

SEGHE A TAZZA BIMETALLICHE HSS-CO 8% A DENTATURA VARIABILE "BLU - MOL"

HSS - Co 8% bimetal hole saws/Scies trépan bimetal HSS-Co 8%/

Coronas perforadoras bimetalicas HSS-Co 8%/Serras de trépan bimetalicas HSS-Co 8%

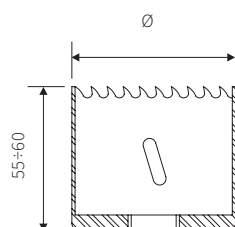
21065

HSS-CO 8%

SAI M42

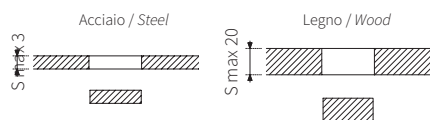


Confezione
Packaging



10°
Z 4÷6 - BIM. AISI M42 - Co8%

Spessore lavorabile
Material thickness workable



R ≤ 1000 N/mm²

Applicazioni
Applications



Inox
Stainless



Acciaio
Steel



Metalli
Metals



Plastica
Plastic



Legno
Wood



Sandwich
Sandwich



Truciolato
Chipboard

Ø	Ø pollici / inch	pcs.	cod.
14	9/16	1	2106501400
16	5/8	1	2106501600
17	11/16	1	2106501700
19	3/4	1	2106501900
20	-	1	2106502000
21	13/16	1	2106502100
22	7/8	1	2106502200
24	15/16	1	2106502400
25	1"	1	2106502500
27	1.1/16	1	2106502700
29	1.1/8	1	2106502900
30	1.3/16	1	2106503000
32	1.1/4	1	2106503200
33	1.5/16	1	2106503300
35	1.3/8	1	2106503500
37	1.7/16	1	2106503700
38	1.1/2	1	2106503800
40	1.9/16	1	2106504000
41	1.5/8	1	2106504100
43	1.11/16	1	2106504300
44	1.3/4	1	2106504400
45	-	1	2106504500
46	1.13/16	1	2106504600
48	1.7/8	1	2106504800
50	-	1	2106505000
51	2"	1	2106505100
52	2.1/16	1	2106505200
54	2.1/8	1	2106505400
55	-	1	2106505500
57	2.1/4	1	2106505700
59	2.5/16	1	2106505900
60	2.3/8	1	2106506000
64	2.1/2	1	2106506400
65	2.9/16	1	2106506500
67	2.5/8	1	2106506700
68	-	1	2106506800
70	2.3/4	1	2106507000
73	2.7/8	1	2106507300
75	-	1	2106507500
76	3"	1	2106507600
79	3.1/8	1	2106507900
83	3.1/4	1	2106508300
86	3.3/8	1	2106508600
89	3.1/2	1	2106508900
92	3.5/8	1	2106509200
95	3.3/4	1	2106509500
98	3.7/8	1	2106509800
100	-	1	2106510000
102	4"	1	2106510200
105	4.1/8	1	2106510500
108	4.1/4	1	2106510800
111	4.3/8	1	2106511100
114	4.1/2	1	2106511400
121	4.3/4	1	2106512100
127	5"	1	2106512700
140	5.1/2	1	2106514000
146	5.3/4	1	2106514600
152	6"	1	2106515200

Seghe bimetalliche HSS - Co 8% a dentatura variabile e spoglia positiva per il taglio altamente professionale di qualsiasi materiale a spessore sottile quale acciaio, ghisa, alluminio, rame, bronzo, ottone, legno, plastica, fibra di vetro, resine sintetiche, formica, cartongesso. Grande rendimento e durata, taglio pulito.

Variable tooth bimetal hole saws for faster and smoother cuts in: iron, steel, aluminium, brass, copper, cast iron, stainless steel, wood and plywood, plastics, fibreglass etc...

ALBERI PER SEGHE A TAZZA BIMETAL (INTERCAMBIABILI CON QUALSIASI ALTRA MARCA)

Arbors for bimetal hole saws/Arbres de montage pour scies trépan bimetal/
Husillos para coronas bimetálicas/Mandris para serras de trépano bimetálicas

ALBERI PER SEGHE BIMETAL Ø 14÷30 MM

Fit hole saws Ø 14÷30

Art.
210705514B



Art.
210705515B
Q.C.



Art.
210705519B



Art.
210705518B



Art.
210705519 SDSB



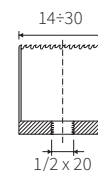
SDS - PLUS

Per seghe
Fit hole saws

d
mm

cod.

Ø 14 ÷ 30	Ø 6,35	210705514B
Ø 14 ÷ 30	HEX 6,35 Q.C.	210705515B
Ø 14 ÷ 30	HEX 8,5	210705519B
Ø 14 ÷ 30	HEX 11	210705518B
Ø 14 ÷ 30	SDS PLUS	210705519SDSB



ALBERI PER SEGHE BIMETAL Ø 32÷152 MM

Fit hole saws Ø 32÷210

Art.
210705520B



Art.
210705521B
Q.C.



Art.
210705546B



Art.
210705547B



Art.
210705548B
Q.C.

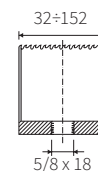


Per seghe
Fit hole saws

d
mm

cod.

Ø 32 ÷ 152	HEX 11	210705520B
Ø 32 ÷ 152	HEX 6,35 Q.C.	210705521B
Ø 32 ÷ 152	HEX 8,5	210705546B
Ø 32 ÷ 152	HEX 11	210705547B
Ø 32 ÷ 152	HEX 8,5 Q.C.	210705548B
Ø 32 ÷ 152	SDS PLUS	210705546SDSB
Ø 32 ÷ 152	SDS PLUS	210705549SDSB
Ø 32 ÷ 152	HEX 11	210705545B
Ø 32 ÷ 152	HEX 16	210705573B



Art.
210705546SDSB



Art.
210705549SDSB



Art.
210705545B



Art.
210705573B



SDS - PLUS

SDS - PLUS

Art.
21070203



Art.
21070202



Art.
21070300



Art.
21070302



Punta pilota
Pilot drill

Per alberi
Fit arbors

cod.

Ø 6,35 x 115	5514B - 5520B 5545B - 5573B - 5518B	21070203
Ø 6,35 x 90	5515B - 5519B - 5519SDSB 5521B - 5546B - 5546SDSB 5547B - 5548B - 5549SDSB	21070202
Adattatore - montato su alberi 5514B - 5519B permette di portare frese da Ø 32 a Ø 152 Arbor adapter - Allows 5514B - 5519B to be used with 1.1/4" through 6" hole saws		21070300

Prolunga - HEX 11 L = 300 mm
12" extension - to be used with arbors
5518B - 5520B - 5547B - 5545B

21070302

ASSORTIMENTI SEGHE A TAZZA BIMETALLICHE "BLU-MOL" IN VALIGETTE DI PLASTICA

Bi-metal hole saws kits in plastic cases/Assortiments de scies trépan bimetal en coffret plastique/
Juegos de coronas perforadoras en estuche plastico/Kit de serras de furar bimetalicas em caixas de plástico

KIT PER ELETTRICISTI

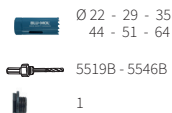
Electrician's kit



Art. 21080201

6 pcs
Ø 22÷64

Composizione
Description



KIT METRICO PER ELETTRICISTI

Metric electrician's Kit



Art. 21080202

6 pcs
Ø 16÷51

Composizione
Description



KIT PER IDRAULICI

Plumber's Kit



Art. 21080204

6 pcs
Ø 19÷57

Composizione
Description



KIT PER INSTALLATORI

Journeyman's Kit



Art. 21080205

9 pcs
Ø 19÷64

Composizione
Description



VELOCITÀ DI TAGLIO PER SEGHE A TAZZA IN FUNZIONE DEL MATERIALE DA LAVORARE

Recommended cutting parameter chart for bimetal hole saws in accordance with the materials to work/ Tableau des paramètres de coupe recommandés pour les scies cloches bimétalliques en fonction des matériaux à travailler/ Tabla de parámetros de corte recomendados para las sierras de corona bimetalicas en función de los materiales a trabajar/ Tabela de PARÂMETROS de corte recomendados para serras de trépano bimerdlicas em função dos materiais a trabalhar

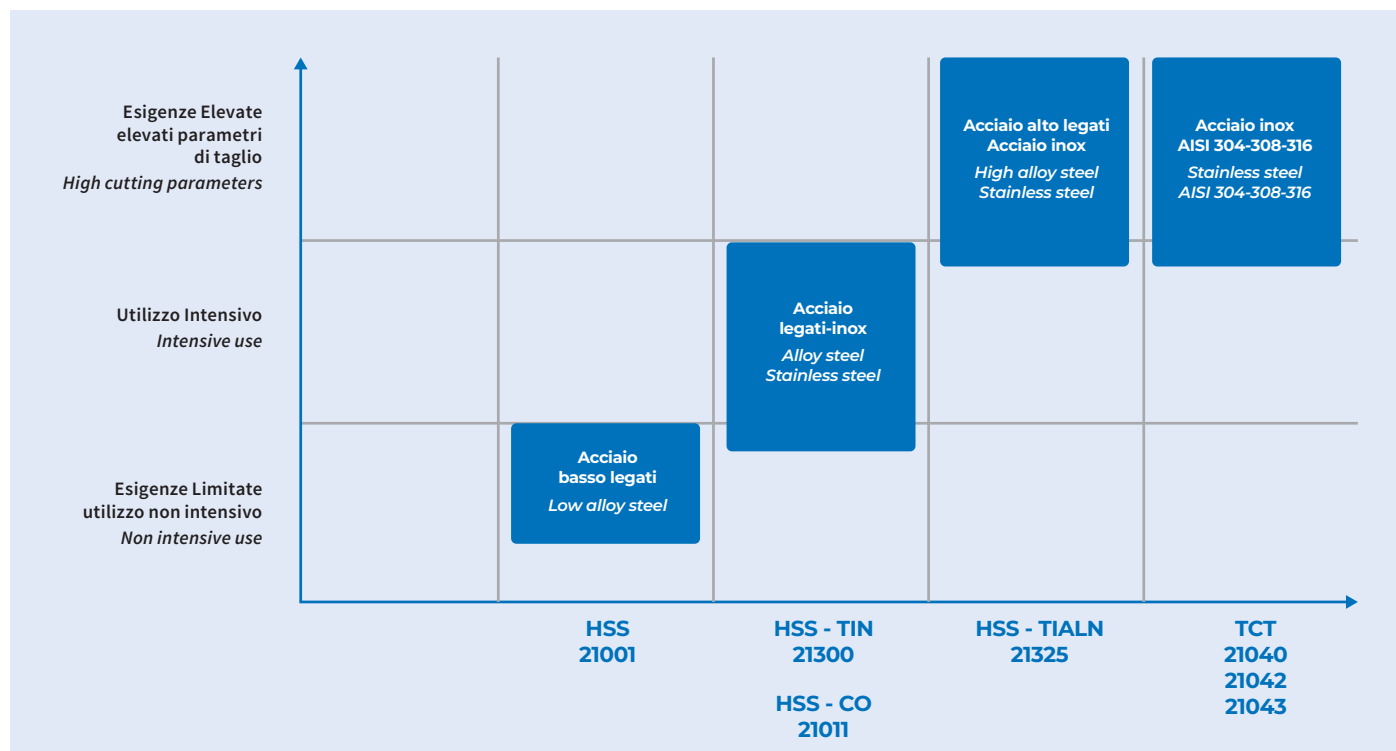


Seghe a tazza Bimetal hole saws

Materiale da lavorare <i>Work-piece material</i>	Ø Sega / Hole saw mm																	Refrigerante <i>Coolant</i>
	14÷17	19÷24	25÷32	33÷38	40÷44	46÷51	52÷57	59÷64	65÷70	73÷79	83÷89	92÷98	102÷108	111÷121	127÷140	146÷152	160÷210	
	n. giri / min - rpm																	
Ferro / Acciaio dolce <i>Low alloy steel</i>	530	360	280	230	190	170	140	130	120	110	90	80	80	70	60	50	40	
Acciai trattati - Acciai inox <i>Stainless steel - High alloy steel</i>	210	140	110	90	80	70	60	50	50	40	40	30	30	30	20	20	20	
Ghisa <i>Cast iron</i>	250	170	140	110	90	180	70	60	60	50	40	40	40	30	30	30	20	
Ottone <i>Brass</i>	740	510	400	320	270	230	200	180	170	150	130	120	110	100	80	70	60	
Alluminio e leghe leggere <i>Aluminium Light alloys</i>	850	580	450	360	300	270	230	210	190	170	150	130	120	110	100	80	70	
Legno <i>Wood</i>	960	650	510	410	340	300	260	230	210	190	170	150	140	120	110	100	80	
Plastica <i>Plastics</i>	640	430	340	270	230	200	170	150	140	130	110	100	90	80	70	60	50	
Cartongesso <i>Gypsum board</i>	960	650	510	410	340	300	260	230	210	190	170	150	140	120	110	100	80	

GUIDA ALLA SCELTA DELLA TAZZA

Choosing chart/Tableau de sélection/Tabla de selección/Seleção da tabela



Dentatura ricavata interamente di rettifica, taglio laterale rompitruciolo, molla di espulsione del dischetto.
Grande rendimento, precisione di foratura nel taglio anche profondo di tutte le lamiere in acciaio, leghe leggere, materiali metallici in genere, utensile riaffilabile.

Fully ground cutting teeth with chipbreaker, regrindable. High performances and precision in hole-making into metal sheets, light alloys, all kind of metals.