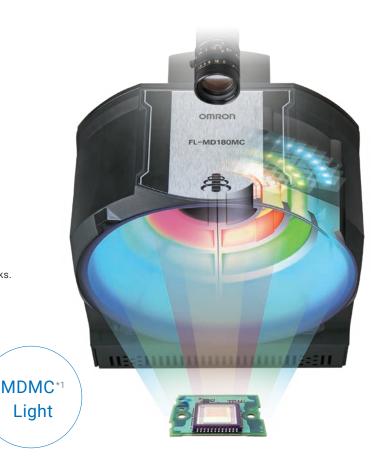
This light can be adjusted to defects by combining the illumination colors and angles like humans do. Even if new objects or inspection items are added after installation, there is no need to add or change the light—just change the illumination pattern. The illumination patterns can be registered as settings, facilitating duplicating production lines.

#### Illumination structure

You can choose the best pattern by combining illumination directions x full color RGB x 128 brightness levels of 13 blocks.



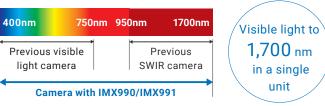




## SWIR camera for infrared inspections

OMRON's SWIR camera has adopted a Sony image sensor (IMX990/IMX991) that enables broad-range imaging from visible light to 1,700 nm wavelength, allowing for both visible light and SWIR inspections in a single unit. It can expand the supported range of inspected objects and applications, while ultimately reducing inspection system costs and increasing the image processing speed.





#### Unique heat-dissipating structure and front-reinforced heat sink

**Patent Pending** 

The camera has a special heat dissipation design so that it can operate stably even with natural cooling using the heat dissipation of the individual camera without using air cooling or water cooling.

The special heat sink at the tip of the camera prevents heat from being trapped and helps to dissipate heat efficiently, and the heat dissipation block in the center of the individual has a mechanism to evenly dissipate heat from the element.

## Examples: Inspections difficult to conduct with visible light

#### Aligning silicon wafers

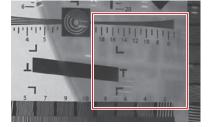
High-precision alignment is possible with an alignment mark image captured by the camera through a wafer.

Visible light camera



SWIR camera





#### Inspecting the leakage of transparent liquid

Stable inspection is possible by visualizing transparent liquid that cannot be captured by a standard camera.

Visible light camera



**SWIR** camera

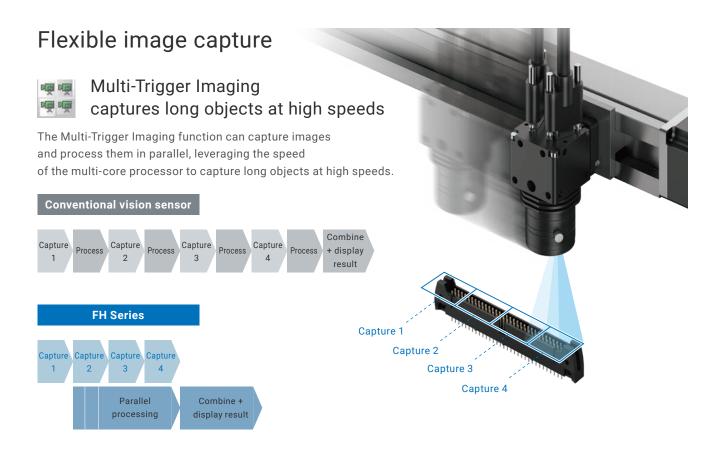
IR: 1450nm

Highlighting the detected leakage of transparent liquid



<sup>\*2. &</sup>quot;Patent pending" and "Patented" refer to patent status in Japan (as of September 2025).

## Software for flexible automation



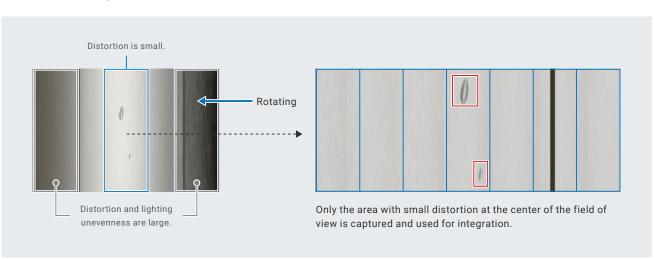


# High-resolution inspections by trimming, resizing, and integrating captured images

This feature allows inspection with a high-resolution image by continuously extracting and combining images captured by an area camera, which is easier and less costly than using a line camera.

#### External inspection of cylindrical workpieces

The external appearance of a cylinder can be inspected all around with an image without distortions or unevenness by extracting and combining curved surface images with minimum distortions.





## Camera Image Input HDR optimizes contrast

Camera Image Input HDR helps create optimized HDR images under variable ambient conditions. Once you specify the optimum area to capture on the image, the FH Series automatically adjusts the shutter speed while capturing images and combining the images.

#### Adjusts brightness to suit your specified area

#### Optimized for the entire field of view

While the contrast around the pins is low, reduced reflection enables capturing a clear image of the entire connector.



#### Optimized for the connector

Although reflection occurs at the surrounding part, a clear image of the pins can be captured.



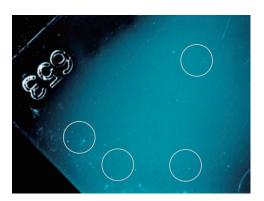
#### Detects low-contrast defects in high-contrast mode

## Previously



Low contrast makes the surface appear uniform.

#### HDR high-contrast image



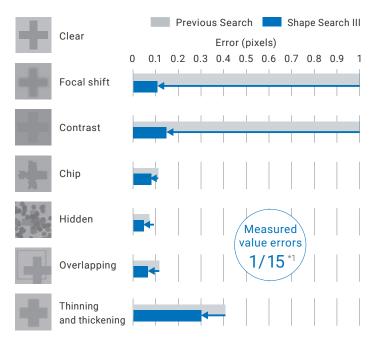
Increased contrast reveals many scratches and blemishes.

## High-speed, high-precision positioning

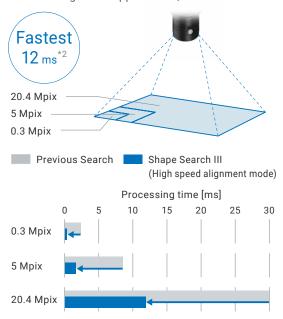


## Shape Search III is robust against shape variations

High-precision and robust positioning is possible even under the adverse conditions, such as changes in environments and materials.



A 20.4 Mpix camera can search a positioning mark in as fast as 12 ms\*2, and a 5 Mpix camera, widely used for alignment applications, in as fast as 2 ms.

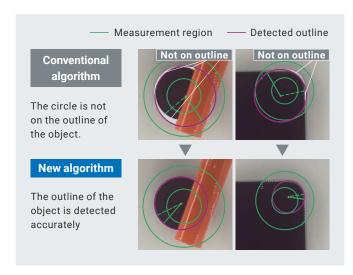


<sup>\*1.</sup> The value measured under our specified conditions is provided for reference. \*2. The value measured under our specified conditions is provided for reference. 20.4 Mpix camera.



# Circular Scan Edge Position accurately estimates the center and radius of a circle

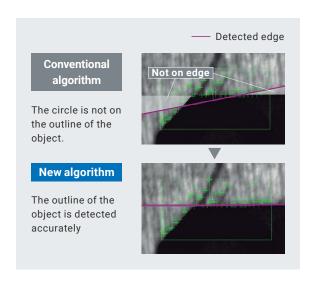
The new algorithm accurately detects a whole circle from a part of the circle.





## Scan Edge Position removes noise to detect edges

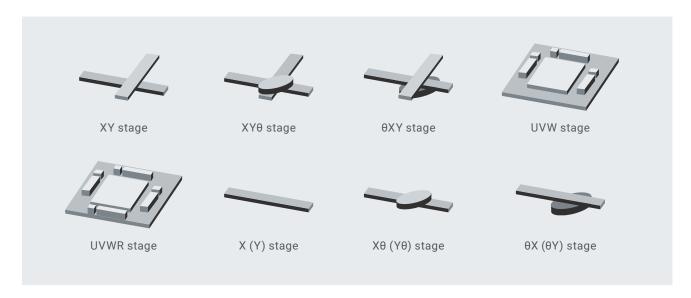
This algorithm accurately estimates lines even when the edges are unclear due to variations in objects or disturbance.





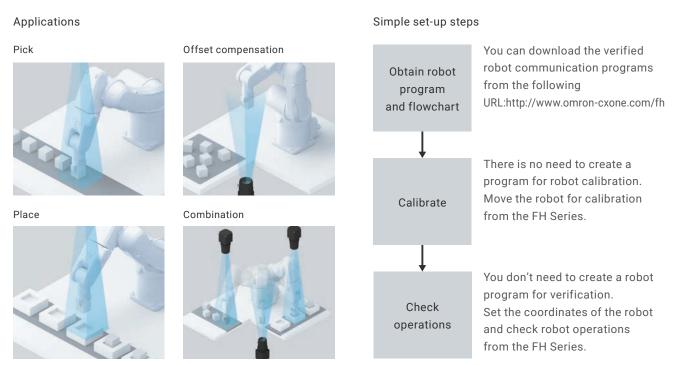
## Stage Data calculates for various stages

The popular single axis  $+ \theta$  axis stages as well as UVW stages can be used. The use of the same axis for both handling and positioning simplifies machine configuration.



## Robot Setting Tool simplifies connecting robots

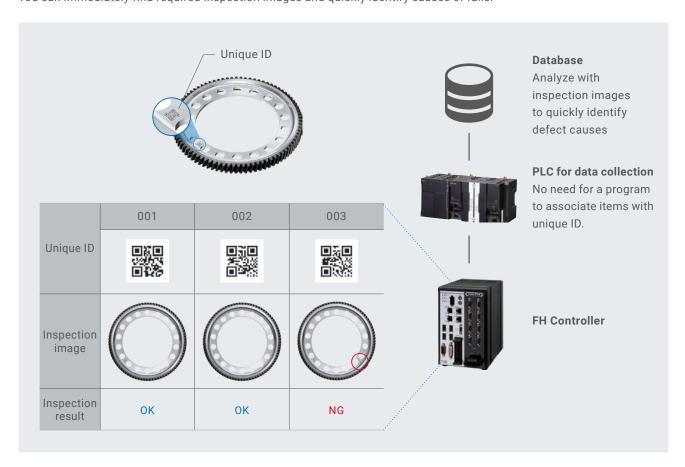
Communication programs to connect robots from various vendors and FH flowcharts required for robot applications are provided free of charge. You can quickly set up robot vision applications.



## Unique identification and quality control

## Unique ID associated with inspection image and result

The FH Series can associate a unique ID with the inspection image and result, and then output them to the host device. You can immediately find required inspection images and quickly identify causes of fails.



#### High-speed image storage The amount of inspection image data required USB 2.0 + for defect cause analysis can be so large that ifz file conventional controllers are unable to store it given (not compressed) their storage time and capacity constraints. The high-speed, large-capacity controller has USB USB 3.0 + 3.0 ports and the improved algorithm to compress ifz file Reduced to 1/2 (not compressed) image data at high speeds, enabling all images to be stored to meet increasing needs in quality control. USB 3.0 + The times in the right figure provided for reference only and their Approx. 60 ms JPEG file accuracy cannot be guaranteed. They are measured under the following Reduced to 1/3 conditions: • FH-5□5□ Controller • 5 Mpix monochrome images Compression time Storage time • Size of converted JPEG file: 0.6 MB

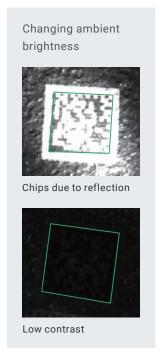


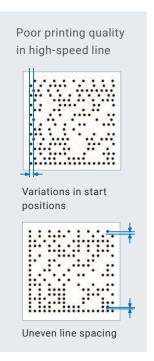
## 2D Code II provides powerful code reading

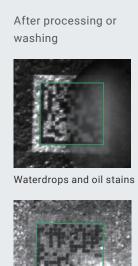
Recognition rate  $2_{\text{times}}^{*1}$ 

 $\mathbf{3}_{\text{times}}$ faster\*1

The FH Series incorporates a dedicated algorithm for reliable and fast 2D code reading even under variable ambient brightness or adverse conditions such as after processing or washing. It also supports reading "DMRE codes", symbols created by extending the rectangle DataMatrix code symbol size.

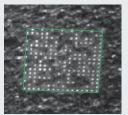








Poor printing quality on coarse surface



Molding variations of forged object

**Print Quality Grading** Function

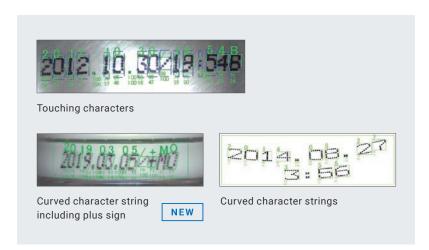
- ISO/IEC 15415
- ISO/IEC TR29158





## OCR reliably reads difficult-to-read characters

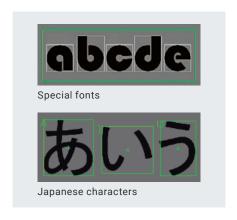
OCR can reliably read characters printed too close to each other or on curved surfaces. Also plus signs can be read.





## **Character Inspection** reads special fonts

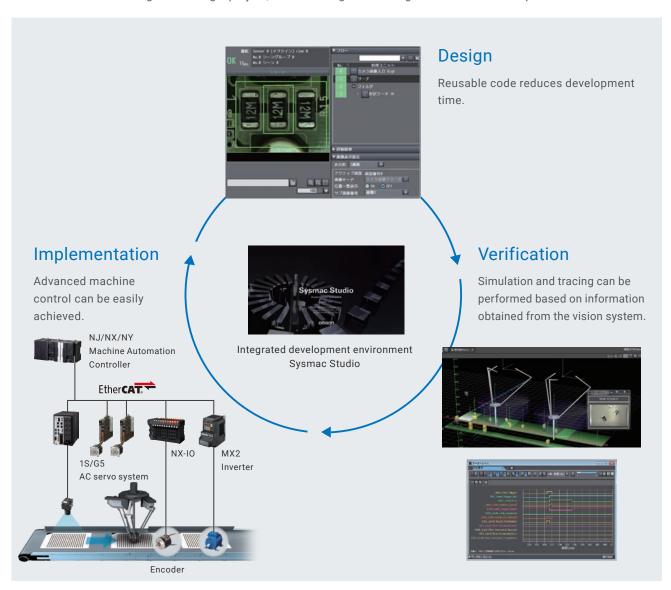
Character Inspection recognizes special fonts and non-alphanumeric characters based on pattern search using the dictionary set up by the user.

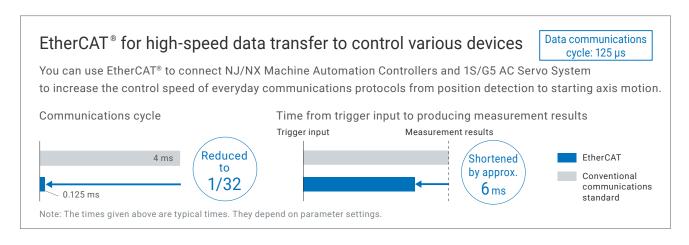


## Design interface for quick setup

## Integrated development environment Sysmac Studio

Sysmac Studio is a unique environment that integrates logic, motion and drives, robotics, safety, visualization, and information technologies in a single project, thus reducing the learning curve and the intra-operative software costs.





# Total Design Management Editor simplifies complex processing design

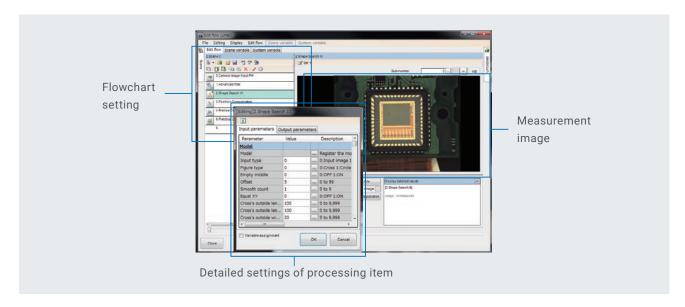
This design interface includes pre-installed screens for all phases, from design through to setting and operation. Just select processing items and determine the order to manage variables. Time-consuming calculations and inputs are no longer required.

#### Easy setting

All the common settings of multiple scenes can be made at once. Simplified inspection flowcharts reduce setting errors and prevent from forgetting to change settings.

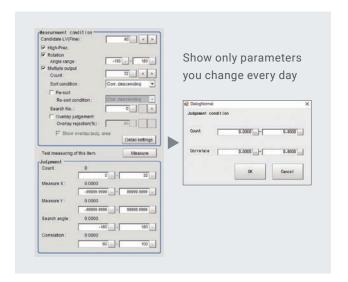
#### **Efficient setting**

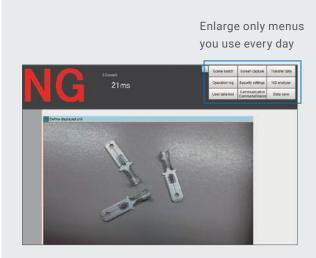
To inspect aligned parts, the FH Series can repeat the same measurements while shifting the measurement region within the same image. This reduces setting times.



## Customizable user interface simplifies operations at production sites

Showing only necessary screens for production makes the interface easier to use. Screen layout can be customized just by selecting and placing objects, without programming.





## **Vision System**

# **FH-Series**

## New Al feature makes the toughest defect inspection effortless for everyone

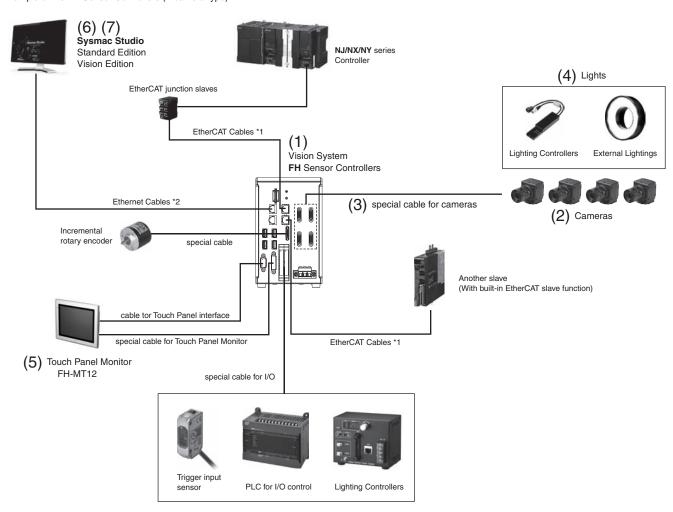
- · Solve the three main causes of overdetection
- Build the optimal AI model with a single click
- Save maintenance effort with all-in-one solution



## **System configuration**

## **EtherCAT connections for FH series**

Example of the FH Sensor Controllers (4-camera type)



<sup>\*1.</sup> To use STP (shielded twisted-pair) cable of category 5 or higher with double shielding (braiding and aluminum foil tape) for EtherCAT and RJ45 connector.

<sup>\*2.</sup> To use STP (shielded twisted-pair) cable of category 5 or higher for Ethernet and RJ45 connector.



#### (1) Controllers

Select a controller based on the required processing speed and network.

		0 1	_			
	Series	CPU	Performance	Memory	No. of connectable cameras	Fieldbus
High-speed,	FH-5552 Series	Intel® Core™ i7 processor 8 cores	****	RAM 32 GB, ROM 128 GB	8 max.	PROFINET, EtherNet/IP®, EtherCAT
Large-capacity Controller	FH-5551 Series	Intel® Core™ i7 processor 4 cores	****	RAM 32 GB, ROM 64 GB	8 max.	PROFINET, EtherNet/IP®, EtherCAT
High-speed Controller	FH-5052 Series	Intel® Core™ i7 processor 8 cores	****	RAM 8 GB, ROM 64 GB	8 max.	PROFINET, EtherNet/IP®, EtherCAT
riigii-speed Controllei	FH-5051 Series	Intel® Core™ i7 processor 4 cores	****	RAM 8 GB, ROM 64 GB	8 max.	PROFINET, EtherNet/IP®, EtherCAT
Standard Controller	FH-2052 Series	Intel® Celeron® processor 2 cores	***	RAM 8 GB, ROM 64 GB	8 max.	PROFINET, EtherNet/IP®, EtherCAT
	FH-2051 Series	Intel® Celeron® processor 2 cores	**	RAM 8 GB, ROM 64 GB	8 max.	PROFINET, EtherNet/IP®, EtherCAT
Lite Controller	FH-L551 Series	Intel® Atom® processor 2 cores	*	RAM 4 GB, ROM 32 GB	4 max.	PROFINET, EtherNet/IP®

★: The more stars, the higher the performance.

Optional Products Application Software (Sold Separately)	Model
Al Defect Inspection Software Installer*1	FH-UMLIC-08

#### (2) Cameras

Choose the right camera to suit your required number of pixels. Easy-to-use cameras with built-in light are also available.



No. of pixels	High-speed camera	Standard camera	Rolling shutter camera	Camera with built-in light
20.4 Mpix*			FH-S□21R	
12 Mpix	FH-S□X12			
5 Mpix	FH-S□X05	FZ-S□5M3	FH-S□05R	
4 Mpix	FH-S□04			
3.2 Mpix	FH-S□X03			
2 Mpix	FH-S□02	FZ-S□2M		
1.6 Mpix	FH-S□X01			
0.4 Mpix/0.3 Mpix	FH-S□X	FZ-S□		FZ-SQ□□□□

<sup>\* 20.4</sup> Mpix Cameras can be used with the FH-505□/205□-series High-speed, Large-capacity Controllers.

## (4) Lights

Omron offers a complete line-up of lights required for image processing. The use of the camera-mount lighting controller allows you to control lighting conditions from the FH Controller, making system configuration simple.



#### **External lighting controller**

Description	LED	High-brightness LED
Camera-mount Lighting Controller	FLV-TCC	FL-TCC
Bar Light	FLV-BR	FL-BR
Direct Ring Light	FLV-DR	FL-DR
Low Angle Ring Light	FLV-DL	
Coaxial Light	FLV-CL	
Shadowless Light	FLV-FR/FP/FS/FQ	
Spot Light	FLV-EP	
Direct Back/Edge Type Light	FLV-DB/FB	
Dome Light	FLV-DD	
Photometric Stereo Light *		FL-PS

<sup>\*</sup> The FL-TCC Camera-mount Lighting Controller cannot be used. Use the FL-TCC1PS Lighting Controller for Photometric Stereo Light.

#### **Built-in lighting controller**

Description	Model
MDMC Light	FL-MD

Refer to the Vision Accessory Catalog (Cat. No. Q198) for details.

## (5) Touch panel monitor

The touch panel monitor is optimized for the operation of the FH Series.



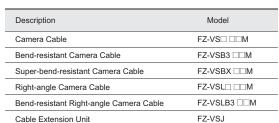
Description	Model
Touch Panel Monitor 12.1 inches	FH-MT12
DVI-Analog Conversion Cable for Touch Panel Monitor	FH-VMDA □□
USB Cable for Touch Panel Monitor	FH-VUAB □□

<sup>\*</sup> RS-232C cables for long-distance connections are also available. Refer to Ordering Information for details.

## (3) Camera cables

\*1.This product can be installed on the FH-5552(-□□)/FH-5551(-□□) Controller.

The cable line-up includes bend-resistant cables and right-angle cables. Use the FZ-VSJ Cable Extension Unit for cable extensions.



## (6) Sysmac Studio

The development environment for the Sysmac platform allows you to configure and simulate the FH Series on your PC.



Description	Model
DVD for installation	SYSMAC-SE200D
Software license (Vision Edition)	SYSMAC-VE001L

For details, refer to Sysmac Studio Catalog (Cat. No. P138).



#### (7) Application producer

This development environment enables you to customize FH functions. It includes sample codes and wizards that will help you develop your own interfaces and processing items.

Description	Model
DVD for installation	FH-AP1
Software license	FH-AP1L

## **FH-Series**

## **Ordering Information**

## **FH Series Sensor Controllers**

ltem			Al fu	nction	Memory	No. of cameras	Output	
		CPU	Al Defect Inspection *1	Al FineMatching				Model
		Intel® Core™ i7	Available	Available	RAM 32 GB, ROM 128 GB	2	NPN/PNP	FH-5552
		processor 8 cores				4	NPN/PNP	FH-5552-10
	High-speed,	(new generation)			110M 120 0B	8	NPN/PNP	FH-5552-20
	Large-capacity Controller					2	NPN/PNP	FH-5551
		Intel <sup>®</sup> Core <sup>™</sup> i7 processor 4 cores	Available	Available	RAM 32 GB, ROM 64 GB	4	NPN/PNP	FH-5551-10
		processor 4 cores			ITOM 04 OB	8	NPN/PNP	FH-5551-20
		Intel® Core™ i7				2	NPN/PNP	FH-5052
H		processor 8 cores	Not available	Available	RAM 8 GB, ROM 64 GB	4	NPN/PNP	FH-5052-10
	High-speed Controller	(new generation)				8	NPN/PNP	FH-5052-20
		Intel <sup>®</sup> Core <sup>™</sup> i7 processor 4 cores	Not available	Available	RAM 8 GB, ROM 64 GB	2	NPN/PNP	FH-5051
						4	NPN/PNP	FH-5051-10
H-market						8	NPN/PNP	FH-5051-20
		Intel® Celeron® processor 2 cores (new generation)	Not available	Available	RAM 8 GB, ROM 64 GB	2	NPN/PNP	FH-2052
						4	NPN/PNP	FH-2052-10
	Standard Controller					8	NPN/PNP	FH-2052-20
		_	Not available	Available	RAM 8 GB, ROM 64 GB	2	NPN/PNP	FH-2051
		Intel® Celeron® processor 2 cores				4	NPN/PNP	FH-2051-10
		processor 2 cores				8	NPN/PNP	FH-2051-20
	Lite Controller		RAM 4 GB,	2	NPN/PNP	FH-L551		
	Lite Controller		Not available	Available 2	ROM 32 GB	4	NPN/PNP	FH-L551-10

<sup>\*1</sup> Optional FH-UMLIC-08 Al Defect Inspection Software Installer is required. \*2 Use in conjunction with 0.3 or 0.4 million-pixel cameras.

## **Optional Products Application Software (Sold Separately)**

Item	Model
Al Defect Inspection Software Installer *1	FH-UMLIC-08
Al Defect Inspection Simulator License	FH-UDLIC-SIM

<sup>\*1</sup> This product can be installed on the FH-5552(- $\square$ )/FH-5551(- $\square$ ) Controller.

#### **Cameras**

	Item	Lens mount	Descriptions	Color / Image Acquisition Monochrome Time *1		Model
	Digital CMOS Cameras	C mount	20.4 million pixels (Supported controller:	Color	42.6 ms *3	FH-SC21R
	(Lens required)	Ciliount	FH-5\(\sigma 5\subseteq (-\supers)/205\subseteq (-\supers) \text{ Series}\) *2	Monochrome	42.01115 3	FH-SM21R
			12 million pixels *2	Color	24.9 ms *3	FH-SCX12
			12 million pixels 2	Monochrome	24.91115 3	FH-SMX12
			5 million pixels	Color	10.3 ms *3	FH-SCX05
•			5 million pixels	Monochrome	10.51115 5	FH-SMX05
	High-speed Digital CMOS Cameras	C mount	3.2 million pixels	Color	6.6 ms *3	FH-SCX03
	(Lens required)	C mount	3.2 million pixels	Monochrome	0.01115 3	FH-SMX03
	, ,		1.6 million pixels  Color  Monochrome  6.5 ms *	6.5 mg *2	FH-SCX01	
				Monochrome	0.5 ms 3	FH-SMX01
0			0.4 million pixels	Color	1.9ms *3	FH-SCX
				Monochrome		FH-SMX
	High-speed Digital CMOS Cameras	M42 mount	12 million pixels *2	Color	25.7 ms *3	FH-SC12
Chi	(Lens required)	Wizmount	12 million pixolo 2	Monochrome	20.7 1110 0	FH-SM12
			4 million pixels	Color 9.5 mg *2	8.5 ms *3	FH-SC04
High-speed Digital			4 million pixels	Monochrome	0.5 1115 3	FH-SM04
	High-speed Digital CMOS Cameras	C mount	2 million pixels	2 million pixels  Color  4.6 ms *3	FH-SC02	
	(Lens required)	C mount	2 million bivers	Monochrome	7.01113 0	FH-SM02
	, ,		0.3 million pixels	Monochrome	3.3 ms	FH-SM *8

Item		Item Lens mount Descriptions		Color / Monochrome	Image Acquisition Time *1	Model
			5 million pixels 5 million pixels	Color	71.7ms - 38.2 ms	FH-SC05R
	Digital CMOS Cameras			Monochrome		FH-SM05R
	(Lens required)	C mount		Color		FZ-SC5M3
				Monochrome		FZ-S5M3
		0	2 million pixels	Color	33.3 ms	FZ-SC2M
9	Digital CCD Cameras			Monochrome		FZ-S2M
	(Lens required)	C mount	0.3 million pixels	Color	12.5 ms	FZ-SC
THE E				Monochrome		FZ-S

#### **Application Cameras**

	Item		Descriptions	Color / Monochrome	Image Acquisition Time *1	Model
	Shortwave Infrared (SWIR)	C mount	1.31 million pixels	Monochrome	8.3 ms	FH-SMX01-SWIR *7
	Camera (Lens required)	C mount	0.33 million pixels	Monochrome	4.2 ms	FH-SMX-SWIR *7
	Small Digital		0.2	Color	40.5	FZ-SFC
4. A.		Lenses for small	0.3-million flat type	Monochrome	12.5 ms	FZ-SF
	CCD Cameras (Lens required)	camera required	0.3-million pen type	Color	12.5 ms	FZ-SPC
N. W.	, ,			Monochrome		FZ-SP
d-			Narrow view	Color		FZ-SQ010F
	Intelligent Compact Digital CMOS Camera	Duilt in lane	Standard view	Color	16.7	FZ-SQ050F
•		Built-in lens	Wide View (long-distance)	Color	16.7 ms	FZ-SQ100F
			Wide View (short-distance)	Color		FZ-SQ100N

\*1 The image acquisition time does not include the image conversion processing time of the sensor controller.

The camera image input time varies depending on the sensor controller model, number of cameras, and camera settings. Check before you use the camera.

\*2 Up to four cameras of this model can be connected to one controller. Up to eight cameras including other models can be connected to an FH-□□□-20.

\*3 Frame rate in high speed mode when the camera is connected. For other conditions, refer to the following table.

Model	Model		FH- SM02	FH- SC02	FH- SM04	FH- SC04	FH- SM12	FH- SC12	FH- SMX	FH- SCX	FH- SMX01	FH- SCX01	FH- SMX03	FH- SCX03	FH- SMX05	FH- SCX05	FH- SMX12	FH- SCX12	FH- SM21R	FH- SC21R
Image Acquisition	2 Cables *5	High Speed Mode *6	4.6	ms	8.5 ms		25.7	ms				<b></b>	6.6	ms	10.3	3 ms	24.9	ms	42.6	3 ms
		Standard Mode	9.7	ms	17.9	) ms	51.3	ms		-	_	-	14.1	ms	22.1	ms	53.5	ms	90.1	ms
Time *4	1 Cables	High Speed Mode *6	9.2	ms	17.0	) ms	51.3	ms	1.9	ms	6.5	ms	13.2	! ms	20.6	3 ms	50.0	ms	83.3	3 ms
		Standard Mode	19.3	ms	35.8	3 ms	102.0	0 ms	3.8	ms	14.7	' ms	28.2	! ms	44.1	ms	106.4	4 ms	175.	4 ms

The image acquisition time does not include the image conversion processing time of the sensor controller.

Two Camera ports of the controller are used per one camera.

Up to 5 m Camera Cable length.

These cannot be connected to the old controller FH-5□50/2050/L550 series not listed in this catalog.

Export and Trade Control Laws

This product is classed as a commodity (or technology) requiring acquisition of export permission in accordance with foreign exchange and overseas trade control laws

When this product is to be taken outside of Japan, adopt the required procedures such as application for export permission by the Japanese government.

When this product is to be taken outside of countries after imported from Japan, please confirm export and trade control laws of country and adopt the required

procedures.
\*8 FH-SM will be discontinued at the end of March 2027.

## **FH-Series**

## **Camera Cables**

Item	Descriptions	Model *3
•	Camera Cable Cable length: 2 m, 3 m, 5 m, or 10 m *2	FZ-VS3 □M
9	Bend resistant Camera Cable Cable length: 2 m, 3 m, 5 m, or 10 m *2	FZ-VSB3 □M
9	Super Bend resistant Camera Cable Cable length: 5 m or 10 m	FZ-VSBX □M
-0	Right-angle Camera Cable *1 Cable length: 2 m, 3 m, 5 m, or 10 m *2	FZ-VSL3 □M
7	Bend resistant Right-angle Camera Cable *1 Cable length: 2 m, 3 m, 5 m, or 10 m *2	FZ-VSLB3 □M
-9	Long-distance Camera Cable Cable length: 15 m *2	FZ-VS4 15M
.0	Long-distance Right-angle Camera Cable *1 Cable length: 15 m *2	FZ-VSL4 15M
	Cable Extension Unit Up to two Extension Units and three Cables can be connected. (Maximum cable length: 45 m *2)	FZ-VSJ

This Cable has an L-shaped connector on the Camera end.

The maximum cable length depends on the camera being connected, and the model and length of the cable being used. For further information, refer to the Cameras / Cables Connection Table and Maximum Extension Length Using Cable Extension Units FZ-VSJ table.

When a High-speed Digital CMOS Camera FH-S\( \text{D02}/-S\( \text{D04}/-S\( \text{D12}/-S\( \text{D03}/-S\( \text{D03}/-S\( \text{D03}/-S\( \text{D03}/-S\( \text{D03}/-S\( \text{D12}/-S\( \text{ camera cables are required.

\*3 Insert the cables length into  $\square$  in the model number as follows. 2 m = 2, 3 m = 3, 5 m = 5, 10 m = 10

## **Cameras / Cables Connection Table**

					High-sp	eed Digital CMOS	cameras			
			300,000-pixel	2 millio	n-pixel	4 millio	n-pixel	12 millio	on-pixel	
Camera Cables	Model	Cable length	FH-SM/SC	FH-SM0	FH-SM02/SC02		04/SC04	FH-SM12/SC12		
			ı	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select	
		2 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
Camera Cables	FZ-VS3	3 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
Right-angle camera cables	FZ-VSL3	5 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
		10 m	Yes	No	Yes	No	Yes	No	Yes	
Bend resistant	FZ-VSB3 FZ-VSLB3	2 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
camera cables Bend resistant		3 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
Right-angle		5 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
Camera Cable		10 m	Yes	No	Yes	No	Yes	No	Yes	
Super Bend resistant	FZ-VSBX	5 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
Camera Cable	FZ-VODA	10 m	Yes	No	Yes	No	Yes	No	Yes	
Long-distance camera cable Long-distance right-angle camera cable	FZ-VS4 FZ-VSL4	15 m	Yes	No	Yes	No	Yes	No	Yes	

						High-	speed Digita	al CMOS car	neras			
			400,00	0-pixel	1.6 milli	on-pixel	3.2 milli	on-pixel	5 millio	n-pixel	12 millio	on-pixel
0	Model	Cable	FH-SMX/SCX		FH-SMX01/SCX01		FH-SMX03/SCX03		FH-SMX05/SCX05		FH-SMX12/SCX12	
Camera Cables	Woder	length	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select
		2 m	Yes	Yes								
Camera Cables Right-angle	FZ-VS3 FZ-VSL3	3 m	Yes	Yes								
camera cables		5 m	Yes	Yes								
		10 m	No	Yes	No	Yes	No	Yes	No	Yes No	No	Yes
Bend resistant	FZ-VSB3 FZ-VSLB3	2 m	Yes	Yes								
camera cables Bend resistant		3 m	Yes	Yes								
Right-angle		5 m	Yes	Yes								
Camera Cable		10 m	No	Yes								
Super Bend resistant	FZ-VSBX	5 m	Yes	Yes								
Camera Cable	FZ-V3DA	10 m	No	Yes								
Long-distance camera cable Long-distance right-angle camera cable	FZ-VS4 FZ-VSL4	15 m	No	Yes								

				Digital CM	OS Camera		Digital CC	D cameras
			5 million-pixel	20.4 mill	ion-pixel	5 million-pixel	300,000-pixel	2 million-pixel
Camera Cables	Model	Cable length	FH-SM05R/ SC05R	FH-SM21	R/SC21R	FZ-S5M3/ SC5M3	FZ-S/SC	FZ-S2M/SC2M
			_	High speed mode of transmission speed select	Standard mode of transmission speed select	_	_	-
		2 m	Yes	Yes	Yes	Yes	Yes	Yes
	FZ-VS3 FZ-VSL3	3 m	Yes	Yes	Yes	Yes	Yes	Yes
		5 m	Yes	Yes	Yes	Yes	Yes	Yes
		10 m	Yes	No	Yes	No	Yes	Yes
Bend resistant	FZ-VSB3 FZ-VSLB3	2 m	Yes	Yes	Yes	Yes	Yes	Yes
camera cables Bend resistant		3 m	Yes	Yes	Yes	Yes	Yes	Yes
Right-angle		5 m	Yes	Yes	Yes	Yes	Yes	Yes
Camera Cable		10 m	Yes	No	Yes	No	Yes	Yes
Super Bend	EZ VODV	5 m	Yes	Yes	Yes	Yes	Yes	Yes
resistant Camera Cable	FZ-VSBX	10 m	Yes	No	Yes	No	Yes	Yes
Long-distance camera cable Long-distance right-angle camera cable	FZ-VS4 FZ-VSL4	15 m	Yes	No	Yes	No	Yes	Yes

## **FH-Series**

			Shortwave Infrar	red (SWIR) Camera
Camera Cables	Model	Cable length	330,000-pixel	1.31 million-pixel
		iciigiii	FH-SMX-SWIR	FH-SMX01-SWIR
		2 m	Yes	Yes
Camera Cables	FZ-VS3	3 m	Yes	Yes
Right-angle camera cables	FZ-VSL3	5 m	Yes	Yes
		10 m	No	No
Bend resistant		2 m	Yes	Yes
camera cables	FZ-VSB3	3 m	Yes	Yes
Bend resistant Right-angle	FZ-VSLB3	5 m	Yes	Yes
Camera Cable		10 m	No	No
Super Bend		5 m	Yes	Yes
resistant Camera Cable	FZ-VSBX	10 m	No	No
Long-distance camera cable Long-distance right-angle camera cable	FZ-VS4 FZ-VSL4	15 m	No	No
Camera Cables	Model	Cable	Small digital CCD cameras Pen type / flat type	Intelligent Compact Digital CMOS Camera
Camera Cables	Wodei	length	FZ-SF/SFC FZ-SP/SPC	FZ-SQ□
		2 m	Yes	Yes
amera Cables light-angle	FZ-VS3	3 m	Yes	Yes
amera cables	FZ-VSL3	5 m	Yes	Yes
		10 m	Yes	Yes
end resistant		2 m	Yes	Yes
amera cables send resistant	FZ-VSB3	3 m	Yes	Yes
Right-angle	FZ-VSLB3	5 m	Yes	Yes
Camera Cable		10 m	Yes	Yes
uper Bend	FZ-VSBX	5 m	Yes	Yes
esistant FZ-VSBX amera Cable		10 m	Yes	Yes
ong-distance amera cable ong-distance ght-angle amera cable	FZ-VS4 FZ-VSL4	15 m	Yes	Yes

## Maximum Extension Length Using Cable Extension Units FZ-VSJ

			No. of CH used	Maximum cable length	Max. number of	Using Cable	e Extension Units FZ-VSJ
Item	Model	Transmission speed (*1)	for connection (*2)	using 1 Camera Cable (*1)	connectable Extension Units	Max.cable length	Connection configuration
	FH-SM/SC			15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2
	FH-SMX/SCX	Standard		15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2
	FH-SMX01/SCX01	High speed		5 m (Using FZ-VS□/VSL□)	2	15 m	[Configuration 3] Camera cable: 5 m × 3 Extension Unit: 2
High-speed Digital CMOS Cameras		Standard	1	15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2
	FH-SM02/SC02 FH-SM04/SC04 FH-SM12/SC12	Statiualu	2	15 m (Using FZ-VS4/VSL4)	4 (*3)	45 m	[Configuration 2] Camera cable: 15 m × 6 Extension Unit: 4
	FH-SMX03/SCX03 FH-SMX05/SCX05 FH-SMX12/SCX12	High speed	1	5 m (Using FZ-VS□/VSL□)	2	15 m	[Configuration 3] Camera cable: 5 m × 3 Extension Unit: 2
		r light speed	2	5 m (Using FZ-VS□/VSL□)	4 (*3)	15 m	[Configuration 4] Camera cable: 5 m × 6 Extension Unit: 4
	FH-SM21R/SC21R	Standard	1	15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2
			2	15 m (Using FZ-VS4/VSL4)	4 (*3)	45 m	[Configuration 2] Camera cable: 15 m × 6 Extension Unit: 4
Digital CMOS		High speed	1	5 m (Using FZ-VS□/VSL□)	2	15 m	[Configuration 3] Camera cable: 5 m × 3 Extension Unit: 2
Cameras			2	5 m (Using FZ-VS□/VSL□)	4 (*3)	15 m	[Configuration 4] Camera cable: 5 m × 6 Extension Unit: 4
	FH-SM05R/SC05R			15 m (Using FZ-VS□/VSL□)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2
	FZ-S5M3/SC5M3			5 m (Using FZ-VS□/VSL□)	2	15 m	[Configuration 3] Camera cable: 5 m × 3 Extension Unit: 2
Digital CCD Cameras	FZ-S/SC FZ-S2M/SC2M			15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2
Shortwave Infrared (SWIR) Camera	FH-SMX-SWIR FH-SMX01-SWIR			5 m (Using FZ-VS□/VSL□)	2	15 m	[Configuration 3] Camera cable: 5 m × 3 Extension Unit: 2
Small Digital CCD Cameras Flat type/ Pen type	FZ-SF/SFC FZ-SP/SPC			15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2
Intelligent Compact Digital CMOS Camera	FZ-SQ□			15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2

<sup>\*1</sup> The FH-S enables switching between standard and high speed modes. In high speed mode, images can be transferred approximately two times faster than in standard mode, but the connectable cable length will be shorter.

<sup>\*2</sup> The FH-S has two channels to connect Camera Cables. Connection to two channels makes image transfer two times faster than connection to one channel high speed mode using two channels can transfer approximately four times as many images as standard mode using one channel.

<sup>\*3</sup> Each channel can be used to connect up to two Cable Extension Units: up to four extension units, two channels x two units, can be connected by using two channels.

## **Connection Configuration**

	Connection configuration using the maximum length of Camera Cables	Remarks
Configuration 1	15 m 15 m 15 m (2) (3)	
Configuration 2	CH1 15 m 15 m 15 m 15 m (2) (3) (3) 15 m 15	Camera cable connector CH2 Camera cable connector CH1
Configuration 3	5 m 5 m 5 m (1) (2) (3)	
Configuration 4	CH1 5 m 5 m 5 m 5 m 5 m CH2 (4) (5) (6)	Camera cable connector CH2 Camera cable connector CH1

Select the Camera Cables between the Controller and Extension Unit, between the Extension Units, and between the Extension Unit and Camera according to the Different types or lengths of Camera Cables can be used for (1), (2), and (3) as well as for (4), (5), and (6). However, the type and length of Camera Cable (1) must be the same as those of Camera Cable (4), (2) must be the same as (5), and (3) must be the same as (6).

#### **Monitor**

Item	Descriptions	Model
	Touch Panel Monitor 12.1 inches For FH Sensor Controllers *	FH-MT12
	LCD Monitor 8.4 inches	FZ-M08

<sup>\*</sup> FH Series Sensor Controllers version 5.32 or higher is required.

#### **Monitor Cables**

Item	Descriptions	Model
	DVI-Analog Conversion Cable for Touch Panel Monitor/LCD Monitor Cable length: 2 m, 5 m or 10 m	FH-VMDA □M *1
	RS-232C Cable for Touch Panel Monitor Cable length: 2 m, 5 m or 10 m	XW2Z-□□□PP-1 *2
19	USB Cable for Touch Panel Monitor Cable length: 2 m or 5 m	FH-VUAB □M *1

<sup>\*1</sup> Insert the cables length into  $\square$  in the model number as follows. 2 m = 2, 5 m = 5, 10 m = 10

A video signal cable and an operation signal cable are required to connect the Touch Panel Monitor.

Signal	Cable	2 m	5 m	10 m
Video signal	DVI-Analog Conversion Cable	Yes	Yes	Yes
Touch panel operation signal	USB Cable	Yes	Yes	No
	RS-232C Cable	Yes	Yes	Yes

## Parallel I/O Cables/Encoder Cable

Item	Descriptions	Model
7	Parallel I/O Cable *1 Cable length: 2m, 5m or 15m	<b>XW2Z-S013-</b> □ *2
	Parallel I/O Cable for Connector-terminal Conversion Unit *1 Cable length: 0.5 m, 1 m, 1.5 m, 2 m, 3 m, 5 m Connector-Terminal Block Conversion Units can be connected (Terminal Blocks Recommended Products: OMRON XW2K-34G-T)	XW2Z-□□□EE *3
	Ultra-Compact Interface Wiring System (General-Purpose)	XW2K-34G-T *4
Q	Encoder Cable for line-driver Cable length: 1.5 m	FH-VR 1.5M

<sup>\*2</sup> Insert the cables length into  $\square\square\square$  in the model number as follows. 2 m = 200, 5 m = 500, 10 m = 010.

<sup>2</sup> Cables are required for all I/O signals. Insert the cables length into □ in the model number as follows. 2 m = 2, 5 m = 5, 15 m = 15 Insert the cables length into □□□ in the model number as follows. 0.5 m = 050, 1 m = 100, 1.5 m = 150, 2 m = 200, 3 m = 300, 5 m = 500 Refer to the XW2K Series Datasheet (Cat. No. G152) for details.

#### **Parallel Converter Cable**

When you change to connect the F series, FZ5 series, or FZ5-L series to FH series Sensor Controller, you can convert by using the appropriate parallel converter cable of FH-VPX series under the usable condition.

Item	Applicable Model		Usable Condition	Model
	FZ⊡ series		Do not use RESET signal. *     Use with COMIN and COMUT are same power source.	FH-VPX-FZ
~	FZ□-L35x series		Do not use RESET signal. *	FH-VPX-FZL
	F160 series	F160-C10	Do not use RESET signal.*     Use with COMIN and COMOUT are same power source.     Do not use DI5 and DI6.	FH-VPX-F160
<b>~</b> )	F210 series	F210-C10	Do not use RESET signal. *	FH-VPX-F210
	1 2 10 301163	F210-C10-ETN	Use with COMIN and COMOUT are same power source.	
	F500 series	F500-C10	Do not use DI8 and DI9.	

<sup>\*</sup> Even if RESET signal cannot be use by conversion, conversion is possible to convert satisfying other usable condition. **Note:** Cannot be used for the F160-C10CP/-C10CF.

## Recommended EtherCAT and EtherNet/IP Communications Cables

Use Straight STP (shielded twisted-pair) cable of category 5 or higher with double shielding (braiding and aluminum foil tape) for EtherCAT. Use Straight or cross STP (shielded twisted-pair) cable of category 5 or higher for EtherNet/IP.

Cable with Connectors

Item	Appearance	Recommended manufacturer	Cable length (m)	Model
		OMRON	0.3	XS6W-6PUR8SS30CM-YF
Cable with Connectors on Both Ends (RJ45/RJ45)			0.5	XS6W-6PUR8SS50CM-YF
Standard RJ45 plugs type *1			1	XS6W-6PUR8SS100CM-YF
Wire Gauge and Number of Pairs: AWG26, 4-pair Cable Cable Sheath material: PUR			2	XS6W-6PUR8SS200CM-YF
Cable color: Yellow *2	AP .		3	XS6W-6PUR8SS300CM-YF
			5	XS6W-6PUR8SS500CM-YF
			0.3	XS5W-T421-AMD-K
Cable with Connectors on Both Ends (RJ45/RJ45)	All I		0.5	XS5W-T421-BMD-K
Rugged RJ45 plugs type *1		OMRON	1	XS5W-T421-CMD-K
Wire Gauge and Number of Pairs: AWG22, 2-pair Cable	()		2	XS5W-T421-DMD-K
Cable color: Light blue			5	XS5W-T421-GMD-K
			10	XS5W-T421-JMD-K
	0		0.5	XS5W-T421-BM2-SS
Cable with Connectors on Both Ends (M12 Straight/M12 Straight)			1	XS5W-T421-CM2-SS
Shield Strengthening Connector cable *3		OMRON	2	XS5W-T421-DM2-SS
M12/Smartclick Connectors		OMRON	3	XS5W-T421-EM2-SS
Wire Gauge and Number of Pairs: AWG22, 2-pair Cable Cable color: Black			5	XS5W-T421-GM2-SS
Cable Color. Black			10	XS5W-T421-JM2-SS
			0.5	XS5W-T421-BMC-SS
Cable with Connectors on Both Ends (M12 Straight/RJ45) Shield Strengthening Connector cable *3			1	XS5W-T421-CMC-SS
M12/Smartclick Connectors	100	OMRON	2	XS5W-T421-GMD-K XS5W-T421-JMD-K XS5W-T421-BM2-SS XS5W-T421-CM2-SS XS5W-T421-DM2-SS XS5W-T421-EM2-SS XS5W-T421-GM2-SS XS5W-T421-GM2-SS XS5W-T421-JM2-SS XS5W-T421-DMC-SS XS5W-T421-CMC-SS XS5W-T421-DMC-SS XS5W-T421-EMC-SS
Rugged RJ45 plugs type	0	OMRON	3	XS5W-T421-EMC-SS
Wire Gauge and Number of Pairs: AWG22, 2-pair Cable Cable color: Black			5	XS5W-T421-GMC-SS
Gazio Gaion 2.Gai.			10	XS5W-T421-JMC-SS

<sup>\*1</sup> Cables with standard RJ45 plugs are available in the following lengths: 0.2 m, 0.3 m, 0.5 m, 1 m, 1.5 m, 2 m, 3 m, 5 m, 7.5 m, 10 m, 15 m, 20 m. Cables with rugged RJ45 plugs are available in the following lengths: 0.3 m, 0.5 m, 1 m, 2 m, 3 m, 5 m, 10 m, 15 m. For details, refer to the Industrial Ethernet Connectors Catalog (Cat. No. G019).

<sup>\*2</sup> Cables colors are available in yellow, green, and blue.

<sup>\*3</sup> For details, contact your OMRON representative.

## **FH-Series**

#### Cables / Connectors

Ite	em	Recommended manufacturer	Model
Products for EtherCAT or EtherNet/IP (1000BASE-T/100BASE-TX)	Cable	Kuramo Electric Co.	KETH-SB *1
Wire gauge and number of pairs: AWG24, 4-pair cable	RJ45 Connector	Panduit Corporation	MPS588-C <b>*1</b>
	Cable	Kuramo Electric Co.	KETH-PSB-OMR *2
Products for EtherCAT or EtherNet/IP (100BASE-TX/10BASE-T)	Cable	JMACS Japan Co., Ltd.	PNET/B <b>*2</b>
Wire gauge and number of pairs: AWG22, 2-pair cable	RJ45 Assembly Connector	OMRON	XS6G-T421-1 *2

## **Automation Software Sysmac Studio**

The Sysmac Studio is the software that provides an integrated environment for setting, programming, debugging and maintenance of machine automation controllers including the NJ/NX-series CPU Units, NY-series Industrial PC, EtherCAT Slave, and the HMI.

For details, refer to your local OMRON website and Sysmac Studio Catalog (Cat. No. P138).

**Development Environment**Please purchase a CD-ROM and licenses the first time you purchase the Application Producer. CD-ROMs and licenses are available individually. The license does not include the CD-ROM.

Product	Specifications	Number of Model Standards licenses	Media	Model
Application Producer	Software components that provide a development environment to further customize the standard controller features of the FH Series. System requirements: CPU: Intel Pentium Processor (SSE2 or higher) OS: Windows 10 (32/64bit) Windows 11 .NET Framework: .NET Framework 3.5 SP1	— (Media only)	CD-ROM	FH-AP1
	Memory: At least 2 GB RAM  vailable disk space: At least 2 GB  trowser: Microsoft® Internet Explorer 6.0 or later  bisplay: XGA (1024 × 768), True Color (32-bit) or higher  ptical drive: CD/DVD drive  the following software is required to customize the software:  dicrosoft® Visual Studio® 2008 Professional or  dicrosoft® Visual Studio® 2010 Professional or  dicrosoft® Visual Studio® 2012 Professional or  dicrosoft® Visual Studio® 2013 Professional or	1 license	-	FH-AP1L

<sup>\*1</sup> We recommend you to use the above Cable and RJ45 Connector together.
\*2 We recommend you to use the above Cable and RJ45 Assembly Connector together.

## **Accessories**

Item			Descriptions	Model	
	LICE Momory		2 GB		FZ-MEM2G
13	USB Memory 16 GB			FZ-MEM16G	
			2 GB		HMC-SD293
4gs	SD Card		4 GB		HMC-SD493
					HMC-SD1A3
-	Mouse Recommended Pr Driverless wired mouse (A mouse that requires the		e installed is not supported.)		
	EtherCAT junction slaves	3 port	Power supply voltage: 20.4 to 28.8 VDC	Current consumption: 0.08 A	GX-JC03
Very Company	LuieroAT junction slaves	6 port	(24 VDC -15 to 20%)	Current consumption: 0.17 A	GX-JC06
200	Industrial Switching Hubs for EtherNet/IP and Ethernet	5 port	Current consumption: 0.07 A		W4S1-05D
-	Calibration Plate				FZD-CAL
11.11	DIN rail mounting bracket (For Lite Controllers)				FH-XDM-L
000	Common items related to DIN rail (for FH-L551/-L551-10)	DIN 35mm rail	PHOENIX CONTACT	Length: 75.5/95.5/115.5/200 cm     Height: 7.5mm     Material: Iron     Surface: Conductive	NS 35/7,5 PERF
				Length:75.5/95.5/115.5/200 cm     Height: 15mm     Material: Iron     Surface: Conductive	NS 35/15 PERF
-		End plate	PHOENIX CONTACT	Need 2 pieces each Sensor Controller	CLIPFIX 35
				LED	FLV Series
			External lighting controller	High-brightness LED	FL-BR/DR Series
-	External Lights *1		3 3	Photometric Stereo Light	FL-PS Series
			Built-in lighting controller	MDMC Light	FL-MD Series
4		Mounting Bracket			
	Mounting Brackets				FQ-XL2
	For Intelligent Compact Digital CMOS Camera  Polarizing Filter Attachment  Cover Attachment  (for replacement)			FQ-XF1	
				FQ-XF2	
	Mounting Bracket for FZ-S	FZ-S-XLC			
	Mounting Bracket for FZ-S	FZ-S2M-XLC			
_	Mounting Bracket for FH-S	FH-SM-XLC			
	Mounting Bracket for FH-S	FH-SM12-XLC			
	M42 - F Mount Conversion	FH-ADF/M42-10			

<sup>\*1</sup> Refer to the Vision Accessory Catalog (Cat. No. Q198) for details.
\*2 This SD card cannot be used with the FH-L551/-L551-10. Use the recommended SD cards listed below.

## **FH-Series**

#### Lenses

Refer to the Vision Accessory Catalog (Cat. No. Q198) for details.

			Recommended lens			
Resolution	Camera Model	Size of image element	Standard Lens	Telecentric Lens	Vibrations and Shocks Resistant Lens	
	FZ-SF/SFC		FZ-LES Series			
300,000-pixel	FZ-SP/SPC	1/3" equivalent				
300,000-pixei	FZ-S/SC	1/3 equivalent	SV-V Series		VS-MCA Series	
	FH-SM					
400,000-pixel	FH-SMX/SCX	1/2.9" equivalent		VS-TCH Series	Non-telecentric Macro	
1.6 million-pixel	FH-SMX01/SCX01	1/2.9 equivalent	SV-H Series		VS-MC Series	
2 million nivel	FZ-S2M/SC2M	1/1.8" equivalent	SV-H Selles			
2 million-pixel	FH-SM02/SC02	2/3" equivalent *1	VS-H1 Series	VS-TEV Series	VS-MCH1 Series	
3.2 million-pixel	FH-SMX03/SCX03	1/1.8" equivalent	SV-H Series	VS-TCH Series	VS-MCA Series Non-telecentric Macro VS-MC Series	
4 million-pixel	FH-SM04/SC04	1" equivalent	VS-H1 Series	VS-TEV Series	VS-MCH1 Series	
	FH-SM05R/SC05R	1/2.5" equivalent	SV-H Series	VS-TCH Series	VS-MCA Series Non-telecentric Macro VS-MC Series	
5 million-pixel	FZ-S5M3/SC5M3	2/3" equivalent				
	FH-SMX05/SCX05	2/3" equivalent				
12 million-pixel	FH-SMX12/SCX12	1.1" equivalent	VS-LLD Series VS-HVA Series	VS-TEV Series		
	FH-SM12/SC12	1.76" equivalent	VS-L/M42-10 Series		VS-MCL/M42-10 Series	
20.4 million-pixel	FH-SM21R/SC21R	1" equivalent	VS-LLD Series VS-HVA Series	VS-TEV Series	VS-MCH1 Series	
SWIR Cameras 330,000-pixel	FH-SMX-SWIR	1/4" equivalent	VS Technology CO., LTD	VS Technology CO., LTD		
SWIR Cameras 1.31 million-pixel	FH-SMX-01-SWIR	1/2" equivalent	VS-H1-SWIR Series	VS-THV Series		

<sup>\*1</sup> A lens recommended for a 1" image element should be used for an image element size equivalent to 2/3". Vignetting may occur with a lens recommended for a 2/3" image element.

# **Ratings and Specifications (FH Sensor Controllers)**

# High-speed, Large-capacity Controller

	ensor Controller Series		FH-5552/5551/5052/5051 Series			FH-2052/FH-2051 Series			
Sensor Contro			FH-5552/5551/ 5052/5051	FH-5552-10/ 5551-10/ 5052-10/ 5051-10	FH-5552-20/ 5551-20/ 5052-20/ 5051-20	FH-2052/2051	FH-2052-10/ 2051-10	FH-2052-20/ 2051-20	
Parallel IO			NPN/PNP (common)	1					
Memory, Stora	ge		FH-5552 Series: 32 GB RAM, 128 GB ROM FH-5551 Series: 32 GB RAM, 64 GB ROM FH-5052 Series: 8 GB RAM, 64 GB ROM FH-5051 Series: 8 GB RAM, 64 GB ROM			FH-2052 Series: 8 GB RAM, 64 GB ROM FH-2051 Series: 8 GB RAM, 64 GB ROM			
Number of cor	es		FH-5552 Series: 8 co FH-5551 Series: 4 co FH-5052 Series: 8 co FH-5051 Series: 4 co	res res		FH-2052 Series: 2 cc FH-2051 Series: 2 cc			
		Standard	Yes			•			
	Operation	Double Speed Multi-input	Yes						
	Mode	Non-stop adjustment mode	Yes						
		Multi-line random-trigger mode	Yes (Maximum 8 lines	s) *1					
	Parallel Process	<del>-</del>	Yes	Ι.	1.	_	Τ.	T_	
	Number of Coni	nectable Camera	2	4	8	2	4	8	
	Supported Camera	FH-S series camera	All of the FH-S series connectable.	cameras are	All of the FH-S series cameras are connectable. *2	All of the FH-S series connectable.	cameras are	All of the FH-S serie cameras are connectable. *2	
Main Functions		FZ-S series camera		cameras are connectal	ole.				
	Camera I/F		OMRON I/F						
		er of Captured Images	Refer to page 40.						
	Possible Number	er of Logging Images to Sensor	Refer to the Vision Sy	stem FH Series User's	Manual (Cat. No. Z365)	).			
	Possible Number	er of Scenes	128						
	Operating	USB Mouse	Yes (wired USB and	driver is unnecessary ty	pe)				
	on UI	Touch Panel	Yes (RS-232C/USB c	connection: FH-MT12)	• /				
	Setup		Create the processing	g flow using Flow editing	j.				
	Language		Japanese, English, S	implified Chinese, Trad	tional Chinese, Korean,	German, French, Spa	nish, Italian, Vietnames	e, Polish	
	Serial Commun	ication	RS-232C × 1			<u> </u>			
	Ethernet	Protocol	Non-procedure (TCP/UDP)						
	Communication	I/F	1000BASE-T × 2	,					
Etheri	EtherNet/IP Con	nmunication	Yes (Target/Ethernet port)						
	PROFINET Com	munication	Yes (Slave/Etherne)						
			Conformance class						
	EtherCAT Comr	munication	, ,		Communications Spec	cifications.			
			12 inputs/31 outputs:     Use 1 Line.     Operation mode: Except Multi-line random-trigger mode.      17 inputs/37 outputs:						
External Interface	Parallel I/O		Use 2 Lines. Operation mode: Multi-line random-trigger mode.  It inputs/29 outputs:						
			Use 3 to 4 Lines. Operation mode: Multi-line random-trigger mode.  Ip inputs/34 outputs:						
			Use 5 to 8 Lines. Operation mode: Multi-line random-trigger mode.  Input voltage: 5 V ± 5%						
	Encoder Interfac		Signal: RS-422A Line Driver Level Phase A/B/Z: 1 MHz  DVI-I output (Analog RGB & DVI-D single link) × 1						
	USB I/F		USB3.0 host × 2 (BU	S Power: Port5 V/0.5 A	)				
			,	S Power: Port5 V/0.5 A	1				
	SD Card I/F		SDHC × 1  POWER: Green ERROR: Red RUN: Green						
	Ethernet		ACCESS: Yellow  NET RUN1: Green LINK/ACTI: Yellow						
Indicator Lamps	SD Card		NET RUN2: Green LINK/ACT2: Yellow SD POWER: Green						
	EtherCAT		SD BUSY: Yellow  ECAT RUN: Green LINK/ACT IN: Green LINK/ACT OUT: Gree	en .					
			ECAT ERR: Red						
Power-supply			20.4 VDC to 26.4 VD	C			1		
Current consumption	Intelligent of Shortwave • When connect controller with FLV-TCC1,	ing the following cameras compact digital CMOS camera Infrared (SWIR) Camera ing the following light or lighting lout an external power supply FLV-TCC4, FLV-TCC3HB :P, FL-TCC1	5.6 A max.	7.7 A max.	12.2 A max.	4.6 A max.	6.6 A max.	11.2 A max.	
	When connecting controller     FL-TCC1PS	ting the following light or light- s, FL-MD⊡MC	45 0	55 A	70 A	25 4	42.4	0.2.4	
D.::14 1	Other than above	/e	4.5 A max.	5.5 A max.	7.3 A max.	3.5 A max.	4.3 A max.	6.3 A max.	
Built-in FAN			Yes						

Sensor Contro	oller Series		FH-	5552/5551/5052/5051	Series		FH-2052/FH-2051 Series			
Sensor Controller Model		FH-5552/5551/ 5052/5051								
	Ambient temper	rature range	Operating: 0°C to +45 Storage: -20 to +65°C	5°C C (with no icing or cond	densation)	Operating: 0°C to +5° Storage: -20 to +65°	50°C °C (with no icing or cond	ensation)		
	Ambient humid	ity range	Operating:35 to 85%I Storage: 35 to 85%R	RH H (with no condensation	on)					
	Ambient atmos	phere	No corrosive gases							
Usage Environment	Vibration tolerance		Half amplitude: 0.1 m Acceleration: 15 m/s <sup>2</sup> Sweep time: 8 minute Sweep count: 10	Oscillation frequency: 10 to 150 Hz Half amplitude: 0.1 mm Acceleration: 15 m/s² Sweep time: 8 minute/count Sweep count: 10 Vibration direction: up and down/front and behind/left and right						
	Shock resistance			Impact force: 150 m/s <sup>2</sup> Test direction: up and down/front and behind/left and right						
	Noise immunity	Fast Transient Burst	I/O line	Direct infusion: 2kV, Pulse rising: 5ns, Pulse width: 50ns, Burst continuation time: 15ms/0.75ms, Period: 300ms, Application time: 1						
	Grounding		Type D grounding (10	00 Ω or less grounding	resistance) *3					
	Dimensions		190 mm × 115 mm × Note Height: Including	182.5 mm g the feet at the base.						
External Features	Weight	Weight		Approx. 3.6 kg	Approx. 3.6 kg	FH-2052 series: Approx. 3.4 kg FH-2051 series: Approx. 3.0 kg	FH-2052-\( \_0\) series: \( \text{FH-2051-}\( \_0\) series: \( \text{A} \)			
	Degree of prote	Degree of protection		IEC60529 IP20						
	Case material			Cover: zinc-plated steel plate Side plate: aluminum (A6063)						
Accessories			General Compliance	Instruction Sheet (Japanese and English): 1, Installation Instruction Manual for FH series: 1, General Compliance Information and Instructions for EU:1, Member registration sheet: 1, Power source (FH-XCN): 1 (male), Ferrite core for camera cable: 2 (FH-51, FH-51, FH-51, FH-52, FH-220)						

<sup>\*1</sup> According to the CPU performance, FH-205 series is recommended to use up to two lines in this mode.
\*2 Up to eight cameras can be connected in total including up to four 12 or 20.4 million-pixel cameras.
\*3 Existing third class grounding

# **Lite Controllers**

Compan Court II	Series		FH-LE	1 11 11					
Sensor Controller Parallel IO	WOUEI		FH-L551 NPN/PNP (common)	FH-L551-10					
Memory, Storage			4GB RAM, 32GB ROM						
memory, otorage		Standard	Yes						
		Double Speed Multi-input	Yes						
	Operation Mode	Non-stop adjustment							
	Operation mode	mode	Yes						
		Multi-line random-trigger mode	No						
-	Parallel Processir		Yes						
-	Number of Conne		2	4					
-		FH-S series camera		of the FH-S series cameras except FH-SM21R/SC21R					
	Supported Camera	FZ-S series camera	All of the FZ-S series cameras are connectable.						
tions	Camera I/F		OMRON I/F						
ı	Possible Number	of Captured Images	Refer to page 40.						
		of Logging Images to	Refer to the Vision System FH Series User's Manual (Cat. No. Z36)	5)					
<del>-</del>	Sensor Controller			· /-					
<u> </u>	Possible Number		128						
ı	UI Operations	USB Mouse	Yes (wired USB driver-less type)						
-	0-4	Touch Panel	Yes (RS-232C/USB connection: FH-MT12)						
-	Setup		Create the processing flow using Flow editing.	Common Franch Consider Malian Victorian Delich					
	Language Serial Communic	ation	Japanese, English, Simplified Chinese, Traditional Chinese, Korear RS-232C × 1	i, German, French, Spanish, Italian, Vietnamese, Polish					
<u> </u>		Protocol	Non-procedure (TCP/UDP)						
	Ethernet Communication	I/F	1000BASE-T × 1						
-	EtherNet/IP Comm		Yes (Target/Ethernet port)						
_			Yes (Slave/Ethernet port)						
_	PROFINET Comm		Conformance class A						
External	EtherCAT Commu	ınication	No						
Interface	Parallel I/O		High-speed input: 1     Normal speed: 9     High-speed output: 4						
-			Normal speed: 23  Normal speed: 23						
-	Encoder Interface		None						
	Monitor Interface		DVI-I output (Analog RGB & DVI-D single link) × 1  USB2.0 host × 1: BUS Power: Port 5 V/0.5 A						
·	USB I/F		USB3.0 × 1: BUS Power: Port 5 V/0.5 A						
5	SD Card I/F		SDHC × 1						
,	Main		POWER: Green ERROR: Red RUN: Green						
Indicator	Ethernet		ACCESS: Yellow NET RUN: Green						
Lamps			LINK/ACT: Yellow SD POWER: Green						
	SD Card		SD BUSY: Yellow						
i i	EtherCAT		None						
Power-supply volt	tage		20.4 VDC to 26.4 VDC						
Current consumption	Intelligent co Shortwave In When connectir lighting controll power supply FLV-TCC1, FI FLV-TCC1EP	g the following light or er	2.7 A max.	4.4 A max.					
	Other than above		1.5 A max.	2.0 A max.					
Built-in FAN			No						
	Ambient tempera	ture range	Operating: 0°C to 55°C Storage: -25 to +70°C						
1	Ambient humidity	range	Operating and Storage: 10 to 90%RH (with no condensation)						
,	Ambient atmosph	ere	No corrosive gases						
	Vibration tolerand	ee	5 to 8.4 Hz with 3.5 mm amplitude, 8.4 to 150 Hz, accele 100 min each in X, Y, and Z directions (10 sweeps of 10 min each						
Usage Envi- ronment	Shock resistance		Impact force: 150 m/s <sup>2</sup> Test direction: up and down/front and behind/left and right						
	Noise immunity	Fast Transient Burst	DC power Direct infusion: 2kV, Pulse rising: 5ns, Pulse width: 50ns, Burst continuation time: 15ms/0.75ms, Period: 300ms, Application I/O line Direct infusion: 1kV, Pulse rising: 5ns, Pulse width: 50ns, Burst continuation time: 15ms/0.75ms, Period: 300ms, Application						
	Grounding		Type D grounding (100 Ω or less grounding resistance) *						
-	Dimensions		200 mm × 80 mm × 130 mm	1					
	Weight		Approx. 1.5 kg	Approx. 1.5 kg					
₽.	Degree of protect Case materials	ion	IEC60529 IP20 PC						
	Case materials		Instruction Sheet (Japanese and English): 1, Installation Instruction	Manual for FH-L series:1					
Accessories			General Compliance Information and Instructions for EU:1, Membel Power source (FH-XCN-L):1 (male)	registration sheet: 1,					

<sup>\*</sup> Existing third class grounding

#### Maximum Number of Loading Images during Multi-input

Camera	Model	Max. Number of Loading Images during Multi-input *1
Intelligent Compact Digital CMOS Cameras *2	FZ-SQ010F/-SQ050F/-SQ100F/-SQ100N	256
0.3 million pixels CCD/CMOS Cameras	FZ-S/-SC/-SF/SFC/-SH/-SHC/-SP/-SPC FH-SM/-SC	256
330,000-pixels Shortwave Infrared (SWIR) Camera	FH-SMX-SWIR	256
0.4 million pixels CMOS Cameras	FH-SMX/-SCX	256
1.31 million pixels Shortwave Infrared (SWIR) Camera	FH-SMX01-SWIR	85
1.6 million pixels CMOS Cameras	FH-SMX01/-SCX01	64
2 million pixels CCD Cameras	FZ-S2M/-SC2M	64
2 million pixels CMOS Cameras	FH-SM02/-SC02	51
3.2 million pixels CMOS Cameras	FH-SMX03/-SCX03	36
4 million pixels CMOS Cameras	FH-SM04/-SC04	32
5 million pixels CCD/CMOS Cameras	FZ-S5M3/-SC5M3 FH-SMX05/-SCX05/-SM05R/-SC05R	25
12 million pixels CMOS Cameras	FH-SM12/-SC12/-SMX12/-SCX12	10
20.4 million pixels CMOS Cameras	FH-SM21R/-SC21R	6

When using two camera cables for connection, the maximum number of loaded images during multi-input is twice the number given in the table. The multi-input function cannot be used when the built-in light of an intelligent compact digital camera is used. Refer to the Vision System FH/FZ5 Series User's Manual (Cat. No. Z340) for details.

# **Ratings and Specifications (Cameras)**

# **High-speed Digital CMOS cameras**

Model	FH-SM	FH-SM02	FH-SC02	FH-SM04	FH-SC04	FH-SM12	FH-SC12	
Image elements	nents CMOS image elements (1/3-inch equivalent)		CMOS image elements (2/3-inch equivalent) *1		CMOS image elements (1-inch equivalent)		CMOS image elements (1.76-inch equivalent)	
Color/Monochrome	Monochrome	Monochrome	Color	Monochrome	Color	Monochrome	Color	
Effective pixels	640 (H) × 480 (V)	2,040 (H) × 1,08	88 (V)	2,040 (H) × 2,04	8 (V)	4,084 (H) × 3,07	72 (V)	
Pixel size	7.4 (μm) × 7.4 (μm)	$5.5  (\mu m) \times 5.5  (\mu m)$	ım)	$5.5  (\mu m) \times 5.5  (\mu m)$	ım)	$5.5 (\mu m) \times 5.5 ($	μm)	
Shutter function	Electronic shutter; Shutter speeds can be set from 20 µs to 100 ms.	Electronic shutte Shutter speeds	,	Electronic s			can be set from	
Partial function	1 to 480 lines	1 to 1,088 lines	2 to 1,088 lines	1 to 2,048 lines 2 to 2,048 lines		4 to 3,072 lines (4-line increments)		
Frame rate (Image Acquisition Time *2)	308 fps (3.3 ms)	219 fps (4.6 ms)	) *3	118 fps (8.5 ms)	)*3	38.9 fps (25.7 n	ns) *3	
Lens mounting	C mount					M42 mount		
Field of vision, installation distance	Selecting a lens according to the	field of vision and	l installation dista	nce				
Ambient temperature range	Operating: 0 to 40 °C, Storage: -2	25 to 65 °C (with r	no icing or conder	nsation)				
Ambient humidity range	Operating and storage: 35% to 8	5% (with no conde	ensation)					
Weight	Approx.105 g	Approx.110 g				Approx.320 g		
Accessories	Instruction manual	•						

Model	FH-SMX	FH-SCX	FH-SMX01	FH-SCX01	FH-SMX03	FH-SCX03	FH-SMX05	FH-SCX05	FH-SMX12	FH-SCX12	
Image elements	CMOS image	elements (1/2	.9-inch equiva	lent)	CMOS image elements (2/3-inch equivalent) CMOS image (2/3-inch equivalent)			ge elements (1.1-inch equivalent)			
Color/Monochrome	Monochrome	Color	Monochrome	Color	Monochrome	Color	Monochrome	Color	Monochrome	Color	
Effective pixels	720 (H) × 54	0 (V)	1440 (H) × 1	,080 (V)	2,046 (H) × 1	,536 (V)	2,448 (H) × 2	2,048 (V)	$4,092 (H) \times 3$	3,000 (V)	
Pixel size	6.9 ( $\mu$ m) × 6.	9 (μm)	3.45 (μm) × 3	3.45 (μm)			1				
Shutter function	Electronic sh Shutter spee		from 1 μs to	100 ms.					Electronic sh Shutter speed from 15 µs to	s can be set	
Partial function	4 to 540 lines (4-line increments) 4 to 1,080 lines (4-line increments)					to 1,536 lines -line increments)  4 to 2,048 lines (4-line increments)		4 to 3,000 lines (4-line increments)			
Frame rate (Image Acquisition Time *2)	523.6 fps (1.	9 ms)	154.6 fps (6.	5 ms)	151.4 fps (6.	6 ms) *3	97.2 fps (10.	97.2 fps (10.3 ms) *3 40.		40.1 fps (24.9 ms) *3	
Lens mounting	C mount										
Field of vision, installation distance	Selecting a le	ens according	to the field of	vision and in	stallation dista	nce					
Ambient temperature range	Operating: 0 Storage: -20 (with no icing condensation	to 65 °C or	Operating: 0 Storage: -20 (with no icing condensation	to 65 °C g or	Operating: 0 to 40 °C, Storage: -20 to 65 °C (with no icing or condensation)						
Ambient humidity range	Operating an	nd storage: 35	% to 85% (wit	h no condens	ation)						
Weight	Approx.48 g	Approx.48 g Approx.85 g									
Accessories	Instruction m	anual, Gener	al Compliance	Information a	and Instruction	s for EU					

<sup>\*1</sup> A lens recommended for a 1" image element should be used for an image element size equivalent to 2/3". Vignetting may occur with a lens recommended for a 2/3" image element.

\*2 The image acquisition time does not include the image conversion processing time of the sensor controller.

\*3 Frame rate in high speed mode when the camera is connected using two camera cables.

### **Digital CMOS Cameras**

Model	FH-SM05R	FH-SC05R	FH-SM21R	FH-SC21R	FZ-S5M3	FZ-SC5M3	
Image Elements	CMOS image elements	(1/2.5-inch equivalent)	CMOS image elemen	ts (1-inch equivalent)	CMOS image elemen	its (2/3-inch equivalent)	
Color/Monochrome	Monochrome	Color	Monochrome	Color	Monochrome	Color	
Effective Pixels	2,592 (H) × 1,944 (V)	,592 (H) × 1,944 (V)			2,448 (H) × 2,048 (V)		
Pixel Size	2.2 (μm) × 2.2 (μm)		2.4 (μm) × 2.4 (μm)		3.45 (μm) × 3.45 (μm	)	
Scan Type	Progressive		1				
Shutter Method	Rolling shutter (Globa	I reset mode supported	)		Global shutter		
Shutter Function	Electronic shutter; Shutter speeds can be 100 ms in multiples of		Electronic shutter; Shutter speeds can be	set from 50 μs to 100 ms.	Electronic shutter; Shutter speeds can be set from 20 μs to 100 m		
Partial function	4 to 1,944 lines (2-line	increments)	1848 to 3,692 lines		4 to 2,048 lines		
Frame rate (Image Acquisition Time *)	14 fps (71.7ms)		23.5 fps (42.6ms)		25.6 fps (38.2ms)		
Lens Mounting	C mount						
Field of vision, Installation distance	Selecting a lens accor	ding to the field of vision	on and installation dista	nce			
Ambient temperature range	Operating: 0 to +40°C Storage: -30 to 65°C (with no icing or conde		Operating: 0 to +40°C Storage: -20 to 65°C (with no icing or condensation)  Operating: 0 to +40°C Storage: -30 to 65°C (with no icing or condensation)				
Ambient humidity range	Operating: 35 to 85%	RH, Storage: 35 to 85%	RH (with no condensa	tion)			
Weight	Approx. 52 g		Approx. 85 g				
Accessories	Instruction Sheet		Instruction Sheet, Ge	neral Compliance Infor	mation and Instructions	for EU	

<sup>\*</sup> The image acquisition time does not include the image conversion processing time of the sensor controller.

#### **Digital CCD Cameras**

Model	FZ-S	FZ-SC	FZ-S2M	FZ-SC2M		
Image elements	Interline transfer reading all pixe CCD image elements (1/3-inch		Interline transfer reading all pixels, CCD image elements (1/1.8-inch equivalent)			
Color/Monochrome	Monochrome	Color	Monochrome	Color		
Effective pixels	640 (H) × 480 (V)		1,600 (H) × 1,200 (V)			
Pixel size	7.4 (μm) × 7.4 (μm)		4.4 (μm) × 4.4 (μm)			
Shutter function	Electronic shutter; select shutter	speeds from 20 µs to 100 ms				
Partial function	12 to 480 lines		12 to 1,200 lines			
Frame rate (Image Acquisition Time *)	80 fps (12.5 ms)		30 fps (33.3 ms)			
Lens mounting	C mount					
Field of vision, installation distance	Selecting a lens according to the	e field of vision and installation d	istance			
Ambient temperature range	Operating: 0 to 50 °C Storage: -25 to 65 °C (with no icing or condensation)	Operating: 0 to 40 °C Storage: -25 to 65 °C (with no icing or condensation	)			
Ambient humidity range	Operating and storage: 35% to	35% (with no condensation)				
Weight	Approx. 55 g Approx. 76 g					
Accessories	Instruction manual	Instruction manual				

<sup>\*</sup> The image acquisition time does not include the image conversion processing time of the sensor controller.

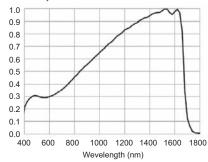
#### Shortwave Infrared (SWIR) Camera

Model	FH-SMX-SWIR	FH-SMX01-SWIR				
Image elements *1	CMOS image elements (1/4-inch equivalent)	CMOS image elements (1/2-inch equivalent)				
Color/Monochrome	onochrome					
Effective pixels	640 (H) × 512 (V)	1,280 (H) × 1,024 (V)				
Pixel size	5.0 (μm) × 5.0 (μm)	5.0 (μm) × 5.0 (μm)				
Shutter function	Electronic shutter: Shutter speeds can be set from 8 μs to 100 ms.					
Partial function	8 to 512 lines (8-line increments)	8 to 1,024 lines (8-line increments)				
Frame rate (Image Acquisition Time *2)	240 fps (4.2 ms)	120 fps (8.3 ms)				
Lens mounting	C mount					
Supported controller *3	FH-5 52/5 51/2052/2051/L551 Series					
Field of vision, installation distance	Selecting a lens according to the field of vision and installation d	listance *4				
Ambient temperature range	Operating: 0 to 40°C *5 Storage: -20 to 65°C (with no icing or condensation)					
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)					
Weight	Approx. 505 g (w/base)					
Accessories	Instruction manual     General Compliance Information and Instructions for EU					

#### **Additional Information**

Spectral sensitivity characteristics: wavelength range 400 to 1700 nm

Relative sensitivity



If the interval between capturing images is more than 1 minute, the camera brightness value may decrease by more than 1%. The image acquisition time does not include the image conversion processing time of the sensor controller.

FH-SMX-SWIR/FH-SMX01-SWIR can be supported by controller software version 6.60 or higher.

Ask your OMRON representative for details.

This camera controls the temperature of the image elements at 15°C to improve image quality.

If the temperature of the image elements (value of the camera's built-in temperature sensor) rises above 15°C, white spots and noise will increase. We recommend that the ambient temperature during operation be below +37°C, or the upper part of the case temperature below +47°C.

# **Small CCD Digital Cameras**

Model	FZ-SF	FZ-SFC	FZ-SP	FZ-SPC				
Image elements	Interline transfer reading all pixe	nterline transfer reading all pixels, CCD image elements (1/3-inch equivalent)						
Color/Monochrome	Monochrome	lonochrome Color Monochrome Color						
Effective pixels	640 (H) × 480 (V)							
Pixel size	7.4 (μm) × 7.4 (μm)							
Shutter function	Electronic shutter; select shutter	r speeds from 20 μm to 100 ms						
Partial function	12 to 480 lines							
Frame rate (Image Acquisition Time *)	80 fps (12.5ms)							
Lens mounting	Special mount (M10.5 P0.5)							
Field of vision, installation distance	Selecting a lens according to the	e field of vision and installation di	stance					
Ambient temperature range	Operating: 0 to 50 °C (camera a 0 to 45 °C (camera head) Storage: -25 to 65 °C (with no ic	• ,						
Ambient humidity range	Operating and storage: 35% to	85% (with no condensation)						
Weight	Approx. 150 g	Approx. 150 g						
Accessories	Instruction manual, installation bracket, Four mounting brackets (M2)  Instruction manual							

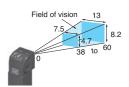
<sup>\*</sup> The image acquisition time does not include the image conversion processing time of the sensor controller.

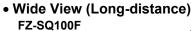
# **Intelligent Compact Digital CMOS Cameras**

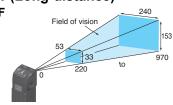
Model	FZ-SQ010F	FZ-SQ050F	FZ-SQ100F	FZ-SQ100N					
Image elements	CMOS color image elements	MOS color image elements (1/3-inch equivalent)							
Color/Monochrome	Color								
Effective pixels	752 (H) × 480 (V)								
Pixel size	6.0 (μm) × 6.0 (μm)								
Shutter function	1/250 to 1/32,258								
Partial function	8 to 480 lines								
Frame rate (Image Acquisition Time *1)	60 fps (16.7 ms)								
Field of vision	7.5 × 4.7 to 13 × 8.2 mm	13 × 8.2 to 53 × 33 mm	53 × 33 to 240 × 153 mm	29 × 18 to 300 × 191 mm					
Installation distance	38 to 60 mm	56 to 215 mm	220 to 970 mm	32 to 380 mm					
LED class *2	Risk Group2								
Ambient temperature range	Operating: 0 to 50 °C Storage: -25 to 65 °C								
Ambient humidity range	Operating and storage: 35%	to 85% (with no condensation)							
Weight	Approx. 150 g		Approx. 140 g						
Accessories	Mounting bracket (FQ-XL), p	olarizing filter attachment (FQ-X	F1), instruction manual and warnir	ng label					

The image acquisition time does not include the image conversion processing time of the sensor controller. Applicable standards: IEC62471-2

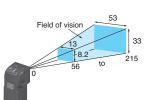
#### Narrow View FZ-SQ010F



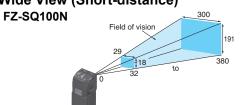




#### • Standard FZ-SQ050F







# **Ratings and Specifications (Cable, Monitor)**

#### **Camera Cables**

Model	FZ-VS3 (5 m)	FZ- VSB3 (5 m)	FZ- VSBX (5 m)	FZ- VSL3 (5 m)	FZ- VSLB3 (5 m)	
Туре	Stan- dard	Bend resistant	Super- bend- resistant	Right- angle	Bend resistant Right-angle	
Shock resistiveness (durability)		Hz single ns, 8 strok				
Ambient temperature range		n and stora				
Ambient humidity range	Operation (with no	n and stora condensati	age: 40 to ion)	70%RH		
Ambient atmosphere	No corros	sive gases	i			
Material	Cable sheath, connector: PVC					
Minimum bending radius	69mm 69mm 69mm 69mm					
Weight	Approx. 390 g	Approx. 430 g	Approx. 460 g	Approx. 390 g	Approx. 430 g	

#### **Cable Extension Unit**

Model	FZ-VSJ
Power supply voltage *1	11.5 to 13.5 VDC
Current consumption *2	1.5 A max.
Ambient temperature range	Operating: 0 to 50 °C; Storage: -25 to 65 °C (with no icing or condensation)
Ambient humidity range	Operating and storage: 35 to 85% (with no condensation)
Weight	Approx. 240 g
Accessories	Instruction Sheet and 4 mounting screws

<sup>\*1</sup> A 12-VDC power supply must be provided to the Cable Extension Unit when connecting the Intelligent Compact Camera, or the Lighting Controller.
\*2 The current consumption shows when connecting the Cable Extension Unit to an external power supply.

# **Long-distance Camera Cables**

Model	FZ-VS4 (15 m)	FZ-VSL4 (15 m)
Туре	Standard	Right-angle
Shock resistiveness (durability)	10 to 150 Hz single amplitude 0.15 mm 3 directions, 8 strokes, 4 times	
Ambient temperature range	Operation and storage: 0 to 65 °C (with no icing or condensation)	
Ambient humidity range	Operation and storage: 4 (with no condensation)	10 to 70%RH
Ambient atmosphere No corrosive gases		
Material	Cable sheath, connector	: PVC
Minimum bending radius	78 mm	
Weight	Approx. 1,400 g	

#### **Encoder Cable**

Model	FH-VR
Vibration resistiveness	10 to 150 Hz single amplitude 0.1 mm 3 directions, 8 strokes, 10 times
Ambient temperature range	Operation: 0 to 50 °C; Storage: -10 to 60 °C (with no icing or condensation)
Ambient humidity range	Operation and storage: 35 to 85%RH (with no condensation)
Ambient atmosphere	No corrosive gases
Material	Cable Jacket: Heat, oil and flame resistant PVC Connector: polycarbonate resin
Minimum bending radius	65 mm
Weight	Approx. 104 g

#### **Touch Panel Monitor**

Model		FH-MT12
	Display area	12.1 inch
	Resolution	1,024 (V) × 768 (H)
	Number of color	16,200,000 colors (8 bit/color)
	Brightness	500cd/m <sup>2</sup> (Typ)
Major Function	Contrast Ratio	700:1 (Typ)
major i unction	Viewing angle	Horizontal (left and right): -80° to 80° (typ) Vertical (top and bottom): -70° to 70° (typ)
	Backlight Unit	LED, edge-light
	Backlight lifetime	About 80,000 hour
	Touch panel	4wire resistive touch screen
	Video input	analog RGB
External interface	Touch panel signal	USB
		RS-232C
	Power supply voltage	24 VDC (21.6 to 26.4 VDC)
Ratings	Current consumption	0.5 A
	Insulation resistance	Between DC power supply and Touch Panel Monitor FG: 20 $M\Omega$ or higher (rated voltage 250 V)
	Ambient temperature range	Operating: 0 to 50°C, Storage: -20 to +65°C (with no icing or condensation)
	Ambient humidity range	Operating and Storage: 20 to 90 %RH (with no icing or condensation)
Operating	Ambient environment	No corrosive gas
environment	Vibration resistance	10 to 150 Hz, one-side amplitude 0.1 mm (Max. acceleration 15 m/s²) 10 times for 8 minutes for each three direction
	Degree of protection	Panel mounting: IP65 on the front
Operation		Touch pen
	Mounting	Panel mounting, VESA mounting
Structure	Weight	Approx.2.4 kg
	Material	Front panel: PC/PBT, Front Sheet: PET, Rear case: SUS

Note: FH Series Sensor Controllers version 5.32 or higher is required.

# **Monitor Cables**

Model	FH-VMDA (2 m)	FH-VUAB (2 m)	XW2Z-200PP-1 (2 m)	
Cable type	DVI-Analog Conversion Cable	USB Cable	RS-232C Cable	
Vibration resistance	10 to 150 Hz, one-side amplitude 0.1 mm, 10 times for 8 minutes for each three direction			
Ambient Temperature	Operating Condition: 0 to 50°C, Storage Co	Operating Condition: 0 to 50°C, Storage Condition: -10 to 60°C (with no icing or condensation)		
Ambient Humidity	Operating Condition: 35 to 85%RH, Storage Condition: 35 to 85%RH (with no icing or condensation)			
Ambient environment	No corrosive gases			
Material	Cable offer speam Connector PVC		Cable outer sheath: PVC, Connector: ABS/Ni Plating	
Minimum bend radius	62 mm	25 mm	59 mm	
Weight	Approx. 210 g	Approx. 95 g	Approx. 162 g	

# **LCD Monitor**

Model	FZ-M08	
Size	8.4 inches	
Туре	Liquid crystal color TFT	
Resolution	1,024 × 768 dots	
Input signal	Analog RGB video input, 1 channel	
Power supply voltage	21.6 to 26.4 VDC	
Current consumption	Approx. 0.7 A max.	
Ambient temperature range	Operating: 0 to 50 °C; Storage: -25 to 65 °C (with no icing or condensation)	
Ambient humidity range	Operating and storage: 35 to 85% (with no condensation)	
Weight	Approx. 1.2 kg	
Accessories	Instruction Sheet and 4 mounting brackets	

# **EtherCAT Communications Specifications**

Item		Specifications	
Communications standard	Communications standard IEC61158 Type 12		
Physical layer		100 BASE-TX (IEEE802.3)	
Modulation		Base band	
Baud rate		100 Mbps	
Topology		Depends on the specifications of the EtherCAT master.	
Transmission Media		Twisted-pair cable of category 5 or higher (double-shielded straight cable with aluminum tape and braiding)	
Transmission Distance		Distance between nodes: 100 m or less	
Node address setting		00 to 99	
External connection terminals	;	RJ45 × 2 (shielded) IN: EtherCAT input data, OUT: EtherCAT output data	
Cand/receive DDO data sizes	Input	56 to 280 bytes/line (including input data, status, and unused areas) Up to 8 lines can be set. *	
Send/receive PDO data sizes	Output	28 bytes/line (including output data and unused areas) Up to 8 lines can be set. *	
Mailhay data aira	Input	512 bytes	
Mailbox data size	Output	512 bytes	
Mailbox		Emergency messages, SDO requests, and SDO information	
Refreshing methods I/O-sync		I/O-synchronized refreshing (DC)	

<sup>\*</sup> This depends on the upper limit of the master.

# **Version Information**

# **FH Series and Programming Devices**

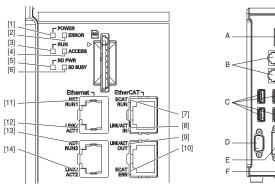
Use the latest version of Sysmac Studio Standard Edition/Vision Edition.

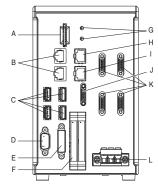
FH Series	Version of FH Series	Corresponding version of Sysmac Studio Standard Edition/Vision Edition
FH-555□ (-□) FH-505□ (-□) FH-205□ (-□)	Version 6.55 or higher	Supported by version 1.63 * or higher.
	Version 6.51	Supported by version 1.53 or higher.

<sup>\*</sup> Only settings related to EtherCAT connection are available.

# **Components and Functions**

Sensor Controllers
High-speed,
Large-capacity Controller
Standard Controller
(4-camera type)



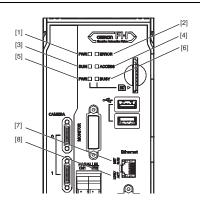


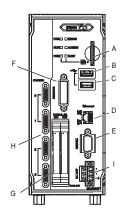
	Name	Description
[1]	POWER LED	Lit while power is ON.
[2]	ERROR LED	Lit when an error has occurred.
[3]	RUN LED	Lit while the layout turned on output setting is displayed.
[4]	ACCESS LED	Blinks while the internal nonvolatile memory is accessed.
[5]	SD POWER LED	Blinks while power is supplied to the SD memory card and the card is usable.
[6]	SD BUSY LED	Blinks while the SD memory card is accessed.
[7]	EtherCAT RUN LED	Lit while EtherCAT communications are usable.
[8]	EtherCAT LINK/ACT IN LED	Lit when connected with an EtherCAT device, and blinks while performing communications.
[9]	EtherCAT LINK/ACT OUT LED	Lit when connected with an EtherCAT device, and blinks while performing communications.
[10]	EtherCAT ERR LED	Lit when EtherCAT communications have become abnormal.
[11]	EtherNet NET RUN1 LED	Lit while EtherNet communications are usable.
[12]	EtherNet LINK/ACK1 LED	Lit when connected with an EtherNet device, and blinks while performing communications.
[13]	EtherNet NET RUN2 LED	Lit when EtherNet communications are usable.
[14]	EtherNet LINK/ACK2 LED	Lit when connected with an EtherNet device, and blinks while performing communications.

	Name	Description
Α	SD memory card installation connector	Install the SD memory card. Do not plug or unplug the SD memory card during measurement operation. Otherwise measurement time may be affected or data may be destroyed.
		Connect an EtherNet device.
		FH-205□ Series/FH-5□5□ Series
В	EtherNet connector	Upper port: Ethernet port Lower port: Ethernet port, EtherNet/IP port, and PROFINET port are sharing use.
С	USB connector	Connect a USB device. Do not plug or unplug it during measurement operation.  Otherwise measurement time may be affected or data may be destroyed.
D	RS-232C connector	Connect an external device such as a programmable controller.
Е	DVI-I connector	Connect a monitor.
F	I/O connector (control lines, data lines)	Connect the controller to external devices such as a sync sensor and PLC.
G	EtherCAT address setup volume	Used to set a node address (00 to 99) as an EtherCAT communication device.
Н	EtherCAT communication connector (IN)	Connect the opposed EtherCAT device.
1	EtherCAT communication connector (OUT)	Connect the opposed EtherCAT device.
J	Encoder connector	Connect an encoder.
K	Camera connector	Connect cameras.
L	Power supply terminal connector	Connect a DC power supply. Wire the controller independently on other devices. Wire * the ground line. Be sure to ground the controller alone.

<sup>\*</sup> Use the attachment power terminal connector (male) of FH-XCN series.
For details, refer to 5-3 Sensor Controller Installation on Vision System FH series Hardware Setup Manual (Z366).

# Lite Controllers (4-camera type)





	LED name	Description
[1]	PWR LED	Lit while power is ON.
[2]	ERROR LED	Lit when an error has occurred.
[3]	RUN LED	Lit while the layout turned on output setting is displayed.
[4]	ACCESS LED	Blinks while the internal nonvolatile memory is accessed.
[5]	SD PWR LED	Lit while power is supplied to the SD memory card and the card is usable.
[6]	SD BUSY LED	Lit when access to the SD memory card.
[7]	Ethernet NET RUN LED	Lit while Ethernet communications are usable.
[8]	Ethernet LINK/ACT LED	Blinks when connected with an Ethernet device, and blinks while performing communications.

	Connector name	Description
Α	SD memory card installation connector	Install the SD memory card. Do not plug or unplug the SD memory card during measurement operation. Otherwise measurement time may be affected or data may be destroyed.
В	USB 2.0 connector	Connects to USB 2.0. Do not insert or remove during loading or writing of measurement or data.  The measurement time can be longer or data can be damaged.
С	USB 3.0 connector	Connects to USB 3.0. Do not insert or remove during loading or writing of measurement or data. The measurement time can be longer or data can be damaged. USB 3.0 has a high ability to supply the bus power. Use the Sensor Controller by combining USB 3.0, faster transport can be realized.
D	Ethernet connector	Connect an Ethernet device. Ethernet port, EtherNet/IP port, and PROFINET port are sharing use.
Е	RS-232C connector	Connect an external device such as a programmable controller.
F	DVI-I connector	Connect a monitor.
G	Parallel connector (control lines, data lines)	Connect the controller to external devices such as a sync sensor.
Н	Camera connector	Connect a camera.
ı	Power supply terminal connector	Connect a DC power supply. Wire the controller independently on other devices. Wire * the ground line. Be sure to ground the FH Sensor Controller alone.

<sup>\*</sup> Use the attachment power terminal connector (male) of FH-XCN-L series.
For details, refer to 5-3 Sensor Controller Installation on Vision System FH series Hardware Setup Manual(Z366).

# **Processing Items**

Group	Icon	Processing Item		Corresponding Page in the Catalog
	<sup>AI</sup>	Al Defect Inspection *1	Defects are extracted by learning defect patterns with deep learning.	P4
	6	Search	Used to identify the shapes and calculate the position of measurement objects.	
	dio.	Flexible Search	Recognizing the shapes of workpieces with variation and detecting their positions.	
	**	Sensitive Search	Search a small difference by dividing the search model in detail, and calculating the correlation.	
		ECM Search	Used to search the similar part of model form input image. Detect the evaluation value and position.	
	<b>&amp;</b>	EC Circle Search	Extract circles using "round " shape information and get position, radius and quantity in high preciseness.	
		Shape Search II	Used to search the similar part of model from input image regardless of environmental changes. Detect the evaluation value and position.	
	, II	Shape Search III	Robust detection of positions is possible at high-speed and with high precision incorporating environmental fluctuations, such as differences in individual shapes of the workpieces, pose fluctuations, noise superimposition and shielding.	P18
	-	EC Corner	This processing item measures a corner position (corner) of a workpiece.	
		Ec Cross	The center position of a crosshair shape is measured using the lines created by the edge information on each side of the crosshair.	
		Classification	Used when various kinds of products on the assembly line need to be sorted and identified.	
	+	Edge Position	Measure position of measurement objects according to the color change in measurement area.	
:	<b>UUU</b>	Edge Pitch	Detect edges by color change in measure- ment area. Used for calculating number of pins of IC and connectors.	
·	#	Scan Edge Position	Measure peak/bottom edge position of workpieces according to the color change in separated measurement area.  Measure max/min/average width of work-	P18
	畫	Scan Edge Width	pieces according to the color change in separated measurement area.	
	Q	Circular Scan Edge Position	Measure center axis, diameter and radius of circular workpieces.	P18
Measurement		Circular Scan Edge Width	Measure center axis, width and thickness of ring workpieces.	
		Intersection	Calculate approximate lines from the edge information on two sides of a square work-piece to measure the angle formed at the intersection of the two lines.	
	2	Color Data	Used for detecting presence and mixed varieties of products by using color average and deviation.	
		Gravity and Area	Used to measure area, center of gravity of workpices by extracting the color to be measured.	
		Labeling	Used to measure number, area and gravity of workpieces by extracting registered color.	
		Label Data	Selecting one region of extracted Labeling, and get that measurement. Area and Gravity position can be got and judged.	
	M	Defect	Used for appearance measurement of plain-color measurement objects such as defects, stains and burrs.	
	A	Precise Defect	Check the defect on the object. Parameters for extraction defect can be set precisely.	
		Fine Matching	Difference can be detected by overlapping and comparing (matching) registered fine images with input images.	
1	ABC	Character Inspect	Recognize character according correlation search with model image registered in [Model Dictionary].	P21
	Date 08-02-1	Date Verification	Reading character string is verified with internal date.	
	A	Model Dictionary	Register character pattern as dictionary. The pattern is used in [Character Inspection].	
		2DCode II *2	Recognize 2D code and display where the code quality is poor.	P21
		2DCode *3	Recognize 2D code and display where the code quality is poor.	
		Barcode *4	Recognize barcode, verify and output decoded characters.	
	OCR	OCR	Recognize and read characters in images as character information.	P21
	OCR	OCR User Dictionary	Register dictionary data to use for OCR.	
		Circle Angle	Used for calculating angle of inclination of circular measurement objects.	

Group	Icon		Processing Item	Page in the Catalog
Measurement		Glue Bead Inspection	You can inspect coating of a specified col- or for gaps or runoffs along the coating path.	
		Al FineMatching *5	Performs learning with "non-defective" prod- uct images and detects the difference be- tween the input image and the non-defective image. Allows for variations in non-defective products and detects only defects.	
	噢	Camera Image Input FH	To input images from cameras. And set up the conditions to input images from camer- as. (For FH Sensor Controllers only)	
		Camera Image Input HDR	Create high-dynamic range images by acquiring several images with different conditions.	P16
	Lite	Camera Image Input HDRLite	HDR function for FZ-SQ□ Intelligent Compact Cameras.	
	"哽	Photometric Stereo Image Input	Capture images under different illumination directions using a photometric stereo light.	
Input Image		Camera Switch	To switch the cameras used for measurement. Not input images from cameras again.	
		Measurement Image Switching	To switch the images used for measurement. Not input images from camera again.	
	哽哽	Multi-trigger Imaging	The Multi-trigger Imaging processing item captures multiple images at user-defined timings and executes parallel measurement for each image. Insert the Multi-trigger Imaging to the top of the flow.	P16
	뼺뼺	Multi-trigger Imaging Task	The Multi-trigger Imaging processing item captures multiple images at user-defined timings and executes parallel measurement for each image. Insert this processing item to the top of the processing which requires imaging for multiple times.	
	=	Position Compensation	Used when positions are differed. Correct measurement is performed by correcting position of input images.	
		Filtering	Used for processing images input from cameras in order to make them easier to be measured.	
		Background Suppression	To enhance contrast of images by extracting color in specified brightness.	
		Brightness Correct Filter	Track brightness change of entire screen and remove gradual brightness change such as uneven brightness.	
		Color Gray Filter	Color image is converted into monochrome images to emphasize specific color.	
		Extract Color Filter	Convert color image to color extracted image or binary image.	
		Anti Color Shading	To remove the irregular color/pattern by uniformizing max.2 specified colors.	
		Stripes Removal Filter II	Remove the background pattern of vertical, horizontal and diagonal stripes.	
Compensate image	ABC	Polar Transformation	Rectify the image by polar transformation. Useful for OCR or pattern inspection printed on circle.	
	4	Trapezoidal Correction	Rectify the trapezoidal deformed image.	
	-	Machine Simulator	How the alignment marks would move on the image when each stage or robot axis is controlled can be checked.	
		Image Subtraction	The registered model image and measurement image are compared and only the different pixels are extracted and converted to an image.	
		Advanced filter	Process the images acquired from cameras in order to make them easier to measure. This processing item consolidates existing image conversion filtering into one processing item and adds extra functions.	
		Panorama	Combine multiple image to create one big image.	
		Trim and Resize	Creates a cropped image of the input image to a specified size.	P16
		Image Stitching	Stitches the images into a single image.	P16
Support measurement	<del></del>	Unit Macro	Advanced arithmetic processing can be easily incorporated into workflow as Unit Macro processing items.	
		Unit Calculation Macro	This function is convenient when the user wants to calculate a value using an original calculation formula or change the set value or system data of a processing item.	
	222	Calculation	Used when using the judge results and measured values of Procltem which are registered in processing units.	
	+ +	Line Regression	Used for calculating regression line from plural measurement coodinate.	
	O	Circle Regression	Used for calculating regression circle from plural measurement coordinate.	
		Precise Calibration	Used for calibration corresponding to trape- zoidal distortion and lens distortion.	

Group	Icon			Corresponding Page in the Catalog
	User	User Data	Used for setting of the data that can be used as common constants and variables in scene group data.	
		Set Unit Data	Used to change the ProcItem data (setting parameters, etc.) that has been set up in a scene.	
		Get Unit Data	Used to get one data (measured results, setting parameters, etc.) of ProcItem that has been set up in a scene.	
		Set Unit Figure	Used for re-setting the figure data (model, measurement area ) registered in an unit.	
	<b>**</b>	Get Unit Figure	Used for get the figure data (model, measurement area ) registered in an unit.	
		Trend Monitor	Used for displaying the information about results on the monitor, facilitating to avoid NG and analyze causes.	
	<b>□</b> ≒	Image Logging	Used for saving the measurement images to the memory and USB memory.	
	<b>a</b> →	Image Conversion Logging	Used for saving the measurement images in JPEG and BMP format.	
	<b>#</b>	Data Logging	Used for saving the measurement data to the memory and USB memory.	
	್ಷಿ	Elapsed Time	Used for calculating the elapsed time since the measurement trigger input.	
	X	Wait	Processing is stopped only at the set time. The standby time is set by the unit of [ms].	
	3	Focus	Focus setting is supported.	
	200	Iris	Focus and aperture setting is supported.	
Support measure- ment	2000	Parallelize	A part of the measurement flow is divided into two or more tasks and processed in parallel to shorten the measurement time. This processing item is placed at the top of processing to be performed in parallel.	
	100	Parallelize Task	A part of the measurement flow is divided into two or more tasks and processed in parallel to shorten the measurement time. This processing item is placed immediately before processing to be performed in parallel between Parallelize and Parallelize End.	
		Statistics	Used when you need to calculate an average of multiple measurement results.	
	la la	Reference Calib Data	Calibration data and distortion compensa- tion data held under other processing items can be referenced.	
		Position Data Calculation	The specified position angle is calculated from the measured positions.	
	<u>+</u> //	Stage Data	Sets and stores data related to stages.	P19
	70	Robot Data	Sets and stores data related to robots.	
		Vision Master Calibration	This processing item automatically calculates the entire axis movement amount of the control equipment necessary for calibration.	
	<b>₽</b>	PLC Master Calibration	Calibration data is created using a communication command from PLC.	
	î j	Convert Position	The position angle after the specified axis movement is calculated.	
	/	Movement Single Position	The axis movement that is required to match the measured position angle to the reference position angle is calculated.	
	<del>##</del> /	Movement Multi Points	The axis movements that are required to match the measured position angles to the corresponding reference position angles are calculated.	
	+	Detection Point	Obtains position/angle information by re- ferring to the coordinate values measured with the Measurement Processing Unit.	
	+==	Manual Position Setting	Used to change the measurement coordinates X and Y of the measurement processing unit.	
		Camera Calibration	By setting the camera calibration, the measurement result can be converted and output as actual dimensions.	
	40	Data Save	The set data can be saved in the controller main unit or as scene data. The data is held even after the FH/FZ power is turned off.	
	2. An	Conveyor Calibration	Conveyor Calibration is used to calibrate camera, conveyor, and robots for conveyor tracking application.	
		Scene	The specified scene is copied to the current scene.	
	(1)	System Information	Obtain system information (e.g., memory and disk space and I/O input signal status) of the Sensor Controller.	

Group	Icon		Processing Item	Corresponding Page in the Catalog
	-	Conditional Branch	Used where more than two kinds of products on the production line need to detected separately.	
	\$ O	End	This ProcItem must be set up as the last processing unit of a branch.	
		DI Branch	Same as ProcItem "Branch". But you can change the targets of conditional branching via external inputs.	
	<b>=</b>	Control Flow Normal	Set the measurement flow processing into the wait state in which the specific no-pro- tocol command can be executed.	
		Control Flow PLC Link	Set the measurement flow processing into the wait state in which the specific PLC Link command can be executed.	
	=	Control Flow Parallel	Set the measurement flow processing into the wait state in which the specific parallel command can be executed.	
		Control Flow Fieldbus	Set the measurement flow processing into the wait state in which the specific Field- bus command can be executed.	
Doorale	SMITCH	Selective Branch	Easily branch to multiple destinations.	
Branch	h	Conditional Execution (If)	The measurement flow is divided according to the comparison result obtained using the set expressions and conditions.	
	h	Conditional Execution (Else)	Insert between the Conditional Execution (If) processing item and End If processing item. The measurement flow is divided according to the comparison result obtained using the set expressions and conditions.	
	くつ	Loop	The set processes are repeated until the loop count reaches the specified number, and then the next process starts.	
	ţ	Loop Suspension	Insert between the Loop processing item and End Loop processing item. Used to stop the loop before the loop count reaches the specified number.	
	4	Select Execution (Select)	Used to set conditions. The measurement flow is divided according to the comparison result obtained using the conditions given by expressions.	
	h	Select Execution (Case)	Used to make a judgment. The measure- ment flow is divided according to the com- parison result obtained using the conditions given by expressions.	
	11 32 33 41.4	Result Output (I/O)	Output data to the external devices such as a programmable controller or a PC via PLC Link, Parallel interface, Fieldbus interface (EtherCAT, EtherNet/IP (other than message communication), PROF-INET).	
	123,ABC	Result Output (Message)	Output data to the external devices such as a programmable controller or a PC with non-procedure mode via the serial interface or EtherNet/IP (message communication). This processing item allows you to save the logging data as a ".csv" file into the Sensor Controller as well.	
Output result		Data Output	Used when you need to output data to the external devices such as PLC or PC via serial ports.	
		Parallel Data Output	Used when you need to output data to the external devices such as PLC or PC via parallel ports.	
	_0Kg	Parallel Judgement Output	Used when you need to output judgement results to the external devices such as PLC or PC via parallel ports.	
		Fieldbus Data Output	Outputs data to an external device, such as a Programmable Controller, through a fieldbus interface.	
	ОК	Result Display	Used for displaying the texts or the figures in the camera image.	
		Display Image File	Display selected image file.	
Display result	NG	Display Last NG Image	Display the last NG images.	
		Conveyor Panorama Display	Display images of the tracking area as a panoramic image.	
		Display Image Hold	Processing item to retain images, including measurement results.	

<sup>\*1</sup> This item can be used on the FH-5552(-□□)/FH-5551(-□□) Controller. Optional FH-UMLIC-08 AI Defect Inspection Software Installer is required.
\*2 2D Codes that can be read: Data Matrix (ECC200)
\*3 2D Codes that can be read: Data Matrix (ECC200), QR Code
\*4 Bar Codes that can be read: JAN/EAN/UPC (including add-on codes), Code 39, Codabar (NW-7), ITF (Interleaved 2 of 5), Code 93, Code 128, GS1-128, GS1 DataBar (RSS-14 / RSS Limited / RSS Expanded), Pharmacode
\*5 When used with FH-L551(-□□), use in conjunction with 0.3 or 0.4 million-pixel cameras.

**Dimensions** (Unit: mm)

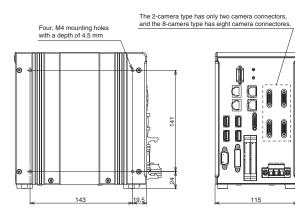
#### **Sensor Controllers**

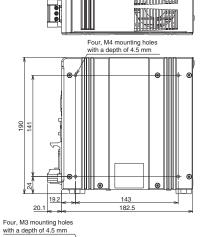
High-speed, Large-capacity Controllers/Standard Controllers

FH-5552/-5552-10/-5552-20/-5551/-5551-10/-5551-20

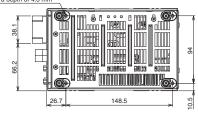
FH-5052/-5052-10/-5052-20/-5051/-5051-10/-5051-20

FH-2052/-2052-10/-2052-20/-2051/-2051-10/-2051-20

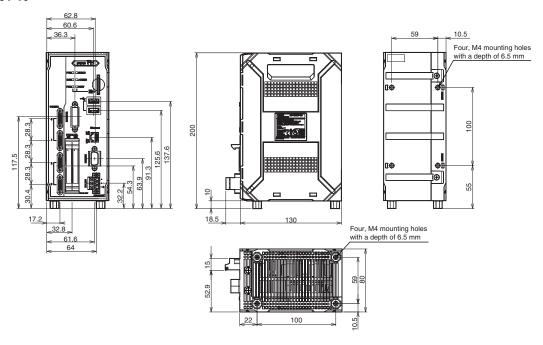






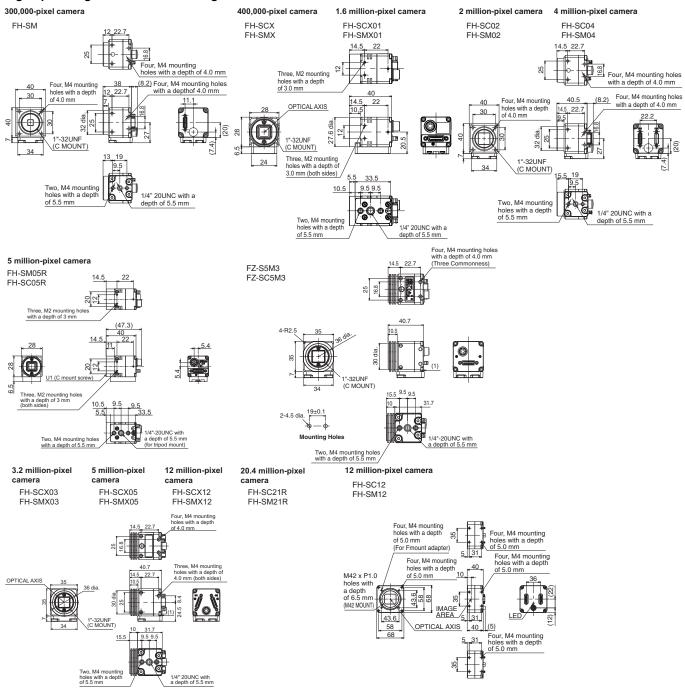


Lite Controllers FH-L551/-L551-10

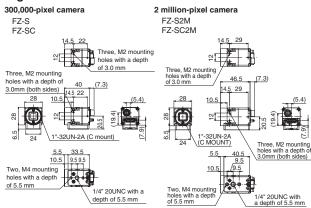


#### **Cameras**

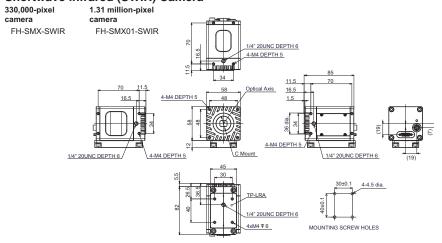
#### High-speed Digital CMOS Camera/Digital CMOS Camera



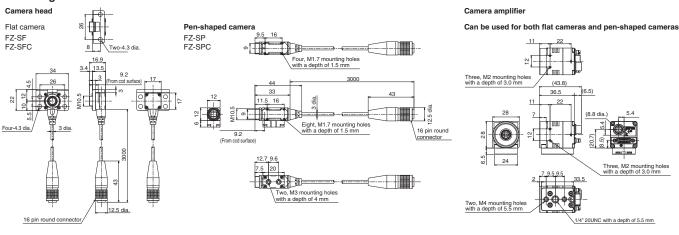
#### **Digital CCD/CMOS Cameras**



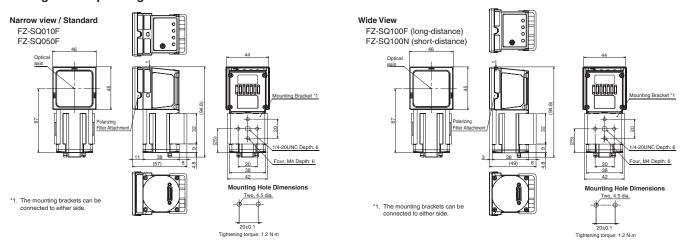
#### **Shortwave Infrared (SWIR) Camera**



#### **Small digital CCD cameras**



#### **Intelligent Compact Digital CMOS Cameras**



#### **Cables**

#### **Camera Cable** Camera Cable Bend resistant Camera Cable FZ-VS3 FZ-VSB3 (40) (100) (40) (100) (11) rectangular connector Super Bend resistant Camera Cable FZ-VSBX (42) (40) (25) (100) (40) (25) П۰ 26-pin rectangular connector Right-angle Camera Cable Bend resistant Right-angle Camera Cable FZ-VSL3 FZ-VSLB3 (30) L (\*1) (100) (100) 26-pin 26-pin rectangular connecto rectangular connector æ Long-distance Camera Cable Long-distance Right-angle Camera Cable FZ-VS4 FZ-VSL4 (100) ₩ |• | 26-pin 26-pin rectangular connector \*1. Cable is available in 2m/3m/5m/10m. \*2. Each camera cables has polarity. Please ensure that the name plate side of the cable is connected to the controller. \*3. Cable is available in 5m/10m. \*4. Cable is available in 15m. (12)

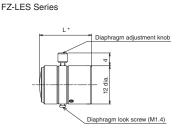


POWER LED

#### Extension Tubes for Small Camera

# Extension tubes 15 mm

#### Lens for Small Camera

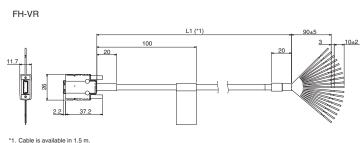


\* Overall length is available in 16.4mm/19.7mm/23.1mm/25.5mm.

#### **Encoder Cable**

Camera Cable Con (Controller side)

Camera Cable Connector (Camera side)



#### Parallel I/O Cable

XW2Z-S013
UNFUSED PART

FUSED PART

1

(70)

(30)

(70)

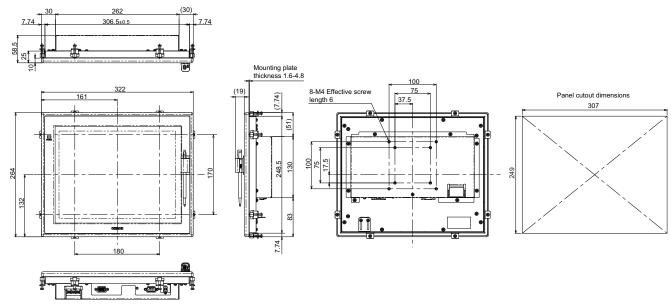
(15)

CABLE MARK

\*1. Cable is available in 2m/5m.

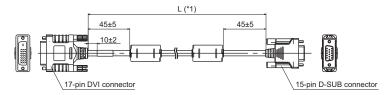
#### **Touch Panel Monitor**





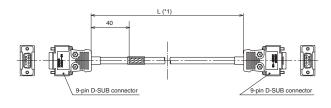
#### **DVI-Analog Conversion Cable for Touch Panel Monitor/LCD Monitor**

FH-VMDA



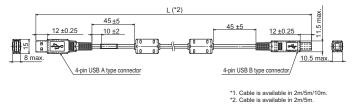
#### **RS-232C Cable for Touch Panel Monitor**

XW2Z-UUPP-1



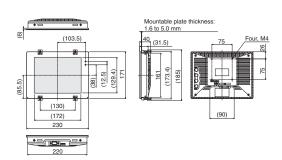
#### **USB Cable for Touch Panel Monitor**

FH-VUAB



#### **LCD** Monitor

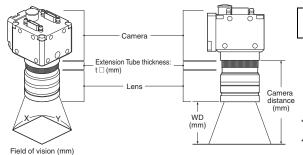
FZ-M08



# **Optical Chart**

#### **Meaning of Optical Chart**

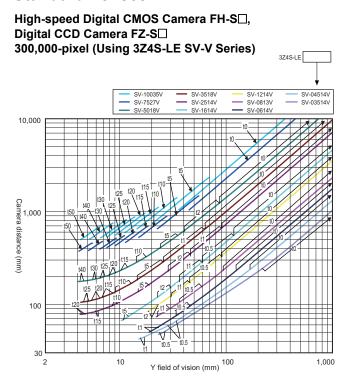
The X axis of the optical chart shows the field of vision (mm) (\*1), and the Y axis of the optical chart shows the camera installation distance (mm) (\*2).

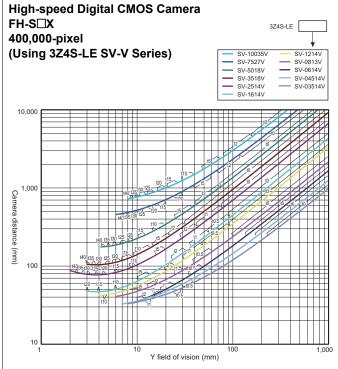


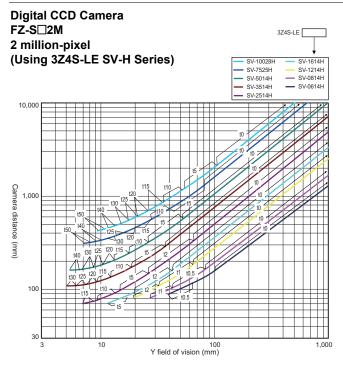
To select a lens, use the WEB Selector. https://www.fa.omron.co.jp/lens\_en

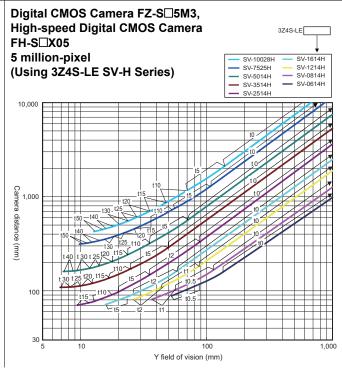
- \*1. The lengths of the fields of vision given in the optical charts are the lengths of the Y axis.
- \*2. The vertical axis represents WD for small cameras.

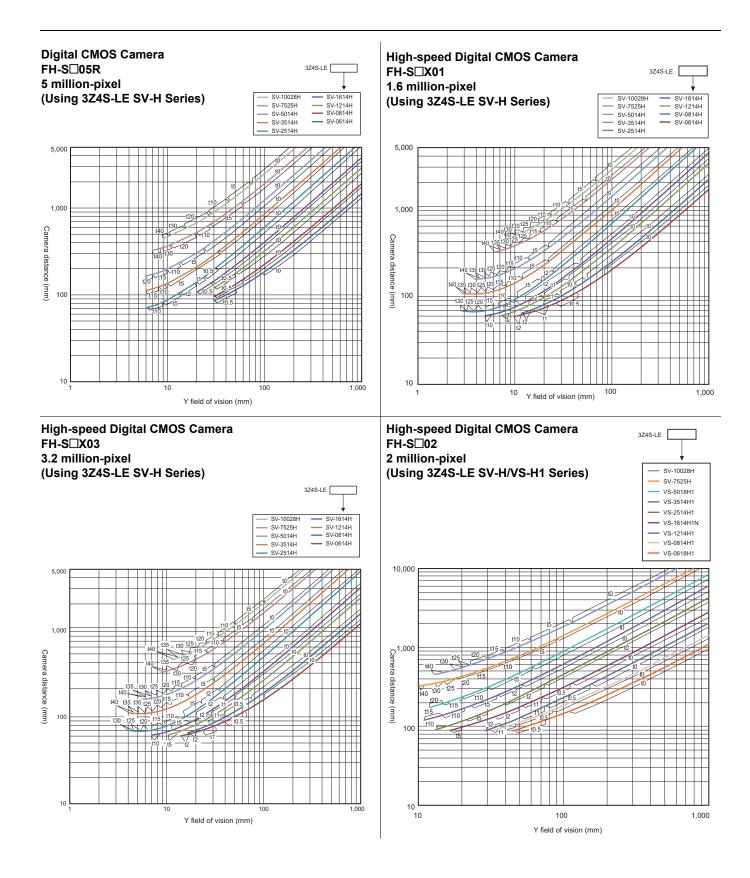
#### Standard Lenses

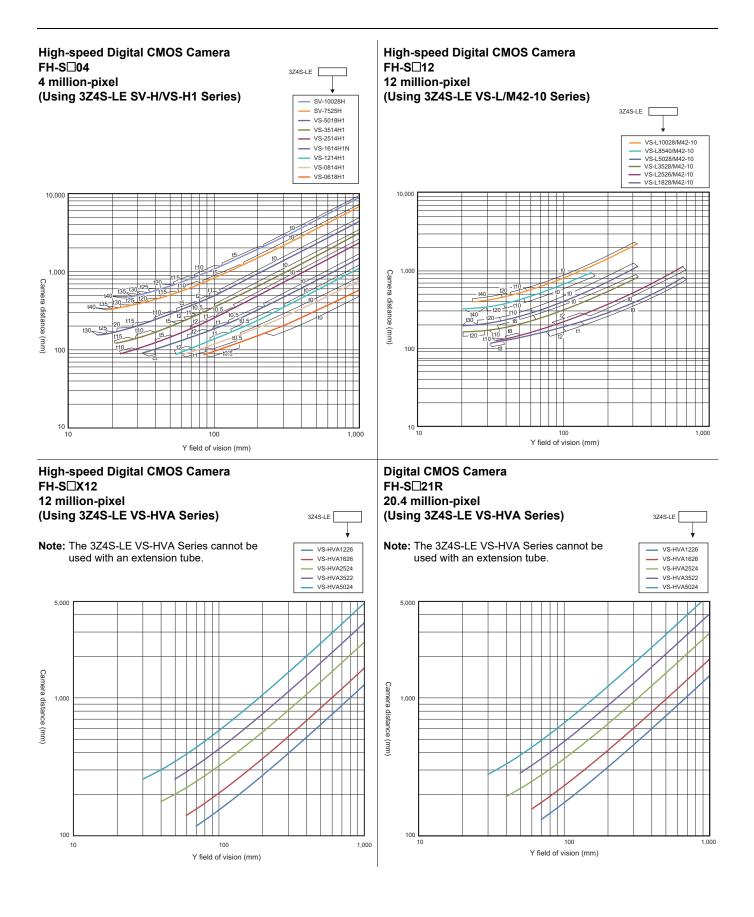






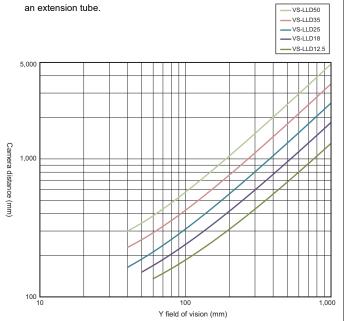






#### **High-speed Digital CMOS Camera** FH-S□X12 12 million-pixel (Using 3Z4S-LE VS-LLD Series)

Note: The 3Z4S-LE VS-LDD Series cannot be used with



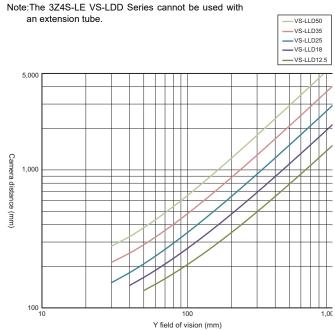
**Digital CMOS Camera** FH-S□21R 20.4 million-pixel (Using 3Z4S-LE VS-LLD Series)

VS-LLD50

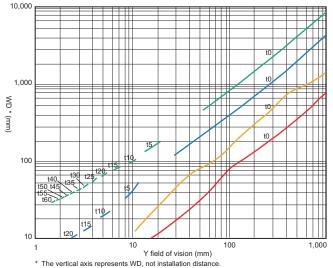
FZ-LES30 FZ-LES16

- FZ-LES6

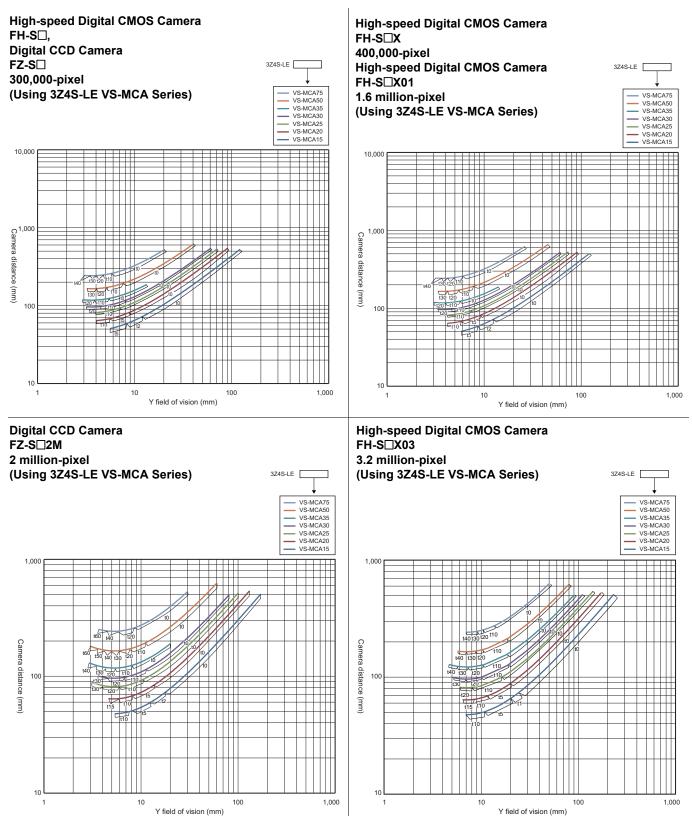
- FZ-LFS3

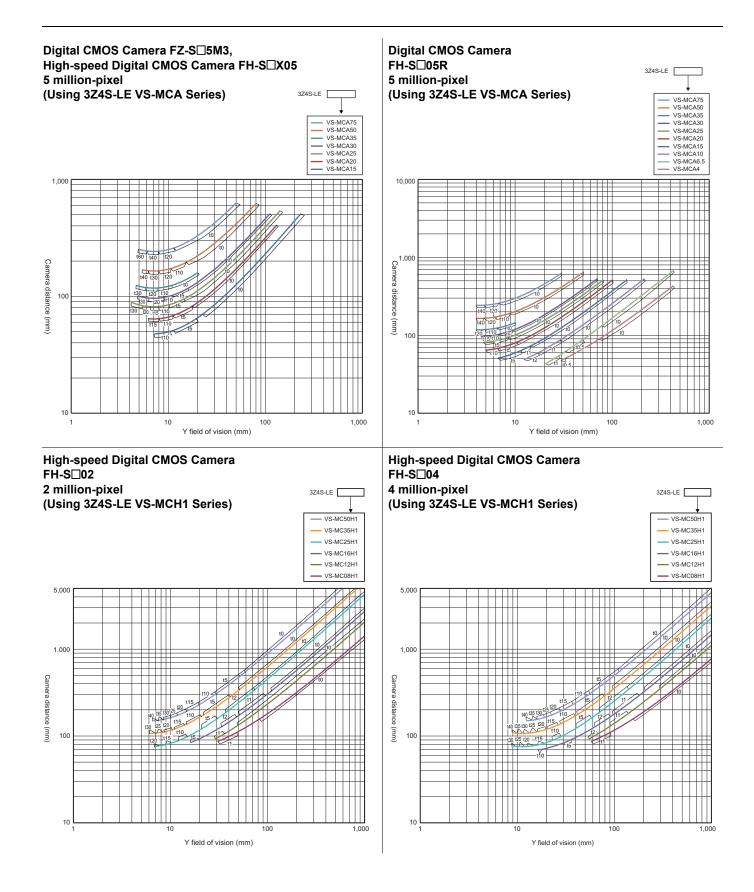


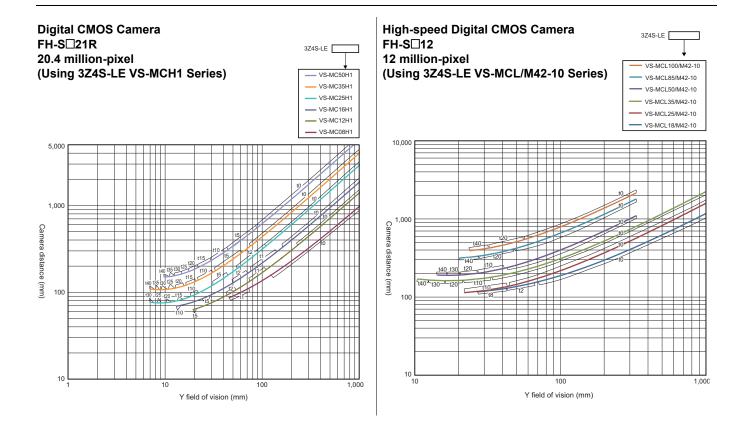
#### **Small Digital CCD Cameras** FZ-SF□, FZ-SP□ 300,000-pixel (Using FZ-LES Series) 10,000



#### **Vibrations and Shocks Resistant Lenses**







#### **Related Manuals**

Man.No.	Model number	Manual
Z365	FH/FHV7	Vision System FH/FHV7 Series User's Manual
Z341	FH/FHV7	Vision System FH/FHV7 series Processing Item Function Reference Manual
Z342	FH/FHV7	Vision System FH/FHV7 Series User's Manual for Communications Settings
Z343	FH/FHV7	Vision System FH/FHV7 Series Operation Manual for Sysmac Studio
Z366	FH	Vision System FH series Hardware Setup Manual
Z367	FH	Vision System FH series Macro Customize Functions Programming Manual
Z437	FH-UMAI	FH Application Software FH-UMAI Processing Item Function Reference Manual
Z438	FH-UMAI	FH Application Software FH-UMAI Version Update Tool Operating Manual
Z510	FH-UMLIC-08	FH Application Software FH-UMLIC-08 Processing Item Function Reference Manual
Z511	FH-UMLIC-08	FH Application Software FH-UMLIC-08 Installation Manual

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