

DICHIARAZIONE DI PRESTAZIONE

DoP 0353

per Sistema fischer Highbond-Anchor FHB / FHB dyn / FDA (Ancorante chimico a espansione per utilizzo in calcestruzzo)

IT

1. Codice di identificazione unico del prodotto-tipo: DoP 0353
2. Usi previsti: Fissaggio post-installato in calcestruzzo fessurato o non fessurato, vedi appendice, in particolare gli allegati da B1 - B19.
3. Fabbricante: fischerwerke GmbH & Co. KG, Klaus-Fischer-Str. 1, 72178 Waldachtal, Germany
4. Mandatario: -
5. Sistemi di VVCP: 1
6. Documento per la valutazione europea: EAD 330499-02-0601, Edition 12/2023
Valutazione tecnica europea: ETA-06/0171; 2024-02-15
Organismo di valutazione tecnica: DIBt- Deutsches Institut für Bautechnik
Organismi notificati: 2873 TU Darmstadt
7. Prestazioni dichiarate:
Resistenza meccanica e stabilità (BWR 1)
Resistenza caratteristica al carico di tensione (carico statico e quasi-statico):
 - 1) Resistenza alla rottura dell'acciaio: vedi appendice, in particolare gli allegati da C1
 - 2) Resistenza alla rottura per sfilamento: vedi appendice, in particolare gli allegati da C2, C3
 - 3) Resistenza alla rottura del cono di calcestruzzo: vedi appendice, in particolare gli allegati da C2
 - 4) Distanza dal bordo per evitare lo splitting sotto carico: vedi appendice, in particolare gli allegati da C2
 - 5) Robustezza: vedi appendice, in particolare gli allegati da C2, C3
 - 6) Coppia di installazione: vedi appendice, in particolare gli allegati da B5-B8
 - 7) Distanza dal bordo e interassi minimi, Spessore dell'elemento: vedi appendice, in particolare gli allegati da B5-B8**Resistenza caratteristica al carico di taglio (carico statico e quasi statico):**
 - 8) Resistenza alla rottura dell'acciaio: vedi appendice, in particolare gli allegati da C1
 - 9) Resistenza alla rottura per pry-out: vedi appendice, in particolare gli allegati da C2
 - 10) Resistenza alla rottura del bordo di calcestruzzo: vedi appendice, in particolare gli allegati da C2**Spostamenti con carichi a breve e a lungo termine:**
 - 11) Spostamenti con carichi a breve e a lungo termine: vedi appendice, in particolare gli allegati da C4
 - 12) Resistenza nel calcestruzzo rinforzato con fibre d'acciaio: vedi appendice, in particolare gli allegati da B3, B4, C1-C4**Resistenza e spostamenti caratteristici per le categorie di prestazione sismica C1 e C2:**
 - 13) Resistenza al carico di trazione, categoria C1: NPd
 - 14) Resistenza al carico di trazione, categoria C2: NPd
 - 15) Resistenza al carico di taglio, categoria C1: NPd
 - 16) Resistenza al carico di taglio, categoria C2: NPd**Sicurezza in caso di incendio (BWR 2)**
 - 17) Reazione al fuoco: Classe (A1)**Resistenza al fuoco:**
 - 18) Resistenza al fuoco alla rottura dell'acciaio (carico di trazione): NPd
 - 19) Resistenza al legame in condizioni di incendio: NPd
 - 20) Resistenza al fuoco alla rottura dell'acciaio (carico di taglio): NPd**Igiene, salute e ambiente (BWR 3)**
 - 21) Contenuto, emissione e/o rilascio di sostanze pericolose: NPd
8. Documentazione tecnica appropriata e/o documentazione tecnica specifica: -

La prestazione del prodotto sopra identificato è conforme all'insieme delle prestazioni dichiarate. La presente dichiarazione di prestazione è emessa, in conformità al regolamento (UE) n. 305/2011, sotto la sola responsabilità del fabbricante sopra identificato.

Firmato a nome e per conto del fabbricante da:



Dr.-Ing. Oliver Geibig, Direttore Generale Unità di Business & Engineering
Tumlingen, 2024-02-23

Jürgen Grün, Direttore Generale Chimica & Qualità

Questa Dichiarazione di Prestazione (DoP) è stata preparata in varie lingue. In caso di contestazioni sull'interpretazione, prevarrà sempre la versione inglese.

L'Appendice include informazioni volontarie e complementari in lingua inglese che superano i requisiti di legge (lingua specificata in modo neutrale).

Translation guidance Essential Characteristics and Performance Parameters for Annexes

Guida alla traduzione delle Caratteristiche Essenziali e dei Parametri di Prestazione per gli Annessi

Mechanical resistance and stability (BWR 1)		
Resistenza meccanica e stabilità (BWR 1)		
Characteristic resistance to tension load (static and quasi-static loading):		
Resistenza caratteristica al carico di tensione (carico statico e quasi-statico):		
1	Resistance to steel failure: Resistenza alla rottura dell'acciaio:	$N_{Rk,s}$ [kN]
2	Resistance to combined pull-out and concrete cone failure: Resistenza alla rottura del calcestruzzo combinata con sfilamento:	τ_{Rk} and/or $\tau_{Rk,100}$ [N/mm ²], $\psi_c, \psi_{sus}, \psi_{sus,100}$ [-] (BF)
	Resistance to pull-out failure: Resistenza alla rottura per sfilamento:	$N_{Rk,p}$ and/or $N_{Rk,p,100}$ [kN], ψ_c [-] (BEF)
3	Resistance to concrete cone failure: Resistenza alla rottura del cono di calcestruzzo:	$c_{cr,N}$ [mm], $k_{cr,N}$, $k_{ucr,N}$ [-]
4	Edge distance to prevent splitting under load: Distanza dal bordo per evitare lo splitting sotto carico:	$c_{cr,sp}$ [mm]
5	Robustness: Robustezza:	γ_{inst} [-]
6	Maximum installation torque: Massima coppia di installazione:	$\max T_{inst}$ [Nm] (BF)
	Installation torque: Coppia di installazione:	T_{inst} [Nm] (BEF)
7	Minimum edge distance, spacing and member thickness: Distanza dal bordo e interassi minimi, Spessore dell'elemento:	$c_{min}, s_{min}, h_{min}$ [mm]
Characteristic resistance to shear load (static and quasi-static loading):		
Resistenza caratteristica al carico di taglio (carico statico e quasi statico):		
8	Resistance to steel failure: Resistenza alla rottura dell'acciaio:	$V_{Rk,s}^0$ [kN], $M_{Rk,s}^0$ [Nm], k_7 [-]
9	Resistance to pry-out failure: Resistenza alla rottura per pry-out:	k_8 [-]
10	Resistance to concrete edge failure: Resistenza alla rottura del bordo di calcestruzzo:	d_{nom}, l_f [mm]
Displacements under short-term and long-term loading:		
Spostamenti con carichi a breve e a lungo termine:		
11	Displacements under short-term and long-term loading: Spostamenti con carichi a breve e a lungo termine:	$\delta_0, \delta_{\infty}$ [mm or mm/(N/mm ²)]
12	Resistance in steel fibre reinforced concrete: Resistenza nel calcestruzzo rinforzato con fibre d'acciaio:	Description
Characteristic resistance and displacements for seismic performance categories C1 and C2:		
Resistenza e spostamenti caratteristici per le categorie di prestazione sismica C1 e C2:		
13	Resistance to tension for seismic performance category C1 Resistenza al carico di trazione, categoria C1:	$N_{Rk,s,C1}$ [kN] (all) $\tau_{Rk,C1}$ [N/mm ²] (BF) $N_{Rk,p,C1}$ [kN] (BEF)
14	Resistance to tension for seismic performance category C2 Resistenza al carico di trazione, categoria C2:	$N_{Rk,s,C2}$ [kN] (all) $\tau_{Rk,C2}$ [N/mm ²] (BF) $N_{Rk,p,C2}$ [kN] (BEF) $\delta_{N,C2}$ [mm] (all)
15	Resistance to shear for seismic performance category C1 Resistenza al carico di taglio, categoria C1:	$V_{Rk,s,C1}$ [kN] (all)
16	Resistance to shear for seismic performance category C2 Resistenza al carico di taglio, categoria C2:	$V_{Rk,s,C2}$ [kN] (all) $\delta_{V,C2}$ [mm] (all)
Safety in case of fire (BWR 2)		
Sicurezza in caso di incendio (BWR 2)		
17	Reaction to fire Reazione al fuoco:	Class Classe (A1)
Resistance to fire		
Resistenza al fuoco:		
18	Fire resistance to steel failure (tension load): Resistenza al fuoco alla rottura dell'acciaio (carico di trazione):	$N_{Rk,s,fi}$ [kN]
19	Bond resistance under fire conditions: Resistenza al legame in condizioni di incendio:	$k_{fi,p}(\theta)$ [-], $\tau_{Rk,fi}(\theta)$ [N/mm ²] (BF)
20	Fire resistance to steel failure under shear loading: Resistenza al fuoco alla rottura dell'acciaio (carico di taglio):	$V_{Rk,s,fi}$ [kN], $M_{Rk,s,fi}^0$ [Nm]
Hygiene, health and the environment (BWR 3)		
Igiene, salute e ambiente (BWR 3)		
21	Content, emission and/or release of dangerous substances: Contenuto, emissione e/o rilascio di sostanze pericolose:	Description/Level

Specific Part

1 Technical description of the product

The fischer Highbond-Anchor FHB / FHB dyn / FDA is a bonded expansion fastener consisting of an injection cartridge FIS HB and a steel element. The steel element is made of zinc plated or stainless steel.

The load transfer is realized by mechanical interlock of several cones in the bonding mortar and a combination of bonding and friction forces in the concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C1 to C3, B5 to B8
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C1 and C2
Displacements under short-term and long-term loading	See Annex C4
Characteristic resistance and displacements for seismic performance categories C1 and C2	No performance assessed

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1

3.3 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

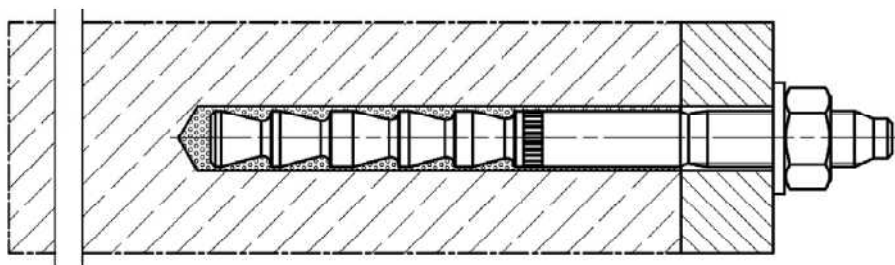
In accordance with the European Assessment Document EAD 330499-02-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

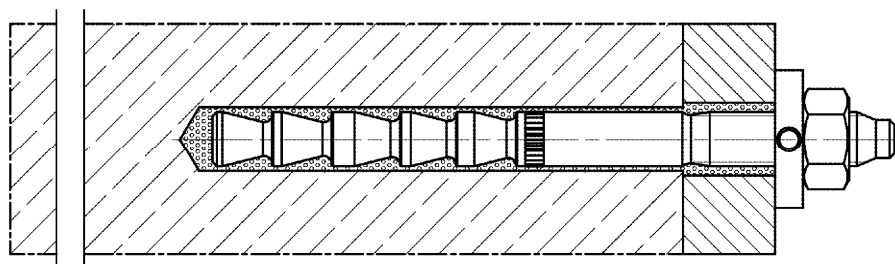
Installation conditions part 1, FHB / FHB N

fischer Highbond-Anchor FHB / FHB N with fischer injection system FIS HB

Pre-positioned installation



Pre-positioned or push through installation with subsequently injected fischer filling disc (annular gap filled with mortar)



Figures not to scale

fischer Highbond-Anchor FHB / FHB dyn / FDA

Product description

Installation conditions part 1, fischer Highbond-Anchor FHB / FHB N

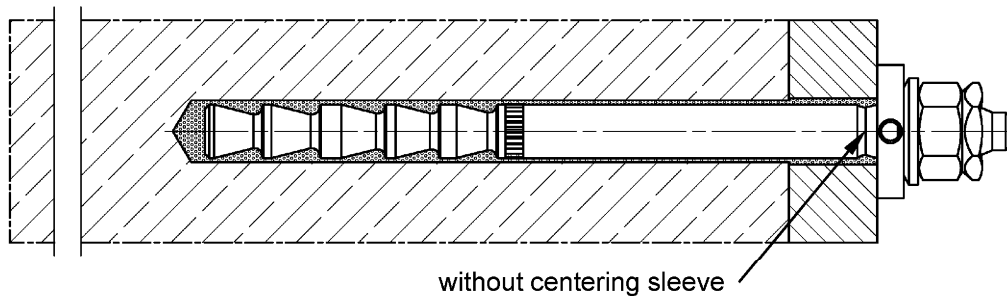
Annex A1

Appendix 3 / 38

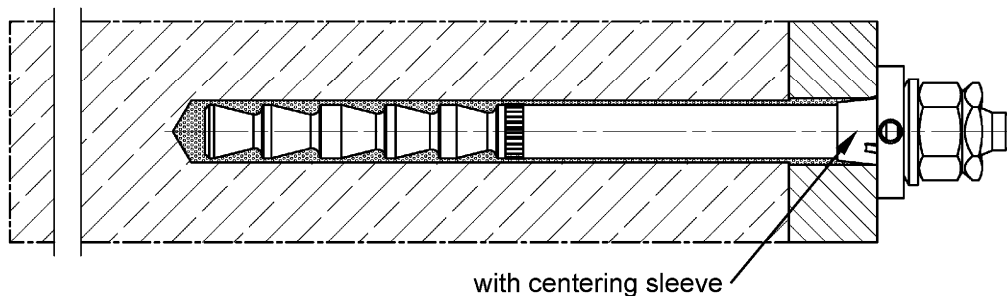
Installation conditions part 2, FHB dyn

fischer Highbond-Anchor dynamic FHB dyn with fischer injection system FIS HB

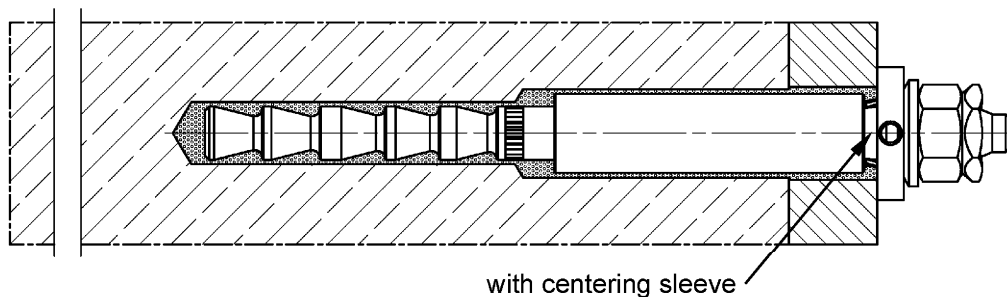
Pre-positioned installation without shear force sleeve, FHB dyn (annular gap filled with mortar)



Push through installation without shear force sleeve, FHB dyn (annular gap filled with mortar)



Push through installation with shear force sleeve, FHB dyn V (annular gap filled with mortar)



Figures not to scale

fischer Highbond-Anchor FHB / FHB dyn / FDA

Product description

Installation conditions part 2, fischer Highbond-Anchor FHB dyn

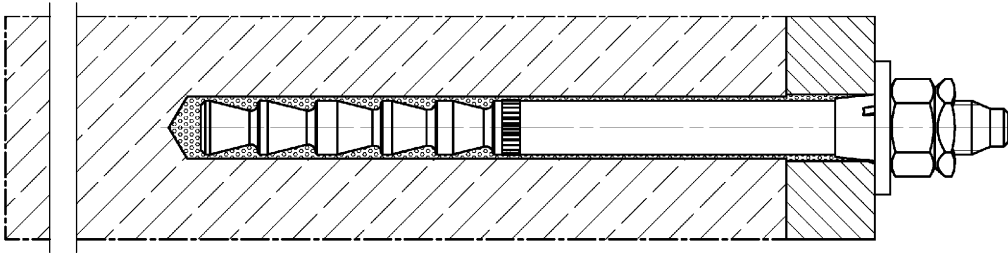
Annex A2

Appendix 4 / 38

Installation conditions part 3, FDA

fischer Dynamic-Anchor FDA with fischer injection system FIS HB

Push through installation (annular gap filled with mortar)



Figures not to scale

fischer Highbond-Anchor FHB / FHB dyn / FDA

Product description

Installation conditions part 3, fischer Dynamic-Anchor FDA

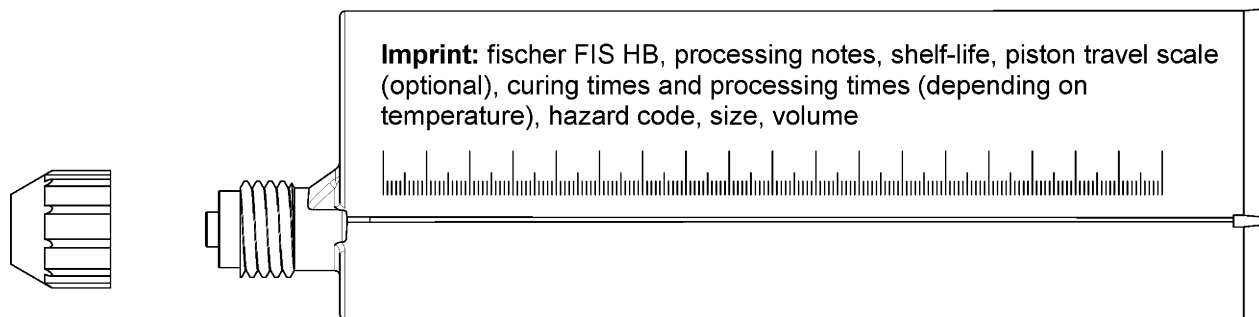
Annex A3

Appendix 5 / 38

Overview system components part 1

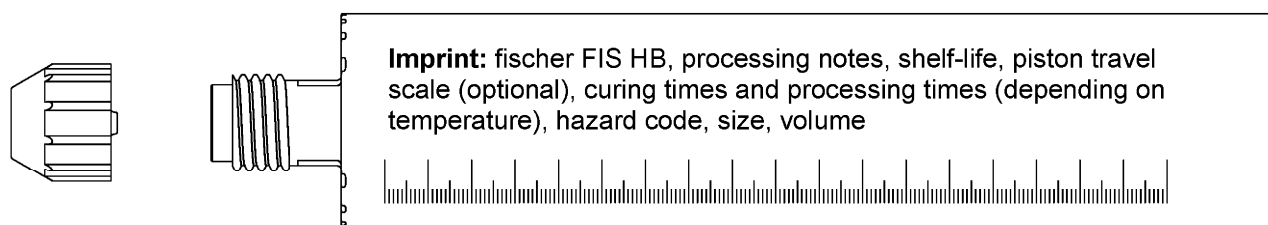
Injection cartridge (shuttle cartridge) with sealing cap

Size: 360 ml, 825 ml

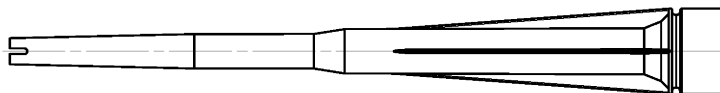


Injection cartridge (coaxial cartridge) with sealing cap

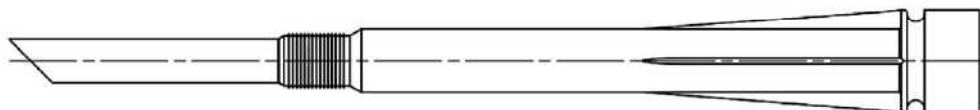
Size: 150 ml, 300 ml, 380 ml, 400 ml, 410 ml



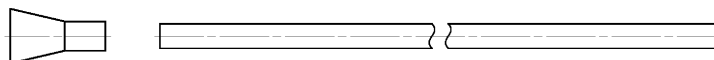
Static mixer FIS MR Plus for injection cartridges up to 410 ml



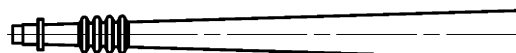
Static mixer FIS JMR for injection cartridge 825 ml



Injection adapter and extension tube Ø 9 for static mixer FIS MR Plus; Injection adapter and extension tube Ø 9 or Ø 15 for static mixer FIS JMR



Injection adapter



Figures not to scale

fischer Highbond-Anchor FHB / FHB dyn / FDA

Product description

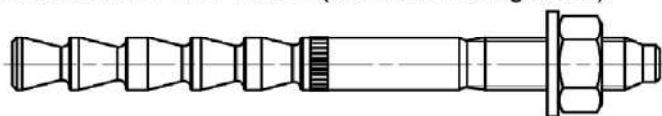
Overview system components part 1
cartridges / static mixer / accessories

Annex A4

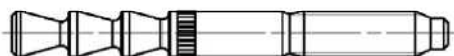
Appendix 6 / 38

Overview system components part 2

fischer Highbond-Anchor FHB / FHB N (alternative designation)



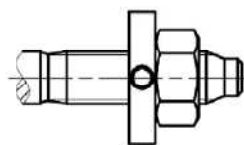
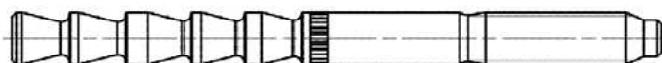
fischer anchor rod FHB-A / FHB-A N; Size: M10x60



fischer anchor rod FHB-A / FHB-A N; Size: M12x80

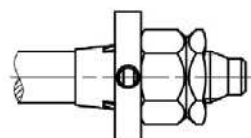
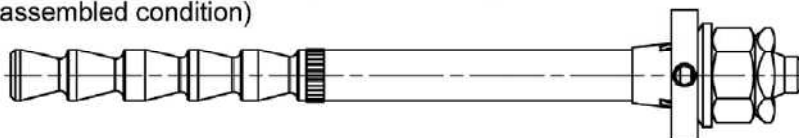


fischer anchor rod FHB-A / FHB-A N; Size: M12x100, M16x125, M20x170, M24x220



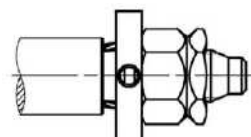
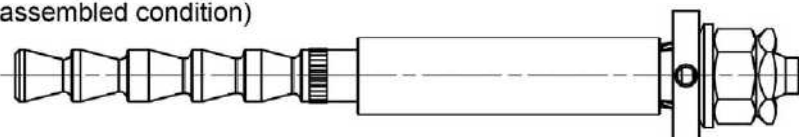
alternative version

fischer Highbond-Anchor dynamic FHB dyn without shear force sleeve (in assembled condition)



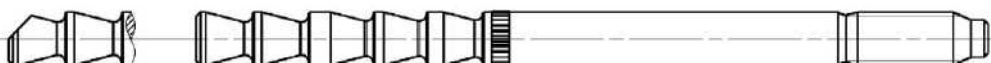
alternative version:
hexagonal nut with
spherical contact surface

fischer Highbond-Anchor dynamic FHB dyn V with shear force sleeve (in assembled condition)

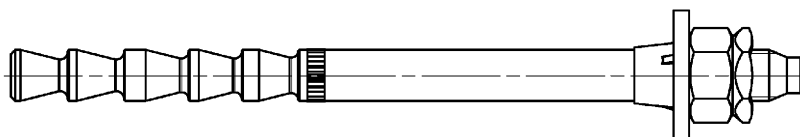


fischer anchor rod FHB-A dyn; Size: M12, M16, M20, M24

alternative

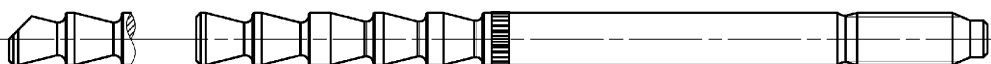


fischer Dynamic-Anchor FDA



fischer anchor rod FDA-A; Size: M12, M16

alternative



Figures not to scale

fischer Highbond-Anchor FHB / FHB dyn / FDA

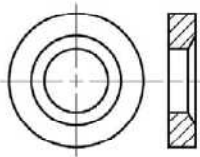
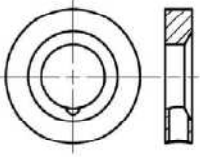
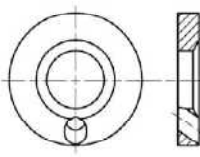
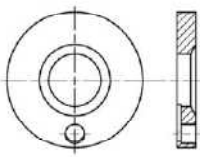
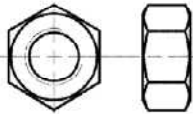
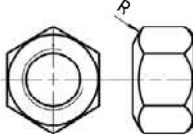
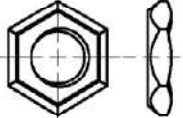
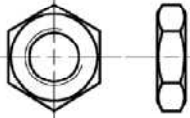
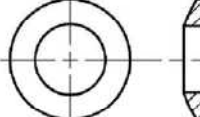
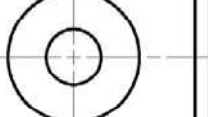
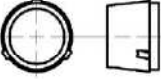
Product description

Overview system components part 2
Metal parts

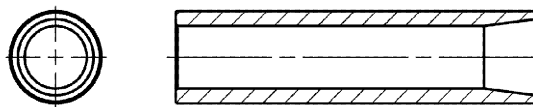
Annex A5

Appendix 7 / 38

Overview system components part 3

conical washer without drill hole 	fischer filling disc (various versions) radial  angular  axial 		
hexagon nut 	hexagonal nut with spherical contact surface 	lock nut 	hexagon nut, flat 
spherical washer 	washer 	centering sleeve  only push through installation; FHB dyn and FDA	

shear force sleeve (only FHB dyn V)



cleaning brush BS



blow-out pump ABP with cleaning nozzle or ABG



Figures not to scale

fischer Highbond-Anchor FHB / FHB dyn / FDA

Product description

Overview system components part 3

Metal parts / cleaning brush / blow-out pump

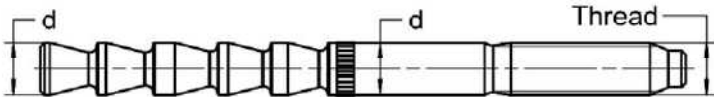
Annex A6

Appendix 8 / 38

Table A7.1: Dimensions system components, FHB / FHB N

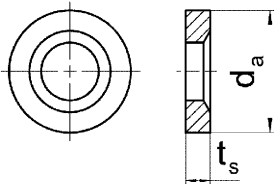
Designation		FHB 10x60	FHB 12x80	FHB 12x100	FHB 16x125	FHB 20x170	FHB 24x220
Thread	[~]	M10	M12	M12	M16	M20	M24
Anchor rod	d	10	12	12	16,5	22	24,5
Conical washer / fischer filling disc	$\geq d_a$	26	30	30	38	46	54
	t_s	6	6	6	7	8	10

Anchor rod:



Conical washer /
fischer filling disc:

(various versions see
Annex A6)



Figures not to scale

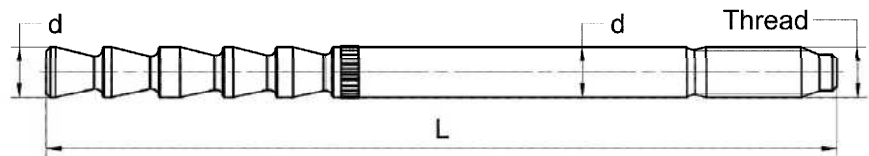
fischer Highbond-Anchor FHB / FHB dyn / FDA

Product description
Dimensions system components, FHB / FHB N

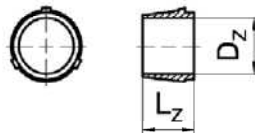
Table A8.1: Dimensions system components, FHB dyn / FHB dyn V

Designation		FHB dyn without shear force sleeve				FHB dyn V with shear force sleeve	
		FHB dyn 12x100	FHB dyn 16x125	FHB dyn 20x170	FHB dyn 24x220	FHB dyn 12x100 V	FHB dyn 16x125 V
Thread		M12	M16	M20	M24	M12	M16
Anchor rod	d	12	16,5	22	24,5	12	16,5
	L _{min}	135	168	220	280	140	173
	L _{max}	467	530	575	475	337	367
Centering sleeve	D _z	11,8	16,3	21,8	24,3	11,8	16,3
	L _z	11	13	15	15	11	13
Conical washer / fischer filling disc	≥ d _a	30	38	46	54	30	38
	t _s	6	7	8	10	6	7
Shear force sleeve	L _{Q,min}	-	-	-	-	40	55
	L _{Q,max}	-	-	-	-	230	245
	D _Q	-	-	-	-	17,5	23,5

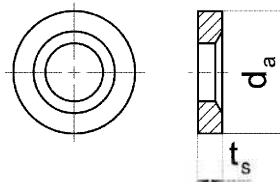
Anchor rod:



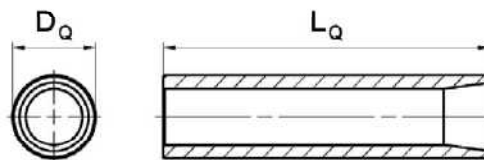
Centering sleeve:
(only push through
installation)



Conical washer /
fischer filling disc:
(various versions see
Annex A6)



Shear force sleeve:
(only FHB dyn V)



Figures not to scale

fischer Highbond-Anchor FHB / FHB dyn / FDA

Product description

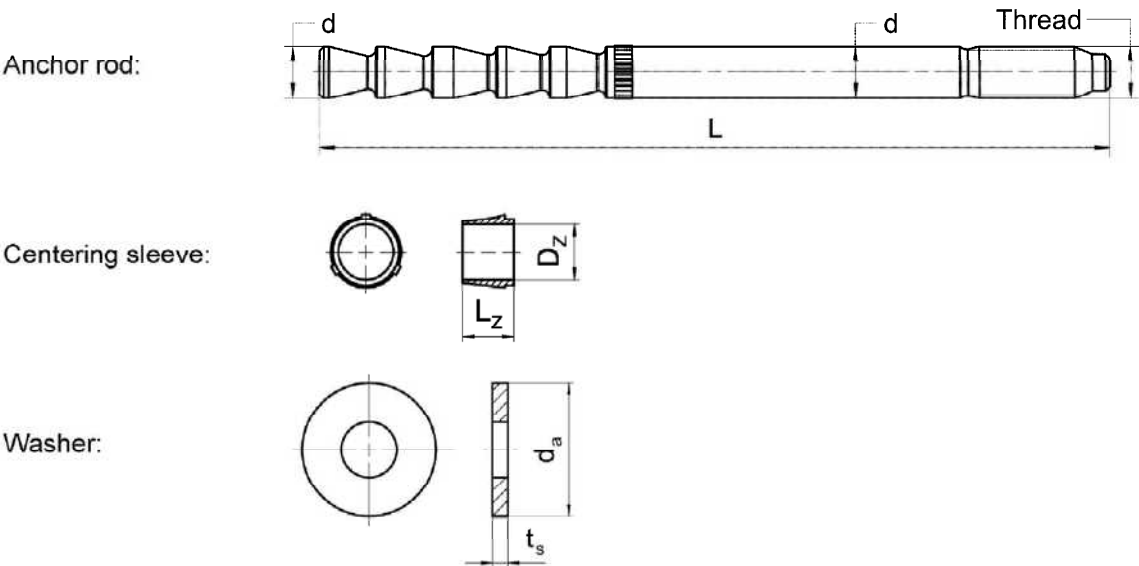
Dimensions system components, FHB dyn / FHB dyn V

Annex A8

Appendix 10 / 38

Table A9.1: Dimensions system components, FDA

Designation			FDA 12x100	FDA 16x125
Thread		[-]	M12	M16
Anchor rod	d	[mm]	12	16,5
	L _{min}		135	168
	L _{max}		467	530
Centering sleeve	D _z		11,8	16,3
	L _z		11	13
Washer	≥ d _a		30	40
	t _{s,min}		3,5	4
	t _{s,max}		7	8



Figures not to scale

fischer Highbond-Anchor FHB / FHB dyn / FDA

Product description
Dimensions system components, FDA

Table A10.1: Materials, FHB / FHB N zinc plated (zp; hdg)

Part	Designation	Material		
1	Injection cartridge	Mortar, hardener, filler		
	Steel grade	Steel		
		zinc plated (zp)		hot dip galvanised (hdg)
		M10 to M16	M20 to M24	M10 to M24
2	fischer anchor rod FHB-A and FHB-A N	Property class 5.8 Property class 8.8 EN ISO 898-1:2013 zinc plated $\geq 5 \mu\text{m}$ ISO 4042:2022 $A_5 > 12\%$ fracture elongation coated	$f_{uk} = 550 \text{ N/mm}^2$ $f_{yk} = 440 \text{ N/mm}^2$ EN ISO 898-1:2013 zinc plated $\geq 5 \mu\text{m}$ ISO 4042:2022 $A_5 > 12\%$ fracture elongation coated	Property class 8.8 EN ISO 898-1:2013 hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004+AC:2009 $A_5 > 12\%$ fracture elongation varnish layer coated (M16 to M24)
3	Washer ISO 7089:2000	zinc plated $\geq 5 \mu\text{m}$ ISO 4042:2022		hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004+AC:2009
4	Conical washer or fischer filling disc similar to DIN 6319-G	zinc plated $\geq 5 \mu\text{m}$ ISO 4042:2022		hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004+AC:2009
5	Hexagon nut	Property class 8 EN ISO 898-2:2012 zinc plated $\geq 5 \mu\text{m}$ ISO 4042:2022		Property class 8 EN ISO 898-2:2012 hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004+AC:2009

fischer Highbond-Anchor FHB / FHB dyn / FDA

Product description

Materials, FHB / FHB N zinc plated (zp; hdg)

Annex A10

Appendix 12 / 38

Table A11.1: Materials, FHB / FHB N stainless steel

Part	Designation	Material		
1	Injection cartridge	Mortar, hardener, filler		
	Steel grade	Stainless steel R		High corrosion resistant steel HCR
		acc. to EN 10088-1:2014 Corrosion resistance class CRC III acc. to EN 1993-1-4:2006+A1:2015		acc. to EN 10088-1:2014 Corrosion resistance class CRC V acc. to EN 1993-1-4:2006+A1:2015
		M10 to M16	M20 to M24	M10 to M24
2	fischer anchor rod FHB-A and FHB-A N	Property class 80 EN ISO 3506-1:2020 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; 1.4062, 1.4662, 1.4462; EN 10088-1:2014 A ₅ > 12% fracture elongation coated	Property class 70 with f _{yk} = 560 N/mm ² EN ISO 3506-1:2020 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; 1.4062, 1.4662, 1.4462; EN 10088-1:2014 A ₅ > 12% fracture elongation coated	Property class 70 with f _{yk} = 560 N/mm ² EN ISO 3506-1:2020 1.4565; 1.4529 EN 10088-1:2014 A ₅ > 12% fracture elongation coated
3	Washer ISO 7089:2000	1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014		1.4565; 1.4529; EN 10088-1:2014
4	Conical washer or fischer filling disc similar to DIN 6319-G	1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014		1.4565; 1.4529; EN 10088-1:2014
5	Hexagon nut	Property class 70 or 80 EN ISO 3506-2:2020 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014		Property class 70 or 80 EN ISO 3506-2:2020 1.4565; 1.4529; EN 10088-1:2014

fischer Highbond-Anchor FHB / FHB dyn / FDA

Product description
Materials, FHB / FHB N stainless steel

Annex A11

Appendix 13 / 38

Table A12.1: Materials, FHB dyn

Part	Designation	Material	
1	Injection cartridge	Mortar, hardener, filler	
	Steel grade	Steel	High corrosion resistant steel HCR
		zinc plated (zp)	acc. to EN 10088-1:2014 Corrosion resistance class CRC V acc. to EN 1993-1-4:2006+A1:2015
		M12 to M24	M12 to M16
2	fischer anchor rod FHB-A dyn	Property class 8.8 EN ISO 898-1:2013 zinc plated $\geq 5 \mu\text{m}$ ISO 4042:2022 $A_5 > 12\%$ fracture elongation coated	Property class 70 with $f_{yk} = 560 \text{ N/mm}^2$ EN ISO 3506-1:2020 1.4529 EN 10088-1:2014 $A_5 > 12 \%$ fracture elongation coated
3	Centering sleeve	Plastic	
4	Conical washer or fischer filling disc similar to DIN 6319-G	zinc plated $\geq 5 \mu\text{m}$ ISO 4042:2022	1.4529 EN 10088-1:2014
5	Spherical washer	zinc plated $\geq 5 \mu\text{m}$ ISO 4042:2022	1.4529 EN 10088-1:2014
6a	Hexagon nut	Property class 8 EN ISO 898-2:2012 zinc plated $\geq 5 \mu\text{m}$ ISO 4042:2022	Property class 70 or 80 EN ISO 3506-2:2020 1.4529 EN 10088-1:2014
6b	hexagonal nut with spherical contact surface		
7a	Lock nut	zinc plated $\geq 5 \mu\text{m}$ ISO 4042:2022	1.4529 EN 10088-1:2014
7b	hexagon nut, flat		
8	Shear force sleeve	zinc plated $\geq 5 \mu\text{m}$ ISO 4042:2022	---

fischer Highbond-Anchor FHB / FHB dyn / FDA

Product description
Materials, FHB dyn
Annex A12

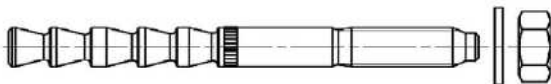
Appendix 14 / 38

Part	Designation	Material
1	Injection cartridge	Mortar, hardener, filler
	Steel grade	Steel
		zinc plated (zp)
		M12 to M16
2	fischer anchor rod FDA-A	Property class 8.8 EN ISO 898-1:2013 zinc plated $\geq 5 \mu\text{m}$ ISO 4042:2022 $A_5 > 12 \%$ fracture elongation coated
3	Centering sleeve	Plastic
4	Washer	zinc plated $\geq 5 \mu\text{m}$ ISO 4042:2022
5	Hexagon nut	Property class 8 EN ISO 898-2:2012 zinc plated $\geq 5 \mu\text{m}$ ISO 4042:2022
6	Lock nut	zinc plated $\geq 5 \mu\text{m}$ ISO 4042:2022

Product description
Materials, FDA

Specifications of intended use (part 1), FHB / FHB N

Table B1.1: Overview use and performance categories, FHB / FHB N

fischer Highbond-Anchor FHB / FHB N with FIS HB			
			
Hammer drilling with standard drill bit		all sizes; Nominal drill bit diameter (d_0) 12 mm to 28 mm	
Hammer drilling with hollow drill bit			
(fischer "FHD"; Heller "Duster Expert"; Bosch "Speed Clean"; Hilti "TE-CD, TE-YD"; DreBo „D-Plus“; DreBo „D-Max“)			
Static and quasi static loading, in concrete without fibers	uncracked concrete	all sizes; M10 to M24	Tables: C1.1 C2.1 C3.1
	cracked concrete		
Static and quasi static loading, in concrete with fibers	uncracked concrete	sizes: M12x100 M16x125	Tables: C1.1 C2.1 C3.2
	cracked concrete		
Use category	I1 dry or wet concrete	all sizes; M10 to M24	
	I2 water filled hole	all sizes; M10 to M24	
Installation direction		D3 Downwards, horizontal and upwards (overhead) installation	
Installation method		pre-positioned or push through installation	
Installation temperature		FIS HB: $T_{i,min} = -5\text{ °C}$ to $T_{i,max} = +40\text{ °C}$ for the standard variation of temperature after installation	
In-service temperature	Temperature range I:	-40 °C to +40 °C	(max. short term temperature +40 °C; max. long term temperature +24 °C)
	Temperature range II:	-40 °C to +80 °C	(max. short term temperature +80 °C; max. long term temperature +50 °C)

fischer Highbond-Anchor FHB / FHB dyn / FDA

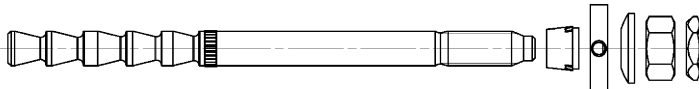
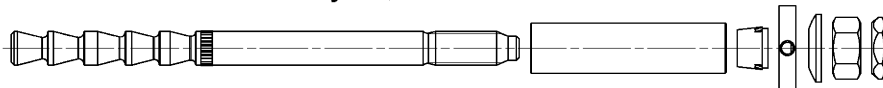
Intended use
Specifications (part 1), FHB / FHB N

Annex B1

Appendix 16 / 38

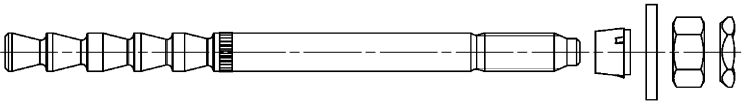
Specifications of intended use (part 2), FHB dyn

Table B2.1: Overview use and performance categories, FHB dyn

fischer Highbond-Anchor dynamic FHB dyn with FIS HB					
		FHB-A dyn, without shear force sleeve (picture with centering sleeve; use only for push through installation)			
					
		FHB-A dyn V, with shear force sleeve			
					
		FHB dyn		FHB dyn V	
Hammer drilling with standard drill bit		all sizes; Nominal drill bit diameter (d ₀) 14 mm to 28 mm		all sizes; Nominal drill bit diameter (d ₀) 14 mm and 18 mm Nominal drill bit diameter (d ₁) 20 mm and 28 mm	
Hammer drilling with hollow drill bit					
(fischer "FHD", Heller "Duster Expert"; Bosch "Speed Clean"; Hilti "TE-CD, TE-YD"; DreBo „D-Plus“; DreBo „D-Max“)					
Static and quasi static loading, in concrete without fibers	uncracked concrete	all sizes; M12 to M24	Tables: C1.1 C2.1 C3.1	all sizes; M12 and M16	Tables: C1.1 C2.1 C3.1
	cracked concrete				
Static and quasi static loading, in concrete with fibers	uncracked concrete	sizes: M12x100 M16x125	Tables: C1.1 C2.1 C3.2	sizes: M12x100 M16x125	Tables: C1.1 C2.1 C3.2
	cracked concrete				
Use category	I1 dry or wet concrete	all sizes; M12 to M24		all sizes; M12 and M16	
	I2 water filled hole	all sizes; M12 to M24		all sizes; M12 and M16	
Installation direction		D3 Downwards, horizontal and upwards (overhead) installation			
Installation method		pre-positioned or push through installation		push through installation	
Installation temperature		FIS HB: T _{i,min} = -5 °C to T _{i,max} = +40 °C for the standard variation of temperature after installation			
In-service temperature	Temperature range I:	-40 °C to +40 °C	(max. short term temperature +40 °C; max. long term temperature +24 °C)		
	Temperature range II:	-40 °C to +80 °C	(max. short term temperature +80 °C; max. long term temperature +50 °C)		
fischer Highbond-Anchor FHB / FHB dyn / FDA					Annex B2 Appendix 17 / 38
Intended use Specifications (part 2), FHB dyn					

Specifications of intended use (part 3), FDA

Table B3.1: Overview use and performance categories, FDA

fischer Dynamic-Anchor FDA with FIS HB		
		
Hammer drilling with standard drill bit 	all sizes; Nominal drill bit diameter (d_0) 14 mm and 18 mm	
Hammer drilling with hollow drill bit 		
(fischer "FHD"; Heller "Duster Expert"; Bosch "Speed Clean"; Hilti "TE-CD, TE-YD"; DreBo „D-Plus“; DreBo „D-Max“)		
Static and quasi static loading, in concrete without fibers	uncracked concrete cracked concrete	all sizes; M12 and M16 Tables: C1.1 C2.1 C3.1
Static and quasi static loading, in concrete with fibers	uncracked concrete cracked concrete	sizes: M12x100 M16x125 Tables: C1.1 C2.1 C3.2
Use category I1	dry or wet concrete	all sizes; M12 and M16
Use category I2	water filled hole	all sizes; M12 and M16
Installation direction	D3 Downwards, horizontal and upwards (overhead) installation	
Installation method	push through installation	
Installation temperature	FIS HB: $T_{i,min} = -5\text{ °C}$ to $T_{i,max} = +40\text{ °C}$ for the standard variation of temperature after installation	
In-service temperature	Temperature range I:	-40 °C to +40 °C (max. short term temperature +40 °C; max. long term temperature +24 °C)
	Temperature range II:	-40 °C to +80 °C (max. short term temperature +80 °C; max. long term temperature +50 °C)

--	--	--

fischer Highbond-Anchor FHB / FHB dyn / FDA		Annex B3 Appendix 18 / 38
Intended use Specifications (part 3), FDA		

Specifications of intended use (part 4)

Base materials:

- Compacted reinforced or unreinforced normal weight concrete of strength classes C20/25 to C50/60 according to EN 206:2013+A2:2021.
- For steel fibre reinforced concrete according to EN 206:2013+A2:2021 with steel fibers in accordance to EN 14889-1:2006, clause 5, group I. The maximum content of steel fibres is 80 kg/m³.

Use conditions (Environmental conditions):

- Fastener intended for use in structures subject to dry internal conditions (all materials).
- For all other conditions according to EN 1993-1-4: 2006 + A1:2015 corresponding to corrosion resistance classes to Annex A11 table A11.1 (FHB / FHB N) or Annex A12 table A12.1 (FHB dyn).

Design:

- Fastenings have to be designed by a responsible engineer with experience of concrete anchor design.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.)
- Fastenings are designed in accordance with:
 - EN 1992-4:2018 and
 - EOTA Technical Report TR 055, Edition February 2018.
- Fastenings in steel fibre reinforced concrete can be designed according to EN 1992-4:2018. The performance for normal weight concrete of strength classes C20/25 to C50/60 without fibres applies.

Installation:

- Fastener installation is to be carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Overhead installation is allowed. (necessary equipment see installation instruction).

fischer Highbond-Anchor FHB / FHB dyn / FDA

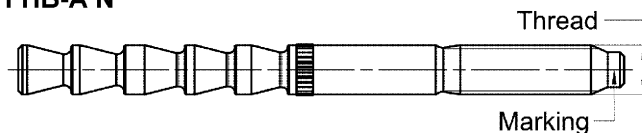
Intended use
Specifications (part 4)

Annex B4

Appendix 19 / 38

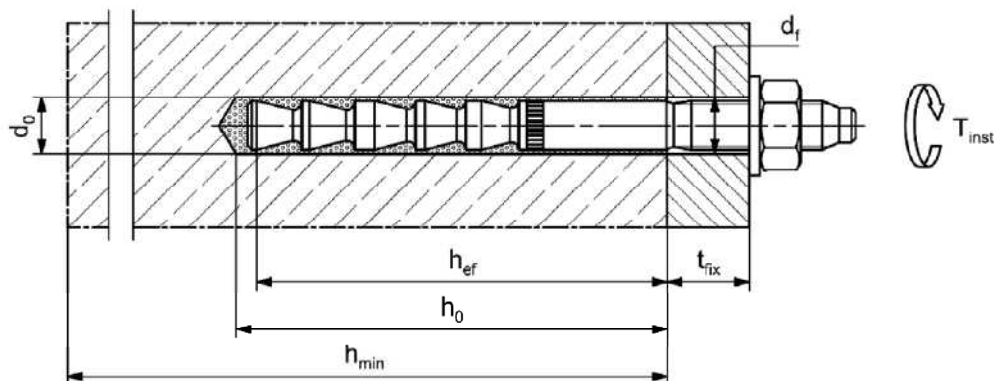
Table B5.1: Installation parameters for fischer Highbond-Anchor FHB / FHB N

Designation			FHB 10x60	FHB 12x80	FHB 12x100		FHB 16x125		FHB 20x170	FHB 24x220	
Thread		[-]	M10	M12	M12		M16		M20	M24	
Nominal drill hole diameter		d ₀	12	14	14		18		24	28	
Drill hole depth		h ₀	h _{ef} + 5								
Effective embedment depth		h _{ef}	60	80	100		125		170	220	
Minimum thickness of concrete member		h _{min}	120	160	130		160		220	440	
Minimum spacing		s _{min}	60	80	100	100	100	100	80	180	
Minimum edge distance		c _{min}			200	100	200	100			
Thickness of concrete member		h	≥ 120	≥ 160	≥ 130	≥ 200	≥ 160	≥ 250	≥ 220	≥ 440	
h _{min} ≤ h ≤ 2h _{ef} : s ₁ ≥ s _{min} = 100 mm c ₁ ≥ c _{min} = 100 mm		[mm]	-		[(3 • c ₁ + s ₁) • h] ≥ 88000				-		
Calculation c _{req} : s ₁ and h available					c _{req} ≥ (88000/h – s ₁) / 3						
Calculation s _{req} : c ₁ and h available					s _{req} ≥ 88000/h – 3 • c ₁						
Diameter of clearance hole of the fixture	pre-positioned installation		d _f	12	14	14		18		22	26
	push through installation	d _f	14	16	16		20		26	30	
Installation torque		T _{inst}	[Nm]	20	40	40		60		100	120

fischer anchor rod FHB-A / FHB-A N**Marking fischer anchor rod:**work symbol, thread diameter, embedment depth e.g.:  16 x 125

For anchor rod property class 5.8 additional "5.8"

For stainless steel additional "R" and for high corrosion resistant steel additional "HCR".

Installation conditions:

Figures not to scale

fischer Highbond-Anchor FHB / FHB dyn / FDA

Intended use

Installation parameters fischer Highbond-Anchor FHB / FHB N

Annex B5

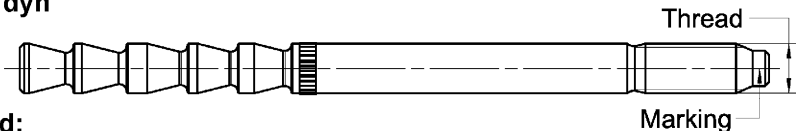
Appendix 20 / 38

Table B6.1: Installation parameters for fischer Highbond-Anchor dynamic without shear force sleeve FHB dyn

Designation			FHB dyn 12x100		FHB dyn 16x125		FHB dyn 20x170		FHB dyn 24x220		
Thread		[-]	M12		M16		M20		M24		
Nominal drill hole diameter	d ₀	[mm]	14		18		24		28		
Drill hole depth	h _{0,min}		h _{ef} + 5								
Effective embedment depth	h _{ef,min}		100		125		170		220		
	h _{ef,max}		235		290		330		-		
Minimum thickness of concrete member	h _{min}		h _{ef} + 30		h _{ef} + 2d ₀ (160) ¹⁾		h _{ef} + 2d ₀		440		
Minimum spacing	s _{min}		100	100	100	100	80		180		
Minimum edge distance	c _{min}		200	100	200	100	80		180		
Thickness of concrete member	h		≥ 130	≥ 200	≥ 160	≥ 250	≥ 220		≥ 440		
h _{min} ≤ h ≤ 2 h _{ef,min} : s ₁ ≥ s _{min} = 100 mm c ₁ ≥ c _{min} = 100 mm			[(3 • c ₁ + s ₁) • h] ≥ 88000					-			
Calculation c _{req} : (s ₁ and h available)			c _{req} ≥ (88000/h – s ₁) / 3								
Calculation s _{req} : (c ₁ and h available)		s _{req} ≥ 88000/h – 3 • c ₁									
Diameter of the clearance hole of the fixture	d _f		15		19		25		29		
Thickness of fixture	t _{fix,min}		8		10		12		14		
	t _{fix,max}		200								
Minimum projection length	h _{p,min}		30 + t _{fix}		35 + t _{fix}		40 + t _{fix}		50 + t _{fix}		
Installation torque	T _{inst}	[Nm]	40		60		100		120		

1) Only valid for h_{ef} = 125 mm

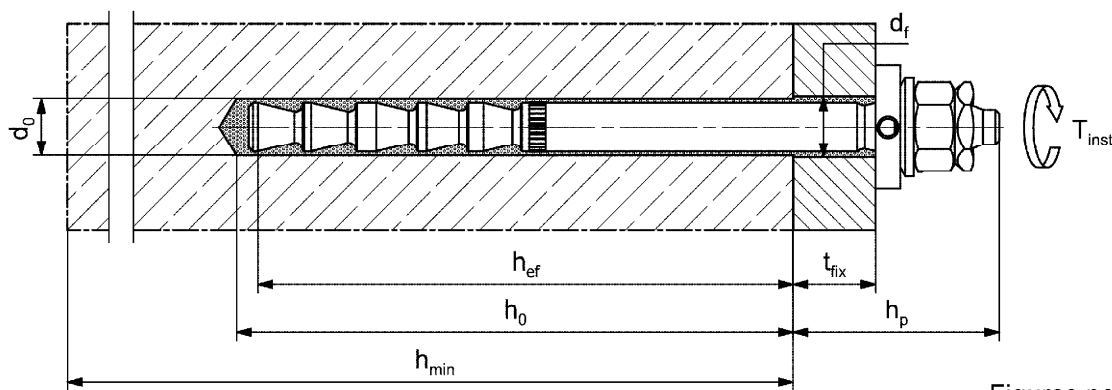
fischer anchor rod FHB-A dyn



Marking fischer anchor rod:

work symbol, thread diameter, embedment depth, intended use e.g.  16 x 125 dyn
For high corrosion resistant steel additional “HCR”.

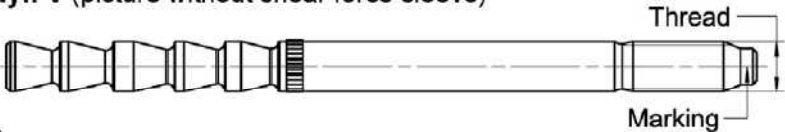
Installation conditions: (picture without centering sleeve; pre-positioned installation)



Figures not to scale

Table B7.1: Installation parameters for fischer Highbond-Anchor dynamic with shear force sleeve FHB dyn V

Designation		FHB dyn 12x100 V		FHB dyn 16x125 V	
Thread	[-]	M12		M16	
Nominal drill hole diameter	d ₀	14		18	
Drill hole depth	h _{0,min}	110		135	
Nominal drill hole diameter	d ₁	20		28	
Drill hole depth	h _{1,min}	35		50	
Effective embedment depth	h _{ef}	105		130	
Minimum thickness of concrete member	h _{min}	130		160	
Minimum spacing	s _{min}	100	100	100	100
Minimum edge distance	c _{min}	200	100	200	100
Thickness of concrete member	h	≥ 130	≥ 200	≥ 160	≥ 250
h _{min} ≤ h ≤ 2h _{ef} : s ₁ ≥ s _{min} = 100 mm c ₁ ≥ c _{min} = 100 mm		[(3 • c ₁ + s ₁) • h] ≥ 88000			
Calculation c _{req} : s ₁ and h available		c _{req} ≥ (88000/h – s ₁) / 3			
Calculation s _{req} : c ₁ and h available		s _{req} ≥ 88000/h – 3 • c ₁			
Diameter of the clearance hole of the fixture	d _f	21		29	
Thickness of fixture	t _{fix,min}	8		10	
	t _{fix,max}	200			
Installation torque	T _{inst}	[Nm]	40	60	

fischer anchor rod FHB-A dyn V (picture without shear force sleeve)


Marking fischer anchor rod:
work symbol, thread diameter, embedment depth, intended use e.g.:  16 x 125 dyn V

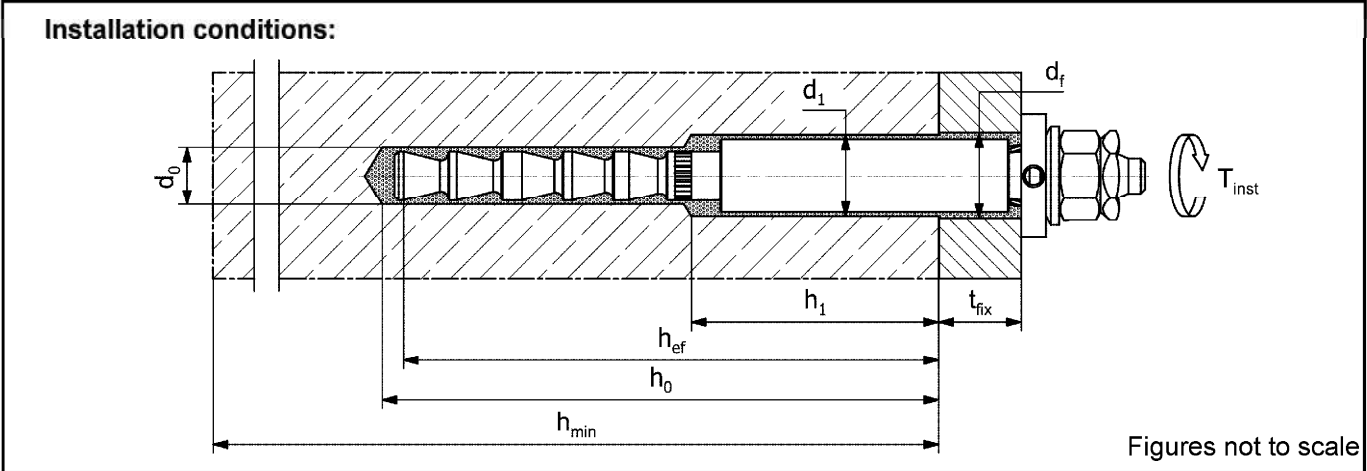
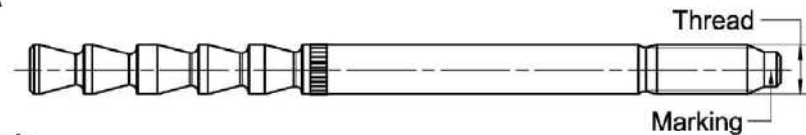


Table B8.1: Installation parameters for fischer Dynamic-Anchor FDA

Designation		FDA 12x100		FDA 16x125	
Thread	[-]	M12		M16	
Nominal drill hole diameter	d ₀	14		18	
Drill hole depth	h _{0,min}	h _{ef} + 5			
Effective embedment depth	h _{ef,min}	100		125	
	h _{ef,max}	235		290	
Minimum thickness of concrete member	h _{min}	h _{ef} + 30		h _{ef} + 2d ₀ (160) ¹⁾	
Minimum spacing	s _{min}	100	100	100	100
Minimum edge distance	c _{min}	200	100	200	100
Thickness of concrete member	h	≥ 130	≥ 200	≥ 160	≥ 250
h _{min} ≤ h ≤ 2h _{ef,min} : s ₁ ≥ s _{min} = 100 mm c ₁ ≥ c _{min} = 100 mm		[(3 • c ₁ + s ₁) • h] ≥ 88000			
Calculation c _{req} : s ₁ and h available		c _{req} ≥ (88000/h – s ₁) / 3			
Calculation s _{req} : c ₁ and h available		s _{req} ≥ 88000/h – 3 • c ₁			
Diameter of the clearance hole of the fixture	d _f	15		19	
Thickness of fixture	t _{fix,min}	12		16	
	t _{fix,max}	200			
Installation torque	T _{inst}	[Nm]	40	60	

¹⁾ Only valid for $h_{ef} = 125 \text{ mm}$

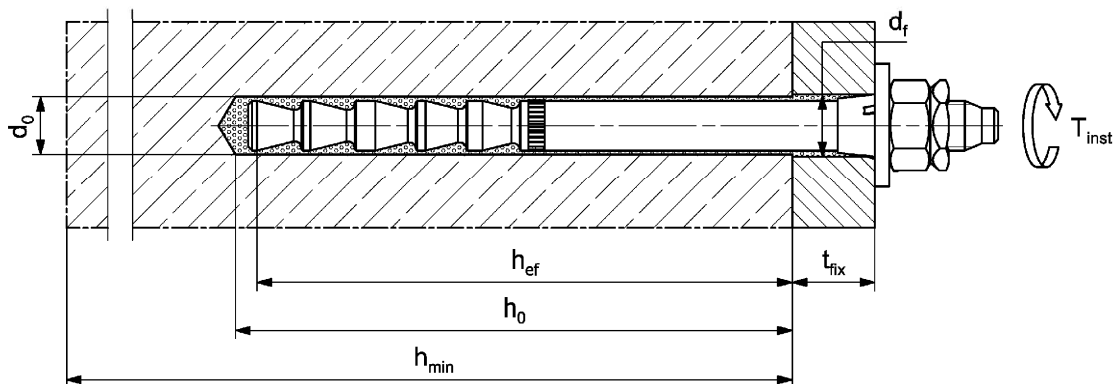
fischer anchor rod FDA-A



Marking fischer anchor rod:

work symbol, thread diameter, embedment depth, intended use e.g.:  16 x 125 dyn

Installation conditions:



Figures not to scale

fischer Highbond-Anchor FHB / FHB dyn / FDA

Intended use

Installation parameters fischer Dynamic-Anchor FDA

Annex B8

Appendix 23 / 38

Table B9.1: Parameters of the cleaning brush BS (steel brush with steel bristles)

The size of the cleaning brush refers to the drill hole diameter

Nominal drill hole diameter	d_0	[mm]	12	14	18	24	28
Steel brush diameter	d_b		14	16	20	26	30

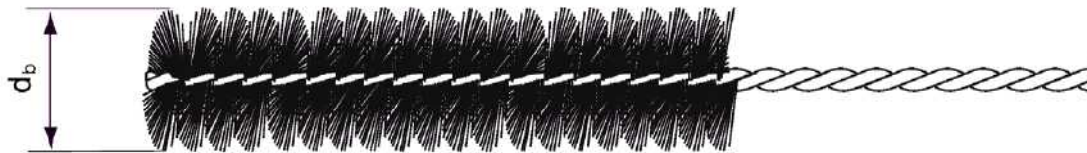


Table B9.2: Maximum processing time of the mortar FIS HB and minimum curing time
(During the curing time of the mortar the concrete temperature may not fall below the listed minimum temperature)

Temperature at anchoring base [°C]	Maximum processing time t_{work}	Minimum curing time ¹⁾ t_{cure}
-5 to 0 ²⁾	15 min	6 h
> 0 to 5 ²⁾	15 min	3 h
> 5 to 10	15 min	90 min
> 10 to 20	6 min	35 min
> 20 to 30	4 min	20 min
> 30 to 40	2 min	12 min

¹⁾ In wet concrete or water filled holes the curing time must be doubled.

²⁾ Minimal cartridge temperature +5 °C.

Figures not to scale

fischer Highbond-Anchor FHB / FHB dyn / FDA

Intended use

Parameters of the cleaning brush (steel brush);
Processing time and curing time

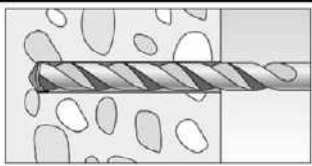
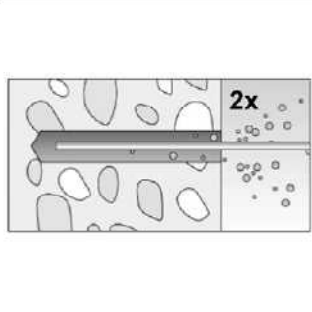
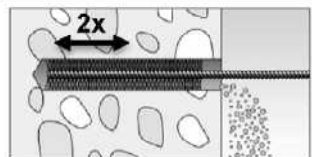
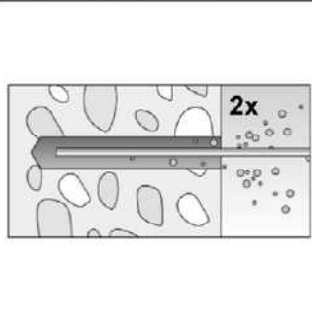
Annex B9

Appendix 24 / 38

Overview installation instructions				
	Anchor type			
	FHB / FHB N	FHB dyn	FHB dyn V	FDA
Drilling and cleaning hammer drilling with standard drill bit	Annex B11 Step 1a to 4a	Annex B11 Step 1a to 4a	Annex B12 Step 1c to 4c	Annex B11 Step 1a to 4a
Drilling and cleaning hammer drilling with hollow drill bit	Annex B11 Step 1b to 2b	Annex B11 Step 1b to 2b	Annex B12 Step 1d to 2d	Annex B11 Step 1b to 2b
Preparing the cartridge	Annex B13 Step 5a to 7a			
Pre-positioned installation	Annex B14 Step 8a to 12a	Annex B16 Step 8c to 12c	-	-
Push through installation	Annex B15 Step 8b to 11b	Annex B17 Step 8d to 11d	Annex B18 Step 8e to 11e	Annex B19 Step 8f to 11f
fischer Highbond-Anchor FHB / FHB dyn / FDA				Annex B10 Appendix 25 / 38
Intended use Overview installation instructions				

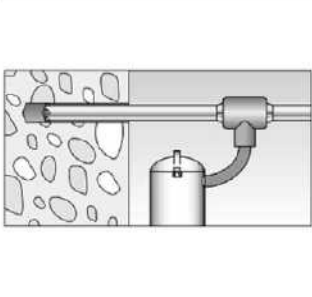
Installation instructions part 1; Drilling and cleaning FHB, FHB N, FHB dyn and FDA

Drilling and cleaning the drill hole (hammer drilling with standard drill bit)

1a		Drill the hole. Nominal drill hole diameter d_0 and drill hole depth h_0 see tables: FHB / FHB N → Table B5.1 FHB dyn → Table B6.1 FDA → Table B8.1
2a		Clean the drill hole. Blow out the drill hole twice For drill hole diameter $d_0 < 24 \text{ mm}$ and drill hole depth $h_0 < 10d$ blow out the hole by hand or oil-free compressed air ($\geq 6 \text{ bar}$). For drill hole diameter $d_0 \geq 24 \text{ mm}$ or drill hole depth $h_0 \geq 10d$ blow out the hole with oil-free compressed air ($\geq 6 \text{ bar}$). Use a cleaning nozzle. 
3a		Brush the drill hole twice with steel brush. Corresponding brushes see Table B9.1
4a		Clean the drill hole. Blow out the drill hole twice For drill hole diameter $d_0 < 24 \text{ mm}$ and drill hole depth $h_0 < 10d$ blow out the hole by hand or oil-free compressed air ($\geq 6 \text{ bar}$). For drill hole diameter $d_0 \geq 24 \text{ mm}$ or drill hole depth $h_0 \geq 10d$ blow out the hole with oil-free compressed air ($\geq 6 \text{ bar}$). Use a cleaning nozzle. 

Go to step 5a (Annex B13)

Drilling and cleaning the drill hole (hammer drilling with hollow drill bit)

1b		Check a suitable hollow drill (see Table B1.1, B2.1 resp. B3.1) for correct operation of the dust extraction
2b		Use a suitable dust extraction system, e.g. fischer FVC 35 M or a comparable dust extraction system with equivalent performance data. Drill the hole with hollow drill bit. The dust extraction system has to extract the drill dust nonstop during the drilling process and must be adjusted to maximum power. Nominal drill hole diameter d_0 and drill hole depth h_0 see tables: FHB / FHB N → Table B5.1 FHB dyn → Table B6.1 FDA → Table B8.1

Go to step 5a (Annex B13)

fischer Highbond-Anchor FHB / FHB dyn / FDA

Intended use

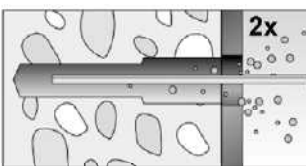
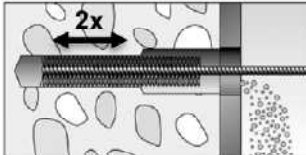
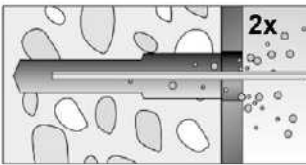
Installation instructions part 1
Drilling and cleaning the drill hole FHB, FHB N, FHB dyn and FDA

Annex B11

Appendix 26 / 38

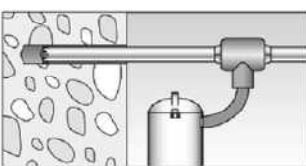
Installation instructions part 2; Drilling and cleaning FHB dyn V

Drilling and cleaning the hole (hammer drilling with standard drill bit)

1c		Drill hole 1 of the stepped borehole. Nominal drill hole diameter d_1 and drill hole depth h_1 see Table B7.1
		Drill hole 2 of the stepped borehole. Nominal drill hole diameter d_0 and drill hole depth h_0 see Table B7.1
2c		Clean the drill hole. Blow out the drill hole twice by hand or oil-free compressed air (≥ 6 bar). 
3c		Brush the drill hole 2 of the borehole twice with a steel brush. Corresponding brushes see Table B9.1
4c		Clean the drill hole. Blow out the drill hole twice by hand or oil-free compressed air (≥ 6 bar). 

Go to step 5a (Annex B13)

Drilling and cleaning the hole (hammer drilling with hollow drill bit)

1d		Check a suitable hollow drill (see Table B2.1) for correct operation of the dust extraction.
2d		Use a suitable dust extraction system, e.g. fischer FVC 35 M or a comparable dust extraction system with equivalent performance data. Drill the hole with hollow drill bit. The dust extraction system has to extract the drill dust nonstop during the drilling process and must be adjusted to maximum power. First drill hole 1 of the stepped borehole with nominal drill hole diameter d_1 and drill hole depth h_1 (see Table B7.1). Then drill hole 2 of the stepped borehole with nominal drill hole diameter d_0 and drill hole depth h_0 (see Table B7.1).

Go to step 5a (Annex B13)

fischer Highbond-Anchor FHB / FHB dyn / FDA

Intended use

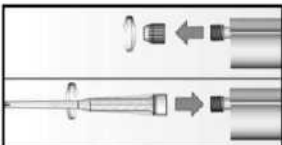
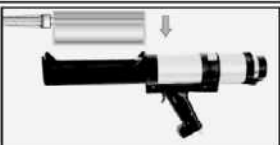
Installation instructions part 2
Drilling and cleaning the drill hole FHB dyn V

Annex B12

Appendix 27 / 38

Installation instructions part 3; injection mortar system FIS HB

Preparing the cartridge

5a		Remove the sealing cap Screw on the static mixer (the spiral in the static mixer must be clearly visible)
6a	 	Place the cartridge into the dispenser
7a	 	Extrude approximately 10 cm of material out until the resin is evenly grey in colour. Do not use mortar that is not uniformly grey

Go to step:

- 8a: FHB / FHB N - Pre-positioned installation see Annex B14
- 8b: FHB / FHB N - Push through installation see Annex B15
- 8c: FHB dyn - Pre-positioned installation see Annex B16
- 8d: FHB dyn - Push through installation see Annex B17
- 8e: FHB dyn V - Push through installation see Annex B18
- 8f: FDA - Push through installation see Annex B19

fischer Highbond-Anchor FHB / FHB dyn / FDA

Intended use

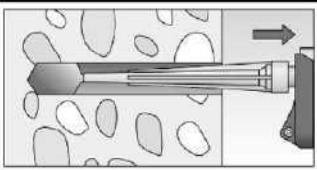
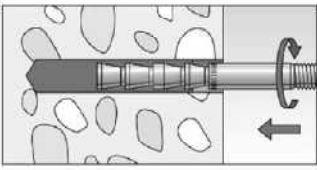
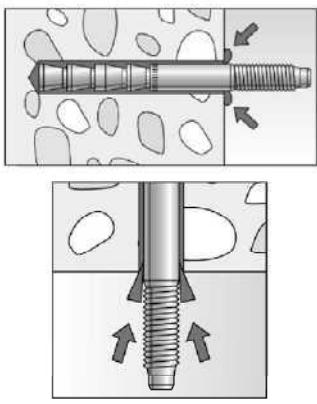
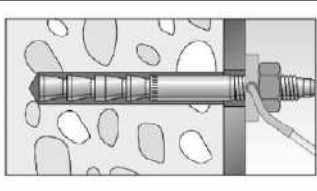
Installation instructions part 3
Preparing the cartridge

Annex B13

Appendix 28 / 38

Installation instructions part 4; Pre-positioned installation FHB / FHB N

Pre-positioned installation FHB / FHB N

8a		Fill approximately 2/3 of the drill hole with mortar. Always begin from the bottom of the hole and avoid bubbles. For drill hole depth $h_0 \geq 150$ mm use an extension tube. For overhead installation or deep holes ($h_0 > 250$ mm) use an injection adapter.
		Push the anchor rod down to the bottom of the hole, turning it slightly while doing so. Only use clean and oil-free metal parts.
9a		After inserting the anchor rod, excess mortar must be emerged around the anchor element. If not, pull out the anchor rod immediately and reinject mortar. For overhead installations support the anchor rod with wedges. (e.g. fischer centering wedges).
10a		Wait for the specified curing time t_{cure} see Table B9.2 .
11a		Attach the fixture and install the washer and hexagon nut. Ensure the correct position of the metal parts. Tighten the hexagon nut with installation torque T_{inst} (see Table B5.1).
12a Option		The gap between metal parts and fixture (annular gap) may be filled with mortar (FIS HB) via the fischer filling disc. ATTENTION: Using fischer filling disc reduces t_{fix} (usable length of the anchor)

fischer Highbond-Anchor FHB / FHB dyn / FDA

Intended use

Installation instructions part 4

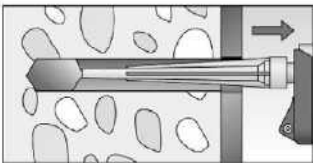
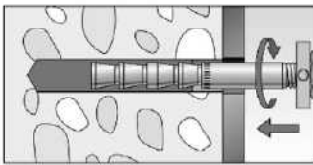
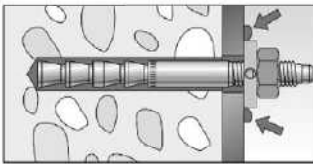
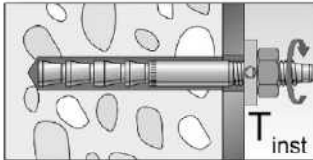
Pre-positioned installation FHB / FHB N

Annex B14

Appendix 29 / 38

Installation instructions part 5; Push through installation FHB / FHB N

Push through installation FHB / FHB N

8b		Fill approximately 2/3 of the drill hole incl. fixture with mortar. Always begin from the bottom of the hole and avoid bubbles. For drill hole depth $h_0 \geq 150$ mm use an extension tube. For overhead installation or deep holes ($h_0 > 250$ mm) use an injection adapter.
9b	 	Push the pre-assembled fischer anchor rod (with washer and hexagon nut) into the drill hole until the fischer filling disc is in full contact with the surface, turning it slightly while doing so. Ensure the correct position of the metal parts. Only use clean and oil-free metal parts. After inserting the pre-assembled anchor rod, excess mortar has to emerge under the washer. If not, pull out the assembled anchor rod immediately and reinject mortar.
10b		Wait for the specified curing time t_{cure} see Table B9.2 .
11b		Tighten the hexagon nut with installation torque T_{inst} (see Table B5.1).

fischer Highbond-Anchor FHB / FHB dyn / FDA

Intended use

Installation instructions part 5
Push through installation FHB / FHB N

Annex B15

Appendix 30 / 38

Installation instructions part 6; Pre-positioned installation FHB dyn

Pre-positioned installation FHB dyn

8c		Fill approximately 2/3 of the drill hole with mortar. Always begin from the bottom of the hole and avoid bubbles. For drill hole depth $h_0 \geq 150$ mm use an extension tube. For overhead installation or deep holes ($h_0 > 250$ mm) use an injection adapter.
9c		Push the anchor rod down to the bottom of the hole, turning it slightly while doing so. Observe projection length h_p (see Table B6.1) Only use clean and oil-free metal parts.
		After inserting the anchor rod, excess mortar must be emerged around the anchor element. If not, pull out the anchor rod immediately and reinject mortar. For overhead installations support the anchor rod with wedges. (e.g. fischer centering wedges)
10c		Wait for the specified curing time t_{cure} see Table B9.2
11c		Attach the fixture and install the fischer filling disc, the spherical washer and nuts (without centering sleeve) . Ensure the correct position of the metal parts. Tighten the hexagon nut with installation torque T_{inst} (see Table B6.1). Tighten lock nut manually, then use wrench to give another quarter or half turn. In the high corrosion resistant steel version, the lock nut is a thin nut. Tighten it with a torque of $\frac{1}{4} T_{inst}$.
12c		The gap between metal parts and fixture (annular gap) has to be filled with mortar (FIS HB) via the fischer filling disc. This installation step can be omitted for anchors with pure tension loading.

fischer Highbond-Anchor FHB / FHB dyn / FDA

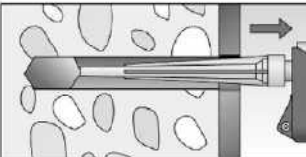
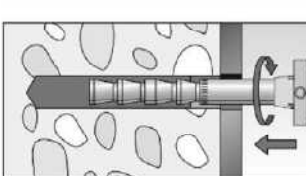
Intended use
Installation instructions part 6
Pre-positioned installation FHB dyn

Annex B16

Appendix 31 / 38

Installation instructions part 7; Push through installation FHB dyn

Push through installation FHB dyn

8d		Fill approximately 2/3 of the drill hole incl. fixture with mortar. Always begin from the bottom of the hole and avoid bubbles. For drill hole depth $h_0 \geq 150$ mm use an extension tube. For overhead installation or deep holes ($h_0 > 250$ mm) use an injection-adapter.
9d	 	Push the pre-assembled fischer anchor rod (with centering sleeve, fischer filling disc, spherical washer, hexagon nut and lock nut) into the drill hole until the fischer filling disc is in full contact with the surface, turning it slightly while doing so. Ensure the correct position of the metal parts and the centering sleeve. Only use clean and oil-free metal parts. After inserting the pre-assembled anchor rod, excess mortar must be emerged around the fischer filling disc (minimum on one point). If not, pull out the assembled anchor rod immediately and reinject mortar.
10d		Wait for the specified curing time t_{cure} see Table B9.2.
11d		Tighten the hexagon nut with installation torque T_{inst} (see Table B6.1). Tighten lock nut manually, then use wrench to give another quarter to half turn. In the high corrosion resistant steel version, the lock nut is a thin nut. Tighten it with a torque of $\frac{1}{4} T_{inst}$.

fischer Highbond-Anchor FHB / FHB dyn / FDA

Intended use

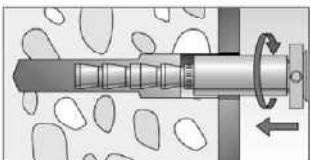
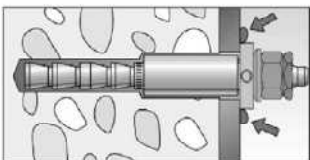
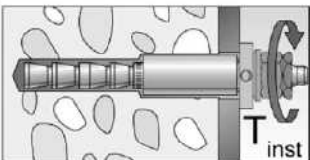
Installation instructions part 7
Push through installation FHB dyn

Annex B17

Appendix 32 / 38

Installation instructions part 8; Push through installation FHB dyn V

Push through installation FHB dyn V

8e		Fill approximately 2/3 of the drill hole incl. fixture with mortar. Always begin from the bottom of the hole and avoid bubbles. For drill hole depth $h_0 \geq 150$ mm use an extension tube. For overhead installation or deep holes ($h_0 > 250$ mm) use an injection adapter.
9e	 	Push the pre-assembled fischer anchor rod (with shear force sleeve, centering sleeve, fischer filling disc, spherical washer, hexagon nut and lock nut) into the drill hole until the fischer filling disc is in full contact with the surface, turning it slightly while doing so. Ensure the correct position of the metal parts and the centering sleeve. Only use clean and oil-free metal parts. After inserting the pre-assembled anchor rod, excess mortar must be emerged around the fischer filling disc (minimum on one point). If not, pull out the assembled anchor rod immediately and reinject mortar.
10e		Wait for the specified curing time t_{cure} see Table B9.2 .
11e		Tighten the hexagon nut with installation torque T_{inst} (see Table B7.1). Tighten lock nut manually, then use wrench to give another quarter to half turn.

fischer Highbond-Anchor FHB / FHB dyn / FDA

Intended use

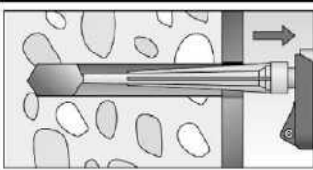
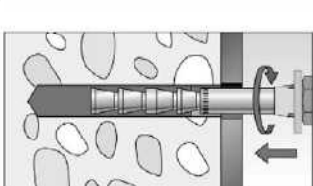
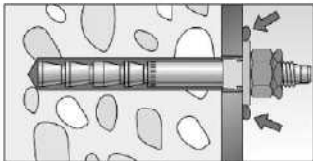
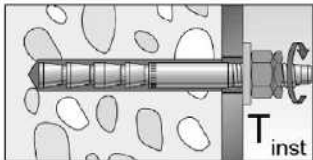
Installation instructions part 8
Push through installation FHB dyn V

Annex B18

Appendix 33 / 38

Installation instructions part 9; Push through installation FDA

Push through installation FDA

8f		Fill approximately 2/3 of the drill hole incl. fixture with mortar. Always begin from the bottom of the hole and avoid bubbles. For drill hole depth $h_0 \geq 150$ mm use an extension tube. For overhead installation or deep holes ($h_0 > 250$ mm) use an injection adapter.
9f	 	Push the pre-assembled fischer anchor rod (with centering sleeve, washer, hexagon nut and lock nut) into the drill hole until the washer is in full contact with the surface, turning it slightly while doing so. Gently hammer the anchor to the setting depth. Ensure the correct position of the metal parts and the centering sleeve. Only use clean and oil-free metal parts. After inserting the pre-assembled anchor rod, excess mortar must be emerged under the entire washer. If not, pull out the assembled anchor rod immediately and reinject mortar.
10f		Wait for the specified curing time t_{cure} see Table B9.2.
11f		Tighten the hexagon nut with installation torque T_{inst} (see Table B8.1). Tighten lock nut manually, then use wrench to give another quarter to half turn.

fischer Highbond-Anchor FHB / FHB dyn / FDA

Intended use

Installation instructions part 9
Push through installation FDA

Annex B19

Appendix 34 / 38

Table C1.1: Characteristic resistance to steel failure under tension / shear loading for fischer anchor rods FHB-A / FHB-A N / FHB-A dyn (V) / FDA

Anchor rod size				10x60	12x80	12x100	16x125	20x170	24x220	
Characteristic resistance to steel failure under tension loading										
Characteristic resistance $N_{Rk,s}$	FHB-A / FHB-A N	zp	8.8	[kN]	25,8	44,3	44,3	81,7	130,8 ²⁾	179,8 ²⁾
		zp	5.8		16,1	27,7	27,7	51,1	- ³⁾	- ³⁾
		hdg	8.8		25,8	44,3	44,3	81,7	190,2	261,5
		R	80		25,8	44,3	44,3	81,7	166,5 ⁴⁾	228,8 ⁴⁾
		HCR	70		22,5	38,8	38,8	71,5	166,5	228,8
	FHB-A dyn	zp	8.8		- ³⁾	- ³⁾	44,3	81,7	190,2	261,5
		HCR	70		- ³⁾	- ³⁾	38,8	71,5	- ³⁾	- ³⁾
	FHB-A dyn V	zp	8.8		- ³⁾	- ³⁾	44,3	81,7	- ³⁾	- ³⁾
	FDA	zp	8.8		- ³⁾	- ³⁾	44,3	81,7	- ³⁾	- ³⁾
Partial factors ¹⁾										
Partial factor			$\gamma_{Ms,N}$	[-]	1,50					
Characteristic resistance to steel failure under shear loading										
without lever arm										
Characteristic resistance $V^0_{Rk,s}$	FHB-A / FHB-A N	zp	8.8	[kN]	16,6	28,1	28,1	52,2	61,1 ²⁾	90,8 ²⁾
		zp	5.8		10,4	17,6	17,6	32,7	- ³⁾	- ³⁾
		hdg	8.8		16,6	28,1	28,1	52,2	98,0	141,2
		R	80		24,8	32,8	32,8	62,8	85,8 ⁴⁾	152,6 ⁴⁾
		HCR	70		25,1	36,9	36,9	55,0	85,8	141,1
	FHB-A dyn	zp	8.8		- ³⁾	- ³⁾	28,1	52,2	98,0	141,2
		HCR	70		- ³⁾	- ³⁾	36,9	55,0	- ³⁾	- ³⁾
	FHB-A dyn V	zp	8.8		- ³⁾	- ³⁾	56,9	96,2	- ³⁾	- ³⁾
	FDA	zp	8.8		- ³⁾	- ³⁾	28,1	52,2	- ³⁾	- ³⁾
Ductility factor			k_7	[-]	1,0					
with lever arm										
Characteristic resistance $M^0_{Rk,s}$	FHB-A / FHB-A N	zp	8.8	[Nm]	59,8	104,8	104,8	266,4	357,0 ²⁾	617,4 ²⁾
		zp	5.8		37,4	65,5	65,5	166,5	- ³⁾	- ³⁾
		hdg	8.8		59,8	104,8	104,8	266,4	519,3	898,0
		R	80		59,8	104,8	104,8	266,4	454,4 ⁴⁾	785,8 ⁴⁾
		HCR	70		52,3	91,7	91,7	233,1	454,4	785,8
	FHB-A dyn	zp	8.8		- ³⁾	- ³⁾	104,8	266,4	519,3	898,0
		HCR	70		- ³⁾	- ³⁾	91,7	233,1	- ³⁾	- ³⁾
	FHB-A dyn V	zp	8.8		- ³⁾	- ³⁾	104,8	266,4	- ³⁾	- ³⁾
	FDA	zp	8.8		- ³⁾	- ³⁾	104,8	266,4	- ³⁾	- ³⁾
Partial factors ¹⁾										
Partial factor			$\gamma_{Ms,V}$	[-]	1,25					

¹⁾ In absence of other national regulations

²⁾ $f_{yk} = 440 \text{ N/mm}^2$ / $f_{uk} = 550 \text{ N/mm}^2$

³⁾ No performance assessed

⁴⁾ $f_{yk} = 560 \text{ N/mm}^2$ / $f_{uk} = 700 \text{ N/mm}^2$

fischer Highbond-Anchor FHB / FHB dyn / FDA

Performance

Characteristic resistance to steel failure under tension / shear loading for fischer anchor rods FHB-A / FHB-A N / FHB-A dyn (V) / FDA

Annex C1

Appendix 35 / 38

Table C3.1: Characteristic resistance to pull-out failure for fischer anchor rods FHB-A / FHB-A N / FHB-A dyn (V) / FDA in compacted reinforced or unreinforced normal weight concrete without fibers										
Anchor rod size			10x60	12x80	12x100	16x125	20x170	24x220		
Pull-out failure										
Calculation diameter		d	[mm]	10	12	12	16	20	24	
Uncracked concrete										
Characteristic resistance in uncracked concrete C20/25										
Tem- perature range	I: 24 °C / 40 °C		N _{Rk,p}	[kN]	26,9	41,3	42,1	70,5	113,6	122,2
	II: 50 °C / 80 °C				23,7	36,3	37,0	62,0	100,0	107,5
Cracked concrete										
Characteristic resistance in cracked concrete C20/25										
Tem- perature range	I: 24 °C / 40 °C		N _{Rk,p}	[kN]	15,5	25,0	30,0	47,8	58,9	89,4
	II: 50 °C / 80 °C				13,6	22,0	26,4	42,1	51,8	78,7
Installation factors										
Dry or wet concrete		γ _{inst}	[-]	1,0						
Water filled hole				1,0	1,0	1,0	1,2	1,0	1,0	
Table C3.2: Characteristic resistance to pull-out failure for fischer anchor rods FHB-A / FHB-A N / FHB-A dyn (V) / FDA in compacted reinforced or unreinforced normal weight concrete with fibers										
Anchor rod size			12x100				16x125			
Pull-out failure										
Calculation diameter		d	[mm]	12			16			
Uncracked concrete										
Characteristic resistance in uncracked concrete C20/25										
Tem- perature range	I: 24 °C / 40 °C		N _{Rk,p}	[kN]	42,1			70,5		
	II: 50 °C / 80 °C				37,0			62,0		
Cracked concrete										
Characteristic resistance in cracked concrete C20/25										
Tem- perature range	I: 24 °C / 40 °C		N _{Rk,p}	[kN]	30,0			47,8		
	II: 50 °C / 80 °C				26,4			42,1		
Installation factors										
Dry or wet concrete		γ _{inst}	[-]	1,0						
Water filled hole				1,0			1,2			
fischer Highbond-Anchor FHB / FHB dyn / FDA								Annex C3 Appendix 37 / 38		
Performance Characteristic resistance to pull-out failure for fischer anchor rods FHB-A / FHB-A N / FHB-A dyn (V) / FDA										

Table C4.1: Displacements for fischer anchor rods FHB-A / FHB-A N / FHB-A dyn (V) / FDA
--

Anchor rod size			10x60	12x80	12x100	16x125	20x170	24x220
Displacement-Factors for tension loading ¹⁾								
Uncracked concrete; Temperature range I, II								
Displacements	δ_{N0}	[mm/kN]	0,025	0,010	0,010	0,007	0,006	0,006
	$\delta_{N\infty}$		0,050	0,020	0,020	0,014	0,012	0,012
Cracked concrete; Temperature range I, II								
Displacements	δ_{N0}	[mm/kN]	0,040	0,020	0,020	0,020	0,020	0,020
	$\delta_{N\infty}$		0,060	0,030	0,030	0,030	0,030	0,030
Displacement-Factors for shear loading ²⁾								
Uncracked or cracked concrete; Temperature range I, II								
Displacements	δ_{V0}	[mm/kN]	0,025	0,010	0,010	0,007	0,006	0,006
	$\delta_{V\infty}$		0,050	0,020	0,020	0,014	0,012	0,012

1) Calculation of effective displacement:

$$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot N$$

$$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot N$$

(N: acting tension loading)

2) Calculation of effective displacement:

$$\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V$$

$$\delta V_{\infty} = \delta V_{\infty\text{-Factor}} \cdot V$$

(V: acting shear loading)