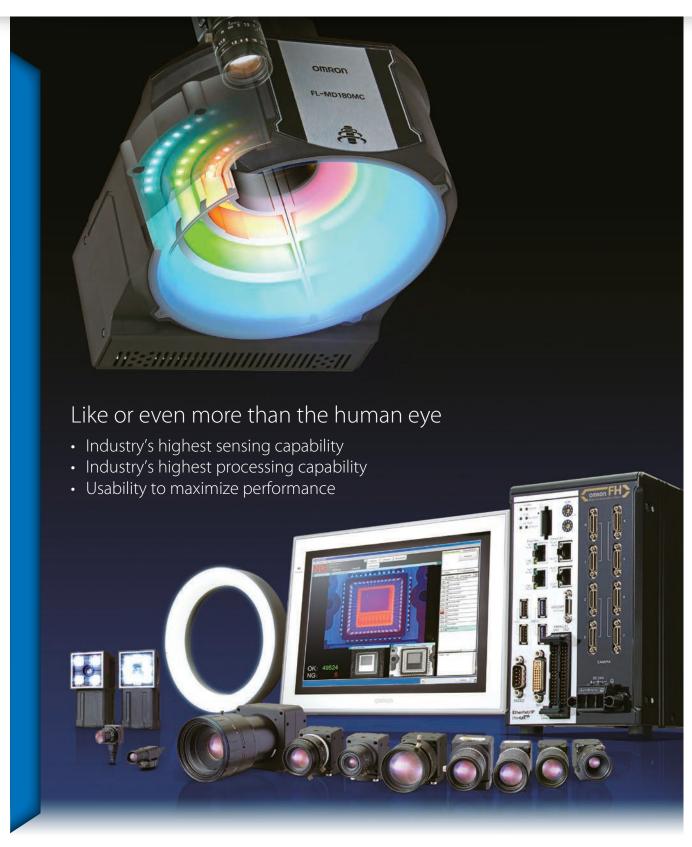


Vision System

FH Series





High-speed, high-accuracy inspection and - like or even more than the human eye

Many cameras are installed in almost all production processes to automate quality inspections and ensure security and safety. This means that the amount of image information is increasing. Moreover, changes in products require higher levels of performance for vision systems used for automation.

In these circumstances, Omron further developed our FH Series to meet rapidly growing automation needs and higher performance requirements.

We help you solve your inspection and measurement issues through integration of high-speed, high-resolution compact cameras jointly developed with Omron Sentech Co., Ltd. and our unique algorithms.

Packed with technologies, this vision system will enable more customers to easily employ image processing.

We offer products which bring automation to manufacturing sites, contributing to manufacturing around the world.



measurement

Automation of external inspection

New lights and new filtering technologies make difficult-to-see defects

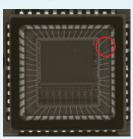


MDMC Light

Scratches and dirt on surface



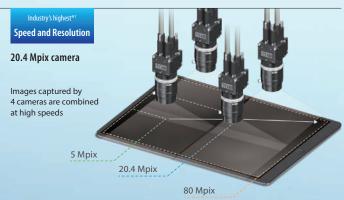
Broken wires



Wide field of view for positioning

Up to 80 Mpix*2 cameras provide a wide field of view and high resolution to capture objects with size variations or complex shapes





Storing all inspection images

Large-volume image data for complex applications and quality control can be processed at extremely high speeds



controller





Intel® Core™i7

High-speed, Large-capacity Controller FH-5050 Series

Industry's first*1 MDMC*2 Light

Clearly shows defects by flexibly illumination colors and angles

This light can be adjusted to defects by freely combining the illumination directions, colors, and light intensities. Even if new objects or inspection items are added after installation, there is no need to add or change the light—just change the illumination pattern. The lighting patterns can be registered as setting data, facilitating duplicating production

lines.





^{*1.} Based on Omron investigation in June 2018.

^{*2.} MDMC...Multi-Direction Multi-Color

changing



You can choose the best pattern by combining illumination 128 brightness levels

> Full color coaxial light

Full color 3-tier × 4-block dome light

Standard light

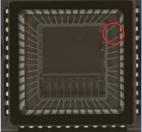
Glass surface inspection

Wire inspection





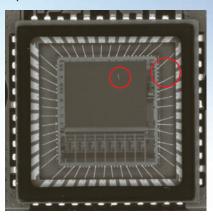




MDMC Light

One light clearly shows both broken wires and dirt on elements

Inspection for broken wires and dirt on elements



Photometric Stereo Light

Shows defects accurately

The new FH Photometric Stereo Light can be used with standard or high-resolution cameras up to 20.4 Mpix. To detect dents and surface damages with high accuracy choose a 5, 12 or 20.4 Mpix high-speed



Standard light



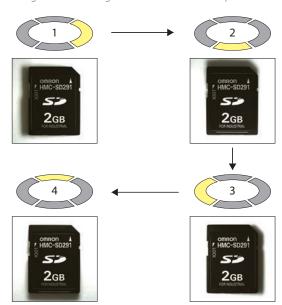
Extracts scratches only

(Shape)



Principle explanation

Four lights are lit in turn, and variations in brightness are analyzed. Printed characters with little variation in brightness even under different illumination directions are extracted as texture, and a dent with huge variation in brightness is extracted as a shape.



Industry's highest*1 **Speed and Resolution** Industry's highest*1 image resolution by new high resolution cameras



Expand the field of view by combining images at high speeds

Panorama shooting with multiple cameras

Our unique panorama image processing enables images shot by up to four cameras to be combined into one image. An overall image of a wide or large object can be captured, which is impossible using a conventional method that simultaneously transfers images from multiple cameras.

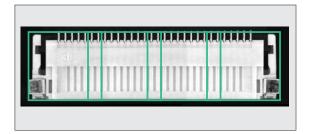


<Combining methods>

2x2 square



Panorama



- *2. The resolution of overlapped sections in a panorama image will be lower when overlapping parts of a captured image are combined using the feature point function.



Ultra-high-speed sensing technology in a compact design

High-resolution cameras capture a wide field of view, which can cause image transfer bottlenecks that increase production cycle times. We use a new CMOS image element and dual transfer technology to capture high-resolution images and transfer images at high speeds.

This facilitates applications that previously required multiple cameras or a mechanism to move a camera.

A wide variety of cameras, from 0.3 to 20.4 Mpix

You can select the best combination of camera and lens for your application.

Image acquisition time (ms)

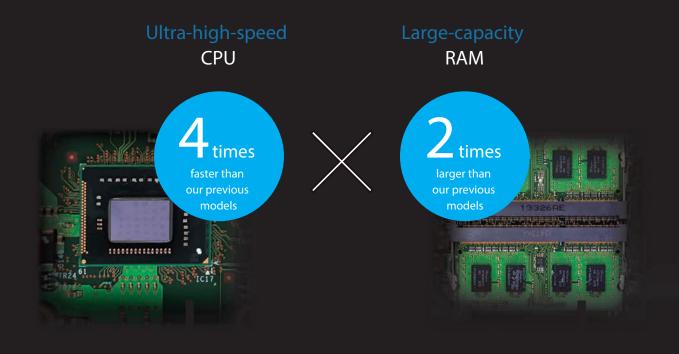


No. of pixels

Industry's highest*

Controller

Industry's fastest* processing speed



Large capacity for image processing

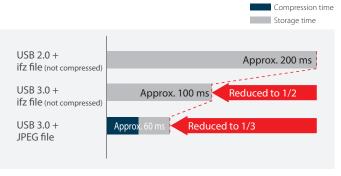
As the use of high-resolution cameras or multiple images for high-quality inspections or wide-field inspections is increasing, vision sensors that can handle increasing data volumes are required. The FH-5050 High-speed, Large-capacity Controller has two times the RAM capacity of our previous models, enabling up to four 20.4 Mpix cameras to be connected. In addition, its CPU processes captured images 4 times faster than our previous models.

Controller	Camera		
Controller	12 Mpix x 4	20.4 Mpix x 4	
FH-1050 Series FH-3050 Series	~	-	
FH-2050 Series FH-5050 Series	~	~	

High-speed image storage

[USB 3.0 ports] [High-speed image compression]

Image data is so large that conventional controllers could not store all images due to limited storage time and capacity. The new high-speed, large-capacity controller has USB 3.0 ports and algorithms improved to compress image data at high speed, enabling all images to be stored to meet increasing needs in quality control.



The times in the figure above are provided for reference only and their accuracy cannot be guaranteed.

They are measured under the following conditions:

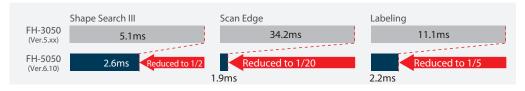
- FH-5050 Controller
- 5 Mpix monochrome images
- · Size of converted JPEG file: 0.6 MB

^{*} Based on Omron investigation in June 2018.



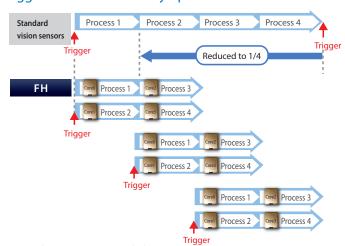
High-speed measurement

The improved algorithms of processing items significantly increase processing speed.



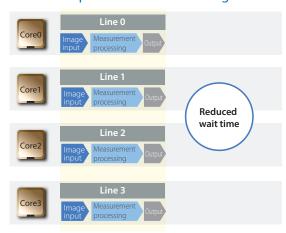
Parallel processing of multiple lines

Trigger interval reduced by up to 75%*



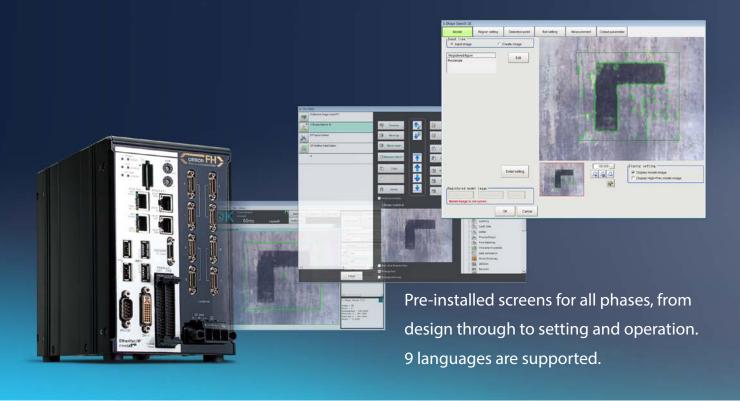
* Compared to processing using standard vision sensors.

Process multiple lines without waiting



GUI for designers

Intuitive design interface reduces complexity

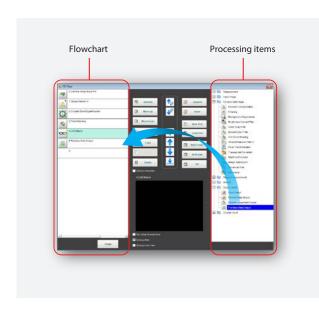


Build measurement process with flowchart programming

Inspection and measurement flow design

Just drag and drop pre-installed processing items to build a measurement process.

The processing order can be defined, facilitating conditional branching.

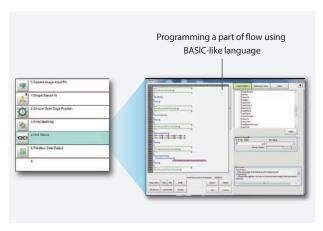


Unit Macro

Macros let you easily achieve flow control that normally requires complex programming from the user interface.

The BASIC-like programming language facilitates the macro creation.

Some of the often-used processing (e.g., scene change + measurement start, data read + save) can be combined into one unit. This unit can be reused for other



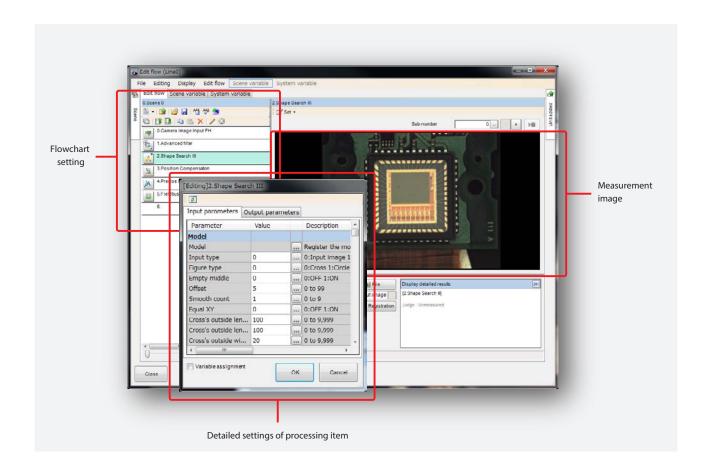


Simple setting with menus

Total Design Management Editor

The FH Series has a new design interface that allows you to design complex measurement processes while managing variables.

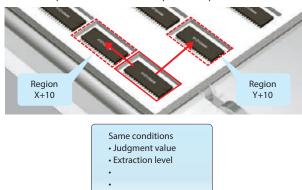
This simple GUI manages complicated branching processes and data sharing across measurement scenes and eliminates the need to switch screens.



Example 1: Repeat same measurement while shifting region

Previously, to inspect aligned parts or divided regions, the same processing items needed to be set many times, which made the inspection flowchart long. The FH Series allows you to combine variables and calculation to refer the same processing item repeatedly while shifting the measurement region.

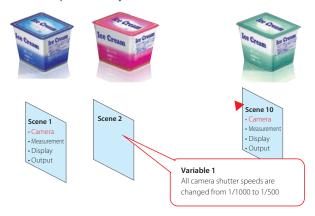
External inspection of all electronic parts on a pallet



Example 2: Set a common value for scenes

A variable can be used when the same parameter is used for two or more scenes or processing items, such as camera shutter speed and reference point for positioning. This simplifies the inspection flowchart, reducing setting errors and preventing you from forgetting to change settings.

External inspection of objects with different colors



Drag & drop pre-installed interface to easily customize to your needs.

Prevent incorrect operation at production site

Show only parameters you change everyday

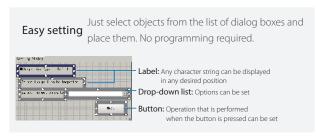
The processing item setting window includes parameters for initial setting and for daily adjustments. To prevent incorrect operation, you can customize the adjustment window to show only parameters that are required for your daily operation.

Example 1: Show only necessary parameters



Example 2: Show a wizard





Show only menus you need

Hide unnecessary windows to make operation easy and avoid problems due to incorrect operations.

Customized operation interface



Enlarge the result to see it more easily

The display size can be changed by dragging.



Add short-cut buttons to daily functions

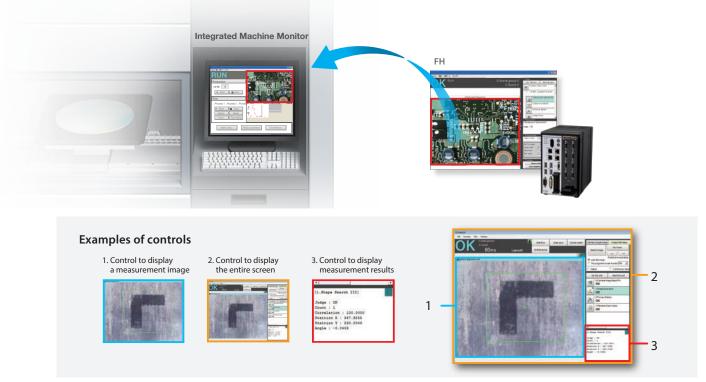
Buttons can be added easily from the menu.

Scene switch	Screen capture	Transfer data
Operation log	Security settings	NG analyzer
User data tool	Communication Command Macro	Data save

More customization for machine monitors

Supports .NET controls for integration into user applications

Microsoft.Net controls are supported to integrate the FH interfaces into a PC-based HMI. You can display FH screens and measurement results by dragging the controls to your HMI software.



Note. Ask your Omron representative about obtaining controls.

Application Producer development environment to develop original interfaces

The Application Producer (FH-AP1) provides a development environment that lets you customize software pre-installed in the FH Controller. Original interfaces can be created and used with the FH Controller.

Example: Show your desired logo on startup screen



Processing item library

Software for high-speed, high-precision inspections and measurements

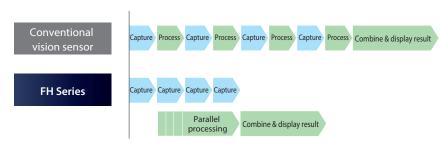


processing items



Multi-trigger Imaging combines measurements fully using multi-core processor

When multiple images are used for measurement, the conventional vision sensor repeats processing after image capture until all images are processed because only one trigger can be input in one flow. In contrast, the Multi-trigger Imaging function to input multiple shutter triggers in one flow allows the FH Series to capture images and process them in parallel, leveraging the speed of the multi-core processor.



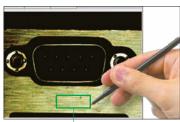




Easy to create HDR images

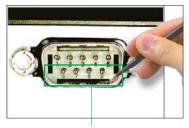
The Camera Image Input HDR processing item can create optimized HDR images under variable ambient conditions. Normally, to create an HDR image, you must set the imaging conditions for each shooting. However with the FH Series, once you specify the optimum area to capture on the image, the vision system automatically adjusts the shutter speed while capturing images and combines the images.

Image optimized for the specified area







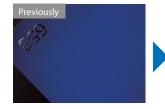


Optimized for the entire field of view

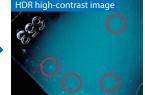
Optimized for the dark part

High-Contrast Mode

Multiple images are combined together and then averaged to reduce their noise component, after which the images are enlarged. This way, only the contrast of the area of interest and its background can be increased.



Low contrast makes the surface appear uniform.



Many scratches and soiled areas can be found.

Filtering

14 processing items



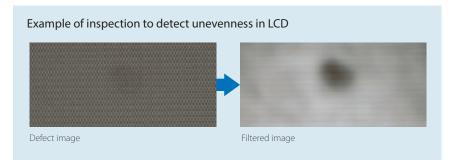
30 filters in Advanced Filter

Filters to detect low-contrast defects

The FH Series provides various filters to enhance linear defects in noise and low-contrast defects which cannot be detected by conventional image processing. High-quality external inspection can be achieved by combining filters.

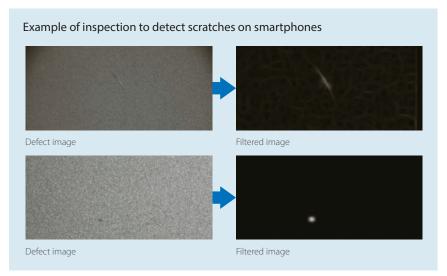
Even Emphasis Unevenness

This filter removes background pattern and enhances low-contrast unevenness.



Emphasis Line Defect, Emphasis Circle Defect

These filters enhance defects in high background noise or scratches on embossed surfaces.



Filters widely used for image processing

Guided Filter, LoG (Laplacian of Gaussian) Filter, and other new filters that are widely used for image processing are added.

Guided Filter

This filter preserves edges while smoothing the background.

Even if an image contains significant noise, the filtered image can be registered as a model for Fine Matching.



Inspection & measurement

34 processing items



Object detection algorithm Shape Search III

The Shape Search III provides both speed and robustness that are required for high-accuracy positioning. The processing speed of the FH-5050 Controller was further increased.

Fastest searching time of 12 ms*1 with 20.4 Mpix camera

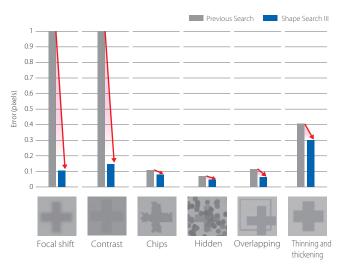
A 20.4 Mpix camera can search a positioning mark in as fast as 12 ms *1 and a 5 Mpix camera, which is mostly used for alignment applications, in as fast as 2 ms.

Fastest 12ms*1 Shape Search III (High speed alignment mode) 0.3 Mpix 5 Mpix 20.4 Mpix

*1. The value measured under our specified conditions is provided for reference.

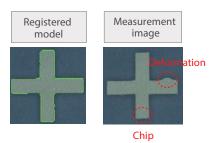
Ultra-high-accuracy, robust positioning

Stable position detection required for ultra-high-accuracy, robust positioning is possible even under the adverse conditions, such as changes of environments and materials, which occur far too often in actual measurement applications.

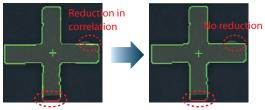


Visualization of comparisons enables easy setting of high-precision searching | Patented/Patent Pending *2

Advanced searching is accompanied by many parameters that must be tuned to match the application. However, it is difficult for the person making the settings to see the internal process. Normally, a lot of time and effort is required to maximize tool performance. But with Shape Search III, you can visualize comparisons between the model data and a part of the measurement object to easily see when comparisons are not optimally matched. Visualization of the comparison level allows for parameters to be adjusted to quickly obtain the best performance.



You can see at a glance the difference between the registered model and measurement image



You can adjust a parameter called the Acceptable Distortion Level to enable measurements without reducing the correlation even if there is distortion. You can easily adjust this parameter while monitoring the comparison.

^{*2.} Patent status as of June 2018 US:US9286669, Europe:Pending, China:ZL201410138793.3, Japan:JP6197340

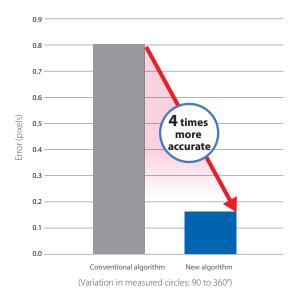


Circular Scan Edge Position accurately detects a circle

The new noise removal algorithm significantly increased robustness. The center and radius of a circle can be obtained accurately from a part of the circle.

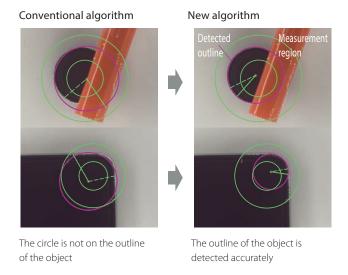
High accuracy

The new algorithm achieves four times higher accuracy than our previous models.



Robustness

The new noise removal algorithm accurately detects a whole circle from a part of the circle.



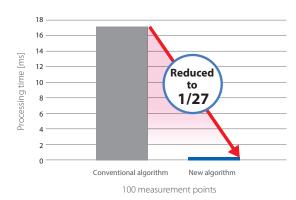


Scan Edge Position increases speed and stability

The algorithm has been completely redeveloped to drastically increase processing speed and noise removal capability.

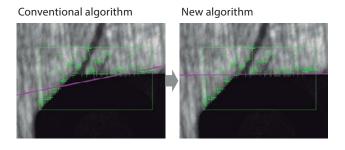
High speed

Processing time is reduced to 1/27 of our previous models. Even when measurement points increase, the processing time is within 10 ms.



Stability

The new noise removal algorithm accurately estimates lines even when the edges are unclear due to variations in objects or disturbance.





Powerful 2D code reading

The dedicated algorithm for stable 2D code reading under adverse conditions is implemented. Data based on the print quality specifications can be output, which contributes to stable printing.

Changing ambient brightness

Chips due to reflection





After processing/washing

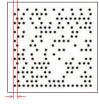
Waterdrops and dirt

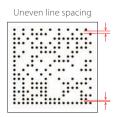




Poor printing quality in high-speed line

Variations in start positions





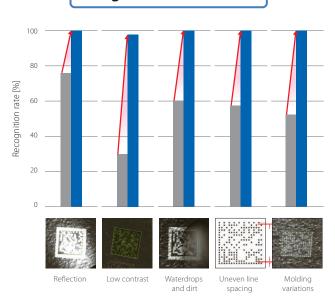
Poorly printed on coarse surface

Molding variations of forged object



Improved recognition rate and increased speed

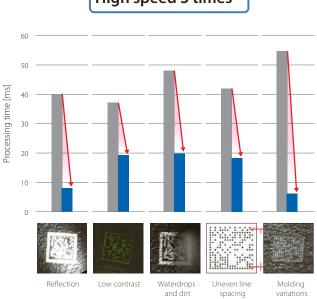
Recognition rate 2 times *



^{*.} The average value measured under our specified conditions is provided for reference.

High speed 3 times *

Previous 2D Code



2D Code II



Stable reading of difficult-to-read characters (OCR)

Printed characters can be too close to each other, and characters can be printed on curved surfaces. Even in these cases, stable reading is possible.

Touching characters



Curved character strings



Easy installation with built-in dictionary

Many previous character reading methods required dictionary setup before usage, which was a tedious step. The built-in dictionary developed through our long and rich experiences on FA sites includes a variety of fonts and possible character variations, eliminating the need of dictionary setup. You can also add non-conventional characters when special fonts are read.

Characters from most printers can be read, including dot and impact printers.

Approx. 80 different fonts



Hot printer



Inkjet printer



Thermal printer



Laser marker

For other processing items, see





Character Inspection for special fonts

Character Inspection recognizes characters based on pattern search using the dictionary set up by the user. This search-based reading enables special fonts and non-alphanumeric characters to be inspected. Automatically extracting a model and selecting an index from the list help you easily set up your dictionary.

Inspection of special fonts

Special fonts



Japanese characters



Easy dictionary setup

Automatic model extraction



Index selection from list



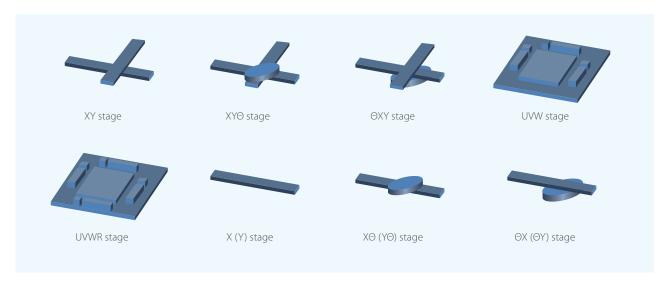
Inspection & measurement support

39 processing items



Stage Data for single axis $+ \theta$ axis stage alignment

The single axis $+\theta$ axis stages which are popular today as well as UVW stages can be used. The use of the same axis for both handling and positioning simplifies machine configuration.





Manual Position Setting avoids stopping a machine

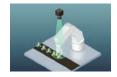
When an object cannot be detected, you can set the mark positions manually. The FH Series outputs the travel distance of the external device by referring the manually set values and measured coordinates. Manual Position Setting allows the FH Series to continue positioning without stopping the production line.



Connecting robots

The dialog boxes for the FH Series and programs for various vendors' robots greatly reduce set-up time for robot applications.

Robot applications









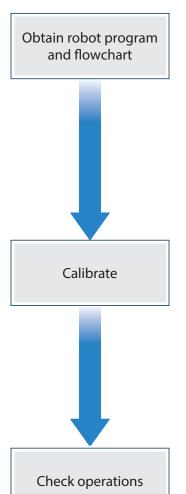
Offset compensation

Combination

Setting FH Vision System Robot Setting Tool

Verified robot communication programs and flowcharts required for robot applications are provided. You don't need to design communications and create a flowchart to set up a robot application.

Easy 3-step robot connection



Just a few clicks in Robot Setting Tool

Select 3 items to obtain the communication program and flowchart you need.

You can download the Robot Setting Tool from the following URL:

http://www.omron-cxone.com/fh

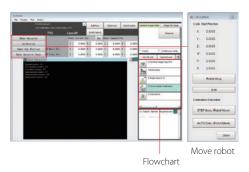
Application Robot manufacturer Pick : Fix Place : Fix Pick : Fix Onip Con Grip Correction : Fix: Place : Fix

Robot Setting Tool

camera position

Move robot for calibration from FH Series

The obtained flowchart can be used to move the robot for calibration from the FH Series. There is no need to create a program for robot calibration.



Set up and check application from FH Series

Set the coordinates of the robot and check robot operations using the dialog boxes.



Set the coordinates of the robot

Check robot operations

Flexible machine control

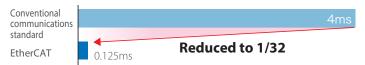
Seamless connection with Omron

EtherCAT® for high-speed data transfer, from position detection to starting axis motion

You can use EtherCAT to connect NJ/NX Machine Automation Controllers and 1S/G5 AC Servo System to increase the control speed of everyday communications protocols from position detection to starting axis motion.

Data communications cycle: 125 μs

Communications cycle



Time from trigger input to producing measurement results

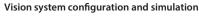


Note: The times given above are typical times. They depend on parameter settings

Integrated development

Design

Reusable programs



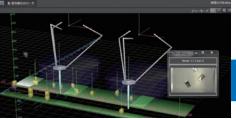




Verification

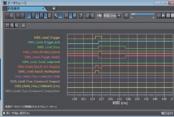
Advanced system debugging

3D Simulation



Machine movement can be simulated based on measurement results of vision systems.

Data tracing



Inputs and outputs of vision systems can be traced as a time series.

Integrated Development Environment Automation Software Sysmac Studio

products makes production lines more efficient



For advanced machine control

for conveyor tracking and other applications.

The dedicated Calibration Wizard reduces engineering time.





Select the best combination for

Software assets can be shared between controllers. This allows you to install devices with the capabilities you need, anywhere

Cameras

Choose the right camera to suit your required number of pixels. Easy-to-use cameras with built-in light are also available.

No. of pixels	High-speed camera	Standard camera	Rolling shutter camera	Camera with built-in light
20.4 Mpix*	_	-	FH-S□21R	_
12 Mpix	FH-S□X12	_		-
5 Mpix	FH-S□X05	FZ-S□5M3	FH-S□05R	-
2 Mpix	FH-S□02	FZ-S□2M	-	_
0.4 Mpix/ 0.3 Mpix	FH-S□X	FZ-S□		FZ-SQ□□□□

^{* 20.4} Mpix Cameras can be used with the FH-5050/2050-series High-speed, Large-capacity Controllers.

Controllers

Select a controller based on the required processing speed and network.

	Series	CPU	
High-speed,	FH-5050 Series	Intel® Core™ i7 processor 4 cores	
Large-capacity Controller	FH-2050 Series	Intel® Celeron® processor 2 cores	
Standard Controller	FH-3050 Series	Intel® Core™ i7 processor 4 cores	
	FH-1050 Series	Intel® Celeron® processor 2 cores	
Lite Controller	FH-L550 Series	Intel® Atom® processor 2 cores	





Omron offers a complete line-up of lights required for image processing. The use of the camera-mount lighting controller allows you to control lighting conditions from the FH Controller, making system configuration simple.

External lighting controller

Description	LED	High-brightness LED
Camera-mount Lighting Controller	FLV-TCC	FL-TCC
Bar Light	FLV-BR	FL-BR
Direct Ring Light	FLV-DR	FL-DR
Low Angle Ring Light	FLV-DL	
Coaxial Light	FLV-CL	
Shadowless Light	FLV-FR/FP/FS/FQ	
Spot Light	FLV-EP	
Direct Back/Edge Type Light	FLV-DB/FB	
Dome Light	FLV-DD	
Photometric Stereo Light*	-	FL-PS

^{*} The FL-TCC Camera-mount Lighting Controller cannot be used. Use the FL-TCC1PS Lighting Controller for

Built-in lighting controller

Description	Model
MDMC Light	FLD-MD

Refer to the Vision Accessory Catalog (Cat. No. Q198) for details.

Camera cables

The cable line-up includes bend-resistant cables and right-angle cables. Use the FZ-VSJ Cable Extension Unit for cable extensions.

Description	Model
Camera Cable	FZ-VS□ □□M
Right-angle Camera Cable	FZ-VSL□ □□M
Bend-resistant Camera Cable	FZ-VSB3 □□M
Bend-resistant Right-angle Camera Cable	FZ-VSLB3 □□M
Cable Extension Unit	FZ-VSJ

your application

you need them.

Performance	Memory	No. of connectable cameras	Fieldbus
****	RAM 8 GB, ROM 32 GB	8 max.	PROFINET, EtherNet/IP™, EtherCAT
***	RAM 8 GB, ROM 32 GB	8 max.	PROFINET, EtherNet/IP™, EtherCAT
***	RAM 3 GB, ROM 4 GB	8 max.	PROFINET, EtherNet/IP™, EtherCAT
**	RAM 3 GB, ROM 4 GB	8 max.	PROFINET, EtherNet/IP™, EtherCAT
*	RAM 3 GB, ROM 4 GB	4 max.	PROFINET, EtherNet/IP™

 $[\]bigstar$: The more starts, the higher the performance.

Application producer

This development environment enables you to customize FH functions. It includes sample codes and wizards that will help you develop your own interfaces and processing items.

Description	Model
DVD for installation	FH-AP1
Software license	FH-AP1L











Touch panel monitor

The touch panel monitor is optimized for the operation of the FH Series.

Description	Model
Touch Panel Monitor 12.1 inches	FH-MT12
DVI-Analog Conversion Cable for Touch Panel Monitor	FH-VMDA □□
USB Cable for Touch Panel Monitor	FH-VUAB □□

^{*} RS-232C cables for long-distance connections are also available. Refer to Ordering Information for details.

Sysmac Studio

The development environment for the Sysmac platform allows you to configure and simulate the FH Series on your PC.



Automation Software Sysmac Studio

Description	Model
DVD for installation	SYSMAC-SE200D
Software license (Vision Edition)	SYSMAC-VE001L

Vision System

FH-Series

High-speed, high-accuracy inspection and measurement

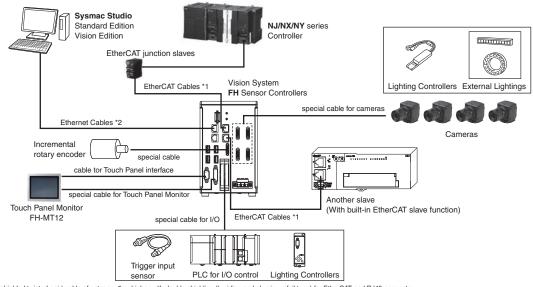
- like or even more than the human eye
- Industry's highest sensing capability *
- Industry's highest processing capability *
- Usability to maximize performance
- * Based on Omron investigation in June 2018.



System configuration

EtherCAT connections for FH series

Example of the FH Sensor Controllers (4-camera type)



^{*1.} To use STP (shielded twisted-pair) cable of category 5 or higher with double shielding (braiding and aluminum foil tape) for EtherCAT and RJ45 connector.
*2. To use STP (shielded twisted-pair) cable of category 5 or higher for Ethernet and RJ45 connector.

Ordering Information

FH Series Sensor Controllers

	Item	CPU	No. of cameras	Output	Model
	High-speed, Large-capacity	Intel® Core™ i7 processor 4 cores	2	NPN/PNP	FH-5050
			4	NPN/PNP	FH-5050-10
			8	NPN/PNP	FH-5050-20
	Controller	Intel® Celeron® processor 2 cores	2	NPN/PNP	FH-2050
			4	NPN/PNP	FH-2050-10
			8	NPN/PNP	FH-2050-20
	Standard Controller	Intel [®] Core [™] i7 processor 4 cores	2	NPN/PNP	FH-3050
			4	NPN/PNP	FH-3050-10
			8	NPN/PNP	FH-3050-20
		Intel® Celeron® processor 2 cores	2	NPN/PNP	FH-1050
			4	NPN/PNP	FH-1050-10
			8	NPN/PNP	FH-1050-20

	Item	CPU	Output	Model	
	Day him a controllera	Intel® Attack®	2	NPN/PNP	FH-L550
The state of the s	Box-type controllers	Intel® Atom® processor 2 cores	4	NPN/PNP	FH-L550-10

Cameras

	Item	Lens mount	Descriptions	Color / Monochrome	Image Acquisition Time *1	Model
	Digital CMOS Cameras		20.4 million pixels	Color	40.0 *0	FH-SC21R
	(Lens required)	C mount	(Supported controller: FH-5050(-□)/2050(-□) Series) *2	Monochrome	42.6 ms *3	FH-SM21R
			10 million nivolo *0	Color	24.9 ms *3	FH-SCX12
			12 million pixels *2	Monochrome	24.91115 3	FH-SMX12
	High-speed Digital		5 million pixels	Color	10.3 ms *3	FH-SCX05
	CMOS Cameras	C mount	C THIIICH PIXOLO	Monochrome	10.0 1110 0	FH-SMX05
100	(Lens required)		0.4 million pixels	Color	1.9ms	FH-SCX
			0.4 million pixels	Monochrome	1.91115	FH-SMX
	High-speed Digital	M40 mount	10 million pixels *0	Color	05.7 ma *0	FH-SC12
0	CMOS Cameras (Lens required)	M42 mount	12 million pixels *2	Monochrome	25.7 ms *3	FH-SM12
			4 million nivele	Color	0.5 ma *0	FH-SC04
			4 million pixels	Monochrome	8.5 ms *3	FH-SM04
	High-speed Digital		0 111: 1	Color		FH-SC02
	CMOS Cameras (Lens required)	C mount	2 million pixels	Monochrome	4.6 ms *3	FH-SM02
	(Lens requires)			Color	0.0	FH-SC
02			0.3 million pixels	Monochrome	3.3 ms	FH-SM
	Digital CMOS Cameras	C mount	5 million pixels	Color	_,_	FH-SC05R
				Monochrome	71.7ms	FH-SM05R
	(Lens required)			Color		FZ-SC5M3
			5 million pixels	Monochrome	38.2 ms	FZ-S5M3
				Color		FZ-SC2M
	Digital CCD Cameras		2 million pixels	Monochrome	33.3 ms	FZ-S2M
	(Lens required)	C mount	0.0	Color	10.5	FZ-SC
O E			0.3 million pixels	Monochrome	12.5 ms	FZ-S
	High-speed Digital			Color		FZ-SHC
	CCD Cameras (Lens required)	C mount	0.3 million pixels	Monochrome	4.9 ms	FZ-SH
			200 000 : 15 11	Color	10.5	FZ-SFC
13	Small Digital	Lenses for small	300,000-pixel flat type	Monochrome	12.5 ms	FZ-SF
	CCD Cameras (Lens required)	camera required		Color		FZ-SPC
THE STATE OF THE S			300,000-pixel pen type	Monochrome	12.5 ms	FZ-SP
-6-			Narrow view	Color		FZ-SQ010F
	Intelligent Compact Digital	Built-in lens	Standard view	Color	16.7 ms	FZ-SQ050F
8	CMOS Camera	Dant in 10115	Wide View (long-distance)	Color	10.7 1110	FZ-SQ100F
			Wide View (short-distance)	Color		FZ-SQ100N

^{*1} The image acquisition time does not include the image conversion processing time of the sensor controller.

The camera image input time varies depending on the sensor controller model, number of cameras, and camera settings. Check before you use the camera.

*2 Up to four cameras of this model can be connected to one controller. Up to eight cameras including other models can be connected to an FH-5050-20, 3050-20, 2050-20 or 1050-20.

*3 Frame rate in high speed mode when the camera is connected using two camera cables. For other conditions, refer to the table on the next page.

FH-Series

Model			FH- SM02	FH- SC02	FH- SM04	FH- SC04	FH- SM12	FH- SC12	FH- SMX	FH- SCX	FH- SMX05	FH- SCX05	FH- SMX12	FH- SCX12	FH- SM21R	FH- SC21R
2 Cables	2 Cables	High Speed Mode *6	4.6	4.6 ms		3.5 ms 25.7 ms		' ms			10.3	3 ms	24.9	ms	42.6	3 ms
Image Acquisition		Standard Mode	9.7	ms	17.9) ms	51.3	3 ms			22.1	ms	53.5	ms	90.1	ms
Time *4	1 Cables	High Speed Mode *6	9.2	ms	17.0) ms	51.3	3 ms	1.9	ms	20.6	3 ms	50.0	ms	83.3	3 ms
	Cables	Standard Mode	19.3	3 ms	35.8	3 ms	102.0	0 ms	3.8	ms	44.1	ms	106.4	4 ms	175.4	4 ms

^{*4} The image acquisition time does not include the image conversion processing time of the sensor controller.
*5 Two Camera ports of the controller are used per one camera.
*6 Up to 5 m Camera Cable length.

Camera Cables

Item	Descriptions	Model *3
0	Camera Cable Cable length: 2 m, 3 m, 5m, or 10 m *2	FZ-VS3 □M
19	Bend resistant Camera Cable Cable length: 2 m, 3 m, 5m, or 10 m *2	FZ-VSB3 □M
9	Right-angle Camera Cable *1 Cable length: 2 m, 3 m, 5m, or 10 m *2	FZ-VSL3 □M
79	Bend resistant Right-angle Camera Cable *1 Cable length: 2 m, 3 m, 5 m, or 10 m *2	FZ-VSLB3 □M
.9	Long-distance Camera Cable Cable length: 15 m *2	FZ-VS4 15M
.0	Long-distance Right-angle Camera Cable *1 Cable length: 15 m *2	FZ-VSL4 15M
	Cable Extension Unit Up to two Extension Units and three Cables can be connected. (Maximum cable length: 45 m *2)	FZ-VSJ

This Cable has an L-shaped connector on the Camera end.
The maximum cable length depends on the camera being connected, and the model and length of the cable being used. For further information, refer to the Cameras / Cables Connection Table and Maximum Extension Length Using Cable Extension Units FZ-VSJ table.
When a High-speed Digital CMOS Camera FH-S\(\sigma 02/-S\sigma 04/-S\sigma 12/-S\sigma 21R\) is used in the high speed mode of transmission speed, two camera cables are

required. Insert the cables length into \square in the model number as follows. 2 m = 2, 3 m = 3, 5 m = 5, 10 m = 10

Cameras / Cables Connection Table

					High-sp	eed Digital CMOS	cameras			
			300,000-pixel	2 millio	n-pixel	4 millio	n-pixel	12 millio	on-pixel	
Camera Cables	Model	Cable	FH-SM/SC	FH-SM0)2/SC02	FH-SM0	04/SC04	FH-SM12/SC12		
		length	_	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select	
Camera Cables Right-angle	FZ-VS3 FZ-VSL3	2 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
		3 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
camera cables		5 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
		10 m	Yes	No	Yes	No	Yes	No	Yes	
Bend resistant		2 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
camera cables Bend resistant	FZ-VSB3	3 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
Right-angle	FZ-VSLB3	5 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
Camera Cable		10 m	Yes	No	Yes	No	Yes	No	Yes	
Long-distance camera cable Long-distance right-angle camera cable	FZ-VS4 FZ-VSL4	15 m	Yes	No	Yes	No	Yes	No	Yes	

			High-speed Digital CMOS cameras								
			400,00	0-pixel	5 millio	n-pixel	12 million-pixel FH-SMX12/SCX12				
Camera Cables	Model	Cable	FH-SM	IX/SCX	FH-SMX	05/SCX05					
		length	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select			
Camera Cables	FZ-VS3 FZ-VSL3	2 m	Yes	Yes	Yes	Yes	Yes	Yes			
		3 m	Yes	Yes	Yes	Yes	Yes	Yes			
Right-angle camera cables		5 m	Yes	Yes	Yes	Yes	Yes	Yes			
		10 m	No	Yes	No	Yes	No	Yes			
Bend resistant		2 m	Yes	Yes	Yes	Yes	Yes	Yes			
camera cables Bend resistant	FZ-VSB3	3 m	Yes	Yes	Yes	Yes	Yes	Yes			
Right-angle	FZ-VSLB3	5 m	Yes	Yes	Yes	Yes	Yes	Yes			
Camera Cable		10 m	No	Yes	No	Yes	No	Yes			
Long-distance camera cable Long-distance right-angle camera cable	FZ-VS4 FZ-VSL4	15 m	No	Yes	No	Yes	No	Yes			

				Digital CM	OS Camera		Digital CC	D cameras
			5 million-pixel	20.4 mill	ion-pixel	5 million-pixel	300,000-pixel	2 million-pixel
Camera Cables	Model	Cable length	FH-SM05R/ SC05R	FH-SM21	R/SC21R	FZ-S5M3/ SC5M3	FZ-S/SC	FZ-S2M/SC2M
		g	-	High speed mode of transmission speed select	Standard mode of transmission speed select	-	_	-
Camera Cables	FZ-VS3 FZ-VSL3	2 m	Yes	Yes	Yes	Yes	Yes	Yes
		3 m	Yes	Yes	Yes	Yes	Yes	Yes
Right-angle camera cables		5 m	Yes	Yes	Yes	Yes	Yes	Yes
		10 m	Yes	No	Yes	No	Yes	Yes
Bend resistant		2 m	Yes	Yes	Yes	Yes	Yes	Yes
camera cables Bend resistant	FZ-VSB3	3 m	Yes	Yes	Yes	Yes	Yes	Yes
Right-angle	FZ-VSLB3	5 m	Yes	Yes	Yes	Yes	Yes	Yes
Camera Cable		10 m	Yes	No	Yes	No	Yes	Yes
Long-distance camera cable Long-distance right-angle camera cable	FZ-VS4 FZ-VSL4	15 m	Yes	No	Yes	No	Yes	Yes

Camera Cables	Model	Cable	Small digital CCD cameras Pen type / flat type	High-speed Digital CCD cameras	Intelligent Compact Digital CMOS Camera
Calliera Cables	Model	length	FZ-SF/SFC FZ-SP/SPC	FZ-SH/SHC	FZ-SQ□
		2 m	Yes	Yes	Yes
Camera Cables Right-angle	FZ-VS3	3 m	Yes	Yes	Yes
camera cables	FZ-VSL3	5 m	Yes	Yes	Yes
		10 m	Yes	Yes	Yes
Bend resistant	FZ-VSB3	2 m	Yes	Yes	Yes
camera cables Bend resistant		3 m	Yes	Yes	Yes
Right-angle	FZ-VSLB3	5 m	Yes	Yes	Yes
Camera Cable		10 m	Yes	Yes	Yes
Long-distance camera cable Long-distance right-angle camera cable	camera cable Long-distance right-angle FZ-VSL4		Yes	Yes	Yes

Maximum Extension Length Using Cable Extension Units FZ-VSJ

		Transmission	No. of CH used	Maximum cable length	Max. number of	Using Cable Extension Units FZ-VSJ			
Item	Model	speed (*1)	for connection (*2)	using 1 Camera Cable (*1)	connectable Extension Units	Max.cable length	Connection configuration		
	FH-SM/SC			15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2		
	FH-SMX/SCX	Standard		15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2		
	THOMAGOA	High speed		5 m (Using FZ-VS□/VSL□)	2	15 m	[Configuration 3] Camera cable: 5 m × 3 Extension Unit: 2		
High-speed Digital CMOS Cameras		Standard	1	15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2		
	FH-SM02/SC02 FH-SM04/SC04 FH-SM12/SC12	Ciaridara	2	15 m (Using FZ-VS4/VSL4)	4 (*3)	45 m	[Configuration 2] Camera cable: 15 m × 6 Extension Unit: 4		
	FH-SMX05/SCX05 FH-SMX12/SCX12	High speed	1	5 m (Using FZ-VS□/VSL□)	2	15 m	[Configuration 3] Camera cable: 5 m × 3 Extension Unit: 2		
		nigii speed	2	5 m (Using FZ-VS□/VSL□)	4 (*3)	15 m	[Configuration 4] Camera cable: 5 m × 6 Extension Unit: 4		
	FH-SM21R/SC21R	Standard High speed	1	15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m X 3 Extension Unit: 2		
			2	15 m (Using FZ-VS4/VSL4)	4 (*3)	45 m	[Configuration 2] Camera cable: 15 m × 6 Extension Unit: 4		
Digital CMOS			1	15 m (Using FZ-VS4/VSL4)	2	15 m	[Configuration 3] Camera cable: 5 m × 3 Extension Unit: 2		
Cameras			2	5 m (Using FZ-VS□/VSL□)	4 (*3)	15 m	[Configuration 4] Camera cable: 5 m × 6 Extension Unit: 4		
	FH-SM05R/SC05R			15 m (Using FZ-VS□/VSL□)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2		
	FZ-S5M3/SC5M3			5 m (Using FZ-VS□/VSL□)	2	15 m	[Configuration 3] Camera cable: 5 m × 3 Extension Unit: 2		
Digital CCD Cameras	FZ-S/SC FZ-S2M/SC2M			15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2		
Small Digital CCD Cameras Flat type/ Pen type	FZ-SF/SFC FZ-SP/SPC			15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2		
High-speed Digital CCD Cameras	FZ-SH/SHC			15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2		
Intelligent Compact Digital CMOS Camera	FZ-SQ□			15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2		

^{*1} The FH-S enables switching between standard and high speed modes. In high speed mode, images can be transferred approximately two times faster than in standard mode, but the connectable cable length will be shorter.

^{*2} The FH-S has two channels to connect Camera Cables. Connection to two channels makes image transfer two times faster than connection to one channel: high speed mode using two channels can transfer approximately four times as many images as standard mode using one channel.

^{*3} Each channel can be used to connect up to two Cable Extension Units: up to four extension units, two channels x two units, can be connected by using two channels.

Connection Configuration

	Connection configuration using the maximum length of Camera Cables	Remarks
Configuration 1	15 m 15 m 15 m (2) (3)	
Configuration 2	CH1 15 m 15 m 15 m 15 m (2) (3) (3) 15 m 15 m CH2 (4) (5) (6)	Camera cable connector CH2 Camera cable connector CH1
Configuration 3	5 m 5 m 5 m (1) (2) (3)	
Configuration 4	CH1 5 m 5 m 5 m 5 m	Camera cable connector CH2 Camera cable connector CH1

Select the Camera Cables between the Controller and Extension Unit, between the Extension Units, and between the Extension Unit and Camera according to the connected Camera.

Different types or lengths of Camera Cables can be used for (1), (2), and (3) as well as for (4), (5), and (6). However, the type and length of Camera Cable (1) must be the same as those of Camera Cable (4), (2) must be the same as (5), and (3) must be the same as (6).

Monitor

Item	Descriptions	Model
	Touch Panel Monitor 12.1 inches For FH Sensor Controllers *	FH-MT12
	LCD Monitor 8.4 inches	FZ-M08

^{*} FH Series Sensor Controllers version 5.32 or higher is required.

Monitor Cables

Item	Descriptions	Model
40	DVI-Analog Conversion Cable for Touch Panel Monitor/LCD Monitor Cable length: 2 m, 5 m or 10 m	FH-VMDA □M *1
10	RS-232C Cable for Touch Panel Monitor Cable length: 2 m, 5 m or 10 m	XW2Z-□□□PP-1 *2
79,	USB Cable for Touch Panel Monitor Cable length: 2 m or 5 m	FH-VUAB □M *1

Insert the cables length into \square in the model number as follows. 2 m = 2, 5 m = 5, 10 m = 10

A video signal cable and an operation signal cable are required to connect the Touch Panel Monitor.

Signal	Cable	2 m	5 m	10 m
Video signal	DVI-Analog Conversion Cable	Yes	Yes	Yes
Touch panel operation	USB Cable	Yes	Yes	No
signal	RS-232C Cable	Yes	Yes	Yes

Parallel I/O Cables/Encoder Cable

Item	Descriptions	Model
7	Parallel I/O Cable *1 Cable length: 2m, 5m or 15m	XW2Z-S013- □ *2
	Parallel I/O Cable for Connector-terminal Conversion Unit *1 Cable length: 0.5 m, 1 m, 1.5 m, 2 m, 3 m, 5 m Connector-Terminal Block Conversion Units can be connected (Terminal Blocks Recommended Products: OMRON XW2R-□34G-T)	XW2Z- □□□ EE *3
	Connector-Terminal Block Conversion Units, General-purpose devices	XW2R-□34GD-T *4
Q	Encoder Cable for line-driver Cable length: 1.5 m	FH-VR 1.5M

^{*2} Insert the cables length into $\square\square\square$ in the model number as follows. 2 m = 200, 5 m = 500, 10 m = 010.

² Cables are required for all I/O signals. Insert the cables length into \square in the model number as follows. 2 m = 2, 5 m = 5, 15 m = 15 Insert the cables length into $\square\square\square$ in the model number as follows. 0.5 m = 050, 1 m = 100, 1.5 m = 150, 2 m = 200, 3 m = 300, 5 m = 500 Insert the wiring method into \square in the model number as follows. Phillips screw = J, Slotted screw (rise up) = E, Push-in spring = P Refer to the XW2R Series catalog (Cat. No. G077) for details.

Parallel Converter Cable

When you change to connect the F series, FZ5 series, or FZ5-L series to FH series Sensor Controller, you can convert by using the appropriate parallel converter cable of FH-VPX series under the usable condition.

Item	Applicable Model		Usable Condition	Model
	FZ□ series		Do not use RESET signal. * Use with COMIN and COMUT are same power source.	FH-VPX-FZ
2	FZ□-L35x series		Do not use RESET signal. *	FH-VPX-FZL
	F160 series F160-C10		Do not use RESET signal. * Use with COMIN and COMOUT are same power source. Do not use DI5 and DI6.	FH-VPX-F160
	F210 series F210-C10		Do not use RESET signal. *	
(1 2 10 301103	F210-C10-ETN	Use with COMIN and COMOUT are same power source.	FH-VPX-F210
	F500 series	F500-C10	Do not use DI8 and DI9.	

^{*} Even if RESET signal cannot be use by conversion, conversion is possible to convert satisfying other usable condition. **Note:** Cannot be used for the F160-C10CP/-C10CF.

Recommended EtherCAT and EtherNet/IP Communications Cables

Use Straight STP (shielded twisted-pair) cable of category 5 or higher with double shielding (braiding and aluminum foil tape) for EtherCAT. Use Straight or cross STP (shielded twisted-pair) cable of category 5 or higher for EtherNet/IP.

Cable with Connectors

Item	Appearance	Recommended manufacturer	Cable length (m)	Model
			0.3	XS6W-6LSZH8SS30CM-Y
Cable with Connectors on Both Ends (RJ45/RJ45)			0.5	XS6W-6LSZH8SS50CM-Y
Standard RJ45 plugs type *1		OMBON	1	XS6W-6LSZH8SS100CM-Y
Wire Gauge and Number of Pairs: AWG26, 4-pair Cable Cable Sheath material: LSZH *2		OWINON	2	XS6W-6LSZH8SS200CM-Y
Cable color: Yellow *3			3	XS6W-6LSZH8SS300CM-Y
			5	XS6W-6LSZH8SS500CM-Y
			0.3	XS5W-T421-AMD-K
Cable with Connectors on Both Ends (RJ45/RJ45)	-		0.5	XS5W-T421-BMD-K
Rugged RJ45 plugs type *1		OMBON	1	XS5W-T421-CMD-K
Wire Gauge and Number of Pairs: AWG22, 2-pair Cable Cable color: Light blue		OMRON	2	XS5W-T421-DMD-K
			5	XS5W-T421-GMD-K
			10	XS5W-T421-JMD-K
		OMRON	0.5	XS5W-T421-BM2-SS
Cable with Connectors on Both Ends (M12 Straight/M12 Straight)	49		1	XS5W-T421-CM2-SS
Shield Strengthening Connector cable *4			2	XS5W-T421-DM2-SS
M12/Smartclick Connectors			3	XS5W-T421-EM2-SS
Wire Gauge and Number of Pairs: AWG22, 2-pair Cable Cable color: Black			5	XS5W-T421-GM2-SS
Subjection District			10	XS5W-T421-JM2-SS
			0.5	XS5W-T421-BMC-SS
Cable with Connectors on Both Ends (M12 Straight/RJ45) Shield Strengthening Connector cable *4	-		1	XS5W-T421-CMC-SS
M12/Smartclick Connectors	14	OMBON	2	XS5W-T421-DMC-SS
Rugged RJ45 plugs type		OWINON	3	XS5W-T421-EMC-SS
Wire Gauge and Number of Pairs: AWG22, 2-pair Cable Cable color: Black			5	XS5W-T421-GMC-SS
			10	XS5W-T421-JMC-SS

^{*1} Cables with standard RJ45 plugs are available in the following lengths: 0.2 m, 0.3 m, 0.5 m, 1 m, 1.5 m, 2 m, 3 m, 5 m, 7.5 m, 10 m, 15 m, 20 m. Cables with rugged RJ45 plugs are available in the following lengths: 0.3 m, 0.5 m, 1 m, 2 m, 3 m, 5 m, 10 m, 15 m. For details, refer to the Industrial Ethernet Connectors Catalog (Cat. No. G019).

^{*2} The lineup features Low Smoke Zero Halogen cables for in-cabinet use and PUR cables for out-of-cabinet use. Although the LSZH cable is single shielded, its communications and noise characteristics meet the standards.

^{*3} Cables colors are available in yellow, green, and blue.

^{*4} For details, contact your OMRON representative.

Cables / Connectors

lt.	em	Recommended manufacturer	Model
Products for EtherCAT or EtherNet/IP		Hitachi Cable, Ltd.	NETSTAR-C5E SAB 0.5 x 4P CP *1
(1000BASE-T/100BASE-TX)	Cable	Kuramo Electric Co.	KETH-SB *1
Wire gauge and number of pairs:		SWCC Showa Cable Systems Co.	FAE-5004 *1
AWG24, 4-pair cable	RJ45 Connector	Panduit Corporation	MPS588-C *1
	0-11-	Kuramo Electric Co.	KETH-PSB-OMR *2
Products for EtherCAT or EtherNet/IP	Cable	JMACS Japan Co., Ltd.	PNET/B *2
(100BASE-TX/10BASE-T) Wire gauge and number of pairs: AWG22, 2-pair cable	RJ45 Assembly Connector	OMRON	XS6G-T421-1 *2

^{*1} We recommend you to use the above Cable and RJ45 Connector together.

Automation Software Sysmac Studio
Please purchase a DVD and licenses the first time you purchase the Sysmac Studio. DVDs and licenses are available individually. The license does not include the DVD.

Item	Specifications			Model	
nem	Specifications	Number of licenses Media		Model	
	The Sysmac Studio is the software that provides an integrated envi-	(Media only)	DVD *1	SYSMAC-SE200D	
	Sysmac Studio runs on the following OS.	1 license	_	SYSMAC-SE201L	
		3 license	_	SYSMAC-SE203L	
Sysmac Studio		10 license	_	SYSMAC-SE210L	
Standard Edition	Windows 7 (32-bit/64-bit version) / Windows 8 (32-bit/64-bit version) /	30 license	_	SYSMAC-SE230L	
Ver.1	Windows 8.1 (32-bit/64-bit version) / Windows 10 Pro (32/64bit) or Enterprise (32/64bit) This software provides functions of the Vision Edition. Refer to OMRON website for details such as supported models and functions.	50 license	-	SYSMAC-SE250L	
Sysmac Studio /ision Edition /er.1.□□ *2 *3	Sysmac Studio Vision Edition is a limited license that provides selected functions required for FH-series/ FQ-M-series Vision Sensor settings.	1 license	_	SYSMAC-VE001L	
Sysmac Studio Robot Additional Option *3	Sysmac Studio Robot Additional Option is a license to enable the Vision & Robot integrated simulation.	1 license	_	SYSMAC-RA401L	

Note: 1. Site licenses are available for users who will run Sysmac Studio on multiple computers. Ask your OMRON sales representative for details. 2. Sysmac Studio version 1.07 or higher supports the FH Series. Sysmac Studio does not support the FH-L550/-L550-10.

- The same media is used for both the Standard Edition and the Vision Edition. With the Vision Edition, you can use only the setup functions for FH-series/FQ-M-series Vision Sensors. This product is a license only. You need the Sysmac Studio Standard Edition DVD media to install it.

Development Environment

Please purchase a CD-ROM and licenses the first time you purchase the Application Producer. CD-ROMs and licenses are available individually. The license does not include the CD-ROM.

Product Specifications		Number of Model Standards licenses	Media	Model
	Software components that provide a development environment to further customize the standard controller features of the FH Series. System requirements: CPU: Intel Pentium Processor (SSE2 or higher) OS: Windows 7 Professional (32/64bit) or Enterprise(32/64bit) or Ultimate (32/64bit), Windows 8 Pro (32/64bit) or Enterprise (32/64bit),	— (Media only)	CD-ROM	FH-AP1
Application Producer	Windows 8.1 Pro (32/64bit) or Enterprise (32/64bit), Windows 10 Pro (32/64bit) or Enterprise (32/64bit) .NET Framework: .NET Framework 3.5 SP1 or higher Memory: At least 2 GB RAM Available disk space: At least 2 GB Browser: Microsoft® Internet Explorer 6.0 or later Display: XGA (1024 × 768), True Color (32-bit) or higher Optical drive: CD/DVD drive The following software is required to customize the software: Microsoft® Visual Studio® 2008 Professional or Microsoft® Visual Studio® 2010 Professional	1 license	-	FH-AP1L

^{*2} We recommend you to use the above Cable and RJ45 Assembly Connector together.

FH-Series

Accessories

Item			Descriptions		Model	
	USB Memory		2 GB		FZ-MEM2G	
-	COD Michiery		8 GB		FZ-MEM8G	
Sia.	SD Card		2 GB		HMC-SD291	
200	02 04.4		4 GB		HMC-SD491	
	Display/USB Switcher				FZ-DU	
_	Mouse Recommended Pr Driverless wired mouse (A mouse that requires the					
PNA		3 port	Power supply voltage:	Current consumption: 0.08 A	GX-JC03	
20 20 80	EtherCAT junction slaves	6 port	20.4 to 28.8 VDC (24 VDC -15 to 20%)	Current consumption: 0.17 A	GX-JC06	
44	Industrial Switching Hubs	3 port	Failure detection: None	Current consumption: 0.08 A	W4S1-03B	
	for EtherNet/IP and Ether-	5 port	Failure detection: None	Current consumption:	W4S1-05B	
200	net	5 port	Failure detection: Supported	0.12 A	W4S1-05C	
	Calibration Plate	0 0000	тамента положения структи		FZD-CAL	
11.11.		DIN rail mounting (For Lite Controlle			FH-XDM-L	
	Common items related to DIN rail (for FH-L550/-L550-10)	DIN 35mm rail	PHOENIX CONTACT	Length: 75.5/95.5/115.5/200 cm Height: 7.5mm Material: Iron Surface: Conductive	NS 35/7,5 PERF	
				Length:75.5/95.5/115.5/200 cm Height: 15mm Material: Iron Surface: Conductive	NS 35/15 PERF	
03		End plate	PHOENIX CONTACT	Need 2 pieces each Sensor Controller	CLIPFIX 35	
		1		LED	FLV Series	
			External lighting controller	High-brightness LED	FL-BR/DR Series	
_	External Lights			Photometric Stereo Light	FL-PS Series	
			Built-in lighting controller	MDMC Light	FL-MD Series	
B				Mounting Bracket	FQ-XL	
	For Intelligent Compact Di	gital CMOS Camer	ra	Mounting Brackets	FQ-XL2	
				Polarizing Filter Attachment	FQ-XF1	
~	Mounting Bracket for FZ-S	Mounting Bracket for FZ-S□, FH-S□05R, FZ-S□X				
	Mounting Bracket for FZ-S				FZ-S-XLC FZ-S2M-XLC	
	Mounting Bracket for FZ-S				FZ-SH-XLC	
_			H-S□X05, FH-S□X12, FH-S□21	R	FH-SM-XLC	
	Mounting Bracket for FH-S				FH-SM12-XLC	
	M42 - F Mount Conversion				FH-ADF/M42-10	

^{*} Refer to the Vision Accessory Catalog (Cat. No. Q198) for details.

Lenses

Refer to the Vision Accessory Catalog (Cat. No. Q198) for details.

			Recommended lens			
Resolution	Camera Model	Size of image element	Standard Lens	Telecentric Lens	Vibrations and Shocks Resistant Lens	
	FZ-SF/SFC					
	FZ-SP/SPC		FZ-LES Series			
300,000-pixel	FZ-S/SC	1/3" equivalent	0///0 :			
	FZ-SH/SHC				VS-MCA Series	
	FH-SM/SC		SV-V Series	VS-TCH Series	Non-telecentric Macro	
400,000-pixel	FH-SMX/SCX	1/2.9" equivalent	=		VS-MC Series	
0 1111 1 1	FZ-S2M/SC2M	1/1.8" equivalent	SV-H Series			
2 million-pixel	FH-SM02/SC02	2/3" equivalent	VS-H1 Series	VS-TEV Series	VS-MCA Series	
4 million-pixel	FH-SM04/SC04	1" equivalent	VS-HT Series	V5-TEV Series	VS-MCH Series	
	FH-SM05R/SC05R	1/2.5" equivalent			VS-MCA Series	
5 million-pixel	FZ-S5M3/SC5M3	2/3" equivalent	SV-H Series	VS-TCH Series	Non-telecentric Macro	
	FH-SMX05/SCX05	2/3" equivalent	=		VS-MC Series	
40 1111 1 1	FH-SMX12/SCX12	1.1" equivalent	VS-LLD Series	VS-TEV Series		
12 million-pixel	FH-SM12/SC12	1.76" equivalent	VS-L/M42-10 Series		VS-MCL/M42-10 Series	
20.4 million-pixel	FH-SM21R/SC21R	1" equivalent	VS-LLD Series	VS-TEV Series	VS-MCH Series	

FH-Series

Ratings and Specifications (FH Sensor Controllers)

High-speed, Large-capacity Controller

Гуре			High-speed, Large-capacity Controller (4 cores) High-speed, Large-capacity Controller (2 cores) FU 5050 10 F						
Sensor Contro	oller Model		FH-5050	FH-5050-10	FH-5050-20	FH-2050	FH-2050-10	FH-2050-20	
Parallel IO		Observational	NPN/PNP (common)						
	Operation	Standard Double Speed Multi-input	Yes						
	Mode	Non-stop adjustment mode	Yes Yes						
		Multi-line random-trigger mode	Yes (Maximum 8 lines	s) *1					
	Parallel Proces		Yes	-,					
	Number of Con	nectable Camera	2	4	8	2	4	8	
			All of the FH-S series	cameras are	All of the FH-S series	All of the FH-S se	ries cameras are	All of the FH-S ser	
	Supported	FH-S series camera	connectable.	oamorao aro	cameras are connectable. *2	connectable.	noo oamorao aro	cameras are connectable. *2	
lain	Camera	FZ-S series camera	All of the FZ-S series	cameras are connecta				connectable. 2	
unctions	Camera I/F	. 2 0 00.100 00.110.10	OMRON I/F	oumordo dro comicola	0.0.				
	Possible Numb	er of Captured Images	Refer to page 39.						
		er of Logging Images to Sensor	Refer to the Vision Su	stem FH/F75 Series L	ser's Manual (Cat. No. 2	7365)			
	Controller			70.0	coro mandar (odi: 110: 1				
	Possible Numb	USB Mouse	128	driver is unnecessary ty	ma)				
	on UI	Touch Panel	Yes (RS-232C/USB c		pe)				
	Setup	Todon Tunci	,	g flow using Flow editin	a.				
	Language			, ,	<u> </u>	. German, French, S	Spanish, Italian, Vietnam	nese. Polish	
	Serial Commun	nication	RS-232C × 1		,	,,	,	,	
	Ethernet	Protocol	Non-procedure (TCP/	UDP)					
	Communication	I/F	1000BASE-T × 2						
	EtherNet/IP Co	mmunication	Yes (Target/Ethernet						
	PROFINET Con	nmunication	Yes (Slave/Etherner Conformance class	t port)	·	·		·	
	EtherCAT Com	munication			T Communications Spe	oifications			
	EtherCAT Com	munication	12 inputs/31 outputs	-	T Communications Spe	cilications.			
			Use 1 Line.						
				Except Multi-line rando	m-trigger mode.				
			 17 inputs/37 outputs Use 2 Lines. 	3:					
External Interface				Multi-line random-trigg	er mode.				
	Parallel I/O		Operation mode: Multi-line random-trigger mode. 14 inputs/29 outputs:						
				Use 3 to 4 Lines. Operation mode: Multi-line random-trigger mode.					
			19 inputs/34 outputs	- 00	er mode.				
			Use 5 to 8 Lines.	5.					
				Multi-line random-trigg	er mode.				
	Enough Interface		Input voltage: 5 V ± 5%						
	Encoder Interface		Signal: RS-422A Line Driver Level Phase A/B/Z: 1 MHz						
	Monitor Interface		DVI-I output (Analog RGB & DVI-D single link) × 1						
U	USB I/F			USB3.0 host × 2 (BUS Power: Port5 V/0.5 A)					
			USB2.0 host × 4 (BUS Power: Port5 V/0.5 A)						
	SD Card I/F		SDHC×1						
			POWER: Green ERROR: Red						
	Main		RUN: Green						
				ACCESS: Yellow					
	Ethamat		NET RUN1: Green LINK/ACT1: Yellow						
ndicator	Ethernet		NET RUN2: Green						
.amps			LINK/ACT2: Yellow SD POWER: Green						
	SD Card		SD BUSY: Yellow						
			ECAT RUN: Green						
	EtherCAT		LINK/ACT IN: Green						
			LINK/ACT OUT: Green ECAT ERR: Red						
ower-supply	voltage		20.4 VDC to 26.4 VD	С					
		ng an intelligent compact digital							
	when connect	ting the following light or lighting							
	controller with	nout an external power supply							
urrent onsumption	FLV-TCC1	nout an external power supply FLV-TCC4, FLV-TCC3HB EP, FL-TCC1	5.6 A max.	7.7 A max.	12.2 A max.	4.6 A max.	6.6 A max.	11.2 A max.	
umpuon	 When connect 	ting the following light or light-							
	ing controller FL-TCC1P	S, FL-MD□MC							
	Other than abo	•	4.5 A max.	5.5 A max.	7.3 A max.	3.5 A max.	4.3 A max.	6.3 A max.	
uilt-in FAN			Yes		·				
	Ambient tempe	rature range	Operating: 0°C to +45			Operating: 0°C to			
	- Compe		Storage: -20 to +65°C (with no icing or condensation) Storage: -20 to +65°C (with no icing or condensation)						
	Ambient humic	lity range	Operating:35 to 85%F Storage: 35 to 85%RI	≺H H (with no condensatio	n)				
	Ambient atmos	phere	No corrosive gases	,	*				
		•	Oscillation frequency: 10 to 150 Hz						
			Half amplitude: 0.1 mm Acceleration: 15 m/s ²						
sage	Vibration tolera	ince	Sweep time: 8 minute/count						
nvironment			Sweep count: 10 Vibration direction: up and down/front and behind/left and right						
				Impact force: 150 m/s ²					
	Shock resistan	ce	Impact force: 150 m/s ² Test direction: up and down/front and behind/left and right						
	Nois-		DC power Direct infusion: 2NV Pulse riging: Eng. Pulse width: 50 p. Puzzt continuation time: 1 Fmg/0.75 mg. Period: 200 mg. Application time: 1 mg.						
	Noise immunity	Fast Transient Burst	Direct infusion: 2kV, Pulse rising: 5ns, Pulse width: 50ns, Burst continuation time: 15ms/0.75ms, Period: 300ms, Application time: 1 mi						
			Direct infusion: 1kV			ntinuation time: 15m	ns/0.75ms, Period: 300m	ns, Application time: 1	
	Grounding			$00~\Omega$ or less grounding	resistance) *3		-	•	
	Dimensions		190 mm × 115 mm ×			-			
dornal	Weight		Note Height: Including Approx. 3.4 kg	Approx. 3.6 kg	Approx. 3.6 kg	Approx. 3.4 kg	Approx. 3.6 kg	Approx. 3.6 kg	
ternal		ection	Approx. 3.4 kg IEC60529 IP20	Approx. 3.0 kg	Approx. 3.0 kg	лиргох. э.4 ку	лиргох. э.о ку	Applox. 3.0 kg	
Features	Degree of protection		Cover: zinc-plated ste	eel plate					
atures				6.7073.					
atures	Case material		Side plate: aluminum						
cessories	Case material		Instruction Sheet (Jap	panese and English): 1.	Installation Instruction	Manual for FH serie	s:1, 1, Power source (FH-XC	N): 1 (mole)	

^{*1} According to the CPU performance, FH-2050 series is recommended to use up to two lines in this mode.
*2 Up to eight cameras can be connected in total including up to four 12 or 20.4 million-pixel cameras.
*3 Existing third class grounding

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Standard Controller

Sensor Controller Series		FH-3050 Series			FH-1050 Series				
Туре		Standard Controller (4 cores)		Standard Controller (2 cores)					
Sensor Controller Model Parallel IO			FH-3050	FH-3050 FH-3050-10 FH-3050-20 FH-1050 FH-1050-10 FH-1050-10 NPN/PNP (common) FH-1050-20 FH-1050-10 FH-1050-10 FH-1050-10				FH-1050-20	
rarallel 10		Standard	Yes						
	Operation	Double Speed Multi-input	Yes						
	Mode	Non-stop adjustment mode	Yes						
		Multi-line random-trigger mode	Yes (Maximum 8 lines	s) *1					
	Parallel Proces	•	Yes	т.	_	T =	1.	1 -	
	Number of Con	nectable Camera	2	4	8	2	4	8	
	Supported	FH-S series camera	All of the FH-S series SM21R/SC21R	cameras except FH-	All of the FH-S series cameras except FH-	All of the FH-S serie SM21R/SC21R	s cameras except FH-	All of the FH-S series cameras except FH	
Main	Camera				SM21R/SC21R *2	SIMIZ TH/SUZ TH		SM21R/SC21R *2	
Functions		FZ-S series camera		cameras are connectat	le.				
	Camera I/F	er of Captured Images	OMRON I/F Refer to page 39.						
		of Logging Images to Sensor Controller	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	ystem FH/FZ5 Series U	er's Manual (Cat. No. 3	7365)			
	Possible Numb		128	ystem i i i i i zo denes di	ici s ivianaai (Gat. 140. 2	2000).			
	Operating	USB Mouse	Yes (wired USB and	driver is unnecessary ty	oe)				
	on UI	Touch Panel	Yes (RS-232C/USB of	connection: FH-MT12)					
	Setup			g flow using Flow editing					
	Language			implified Chinese, Tradi	tional Chinese, Korean	, German, French, Spa	anish, Italian, Vietname	se, Polish	
	Serial Commun		RS-232C × 1						
	Ethernet	Protocol	Non-procedure (TCP/	/UDP)					
	Communication	l/F	1000BASE-T × 2						
	EtherNet/IP Co	mmunication	Yes (Target/Ethernet Yes (Slave/Etherne						
	PROFINET Con	nmunication	Conformance class						
	EtherCAT Com	munication		page 44 about EtherCA	Communications Spe	cifications.			
			12 inputs/31 outputs		P -				
			Use 1 Line. Operation mode:	Except Multi-line rando	n-trigger mode				
			17 inputs/37 outputs		n-tilgger mode.				
External			 Use 2 Lines. 						
nterface	Parallel I/O		14 inputs/29 outputs	Multi-line random-trigge	r mode.				
			Use 3 to 4 Lines.	o.					
				Multi-line random-trigge	r mode.				
				• 19 inputs/34 outputs:					
				Use 5 to 8 Lines. Operation mode: Multi-line random-trigger mode.					
			Input voltage: 5 V ± 5%						
Encoder Interface			Signal: RS-422A Line Driver Level						
	Monitor Interfa	re	Pňase A/B/Z: 1 MHz DVI-I output (Analog RGB & DVI-D single link) × 1						
	USB I/F				9 ^ 1				
	SD Card I/F		USB2.0 host × 4 (BUS Power: Port5 V/0.5 A) SDHC × 1						
			POWER: Green						
	Main		ERROR: Red RUN: Green						
			ACCESS: Yellow						
			NET RUN: Green						
Indicator	Ethernet		LINK/ACT: Yellow NET RUN2: Green LINK/ACT: Yellow NET RUN2: Green						
Lamps				LINK/ACT2: Yellow LINK/ACT2: Yellow					
	SD Card		SD POWER: Green SD RUSY: Vallow						
			SD BUSY: Yellow ECAT RUN: Green						
	EtherCAT		LINK/ACT IN: Green						
			LINK/ACT OUT: Gree ECAT ERR: Red	en					
Power-supply	voltage		20.4 VDC to 26.4 VD	С					
	When connecting	an intelligent compact digital camera							
		ting the following light or lighting							
	controller with	hout an external power supply FLV-TCC4. FLV-TCC3HB							
Current	FLV-TCC1	EP, FL-TCC1	5.0 A max.	7.0 A max.	11.5 A max.	4.7 A max.	6.5 A max.	10.9 A max.	
consumption		ting the following light or light-							
	ing controller	S, FL-MD⊡MC							
	Other than abo	ve	4.1 A max.	4.8 A max.	6.8 A max.	3.6 A max.	4.3 A max.	6.2 A max.	
Built-in FAN			Yes	·	·	· 	·		
	Ambient tempe	rature range	Operating: 0°C to +50		naction)		-		
	-	<u> </u>		(with no icing or conde	nsation)				
	Ambient humic	lity range	Operating:35 to 85%F Storage: 35 to 85%RI	ਸਜ H (with no condensatior)				
	Ambient atmos	phere	No corrosive gases						
			Oscillation frequency: 10 to 150 Hz						
			Half amplitude: 0.1 m Acceleration: 15 m/s ²	im					
Usage	Vibration tolera	ince	Sweep time: 8 minute/count						
Environment			Sweep count: 10 Vibration direction: up and down/front and behind/left and right						
	Observ		Impact force: 150 m/s ²						
	Shock resistan	ce	Test direction: up and	d down/front and behind	left and right				
	Noise		• DC power						
	immunity	Fast Transient Burst	Direct infusion: 2kV, Pulse rising: 5ns, Pulse width: 50ns, Burst continuation time: 15ms/0.75ms, Period: 300ms, Application time: 1 min • I/O line						
				, Pulse rising: 5ns, Puls		ntinuation time: 15ms/	0.75ms, Period: 300ms	, Application time: 1 mi	
	Grounding			00 Ω or less grounding r	esistance) *3				
	Dimensions		190 mm × 115 mm × Note Height: Including	182.5 mm g the feet at the base					
External	Weight		Approx. 3.2 kg	Approx. 3.4 kg	Approx. 3.4 kg	Approx. 3.2 kg	Approx. 3.4 kg	Approx. 3.4 kg	
Features	Degree of prote	ection	IEC60529 IP20	1 20 2 27 19				1 1 2 2 2 3 3	
	Case material		Cover: zinc-plated ste	eel plate					
	Just material		Side plate: aluminum		Innaallasian ()	Manual for 511			
Accessories			Instruction Sheet (Jap General Compliance	panese and English): 1, Information and Instruct	instaliation Instruction ions for EU:1. Member	vianual for FH series:1	ı, Power source (FH-X∩N	I); 1 (male).	
			Ferrite core for came	Information and Instruct ra cable: 2 (FH-3050, FI	I-1050), 4 (FH-3050-10), FH-1050-10), 8 (FH-	3050-20, FH-1050-20)	,	

^{*1} According to the CPU performance, FH-1050 series is recommended to use up to two lines in this mode.
*2 When the 12 megapixels camera: Max. 4 cameras are connectable. When use except 12 megapixels cameras: Max. 8 cameras are connectable.
*3 Existing third class grounding

Lite Controllers

Sensor Controll	ler Series			0 Series		
Туре				ontroller		
	Sensor Controller Model		FH-L550	FH-L550-10		
Parallel IO	1		NPN/PNP (common)			
		Standard	Yes			
		Double Speed Multi-input	Yes			
	Operation Mode	Non-stop adjustment mode	Yes			
		Multi-line random-trigger				
		mode	No			
	Parallel Processir	ıg	Yes			
	Number of Conne	ctable Camera	2	4		
Main F	Supported	FH-S series camera	All of the FH-S series cameras except FH-SM21R/SC21R			
Main Func-	Camera	FZ-S series camera	All of the FZ-S series cameras are connectable.			
	Camera I/F		OMRON I/F			
		of Captured Images	Refer to page 39.			
	Sensor Controller	of Logging Images to	Refer to the Vision System FH/FZ5 Series User's Manual (Cat. No. Z	365).		
	Possible Number		128			
		USB Mouse	Yes (wired USB driver-less type)			
	UI Operations	Touch Panel	Yes (RS-232C/USB connection: FH-MT12)			
	Setup		Create the processing flow using Flow editing.			
	Language		Japanese, English, Simplified Chinese, Traditional Chinese, Korean,	German, French, Spanish, Italian, Vietnamese, Polish		
	Serial Communica	ation	RS-232C × 1			
	Ethernet	Protocol	Non-procedure (TCP/UDP)			
	Communication	I/F	1000BASE-T × 1			
	EtherNet/IP Comn	nunication	Yes (Target/Ethernet port)			
	PROFINET Comm	unication	Yes (Slave/Ethernet port)			
			Conformance class A			
External	EtherCAT Commu	inication	No • High-speed input: 1			
nterface			Normal speed: 9			
	Parallel I/O		High-speed output: 4			
			Normal speed: 23			
	Encoder Interface		None			
	Monitor Interface		DVI-I output (Analog RGB & DVI-D single link) × 1 USB2.0 host × 1: BUS Power: Port 5 V/0.5 A			
	USB I/F		USB3.0 × 1: BUS POWER: POR 5 V/0.5 A USB3.0 × 1: BUS POWER: POR 5 V/0.5 A			
	SD Card I/F		SDHC×1			
	Main		POWER: Green			
			ERROR: Red			
			RUN: Green ACCESS: Yellow			
ndicator			NET RUN: Green			
Lamps	Ethernet		LINK/ACT: Yellow			
	SD Card		SD POWER: Green			
			SD BUSY: Yellow			
Dawas armalırı	EtherCAT		None 20.4 VDC to 26.4 VDC			
Power-supply v		on intelligent compact dis	20.4 VDC to 26.4 VDC			
	ital camera	an intelligent compact dig-				
	When connecting	g the following light or				
		er without an external				
Current	power supply FLV-TCC1. FL	V-TCC4, FLV-TCC3HB	2.7 A max.	4.4 A max.		
consumption	FLV-TCC1EP	FL-TCC1				
	When connecting lighting controll	g the following light or				
	FL-TCC1PS, I					
	Other than above		1.5 A max.	2.0 A max.		
Built-in FAN			No			
	Ambient temperat	ure range	Operating: 0°C to 55°C			
			Storage: -25 to +70°C			
	Ambient humidity		Operating and Storage: 10 to 90%RH (with no condensation)			
	Ambient atmosph		No corrosive gases 5 to 8 4 Hz with 3.5 mm amplitude, 8.4 to 150 Hz, accelera	ation of 9.8 m/s ²		
	Vibration tolerand	е	5 to 8.4 Hz with 3.5 mm amplitude, 8.4 to 150 Hz, acceleration of 9.8 m/s² 100 min each in X, Y, and Z directions (10 sweeps of 10 min each = 100 min total)			
Jsage Envi-	Shook resistant		Impact force: 150 m/s ²			
onment	Shock resistance		Test direction: up and down/front and behind/left and right			
			• DC power			
	Noise	Foot Torondo : D	Direct infusion: 2kV, Pulse rising: 5ns, Pulse width: 50ns, Burst continuation time: 15ms/0.75ms, Period: 300ms, Application t	time: 1 min		
	immunity	Fast Transient Burst	• I/O line			
			Direct infusion: 1kV, Pulse rising: 5ns, Pulse width: 50ns, Burst continuation time: 15ms/0.75ms, Period: 300ms, Application time: 1 min			
	Grounding			unie. i min		
	Grounding Dimensions		Type D grounding (100 Ω or less grounding resistance) * 200 mm \times 80 mm \times 130 mm			
xternal	Weight		Approx. 1.5 kg	Approx. 1.5 kg		
eatures	Degree of protect	on	IEC60529 IP20	rippion. 1.0 ng		
	Case materials		PC			
	-uooatoriuio		Instruction Sheet (Japanese and English): 1, Installation Instruction N	Manual for FH-L series:1,		
Accessories			General Compliance Information and Instructions for EU:1, Member r			
			Power source (FH-XCN-L):1 (male)			

^{*} Existing third class grounding

Maximum Number of Loading Images during Multi-input

Camera	Model	Max. Number of Loading Images during Multi-input *1
Intelligent Compact Digital CMOS Cameras *2	FZ-SQ010F/-SQ050F/-SQ100F/-SQ100N	256
0.3 million pixels CCD/CMOS Cameras	FZ-S/-SC/-SF/SFC/-SH/-SHC/-SP/-SPC FH-SM/-SC	256
0.4 million pixels CMOS Cameras	FH-SMX/-SCX	256
2 million pixels CCD Cameras	FZ-S2M/-SC2M	64
2 million pixels CMOS Cameras	FH-SM02/-SC02	51
4 million pixels CMOS Cameras	FH-SM04/-SC04	32
5 million pixels CCD/CMOS Cameras	FZ-S5M3/-SC5M3/-S5M2 FH-SMX05/-SCX05/-SM05R/-SC05R	25
12 million pixels CMOS Cameras	FH-SM12/-SC12/-SMX12/-SCX12	10
20.4 million pixels CMOS Cameras	FH-SM21R/-SC21R	6

When using two camera cables for connection, the maximum number of loaded images during multi-input is twice the number given in the table. The multi-input function cannot be used when the built-in light of an intelligent compact digital camera is used. Refer to the Vision System FH/FZ5 Series User's Manual (Cat. No. Z340) for details.

Ratings and Specifications (Cameras)

High-speed Digital CMOS cameras

Model	FH-SM	FH-SC	FH-SM02	FH-SC02	FH-SM04	FH-SC04	FH-SM12	FH-SC12	
Image elements				S .		CMOS image elements 1-inch equivalent)		CMOS image elements (1.76-inch equivalent)	
Color/Monochrome	Monochrome	Color	Monochrome	Color	Monochrome	Color	Monochrome	Color	
Effective pixels	640 (H) × 480 (/)	2040 (H) × 1088	3 (V)	2040 (H) × 2048	3 (V)	4084 (H) × 307	2 (V)	
Imaging area H x V (opposing corner)	· · · · · · · · · · · · · · · · · · ·		11.26 × 5.98 (12	2.76 mm)	11.26 × 11.26 (1	15.93 mm)	22.5 × 16.9 (28.14 mm)		
Pixel size	$7.4 (\mu m) \times 7.4 (\mu m)$	μm)	$5.5 (\mu m) \times 5.5 ($	μm)	$5.5 (\mu m) \times 5.5 (\mu m)$	μm)	5.5 (μm) × 5.5 ((μm)	
Shutter function	Electronic shutter; Shutter speeds can be set from 20 ms to 100 ms.		Electronic shutter; Shutter speeds can be set from 25 μs to 100 ms.		Electronic shutter; Shutter speeds can be set fron 60 μs to 100 ms.				
Partial function	1 to 480 lines	2 to 480 lines	1 to 1088 lines	2 to 1088 lines	1 to 2048 lines	2 to 2048 lines	4 to 3072 lines (4-line increments)		
Frame rate (Image Acquisition Time *1)	308 fps (3.3 ms)	219 fps (4.6 ms) *2) *2	38.9 fps (25.7 ms) *2			
Lens mounting	C mount		1				M42 mount		
Field of vision, installation distance	Selecting a lens	Selecting a lens according to the field of vision and installation distance							
Ambient temperature range	Operating: 0 to	40 °C, Storage: -	25 to 65 °C (with i	no icing or conde	nsation)				
Ambient humidity range	Operating and s	storage: 35% to 8	5% (with no cond	ensation)					
Weight	Approx.105 g		Approx.110 g		Approx.320 g				
Accessories	Instruction man	ual							

Model	FH-SMX	FH-SCX	FH-SMX05	FH-SCX05	FH-SMX12	FH-SCX12
Image elements	CMOS image elements	s (1/2.9-inch equivalent)	CMOS image elemen	ts (2/3-inch equivalent)	CMOS image elements (1.1-inch equivalent)	
Color/Monochrome	Monochrome	Color	Monochrome	Color	Monochrome	Color
Effective pixels	720 (H) × 540 (V)		2448 (H) × 2048 (V)		4092 (H) × 3000 (V)	
Imaging area H x V (opposing corner)	4.97 × 3.73 (6.21 mm)		8.45 × 7.07 (11.01 mr	8.45 × 7.07 (11.01 mm)		mm)
Pixel size	6.9 (μ m) \times 6.9 (μ m)		$3.45 \; (\mu m) \times 3.45 \; (\mu m)$)		
Shutter function	Electronic shutter; Shutter speeds can b	e set from 1 ms to 100	ms.		Electronic shutter; Shutter speeds can be set from 15 μs to 100 ms.	
Partial function	4 to 540 lines (4-line i	ncrements)	4 to 2048 lines (4-line increments)		4 to 3000 lines (4-line increments)	
Frame rate (Image Acquisition Time *1)	523.6 fps (1.9 ms)		97.2 fps (10.3 ms) *2		40.1 fps (24.9 ms) *2	
Lens mounting	C mount					
Field of vision, installation distance	Selecting a lens acco	rding to the field of vision	on and installation dista	ince		
Ambient temperature range Operating: 0 to 50 °C, Storage: -25 to 65 °C (with no icing or condensation)		Operating: 0 to 40 °C, Storage: -25 to 65 °C (with no icing or condensation)				
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)					
Weight	Approx.48 g Approx.85 g					
Accessories	Instruction manual, G	eneral Compliance Info	rmation and Instruction	s for EU		

The image acquisition time does not include the image conversion processing time of the sensor controller. Frame rate in high speed mode when the camera is connected using two camera cables.

Digital CMOS Cameras

Model	FH-SM05R	FH-SC05R	FH-SM21R	FH-SC21R	FZ-S5M3	FZ-SC5M3	
Image Elements	CMOS image elements	(1/2.5-inch equivalent)	CMOS image elemen	ts (1-inch equivalent)	CMOS image element	CMOS image elements (2/3-inch equivalent)	
Color/Monochrome	Monochrome	Color	Monochrome	Color	Monochrome	Color	
Effective Pixels	2592 (H) × 1944 (V)	-	5544 (H) × 3692 (V)		2448 (H) × 2048 (V)		
Imaging area H × V (opposing corner)	5.70 × 4.28 (7.13 mm)	13.31 × 8.86 (16.00 m	nm)	8.45 × 7.07 (11.01 mr	n)	
Pixel Size	2.2 (μm) × 2.2 (μm)		2.4 (μm) × 2.4 (μm)		3.45 (µm) × 3.45 (µm)		
Scan Type	Progressive		-				
Shutter Method	Rolling shutter (Globa	I reset mode supported)		Global shutter		
Shutter Function	Electronic shutter; Shutter speeds can be set from 500 to 10000 ms in multiples of 50 μs		Electronic shutter; Shutter speeds can be set from 50 μs to 100 ms.		Electronic shutter; Shutter speeds can be set from 20 μs to 100 ms.		
Partial function	4 to 1944 lines (2-line	increments)	1848 to 3692 lines		4 to 2048 lines		
Frame rate (Image Acquisition Time *)	14 fps (71.7ms)		23.5 fps (42.6ms)		25.6 fps (38.2ms)		
Lens Mounting	C mount		•		•		
Field of vision, Installation distance	Selecting a lens acco	rding to the field of vision	n and installation dista	nce			
Ambient temperature range Operating: 0 to +40°C Storage: -30 to 65°C (with no icing or condensation)		Operating: 0 to +40°C Storage: -20 to 65°C (with no icing or condensation)		Operating: 0 to +40°C Storage: -30 to 65°C (with no icing or conde			
Ambient humidity range	Operating: 35 to 85%	RH, Storage: 35 to 85%	RH (with no condensa	tion)			
Weight	Approx. 52 g		Approx. 85 g				
Accessories	Instruction Sheet		Instruction Sheet, General Compliance Information and Instructions for EU			for EU	

^{*} The image acquisition time does not include the image conversion processing time of the sensor controller.

Digital CCD Cameras

Model	FZ-S	FZ-SC	FZ-S2M	FZ-SC2M		
Image elements	Interline transfer reading all pixel CCD image elements (1/3-inch e		Interline transfer reading all pixels, CCD image elements (1/1.8-inch equivalent)			
Color/Monochrome	Monochrome	Color	Monochrome	Color		
Effective pixels	640 (H) × 480 (V)		1600 (H) × 1200 (V)			
Imaging area H x V (opposing corner)	4.8 × 3.6 (6.0mm)		7.1 × 5.4 (8.9mm)			
Pixel size	7.4 (μm) × 7.4 (μm)		4.4 (μm) × 4.4 (μm)			
Shutter function	Electronic shutter; select shutter speeds from 20 µs to 100 ms					
Partial function	12 to 480 lines		12 to 1200 lines			
Frame rate (Image Acquisition Time *)	80 fps (12.5 ms)		30 fps (33.3 ms)			
Lens mounting	C mount					
Field of vision, installation distance	Selecting a lens according to the	field of vision and installation dist	ance			
Ambient temperature range	Operating: 0 to 50 °C Storage: -25 to 65 °C (with no icing or condensation)		Operating: 0 to 40 °C Storage: -25 to 65 °C (with no icing or condensation)			
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)					
Weight	Approx. 55 g		Approx. 76 g			
Accessories	Instruction manual	nstruction manual				

^{*} The image acquisition time does not include the image conversion processing time of the sensor controller.

Small CCD Digital Cameras

Model	FZ-SF	FZ-SFC	FZ-SP	FZ-SPC			
Image elements	Interline transfer reading all pixe	Interline transfer reading all pixels, CCD image elements (1/3-inch equivalent)					
Color/Monochrome	Monochrome	Color	Monochrome	Color			
Effective pixels	640 (H) × 480 (V)			·			
Imaging area H x V (opposing corner)	4.8 × 3.6 (6.0mm)	4.8 × 3.6 (6.0mm)					
Pixel size	$7.4 \; (\mu m) \times 7.4 \; (\mu m)$						
Shutter function	Electronic shutter; select shutter	speeds from 20 μm to 100 ms					
Partial function	12 to 480 lines	12 to 480 lines					
Frame rate (Image Acquisition Time *)	80 fps (12.5ms)						
Lens mounting	Special mount (M10.5 P0.5)						
Field of vision, installation distance	Selecting a lens according to the field of vision and installation distance						
Ambient temperature range	Operating: 0 to 50 °C (camera amp) 0 to 45 °C (camera head) Storage: -25 to 65 °C (with no icing or condensation)						
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)						
Weight	Approx. 150 g						
Accessories	Instruction manual, installation bracket, Four mounting brackets (M2) Instruction manual						

^{*} The image acquisition time does not include the image conversion processing time of the sensor controller.

High-speed Digital CCD Cameras

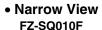
Model	FZ-SH	FZ-SHC		
Image elements	Interline transfer reading all pixels, CCD image elements (1/3-inch equivalent)			
Color/Monochrome	Monochrome	Color		
Effective pixels	640 (H) × 480 (V)			
Imaging area H x V (opposing corner)	4.8 × 3.6 (6.0mm)			
Pixel size	7.4 (μm) × 7.4 (μm)			
Shutter function	Electronic shutter; select shutter speeds from 1/10 to 1/50,000			
Partial function	12 to 480 lines			
Frame rate (Image Acquisition Time *)	204 fps (4.9ms)			
Field of vision, installation distance	Selecting a lens according to the tance	field of vision and installation dis-		
Ambient temperature range				
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)			
Weight				
Accessories	Instruction manual			

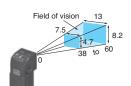
^{*} The image acquisition time does not include the image conversion processing time of the sensor controller.

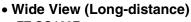
Intelligent Compact Digital CMOS Cameras

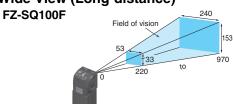
Model	FZ-SQ010F	FZ-SQ050F	FZ-SQ100F	FZ-SQ100N			
Image elements	CMOS color image elements (CMOS color image elements (1/3-inch equivalent)					
Color/Monochrome	Color	Color					
Effective pixels	752 (H) × 480 (V)						
Imaging area H x V (opposing corner)	4.51 × 2.88 (5.35mm)	.51 × 2.88 (5.35mm)					
Pixel size	6.0 (μ m) \times 6.0 (μ m)						
Shutter function	1/250 to 1/32,258	1/250 to 1/32,258					
Partial function	8 to 480 lines	8 to 480 lines					
Frame rate (Image Acquisition Time *1)	60 fps (16.7 ms)						
Field of vision	7.5 × 4.7 to 13 × 8.2 mm	13 × 8.2 to 53 × 33 mm	53 × 33 to 240 × 153 mm	29 × 18 to 300 × 191 mm			
Installation distance	38 to 60 mm	56 to 215 mm	220 to 970 mm	32 to 380 mm			
LED class *2	Risk Group2	·					
Ambient temperature range	Operating: 0 to 50 °C Storage: -25 to 65 °C						
Ambient humidity range	Ambient humidity range Operating and storage: 35% to 85% (with no condensation)						
Weight	Approx. 150 g		Approx. 140 g				
Accessories	Mounting bracket (FQ-XL), pol-	arizing filter attachment (FQ-XF1), instruction manual and warning	abel			

 ^{*1} The image acquisition time does not include the image conversion processing time of the sensor controller.
 *2 Applicable standards: IEC62471-2

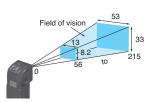




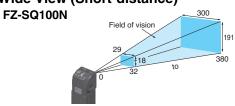




Standard FZ-SQ050F







Ratings and Specifications (Cable, Monitor)

Camera Cables

Model	FZ-VS3 (2 m)	FZ-VSB3 (2 m)	FZ-VSL3 (2 m)	FZ-VSLB3 (2 m)	
Туре	Standard	Bend resistant	Right-angle	Bend resistant Right-angle	
Shock resistiveness (durability)	10 to 150 Hz single amplitude 0.15 mm 3 directions, 8 strokes, 4 times				
Ambient temperature range		nd storage: (ng or condens			
Ambient humidity range	Operation and storage: 40 to 70%RH (with no condensation)				
Ambient atmosphere	No corrosive gases				
Material	Cable sheath, connector: PVC				
Minimum bending radius	69mm	69mm	69mm	69mm	
Weight	Approx. 170 g	Approx. 180 g	Approx. 170 g	Approx. 180 g	

Cable Extension Unit

Model	FZ-VSJ
Power supply voltage *1	11.5 to 13.5 VDC
Current consumption *2	1.5 A max.
Ambient temperature range	Operating: 0 to 50 °C; Storage: -25 to 65 °C (with no icing or condensation)
Ambient humidity range	Operating and storage: 35 to 85% (with no condensation)
Weight	Approx. 240 g
Accessories	Instruction Sheet and 4 mounting screws

^{*1} A 12-VDC power supply must be provided to the Cable Extension Unit when connecting the Intelligent Compact Camera, or the Lighting Controller.

Long-distance Camera Cables

Model	FZ-VS4 (15 m)	FZ-VSL4 (15 m)
Туре	Standard	Right-angle
Shock resistiveness (durability)	10 to 150 Hz single amplitude 0.15 mm 3 directions, 8 strokes, 4 times	
Ambient temperature range	Operation and storage: 0 to 65 °C (with no icing or condensation)	
Ambient humidity range	Operation and storage: 40 to 70%RH (with no condensation)	
Ambient atmosphere	No corrosive gases	
Material	Cable sheath, connector: PVC	
Minimum bending radius	78 mm	
Weight	Approx. 1400 g	

Encoder Cable

Model	FH-VR
Vibration resistiveness	10 to 150 Hz single amplitude 0.1 mm 3 directions, 8 strokes, 10 times
Ambient temperature range	Operation: 0 to 50 °C; Storage: -10 to 60 °C (with no icing or condensation)
Ambient humidity range	Operation and storage: 35 to 85%RH (with no condensation)
Ambient atmosphere	No corrosive gases
Material	Cable Jacket: Heat, oil and flame resistant PVC Connector: polycarbonate resin
Minimum bending radius	65 mm
Weight	Approx. 104 g

Touch Panel Monitor

Model		FH-MT12
	Display area	12.1 inch
	Resolution	1024 (V) × 768 (H)
	Number of color	16,700,000 colors (8 bit/color)
	Brightness	500cd/m ² (Typ)
Major Function	Contrast Ratio	600:1 (Typ)
	Viewing angle	Left and right: each 80°, upward: 80°, downward: 60°
	Backlight Unit	LED, edge-light
	Backlight lifetime	About 100,000hour
	Touch panel	4wire resistive touch screen
	Video input	analog RGB
External interface	Touch panel signal	USB
	Touch paner signar	RS-232C
	Power supply voltage	24 VDC (21.6 to 26.4 VDC)
Ratings	Current consumption	0.5A
namgs	Insulation resistance	Between DC power supply and Touch Panel Monitor FG: 20 M Ω or higher (rated voltage 250 V)
	Ambient temperature range	Operating: 0 to 50°C, Storage: -20 to +65°C (with no icing or condensation)
	Ambient humidity range	Operating and Storage: 20 to 85 %RH (with no icing or condensation)
Operating	Ambient environment	No corrosive gas
environment	Vibration resistance	10 to 150 Hz, one-side amplitude 0.1 mm (Max. acceleration 15 m/s²) 10 times for 8 minutes for each three direction
	Degree of protection	Panel mounting: IP65 on the front
Operation		Touch pen
	Mounting	Panel mounting, VESA mounting
Structure	Weight	Approx.2.6 kg
	Material	Front panel: PC/PBT, Front Sheet: PET, Rear case: SUS

Note: FH Series Sensor Controllers version 5.32 or higher is required.

Monitor Cables

Model	FH-VMDA (2 m)	FH-VUAB (2 m)	XW2Z-200PP-1 (2 m)		
Cable type	DVI-Analog Conversion Cable	USB Cable	RS-232C Cable		
Vibration resistance	10 to 150 Hz, one-side amplitude 0.1 mm,	10 to 150 Hz, one-side amplitude 0.1 mm, 10 times for 8 minutes for each three direction			
Ambient Temperature	Operating Condition: 0 to 50°C, Storage Condition: -10 to 60°C (with no icing or condensation)				
Ambient Humidity	Operating Condition: 35 to 85%RH, Storage Condition: 35 to 85%RH (with no icing or condensation)				
Ambient environment	No corrosive gases				
Material	Cable outer sheath, Connector: PVC Cable outer sheath, Connector: ABS/Ni Plating				
Minimum bend radius	36 mm	25 mm	59 mm		
Weight Approx.220 g Ap		Approx.75 g	Approx.162 g		

^{*2} The current consumption shows when connecting the Cable Extension Unit to an external power supply.

LCD Monitor

Model	FZ-M08	
Size	8.4 inches	
Туре	Liquid crystal color TFT	
Resolution	1,024 × 768 dots	
Input signal	Analog RGB video input, 1 channel	
Power supply voltage	21.6 to 26.4 VDC	
Current consumption	Approx. 0.7 A max.	
Ambient temperature range	Operating: 0 to 50 °C; Storage: -25 to 65 °C (with no icing or condensation)	
Ambient humidity range	Operating and storage: 35 to 85% (with no condensation)	
Weight	Approx. 1.2 kg	
Accessories	Instruction Sheet and 4 mounting brackets	

EtherCAT Communications Specifications

Item		Specifications	
Communications standard		IEC61158 Type 12	
Physical layer		100 BASE-TX (IEEE802.3)	
Modulation		Base band	
Baud rate		100 Mbps	
Topology		Depends on the specifications of the EtherCAT master.	
Transmission Media		Twisted-pair cable of category 5 or higher (double-shielded straight cable with aluminum tape and braiding)	
Transmission Distance		Distance between nodes: 100 m or less	
Node address setting		00 to 99	
External connection terminals	\$	RJ45 × 2 (shielded) IN: EtherCAT input data, OUT: EtherCAT output data	
Send/receive PDO data sizes	Input	56 to 280 bytes/line (including input data, status, and unused areas) Up to 8 lines can be set. *	
Send/receive PDO data sizes	Output	28 bytes/line (including output data and unused areas) Up to 8 lines can be set. *	
Mailbox data size	Input	512 bytes	
Output		512 bytes	
Mailbox		Emergency messages, SDO requests, and SDO information	
Refreshing methods I/O-synchronized refreshing (DC)		I/O-synchronized refreshing (DC)	

^{*} This depends on the upper limit of the master.

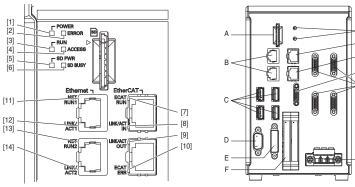
Version Information

FH Series and Programming DevicesUse the latest version of Sysmac Studio Standard Edition/Vision Edition.

FH Series	Version of FH Series Corresponding version of Sysmac Studio Standard Edition/Vision Edition		
	Version 6.21	Supported by version 1.26 or higher.	
	Version 6.11	Supported by version 1.25 or higher.	
	Version 5.72	Supported by version 1.18 or higher.	
	Version 5.71	Supported by version 1.18 or higher.	
FH-5050 (-□) FH-3050 (-□)	Version 5.60	Supported by version 1.15 or higher.	
FH-2050 (-□) FH-1050 (-□)	Version 5.50	Supported by version 1.14.89 or higher.	
F11-1030 (-L)	Version 5.30	Supported by version 1.10.80 or higher.	
	Version 5.20	Supported by version 1.10 or higher.	
	Version 5.10 Supported by version 1.07.43 or higher.		
	Version 5.00	Supported by version 1.07 or higher. Not supported by version 1.06 or lower.	

Components and Functions

Sensor Controllers
High-speed,
Large-capacity Controller
Standard Controller
(4-camera type)



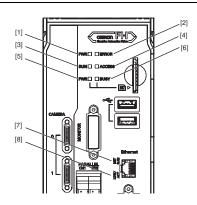
	Name	Description
[1]	POWER LED	Lit while power is ON.
[2]	ERROR LED	Lit when an error has occurred.
[3]	RUN LED	Lit while the layout turned on output setting is displayed.
[4]	ACCESS LED	Blinks while the internal nonvolatile memory is accessed.
[5]	SD POWER LED	Blinks while power is supplied to the SD memory card and the card is usable.
[6]	SD BUSY LED	Blinks while the SD memory card is accessed.
[7]	EtherCAT RUN LED	Lit while EtherCAT communications are usable.
[8]	EtherCAT LINK/ACT IN LED	Lit when connected with an EtherCAT device, and blinks while performing communications.
[9]	EtherCAT LINK/ACT OUT LED	Lit when connected with an EtherCAT device, and blinks while performing communications.
[10]	EtherCAT ERR LED	Lit when EtherCAT communications have become abnormal.
[11]	EtherNet NET RUN1 LED	Lit while EtherNet communications are usable.
[12]	EtherNet LINK/ACK1 LED	Lit when connected with an EtherNet device, and blinks while performing communications.
[13]	EtherNet NET RUN2 LED	Lit when EtherNet communications are usable.
[14]	EtherNet LINK/ACK2 LED	Lit when connected with an EtherNet device, and blinks while performing communications.

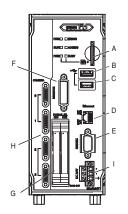
	Name	Description		
Α	SD memory card installation connector	Install the SD memory card. Do not plug or unplug the SD memory card during measurement operation Otherwise measurement time may be affected or data may be destroyed.		
		Connect an EtherNet device.		
		FH-1050/FH-3050 Series	FH-1050-10/FH-1050-20 FH-3050-10/FH-3050-20 FH-2050 Series/FH-5050 Series	
В	EtherNet connector	Ethernet port, EtherNet/IP port, and PROFINET port are sharing use.	Upper port: Ethernet port Lower port: Ethernet port, EtherNet/IP port, and PROFINET port are sharing use.	
С	USB connector	Connect a USB device. Do not plug or unplug it duri Otherwise measurement time may be affected or da		
D	RS-232C connector	Connect an external device such as a programmable	e controller.	
Е	DVI-I connector	Connect a monitor.		
F	I/O connector (control lines, data lines)	Connect the controller to external devices such as a	sync sensor and PLC.	
G	EtherCAT address setup volume	Used to set a node address (00 to 99) as an EtherC	AT communication device.	
Н	EtherCAT communication connector (IN)	Connect the opposed EtherCAT device.		
I	EtherCAT communication connector (OUT)	Connect the opposed EtherCAT device.		
J	Encoder connector	Connect an encoder.		
K	Camera connector	Connect cameras.		
L	Power supply terminal connector	Connect a DC power supply. Wire the controller inde Be sure to ground the controller alone.	ependently on other devices. Wire * the ground line.	

^{*} Use the attachment power terminal connector (male) of FH-XCN series.

For details, refer to 5-3 Sensor Controller Installation on Vision System FH/FZ5 series Hardware Setup Manual (Z366).

Lite Controllers (4-camera type)





	LED name	Description	
[1]	PWR LED	Lit while power is ON.	
[2]	ERROR LED	Lit when an error has occurred.	
[3]	RUN LED	Lit while the layout turned on output setting is displayed.	
[4]	ACCESS LED	Blinks while the internal nonvolatile memory is accessed.	
[5]	SD PWR LED	Lit while power is supplied to the SD memory card and the card is usable.	
[6]	SD BUSY LED	Lit when access to the SD memory card.	
[7]	Ethernet NET RUN LED	Lit while Ethernet communications are usable.	
[8]	Ethernet LINK/ACT LED	Blinks when connected with an Ethernet device, and blinks while performing communications.	

	Connector name	Description
Α	SD memory card installation connector	Install the SD memory card. Do not plug or unplug the SD memory card during measurement operation. Otherwise measurement time may be affected or data may be destroyed.
В	USB 2.0 connector	Connects to USB 2.0. Do not insert or remove during loading or writing of measurement or data. The measurement time can be longer or data can be damaged.
С	USB 3.0 connector	Connects to USB 3.0. Do not insert or remove during loading or writing of measurement or data. The measurement time can be longer or data can be damaged. USB 3.0 has a high ability to supply the bus power. Use the Sensor Controller by combining USB 3.0, faster transport can be realized.
D	Ethernet connector	Connect an Ethernet device. Ethernet port, EtherNet/IP port, and PROFINET port are sharing use.
Е	RS-232C connector	Connect an external device such as a programmable controller.
F	DVI-I connector	Connect a monitor.
G	Parallel connector (control lines, data lines)	Connect the controller to external devices such as a sync sensor.
Н	Camera connector	Connect a camera.
ı	Power supply terminal connector	Connect a DC power supply. Wire the controller independently on other devices. Wire * the ground line. Be sure to ground the FH Sensor Controller alone.

^{*} Use the attachment power terminal connector (male) of FH-XCN-L series.
For details, refer to 5-3 Sensor Controller Installation on Vision System FH/FZ5 series Hardware Setup Manual(Z366).

Processing Items

Group	lcon		Processing Item	Page in the Catalog
	Ä	Search	Used to identify the shapes and calculate the position of measurement objects.	P16
	<u> </u>	Flexible Search	Recognizing the shapes of workpieces with variation and detecting their positions.	P16
	7	Sensitive Search	Search a small difference by dividing the search model in detail, and calculating the correlation.	P16
	-	ECM Search	Used to search the similar part of model form input image. Detect the evaluation value and position.	
		EC Circle Search	tity in high preciseness.	
	4	Shape Search II	Used to search the similar part of model from input image regardless of environ- mental changes. Detect the evaluation value and position.	P16
	II A	Shape Search III	Robust detection of positions is possible at high-speed and with high precision incorporating environmental fluctuations, such as differences in individual shapes of the workpieces, pose fluctuations, noise superimposition and shielding.	P16
		EC Corner	This processing item measures a corner position (corner) of a workpiece.	
		Ec Cross	The center position of a crosshair shape is measured using the lines created by the edge information on each side of the crosshair.	
	a	Classification	Used when various kinds of products on the assembly line need to be sorted and identified.	P16
	•	Edge Position	Measure position of measurement objects according to the color change in measurement area.	P16
		Edge Pitch	Detect edges by color change in measurement area. Used for calculating number of pins of IC and connectors.	P16
	#	Scan Edge Position	Measure peak/bottom edge position of workpieces according to the color change in separated measurement area.	P16
	=	Scan Edge Width	Measure max/min/average width of work- pieces according to the color change in separated measurement area.	P16
	Ü	Circular Scan Edge Position	Measure center axis, diameter and radius of circular workpieces.	P16
ì		Circular Scan Edge Width	Measure center axis, width and thickness of ring workpieces.	P16
Measurement		Intersection	Calculate approximate lines from the edge information on two sides of a square workpiece to measure the angle formed at the intersection of the two lines.	P16
	2	Color Data	Used for detecting presence and mixed varieties of products by using color average and deviation.	
		Gravity and Area	Used to measure area, center of gravity of workpices by extracting the color to be measured.	
		Labeling	Used to measure number, area and gravity of workpieces by extracting registered color.	
		Label Data	Selecting one region of extracted Labeling, and get that measurement. Area and Gravity position can be got and judged.	
	M	Defect	Used for appearance measurement of plain-color measurement objects such as defects, stains and burrs.	P16
	M	Precise Defect	Check the defect on the object. Parameters for extraction defect can be set precisely.	P16
		Fine Matching	Difference can be detected by overlapping and comparing (matching) registered fine images with input images.	P16
	AB	Character Inspect	Recognize character according correlation search with model image registered in [Model Dictionary].	P17
	Date 08:02:1	Date Verification	Reading character string is verified with internal date.	P17
	A	Model Dictionary	Register character pattern as dictionary. The pattern is used in [Character Inspection].	
		2DCode II *1	Recognize 2D code and display where the code quality is poor.	P17
		2DCode *2	Recognize 2D code and display where the code quality is poor.	P17
İ		Barcode *3	Recognize barcode, verify and output decoded characters.	P17
	OCR	OCR	Recognize and read characters in images as character information.	P17
į	OCR	OCR User Dictionary	Register dictionary data to use for OCR.	P17
		Circle Angle	Used for calculating angle of inclination of circular measurement objects.	
		Glue Bead Inspection	You can inspect coating of a specified col- or for gaps or runoffs along the coating path.	P17

Group	lcon	Processing Item		Corresponding Page in the Catalog
	•	Camera Image Input FH	To input images from cameras. And set up the conditions to input images from camer- as. (For FH Sensor Controllers only)	
	No.	Camera Image Input HDR	Create high-dynamic range images by acquiring several images with different conditions.	
	Lite	Camera Image Input HDRLite	HDR function for FZ-SQ□ Intelligent Compact Cameras.	
		Photometric Stereo Image Input	Capture images under different illumination directions using a photometric stereo light.	
Input Image	<u></u>	Camera Switch	To switch the cameras used for measurement. Not input images from cameras again.	
		Measurement Image Switching	To switch the images used for measurement. Not input images from camera again.	
	먲먲 먲먲	Multi-trigger Imaging	The Multi-trigger Imaging processing item captures multiple images at user-defined timings and executes parallel measurement for each image. Insert the Multi-trigger Imaging to the top of the flow.	
	뼺뼺	Multi-trigger Imaging Task	The Multi-trigger Imaging processing item captures multiple images at user-defined timings and executes parallel measurement for each image. Insert this processing item to the top of the processing which requires imaging for multiple times.	
		Position Compensation	Used when positions are differed. Correct measurement is performed by correcting position of input images.	P18
		Filtering	Used for processing images input from cameras in order to make them easier to be measured.	P18
		Background Suppression	To enhance contrast of images by extracting color in specified brightness. Track brightness change of entire	P18
		Brightness Correct Filter	screen and remove gradual brightness change such as uneven brightness.	P18
		Color Gray Filter	Color image is converted into monochrome images to emphasize specific color.	P18
		Extract Color Filter	Convert color image to color extracted image or binary image.	P18
		Anti Color Shading	To remove the irregular color/pattern by uniformizing max.2 specified colors.	P18
Compensate image		Stripes Removal Filter II	Remove the background pattern of vertical, horizontal and diagonal stripes.	P19
	ABC	Polar Transformation	Rectify the image by polar transformation. Useful for OCR or pattern inspection printed on circle.	P18
		Trapezoidal Correction	Rectify the trapezoidal deformed image.	P18
	4	Machine Simulator	How the alignment marks would move on the image when each stage or robot axis is controlled can be checked.	
		Image Subtraction	The registered model image and measurement image are compared and only the different pixels are extracted and converted to an image.	
		Advanced filter	Process the images acquired from cameras in order to make them easier to measure. This processing item consolidates existing image conversion filtering into one processing item and adds extra functions.	P18
		Panorama	Combine multiple image to create one big image.	P18
	0	Unit Macro	Advanced arithmetic processing can be easily incorporated into workflow as Unit Macro processing items.	P20
		Unit Calculation Macro	This function is convenient when the user wants to calculate a value using an original calculation formula or change the set value or system data of a processing item.	P20
	!!!!	Calculation	Used when using the judge results and measured values of Procltem which are registered in processing units.	
	+++	Line Regression	Used for calculating regression line from plural measurement coodinate.	
	.	Circle Regression	Used for calculating regression circle from plural measurement coordinate.	
Support		Precise Calibration	Used for calibration corresponding to trapezoidal distortion and lens distortion.	P15
measurement	User	User Data	Used for setting of the data that can be used as common constants and variables in scene group data.	P21
	4	Set Unit Data	Used to change the ProcItem data (setting parameters, etc.) that has been set up in a scene.	
		Get Unit Data	Used to get one data (measured results, setting parameters, etc.) of ProcItem that has been set up in a scene.	
		Set Unit Figure	Used for re-setting the figure data (model, measurement area) registered in an unit.	
		Get Unit Figure	Used for get the figure data (model, measurement area) registered in an unit.	
		Trend Monitor	Used for displaying the information about results on the monitor, facilitating to avoid NG and analyze causes.	P21

Group	Icon	Processing Item		Corresponding Page in the Catalog
	= =	Image Logging	Used for saving the measurement images to the memory and USB memory.	
	□ →	Image Conversion Logging	Used for saving the measurement images in JPEG and BMP format.	
	#	Data Logging	Used for saving the measurement data to the memory and USB memory.	
	٩	Elapsed Time	Used for calculating the elapsed time since the measurement trigger input.	
	Z	Wait	Processing is stopped only at the set time. The standby time is set by the unit of [ms].	
	4	Focus	Focus setting is supported.	P15
		Iris	Focus and aperture setting is supported.	P15
	999	Parallelize	A part of the measurement flow is divided into two or more tasks and processed in parallel to shorten the measurement time. This processing item is placed at the top of processing to be performed in parallel.	
	P 000	Parallelize Task	A part of the measurement flow is divided into two or more tasks and processed in parallel to shorten the measurement time. This processing item is placed immediately before processing to be performed in parallel between Parallelize and Parallelize End.	
		Statistics	Used when you need to calculate an average of multiple measurement results.	
	16 -	Reference Calib Data	Calibration data and distortion compensa- tion data held under other processing items can be referenced.	
		Position Data Calculation	The specified position angle is calculated from the measured positions.	P14
Support	+/	Stage Data	Sets and stores data related to stages.	
measure- ment	70	Robot Data	Sets and stores data related to robots.	
		Vision Master Calibration	This processing item automatically calculates the entire axis movement amount of the control equipment necessary for calibration.	P15
		PLC Master Calibration	Calibration data is created using a communication command from PLC.	P15
	ز	Convert Position Data	The position angle after the specified axis movement is calculated.	P14
	+/	Movement Single Position	The axis movement that is required to match the measured position angle to the reference position angle is calculated.	P14
	## /	Movement Multi Points	The axis movements that are required to match the measured position angles to the corresponding reference position angles are calculated.	P14
	+	Detection Point	Obtains position/angle information by re- ferring to the coordinate values measured with the Measurement Processing Unit.	
	+===	Manual Position Setting	Used to change the measurement coordinates X and Y of the measurement processing unit.	
		Camera Calibration	By setting the camera calibration, the measurement result can be converted and output as actual dimensions.	P15
	# 	Data Save	The set data can be saved in the controller main unit or as scene data. The data is held even after the FH/FZ power is turned off.	
		Conveyor Calibration	Conveyor Calibration is used to calibrate camera, conveyor, and robots for conveyor tracking application.	
		Scene	The specified scene is copied to the current scene.	
	@	System Information	Obtain system information (e.g., memory and disk space and I/O input signal status) of the Sensor Controller.	

Group	Icon	Processing Item		Corresponding Page in the Catalog
	-	Conditional Branch	Used where more than two kinds of prod- ucts on the production line need to detect- ed separately.	
	# (O)	End	This ProcItem must be set up as the last processing unit of a branch.	
	000	DI Branch	Same as Procltem "Branch". But you can change the targets of conditional branching via external inputs.	
		Control Flow Normal	Set the measurement flow processing into the wait state in which the specific no-pro- tocol command can be executed.	
		Control Flow PLC Link	Set the measurement flow processing into the wait state in which the specific PLC Link command can be executed.	
		Control Flow Parallel	Set the measurement flow processing into the wait state in which the specific parallel command can be executed.	
		Control Flow Fieldbus	Set the measurement flow processing into the wait state in which the specific Field- bus command can be executed.	
Branch	SMITCH	Selective Branch	Easily branch to multiple destinations.	
Dianon	1	Conditional Execution (If)	The measurement flow is divided according to the comparison result obtained using the set expressions and conditions.	
	5	Conditional Execution (Else)	Insert between the Conditional Execution (If) processing item and End If processing item. The measurement flow is divided according to the comparison result obtained using the set expressions and conditions.	
	7	Loop	The set processes are repeated until the loop count reaches the specified number, and then the next process starts.	
	Ç	Loop Suspension	Insert between the Loop processing item and End Loop processing item. Used to stop the loop before the loop count reaches the specified number.	
	m	Select Execution (Select)	Used to set conditions. The measurement flow is divided according to the comparison result obtained using the conditions given by expressions.	
	~	Select Execution (Case)	Used to make a judgment. The measure- ment flow is divided according to the com- parison result obtained using the conditions given by expressions.	
	31.32.33-42.4	Result Output (I/O)	Output data to the external devices such as a programmable controller or a PC via PLC Link, Parallel interface, Fieldbus interface (EtherCAT, EtherNet/IP (other than message communication), PROFINET).	
	123,AIC	Result Output (Message)	Output data to the external devices such as a programmable controller or a PC with non-procedure mode via the serial interface or EtherNet/IP (message communication). This processing item allows you to save the logging data as a ".csv" file into the Sensor Controller as well.	
Output result		Data Output	Used when you need to output data to the external devices such as PLC or PC via serial ports.	
		Parallel Data Output	Used when you need to output data to the external devices such as PLC or PC via parallel ports.	
	_©Kg	Parallel Judgement Output	Used when you need to output judgement results to the external devices such as PLC or PC via parallel ports.	
		Fieldbus Data Output	Outputs data to an external device, such as a Programmable Controller, through a fieldbus interface.	
Display result	0K	Result Display	Used for displaying the texts or the figures in the camera image.	
		Display Image File	Display selected image file.	
	NG	Display Last NG Image	Display the last NG images.	
		Conveyor Panorama Display	Display images of the tracking area as a panoramic image.	
		Display Image Hold	Processing item to retain images, including measurement results.	

^{*1 2}D Codes that can be read: Data Matrix (ECC200), QR Code
*2 2D Codes that can be read: Data Matrix (ECC200), QR Code
*3 Bar Codes that can be read: JAN/EAN/UPC (including add-on codes),
Code 39, Codabar (NW-7), ITF (Interleaved 2 of 5), Code 93, Code 128,
GS1-128, GS1 DataBar (RSS-14 / RSS Limited / RSS Expanded),
Pharmacode

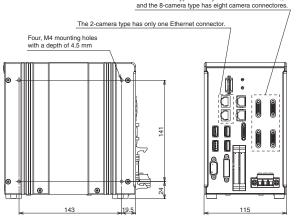
Dimensions (Unit: mm)

Sensor Controllers

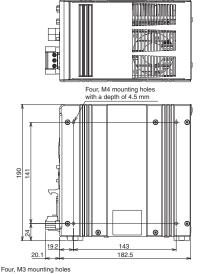
High-speed, Large-capacity Controllers/Standard Controllers

FH-5050/-5050-10/-5050-20 FH-2050/-2050-10/-2050-20 FH-3050/-3050-10/-3050-20

FH-3050/-3050-10/-3050-20 FH-1050/-1050-10/-1050-20



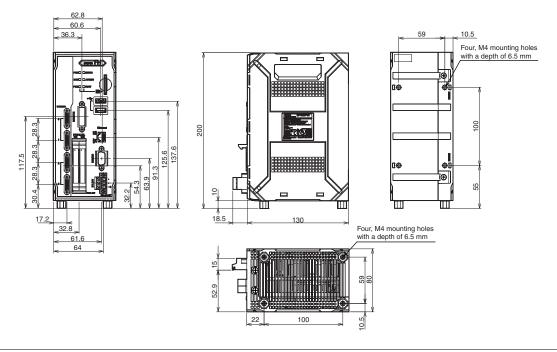
The 2-camera type has only two camera connectors.





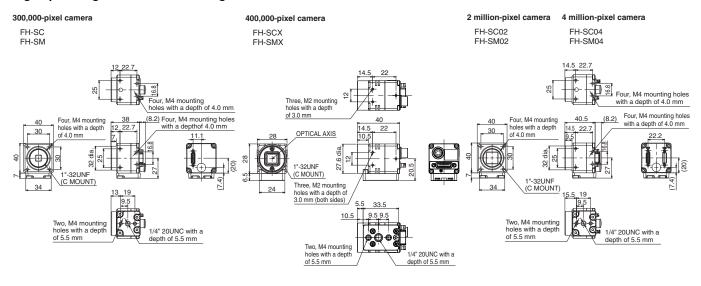
with a depth of 4.5 mm

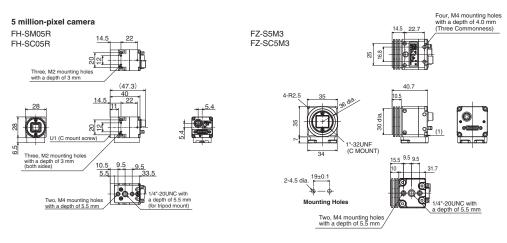
Lite Controllers FH-L550/-L550-10

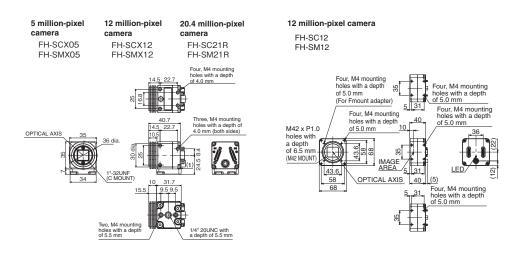


Cameras

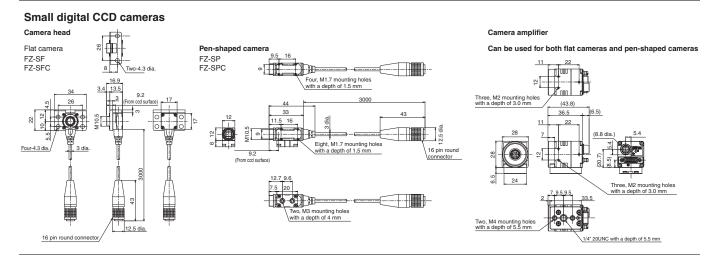
High-speed Digital CMOS Camera/Digital CMOS Camera



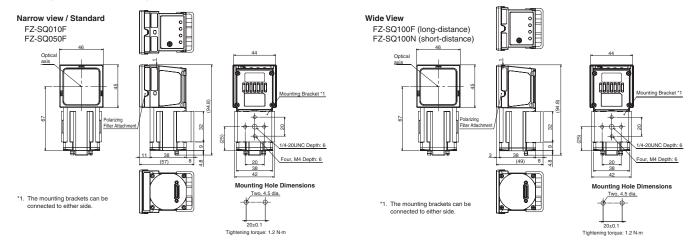




High-speed CCD Camera Digital CCD/CMOS Cameras FZ-SH FZ-SHC 300,000-pixel camera 2 million-pixel camera FZ-S FZ-SC FZ-S2M Four M4 mounting holes with a depth of 4 mm (4 commonness) FZ-SC2M 14.5, 30.2 Three, M2 mountin Three, M2 mounting of 3.0 mm Three, M2 mounting holes with a depth of 46.5 of 3.0 mm 10.5 40 10.5 14.5 22 (7.3)3.0mm (both sides) 14.5 29 48.2 17.5 (5.4) 28 10.5 (5.4) 8 Three, M2 mounting holes with a depth of 3.0mm (both sides) 5.5 33.5 10.5 9.5 9.5 5.5 9.5 9.5 Two, M4 mounting holes with a depth of 5.5 mm 10.5 depth of 5.5 mm 8.3 40.9 1/4" 20UNC with a



Intelligent Compact Digital CMOS Cameras



Cables

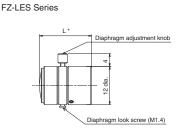
Camera Cable Camera Cable Bend resistant Camera Cable FZ-VS3 FZ-VSB3 (40) (100) (100) (11) 26-pin rectangular connector (11) (*2) Right-angle Camera Cable Bend resistant Right-angle Camera Cable FZ-VSLB3 FZ-VSL3 (100) (40) 26-pin rectangular connector Long-distance Camera Cable Long-distance Right-angle Camera Cable FZ-VS4 FZ-VSL4 (40) (100) (100) (40) rectangular connector rectangular connector rectangular connector (12) *1. Cable is available in 2m/3m/5m/10m. *2. Each camera cables has polarity. Please ensure that the name plate side of the cable is connected to the controller. *3. Cable is available in 15m.

Camera Cable Extension Unit

Extension Tubes for Small Camera

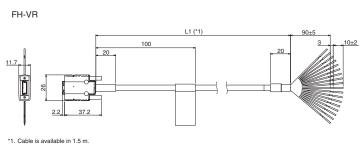
FZ-LESR Camera Cable Connector (Camera side) Quantity (Camera side) Quantity (Camera Side) POWER LED Indicator POWER LED Indicator Quantity (Camera Side) Extension tubes 10 mm Extension tubes 15 mm Extension tubes 15 mm

Lens for Small Camera

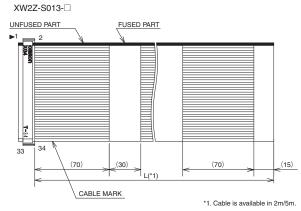


* Overall length is available in 16.4mm/19.7mm/23.1mm/25.5mm.

Encoder Cable



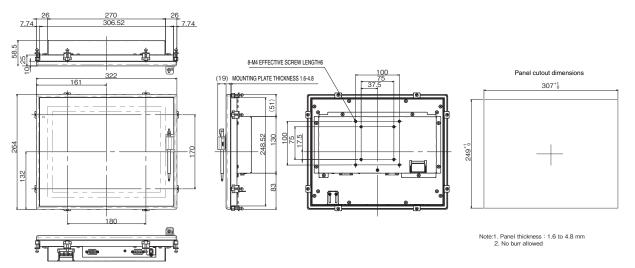
Parallel I/O Cable



Touch Panel Monitor

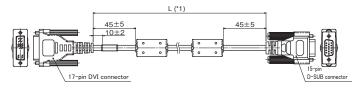
FH-MT12

Panel cutout dimensions



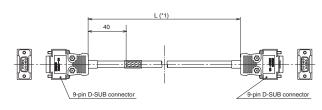
DVI-Analog Conversion Cable for Touch Panel Monitor/LCD Monitor

FH-VMDA



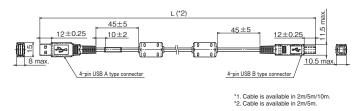
RS-232C Cable for Touch Panel Monitor

XW2Z-UUDPP-1



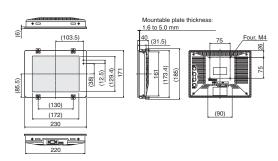
USB Cable for Touch Panel Monitor

FH-VUAB



LCD Monitor

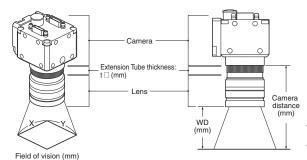
FZ-M08



Optical Chart

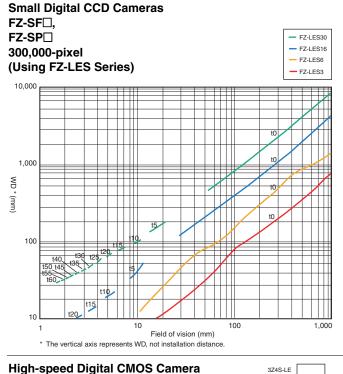
Meaning of Optical Chart

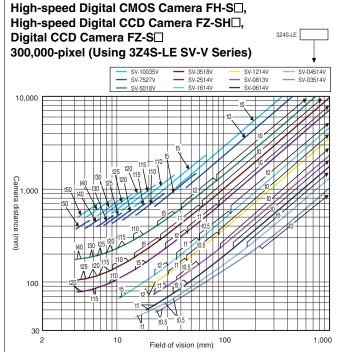
The X axis of the optical chart shows the field of vision (mm) (*1), and the Y axis of the optical chart shows the camera installation distance (mm) (*2).

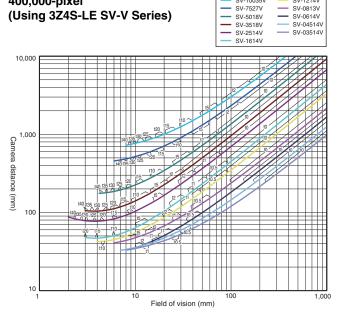


- *1. The lengths of the fields of vision given in the optical charts are the lengths of the Y axis.
- *2. The vertical axis represents WD for small cameras.

Standard Lenses

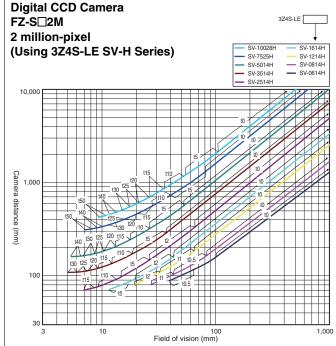






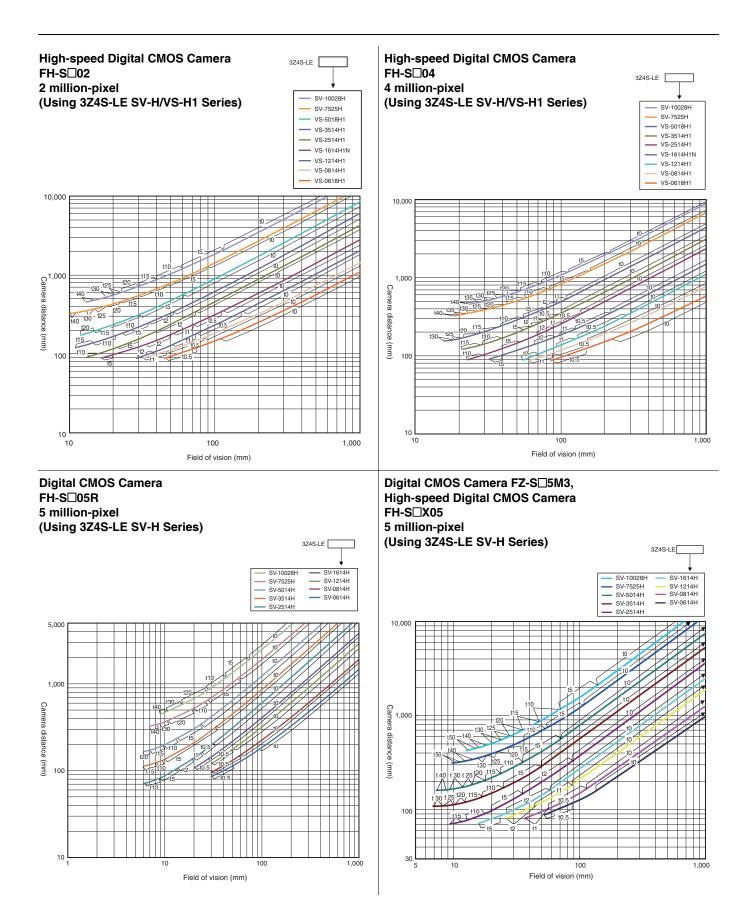
SV-10035V

SV-1214V

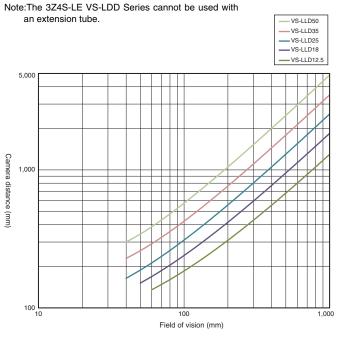


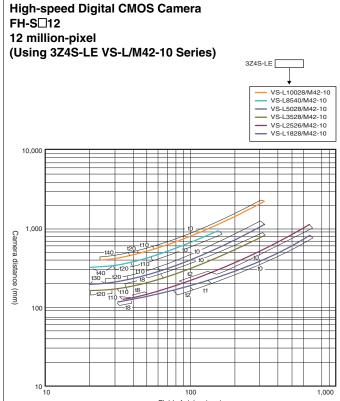
FH-S□X

400,000-pixel



High-speed Digital CMOS Camera FH-S□X12 12 million-pixel (Using 3Z4S-LE VS-LLD Series)

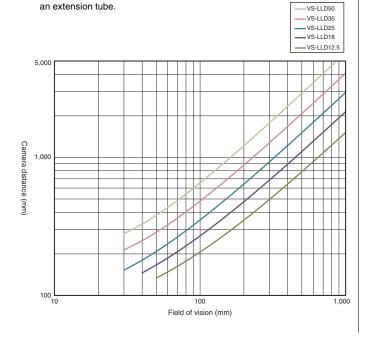




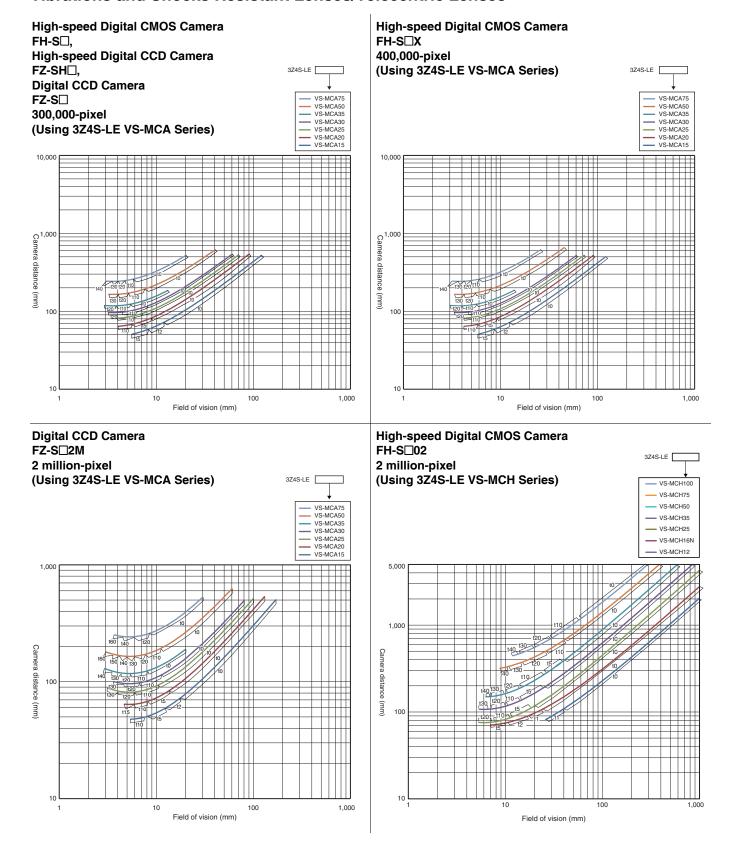
Field of vision (mm)

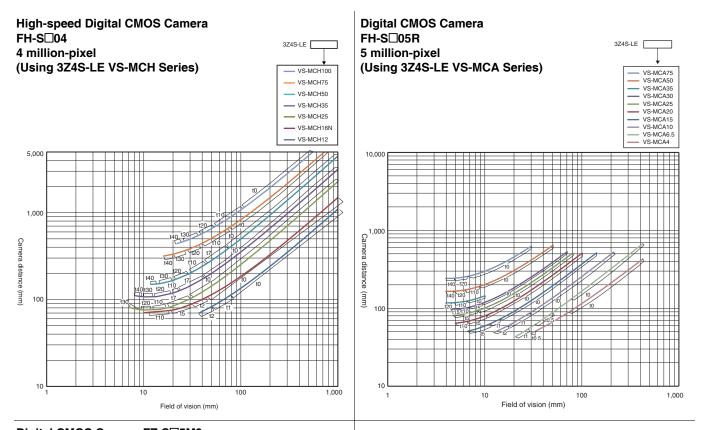
Digital CMOS Camera FH-S□21R 20.4 million-pixel (Using 3Z4S-LE VS-LLD Series)

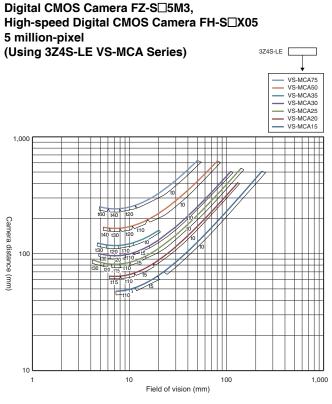
Note: The 3Z4S-LE VS-LDD Series cannot be used with

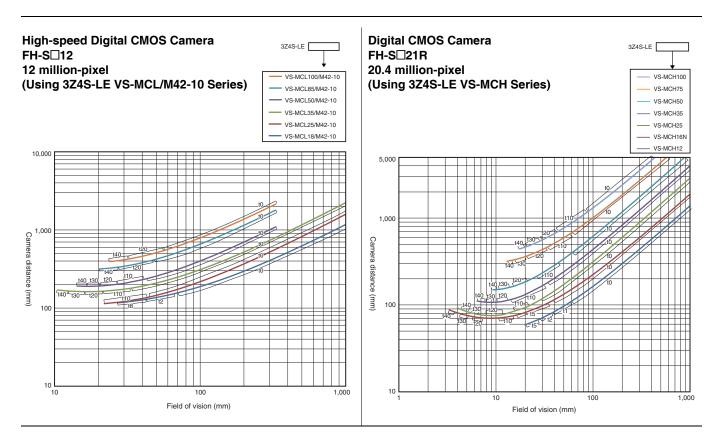


Vibrations and Shocks Resistant Lenses/Telecentric Lenses









Related Manuals

Man.No.	Model number	Manual
Z365	FH/FHV7	Vision System FH/FHV7 Series User's Manual
Z341	FH/FHV7	Vision System FH/FHV7 series Processing Item Function Reference Manual
Z342	FH/FHV7	Vision System FH/FHV7 Series User's Manual for Communications Settings
Z343	FH	Vision System FH Series Operation Manual for Sysmac Studio
Z366	FH	Vision System FH series Hardware Setup Manual
Z367	FH	Vision System FH series Macro Customize Functions Programming Manual

MEMO

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