

## Product Environmental Profile



# Eaton 5PX 3000i RT2U G2 Eaton 5PX EBM 72V RT3U

PEP N°EATO-10002-V01.01-EN

The purpose of a Product Environmental Report is to highlight environmental considerations of the product and communicate comparable information about the intended benefits of that product.

### Product Description

Product type :	Single-phase UPS
Family name :	Eaton 5PX G2
Representative product name :	Eaton 5PX 3000i RT2U G2 Eaton 5PX EBM 72V RT3U
Commercial reference :	5PX3000IRT2UG2 5PXEBM72RT3UG2
Performance classification :	VI
Function :	Line-Interactive
Weight :	38.4 Kg + 46.1 Kg
Power apparent (VA) :	3000
Power active (W) :	3000
Dimensions (mm) :	438 x 85.5 x 603 438 x 129 x 483

Functional unit: To protect the load of 3000 Watts against input power failure during 8 years and switch to the energy storage system to avoid power outage.

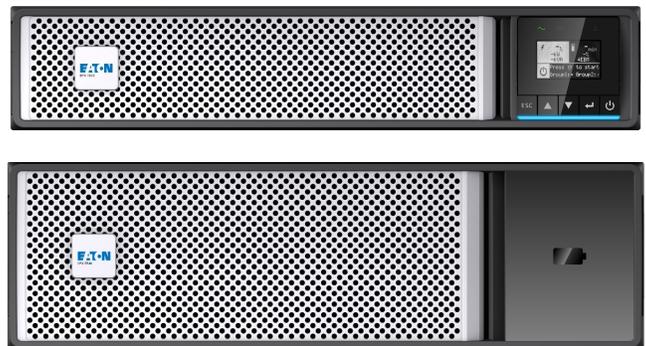


Figure 1 Eaton 5PX 3000i RT2U G2  
Eaton 5PX EBM 72V RT3U

### About Eaton and the Environment

Eaton is developing customer solutions that drive sustainable growth around the globe, including efficiently using and conserving global resources, developing energy efficient products, reducing emissions, protecting the environment, and volunteering time to help build stronger communities.

For more information on sustainability at Eaton, please visit [www.eaton.com/Sustainability](http://www.eaton.com/Sustainability)

### Manufacturing Site Information

The Eaton 5PX product range are manufactured at Eaton production site of Shenzhen City (Lianzheng, China) which is certified ISO14001 with an environmental management system.

### Packaging Information



Eaton Corporation is a diversified power management company ranked among the largest Fortune 500 companies. Eaton is a global leader in electrical components and systems for power quality, distribution and control; hydraulics components, systems and services for industrial and mobile equipment; aerospace fuel, hydraulics and pneumatic systems for commercial and military use; and truck and automotive drivetrain and powertrain systems for performance, fuel economy and safety. Eaton has approximately 70,000 employees and sells products to customers in more than 150 countries.  
www.eaton.com  
2011 Eaton Corporation, All Rights Reserved, July 2021

The packaging has been designed to be more ecological friendly. Its weight and volume are optimized as it is described in the European Union packaging directive. The total weight of Eaton 5PX 1500i RT2U G2 packaging is 13.1 Kg of cardboard, foam and plastic bag.

### Product Materials Information

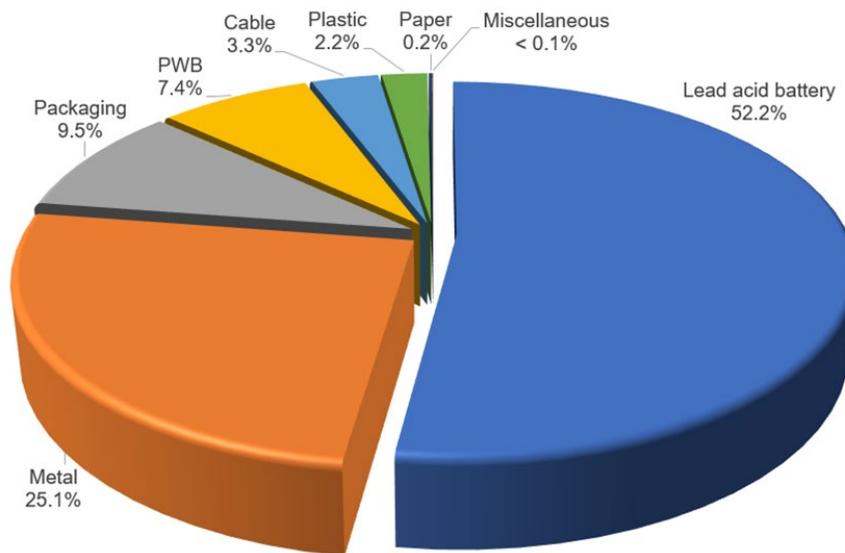
Considerations in product design and supplier selection were made in order to ensure that this product does not contain restricted materials.

In addition, this product was designed to comply with the following material directives/standards:

- RoHS Directive - 2011/65/EU
- REACH Regulation
- IEC 62474: 2012

The constituent materials for the 5PX3000IRT2UG2 & 5PXEBM72RT3UG2 are distributed as the next figures shows, the net weight is 71.4 Kg, and gross weight is 84.5 Kg including packaging:

<p>Metal: 25.1%</p> <p>Plastic: 2.2%</p> <p>Others: 72.7%</p>
---



### End of life

This product was designed to comply with the following recycling directives/standards:

- Directive 2012/19/EU (WEEE directive)
- Directive 2004/12/EC (Packaging directive)
- Directive 2013/56/EU (Batteries directive)

The recyclability rate of this product is: 68.8 %, calculated through the IEC62635 calculation method.

### Additional Information

This product is also compliant with the requirement of IEC 62040-4: 2013.

This PEP was conducted using:  
 PCR-ed3-EN-2015 04 02  
 PSR-0010-ed1.1-EN-2015 10 16

### Installation

The installation phase includes transport of technician delivering UPS and EBM.

Life Cycle Assessment Results – LCA is a detailed environmental assessment tool that evaluates the potential impacts of a product or service throughout its life cycle, from cradle to grave.

## LCA Results Summary/Interpretation

The environmental impacts of this referenced product are representative of the impacts of the other products of the range which are developed with a similar technology and have been performed in conformity with ISO 14040.

The first conclusion, upon inspection of these results, is that the use phase dominates the environmental impacts of the 5PX3000IRT2UG2 & 5PXEBM72RT3UG2 contributing  $\geq 90\%$  to 5 impact categories of the 14 categories. In 8 categories the use phase and the manufacturing share the contribution.

## Energy model

Manufacturing: Electricity grid mix, AC, consumption mix, at consumer, < 1kV EU-27 S (ELCD)

Use: Electricity grid mix, AC, consumption mix, at consumer, 230V FR S (ELCD)

## Environmental Performance Data

Impact category	Unit	Total	Manufacturing	Distribution	Installation	Use	EOL
Global warming	kg CO2 eq	7.29E+02	4.86E+02	2.88E+01	1.15E+00	2.93E+02	-8.06E+01
Ozone depletion	kg CFC-11 eq	4.37E-04	3.01E-05	4.92E-08	2.32E-09	4.07E-04	-2.48E-07
Acidification of soil and water	kg SO2 eq	8.02E+00	6.10E+00	8.28E-01	5.27E-03	1.07E+00	1.58E-02
Water eutrophication	kg (PO4)3- eq	2.21E+00	2.05E+00	8.11E-02	1.21E-03	1.05E-01	-3.01E-02
Photochemical ozone formation	kg C2H4 eq	4.55E-01	3.49E-01	4.10E-02	3.85E-04	6.27E-02	1.22E-03
Depletion of abiotic resources - elements	kg Sb eq	5.14E+00	5.14E+00	1.04E-06	4.57E-08	8.77E-05	2.15E-04
Depletion of abiotic resources - fossil fuels	MJ	9.64E+03	5.90E+03	3.65E+02	1.61E+01	3.29E+03	5.83E+01
Total use of non-renewable primary energy resources	MJ	3.11E+04	6.46E+03	3.67E+02	1.62E+01	2.42E+04	4.96E+01
Total use of renewable primary energy resources	MJ	2.10E+03	5.90E+02	4.00E-01	1.83E-02	1.51E+03	1.04E-01
Total use of primary energy	MJ	3.32E+04	7.05E+03	3.67E+02	1.62E+01	2.57E+04	4.97E+01
Net use of fresh water	m3 eq	2.55E+03	2.32E+02	9.53E-02	4.41E-03	2.33E+03	-9.03E+00
Hazardous waste	kg	2.10E+00	2.10E+00	0.00E+00	0.00E+00	6.89E-06	1.54E-06
Non-hazardous waste	kg	1.02E+02	9.39E+01	2.96E-05	1.42E-06	9.86E+00	-1.29E+00
Radioactive waste	kg	1.35E-02	1.34E-02	0.00E+00	0.00E+00	1.03E-05	1.85E-06

## LCA Details and Assumptions

This LCA was performed using the SimaPro software: 9.1.1.1 with its database version: ELCD (June 2018) and Ecoinvent 3.6 – allocation, cut-off by classification – unit (December 2019). The method: CML-IA baseline V 4.7 (August 2016) / EU25+3, 2000. Cumulative Energy Demand (LHV) V1.00 / Cumulative energy demand, EPD (2018) V1.01, EDIP 2003 V1.07 / Default.

**The life cycle stages** included within the system boundary are manufacturing phase, distribution, installation, use and end-of-life.

**The use scenario**, was:

Time proportion	0.3	0.4	0.3
Specified proposition of reference test load	0.5	0.75	1
Power of load in W	1500	2250	3000
Time spent in years	2.4	3.2	2.4
Time spent in hours	21024	28032	21024
UPS efficiency %	98.35	98.43	98.24
Power loss in kWh	520.34	990.23	1110.07

**Electricity consumption during lifetime: 2620.64 kWh**

**Table 1: Use phase scenario**

## Glossary

<b>Air acidification</b>	Indicator, expressed in gram equivalent of H+, of the air acidification potential caused by the release of specific gases to the atmosphere
<b>Air toxicity</b>	Indicator, expressed in m3, of the quantity of air needed to dilute the toxic elements released into the air for all phases of the product life cycle
<b>Energy depletion</b>	Indicator of the total primary energy consumption throughout the product life cycle
<b>Global warming potential</b>	Indicator in gram equivalent of CO2 of emissions to air participating in the global warming effect. Example of the equivalence principle: 1 g of CO2 = 1 g~CO2; 1 g of CH4 (methane) equals the effect of 25 g of CO2, etc.
<b>Photochemical ozone creation</b>	Indicator in gram equivalent C2H4 having an effect on the photochemical ozone formation in the lower atmosphere (smog) under the effect of solar radiation
<b>Raw material depletion</b>	Indicator, expressed as a fraction of the reserve that disappears each year, of the depletion of natural resources, taking account of the quantity of worldwide reserves (mineral, fossil, etc.) for such resources and the current level of consumption
<b>Stratospheric ozone depletion potential</b>	Indicator in gram equivalent of CFC11 of emissions to air contributing to the depletion of the ozone layer
<b>Water depletion</b>	Indicator in dm3 of the total consumption of water throughout the product life cycle
<b>Water eutrophication</b>	Indicator in gram equivalent PO43- of the participation in water eutrophication by nutrient enrichment of the aquatic environment, for example: industrial and domestic effluents, agriculture, etc.
<b>Water toxicity</b>	Indicator, expressed in m3, of the quantity of water required to dilute the toxic elements discharged into the water for all phases of the product life cycle

Registration number : EATO-10002-V01.01-EN	Drafting Rules : PCR-ed3-EN-2015 04 02 Supplemented by : PSR-0010-ed1.1-EN-2015 10 16
Verifier accreditation number : VH18	Information and reference documents : <a href="http://www.pep-ecopassport.org">www.pep-ecopassport.org</a>
Date of Issue : 07/2021	Validity period : 5 years
Independent verification of the declaration and data, in compliance with ISO 14025:2010	
Internal: <input type="checkbox"/>	External: <input checked="" type="checkbox"/>
The PCR review was conducted by a panel of experts chaired by Philippe Osset (SOLINNEN)	
PEP are compliant with XP C08-100-1: 2016 The elements of the present PEP cannot be compared with elements from another program.	
Document in compliance with ISO 14025: 2010 « Environmental labels and declarations. Type III environmental declarations »	

If you have questions about this document or the information to provide, please contact:

JulienMelot@eaton.com, you can also visit our [eaton.com/Sustainability](http://eaton.com/Sustainability)