

SVASATORI A 3 TAGLIENTI A 90°

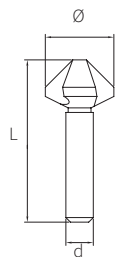
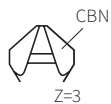
90° 3 cutting edges countersinks/Fraise conique à 90° avec 3 coupes/
3 avellanadoras con filos de corte 90°/90° 3 aristas de corte escareadoras

01260

HSS

TiN

DIN 335/C-90°



Confezione
Packaging



Ø mm	d mm	L mm	per viti / for screws		cod.
			DIN 74 AF	DIN 74 BF	
4,3	4	40			012600430
5	4	40	M 2,5		012600500
5,3	4	40			012600530
5,8	5	45			012600580
6	5	45	M 3		012600600
6,3	5	45		M 3	012600630
7	6	50	M 3,5		012600700
7,3	6	50			012600730
8	6	50	M 4		012600800
8,3	6	50		M 4	012600830
9,4	6	50			012600940
10	6	50	M 5		012601000
10,4	6	50		M 5	012601040
11,5	8	56	M 6		012601150
12,4	8	56		M 6	012601240
13,4	8	56			012601340
15	10	60	M 8		012601500
16,5	10	60		M 8	012601650
19	10	63	M 10		012601900
20,5	10	63		M 10	012602050
23	10	67	M 12		012602300
25	10	67		M 12	012602500
26	12	67	M 14		012602600
28	12	71		M 14	012602800
30	12	71	M 16		012603000
31	12	71		M 16	012603100
40	15	80			012604000

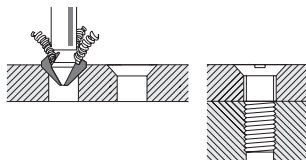
Applicazioni
Applications



Acciaio
Steel



Metalli
Metals



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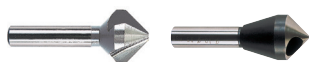
DIN 335/C-90°



codice code	n. pezzi No. pieces	Ø
01270109	6	6,3 - 8,3 - 10,4 - 12,4 - 16,5 - 20,5 mm

VELOCITÀ DI TAGLIO PER FRESE A INCASSARE, SVASARE E SBAVARE IN FUNZIONE DEL MATERIALE DA LAVORARE

Recommended cutting parameter chart for countersinks and deburring tools in accordance with the materials to work/
Tableau des paramètres de coupe recommandés pour les fraises et les outils d'égavurage en fonction des matériaux à travailler/
Tabla de parámetros de corte recomendados para avellanadoras y desbarbadoras en función de los materiales a trabajar/
Tabela de parâmetros de corte recomendados para ferramentas de rebarbação e escareamento em função dos materiais a trabalhar



Frese a svasare Deburring tools

Materiale da lavorare Work-piece material	Velocità di taglio Cutting speed Mt/min	Refrigerante Coolant
Acciaio non legato Carbon steel	20	
Acciaio legato fino a 700 N/mm² Alloy steel up to 700 N/mm ²	15	
Acciaio legato fino a 1000 N/mm² Alloy steel up to 1000 N/mm ²	10	
Ghisa fino a 250 N/mm² Cast iron up to 250 N/mm ²	10	
Ghisa oltre 250 N/mm² Cast iron beyond 250 N/mm ²	8	
Ottone fragile Fragile brass	40	
Ottone plastico Tough brass	20	
Leghe di alluminio fino a 11% Si Aluminium alloys up to 11% Si	20	
Materiale termoplastico Thermoplastics	15	
Materiale termoindurente Thermosetting plastics	10	